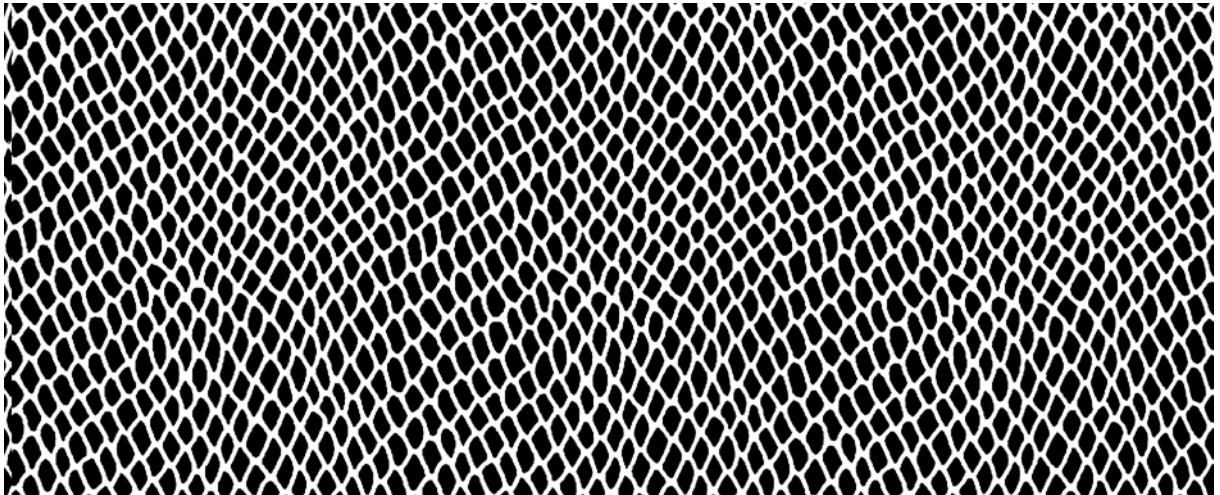
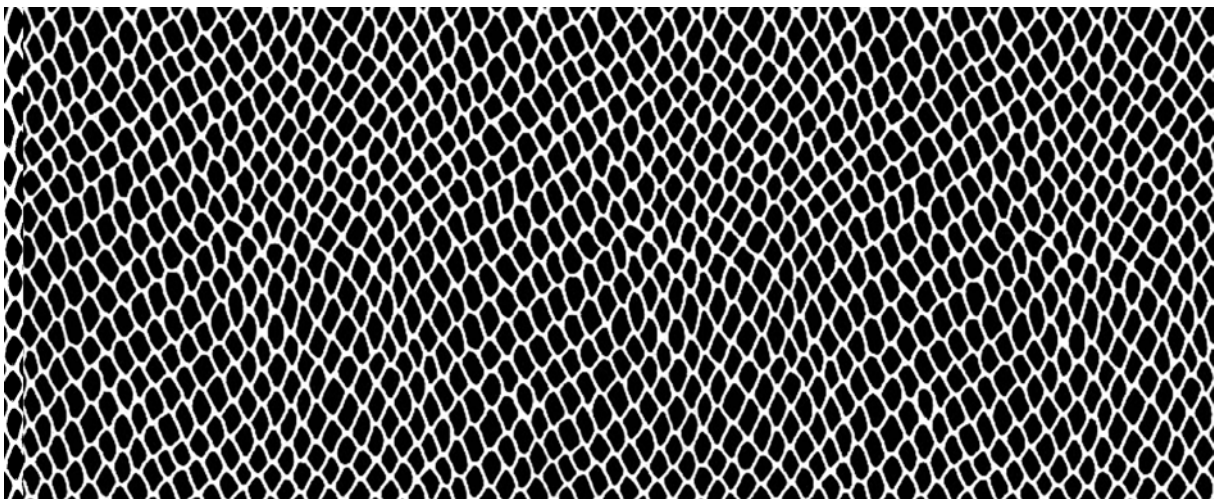


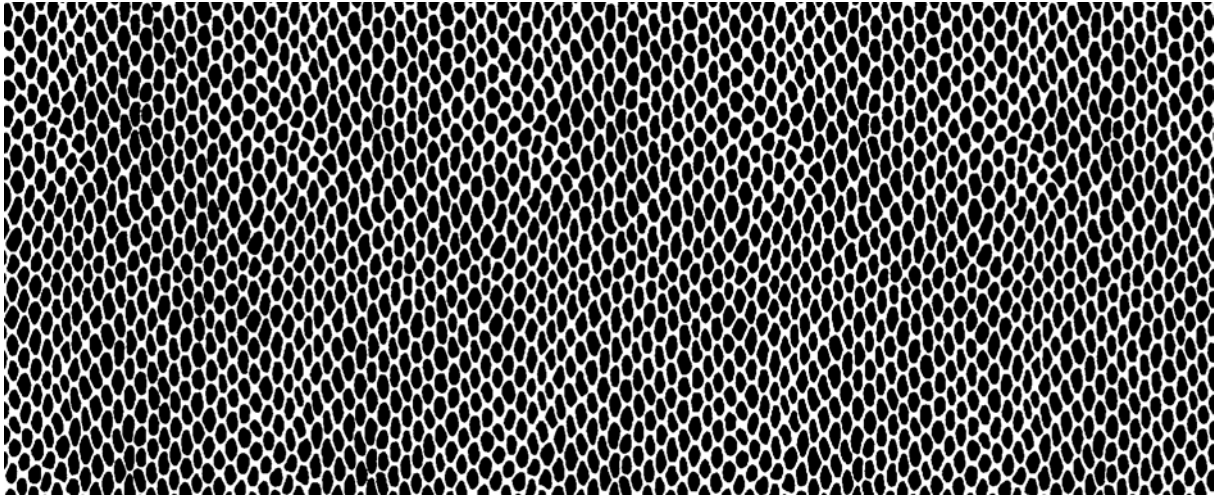
NP-01



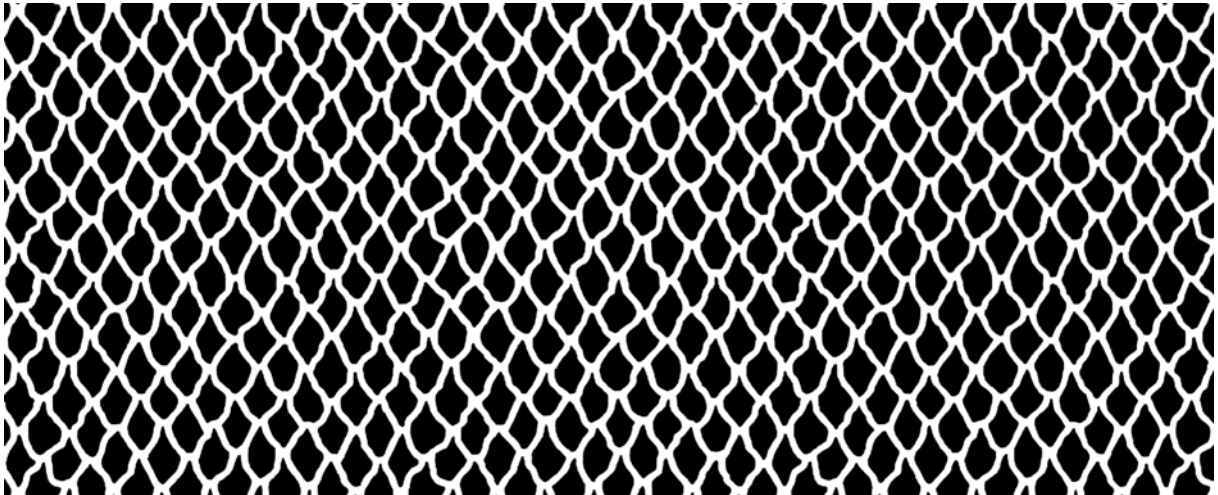
NP-1-1N



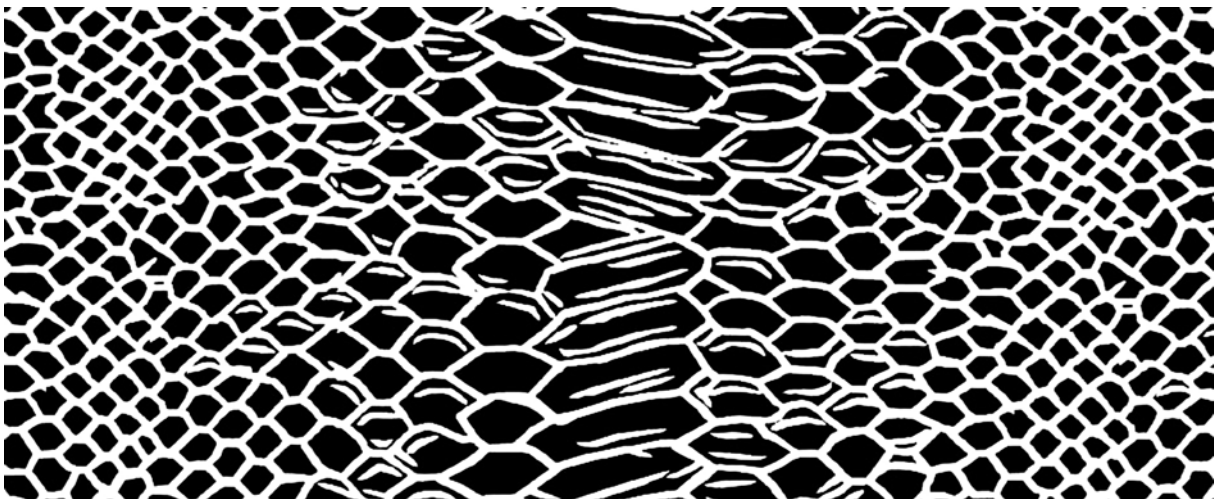
NP-1-1A



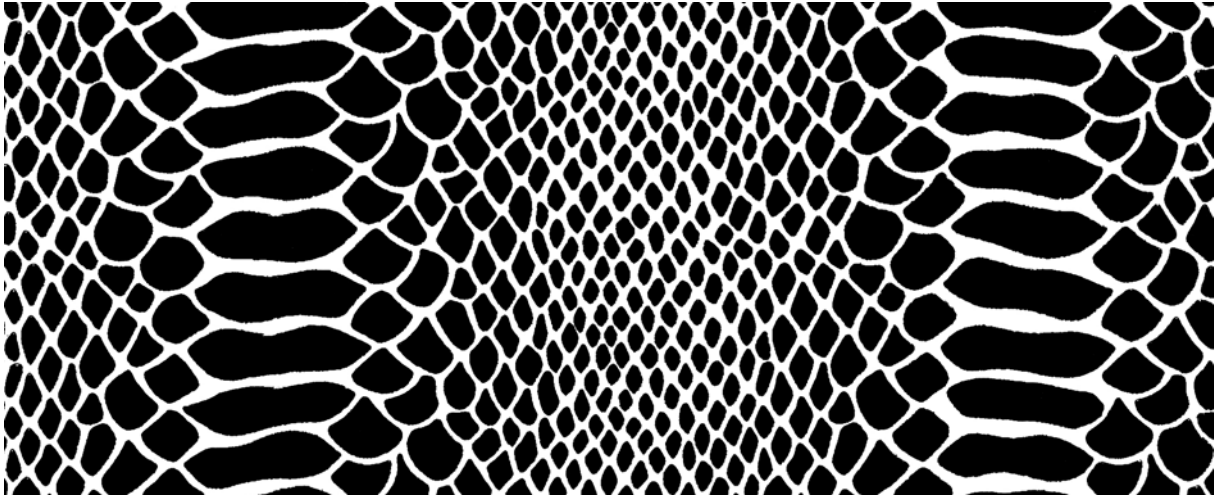
NP-1-2



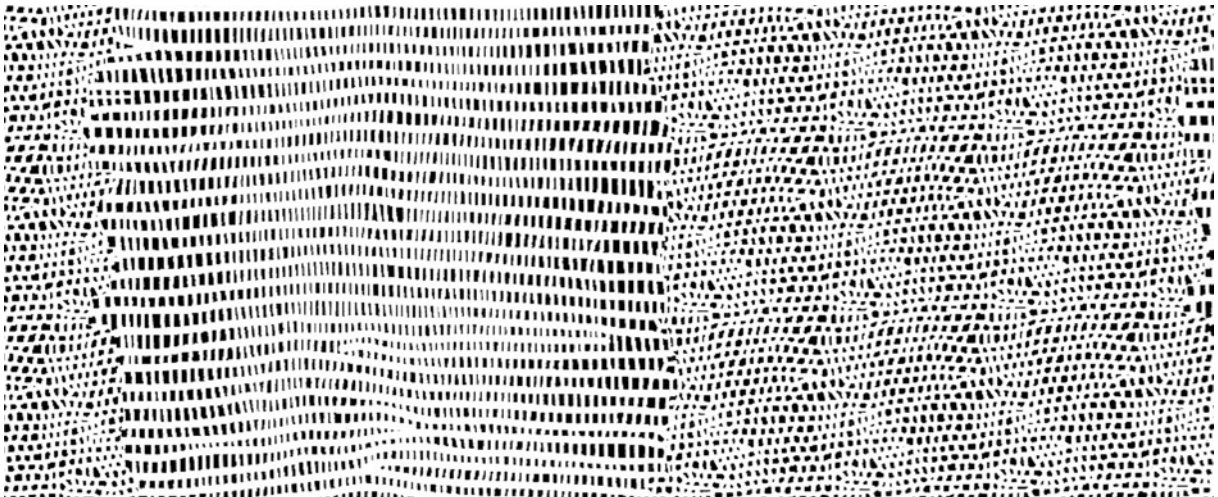
NP-1-3



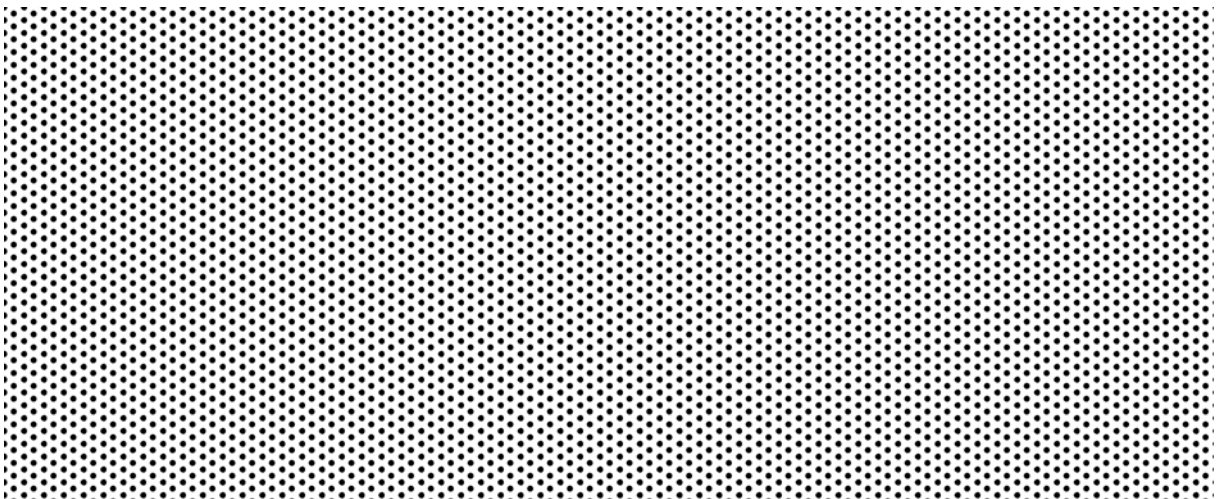
NP-02



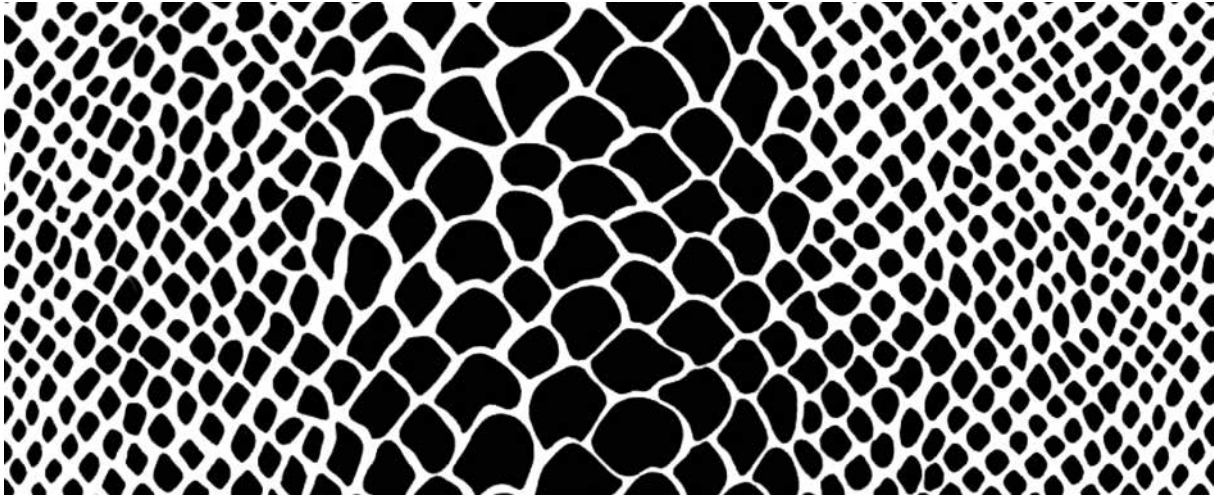
NP-2-1



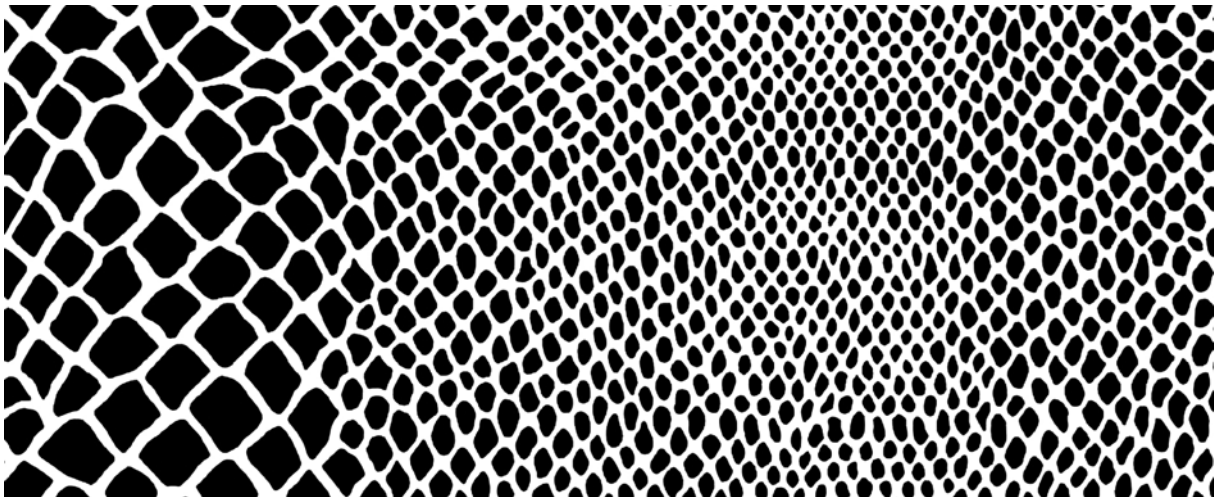
NP-03



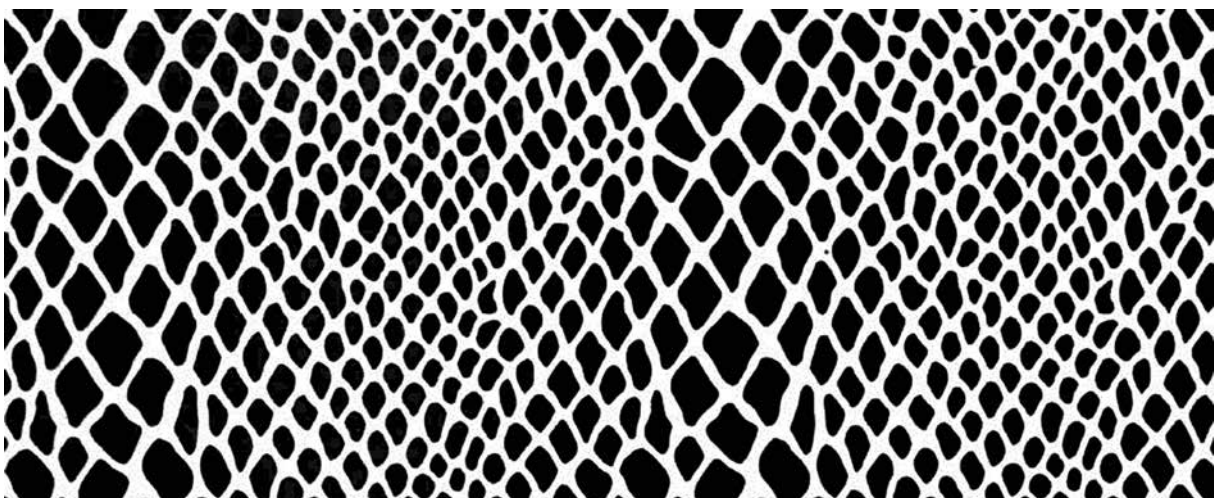
NP-04



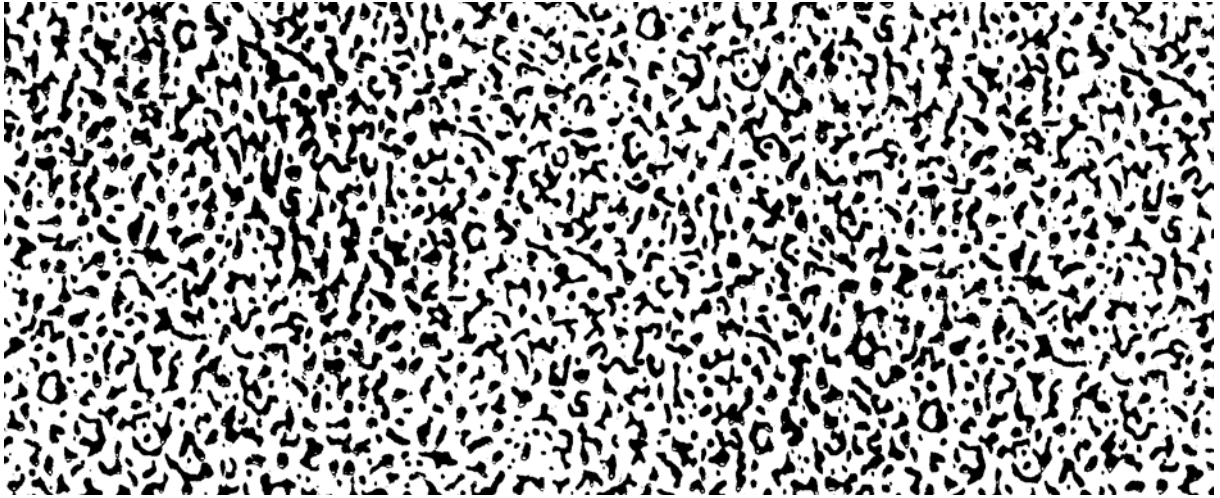
NP-05



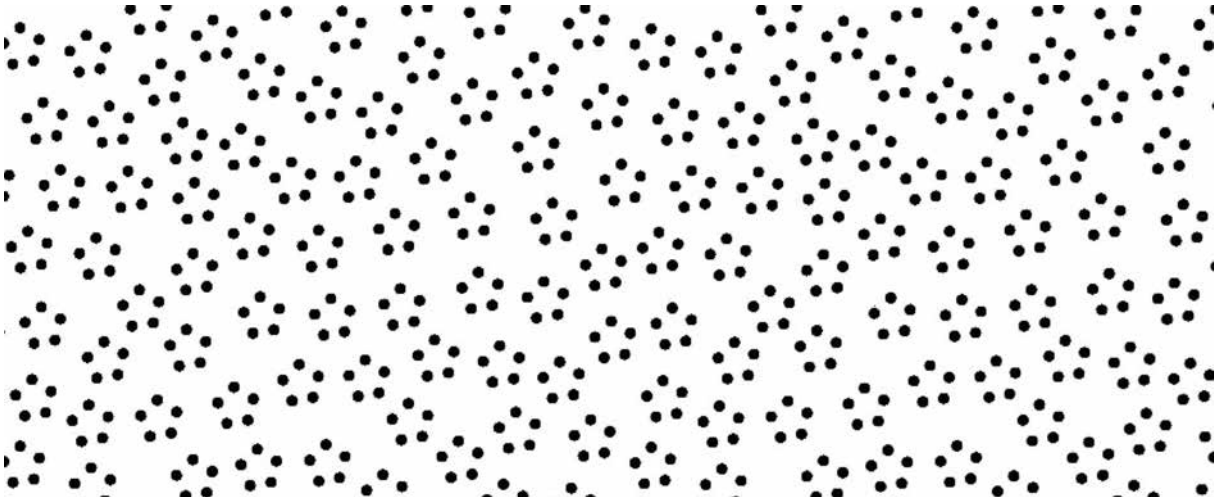
NP-5-1



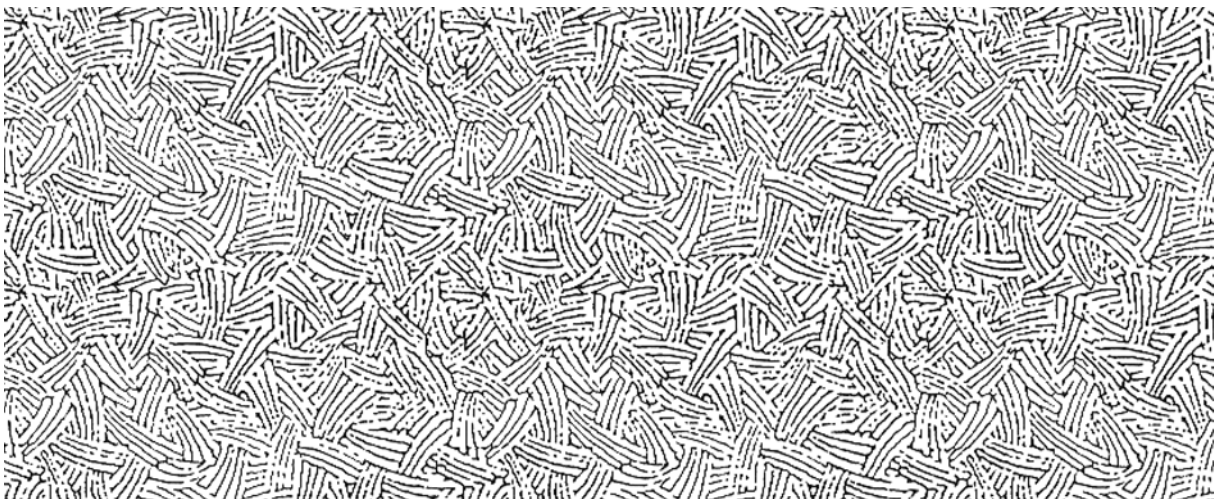
NP-5-2



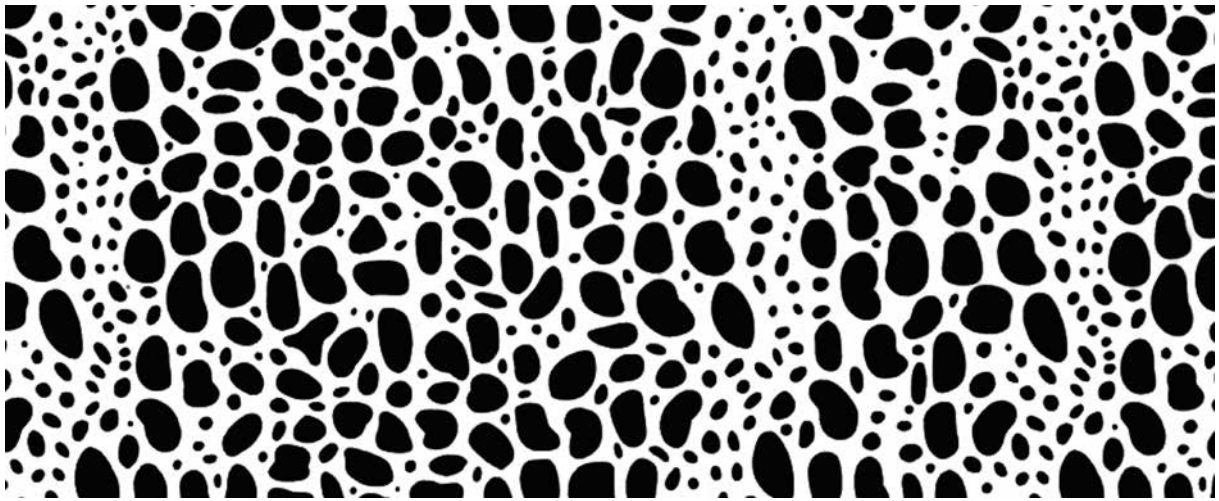
NP-06



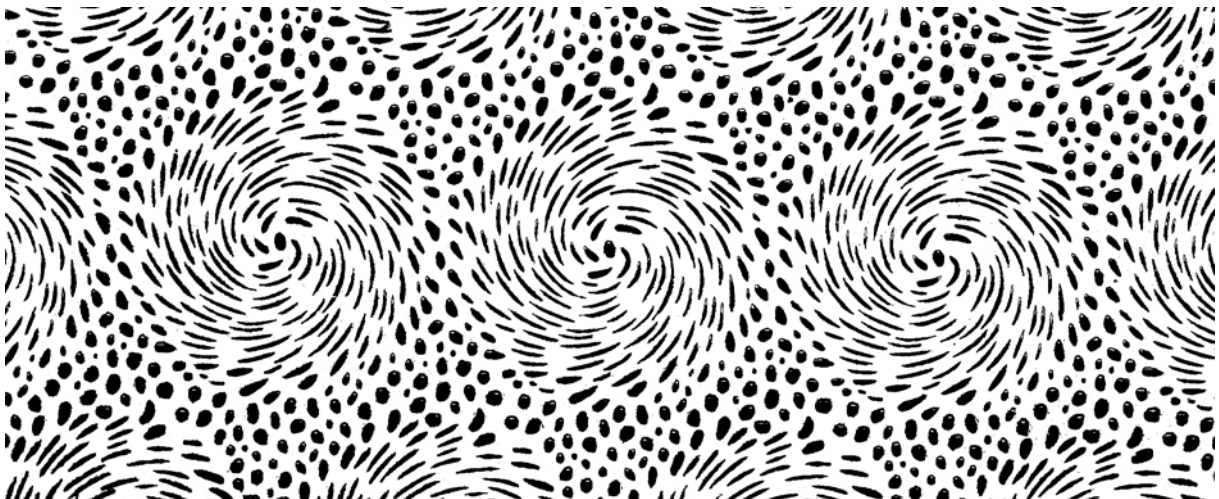
NP-07



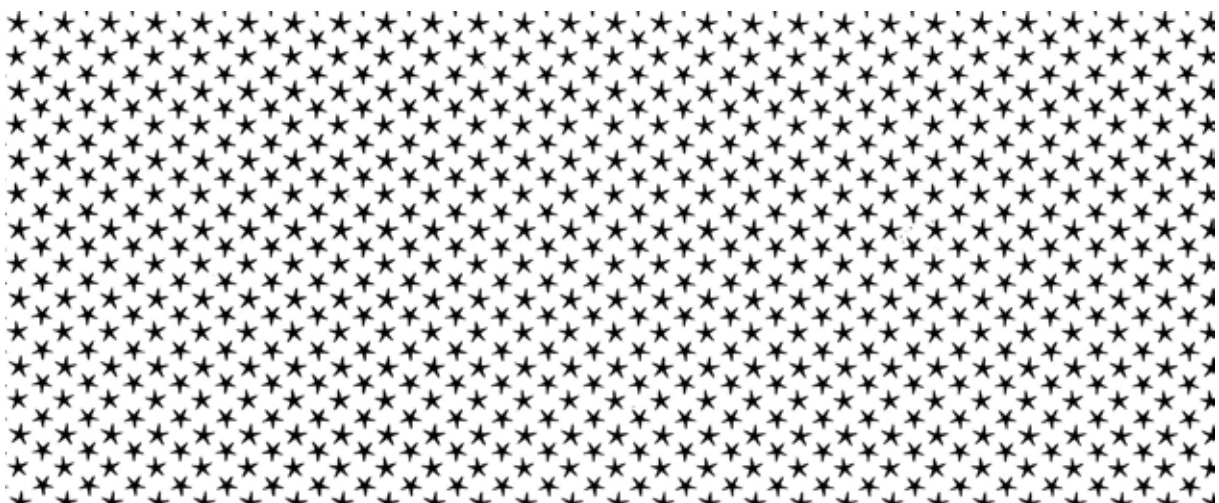
NP-08



NP-09



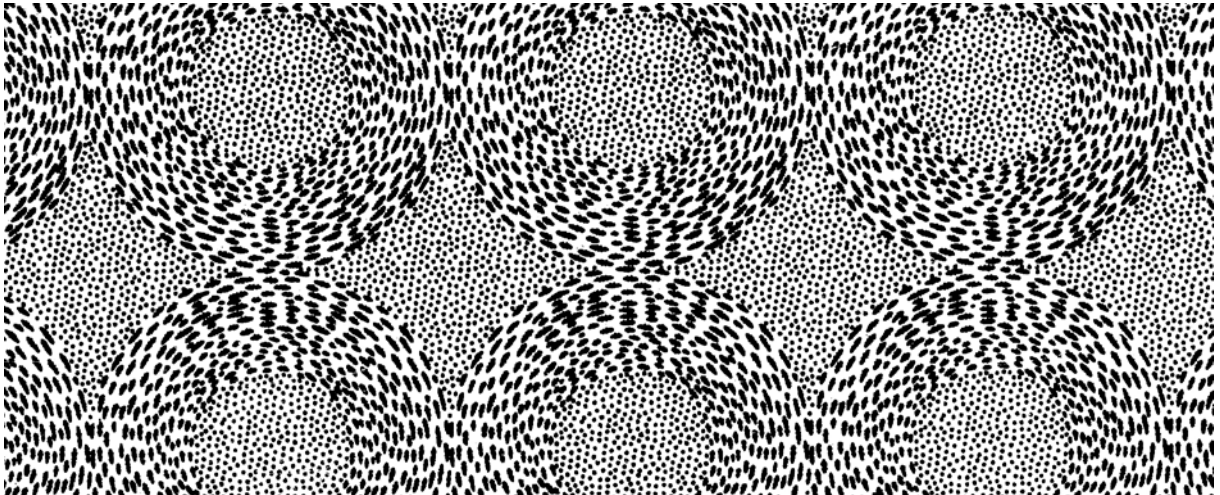
NP-10



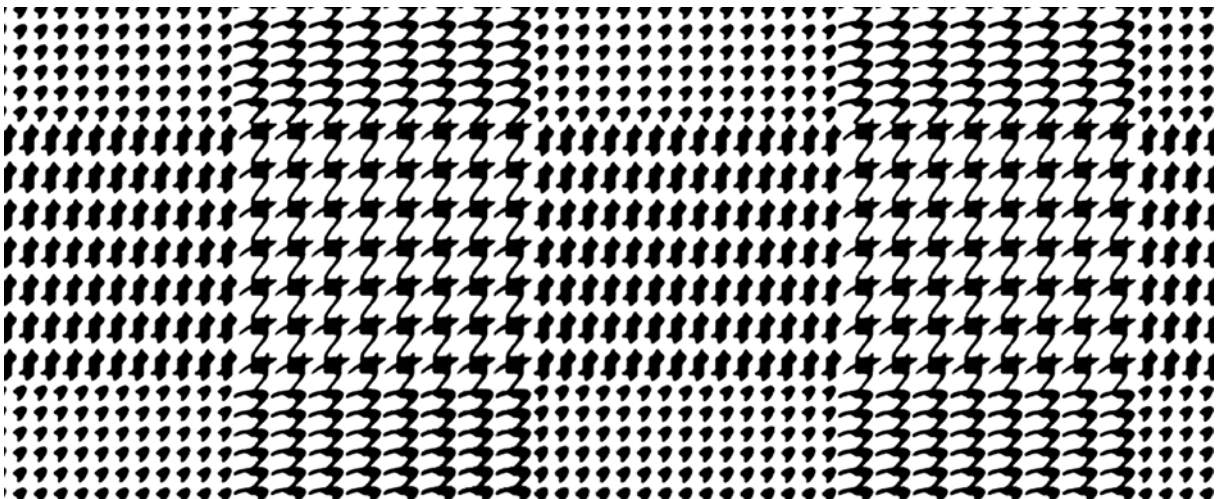
NP-11



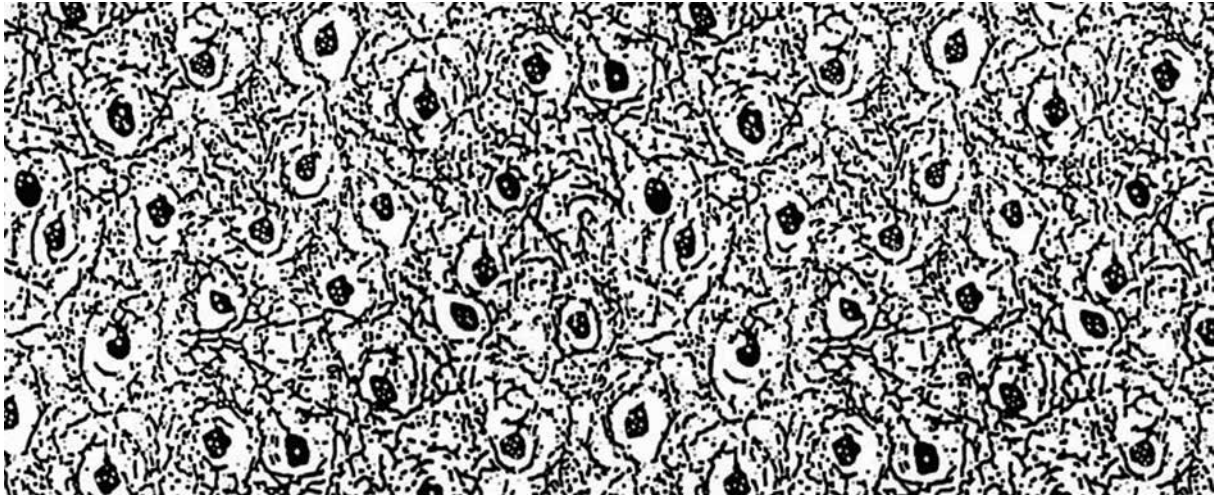
NP-12



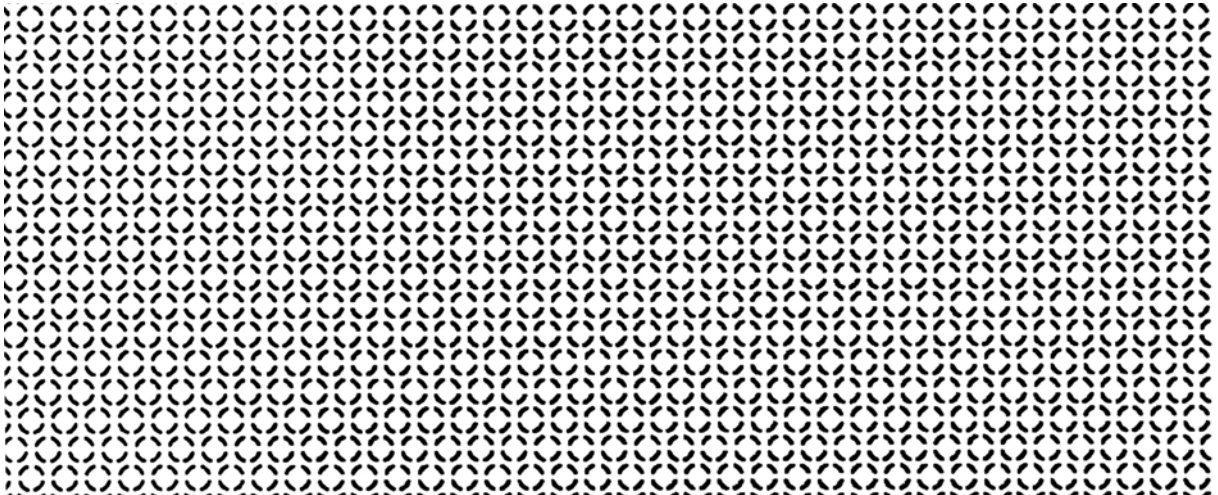
NP-13



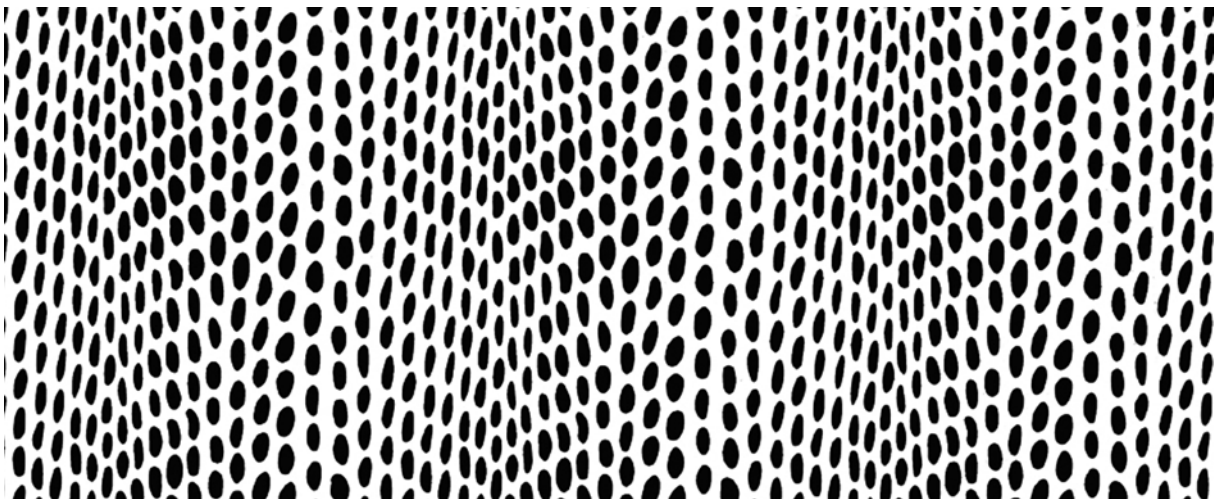
NP-14



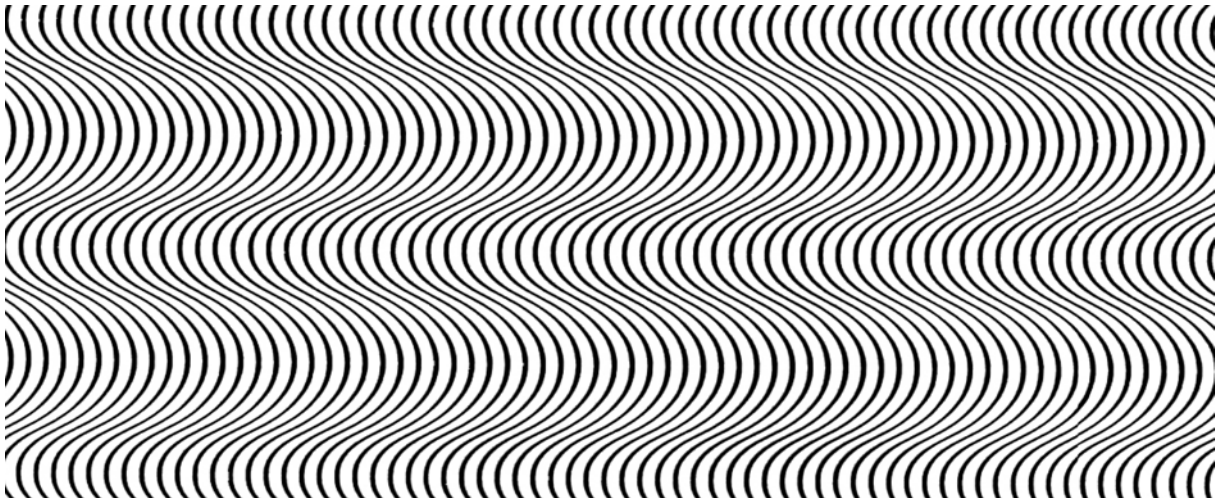
NP-15



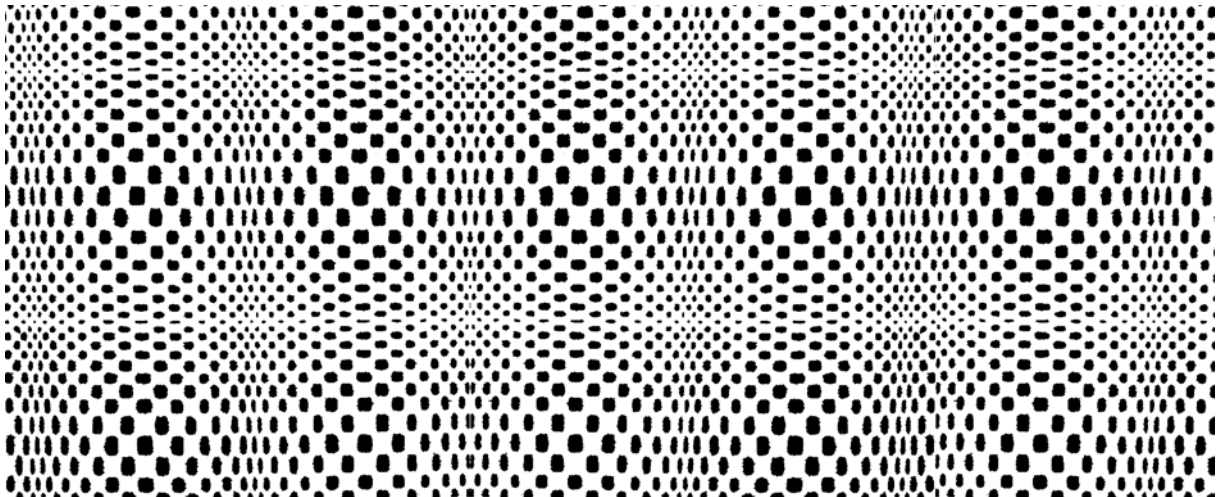
NP-16



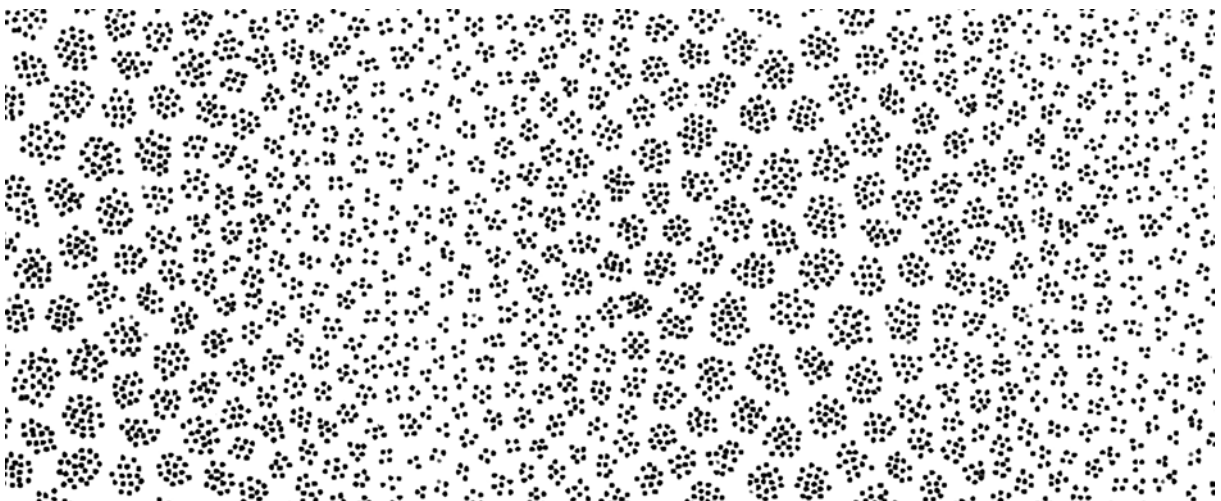
NP-17



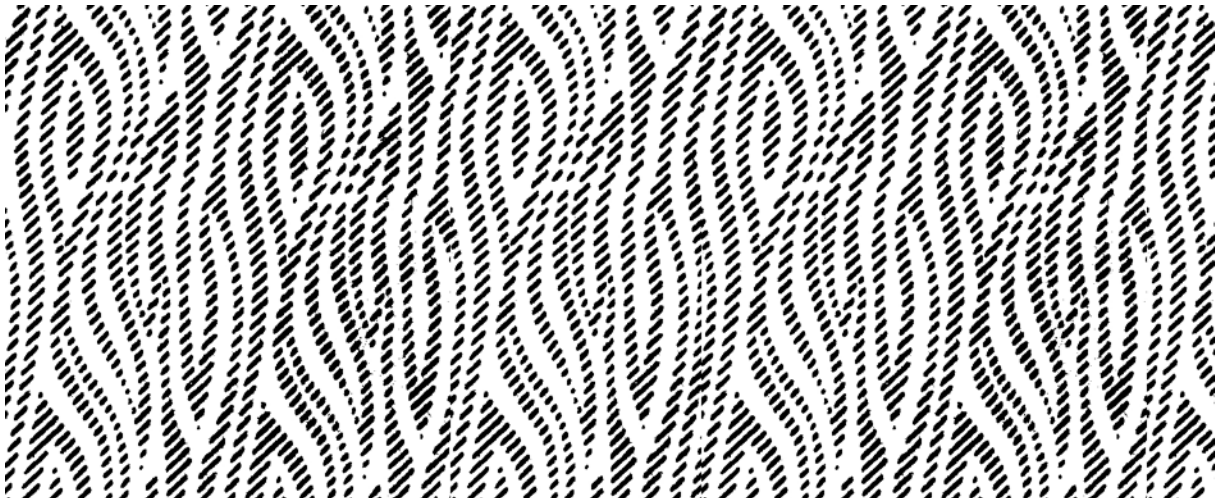
NP-18



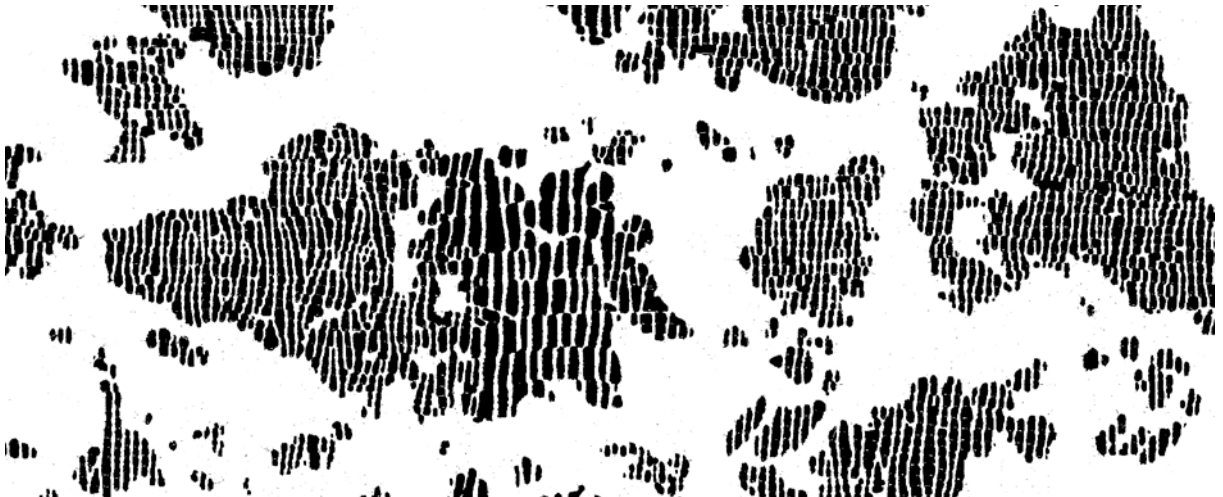
NP-19



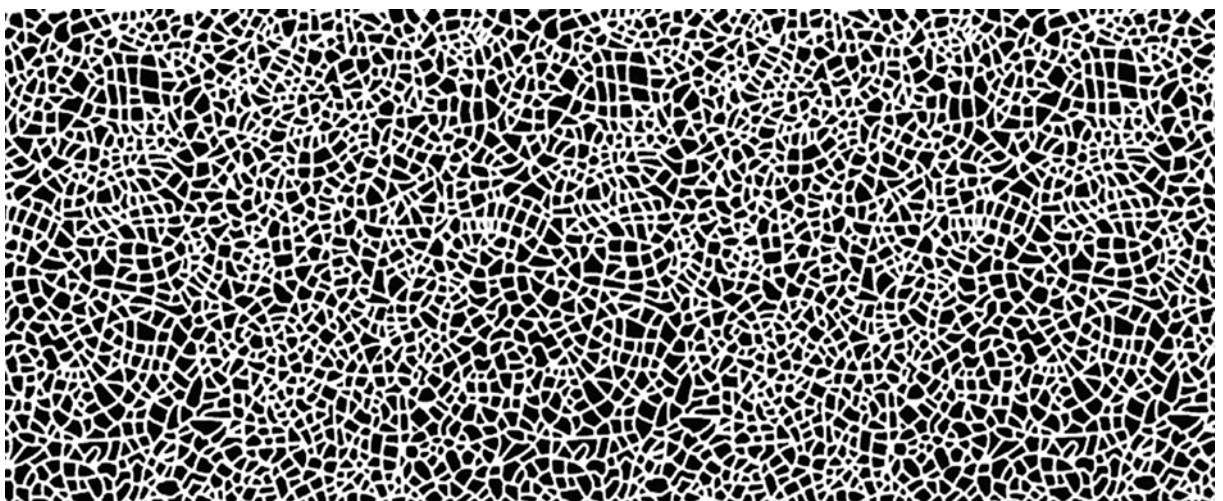
NP-20



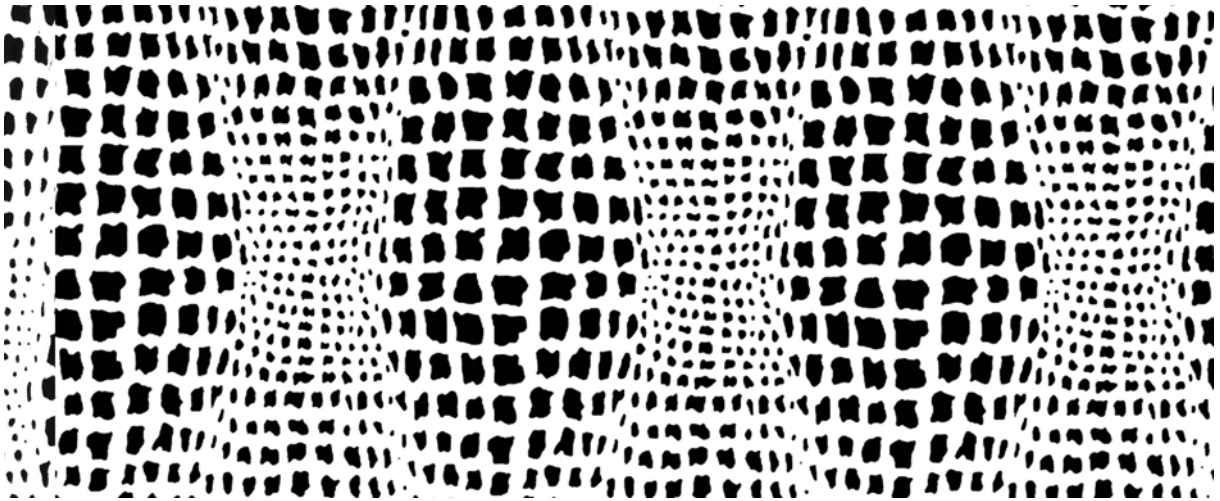
NP-21



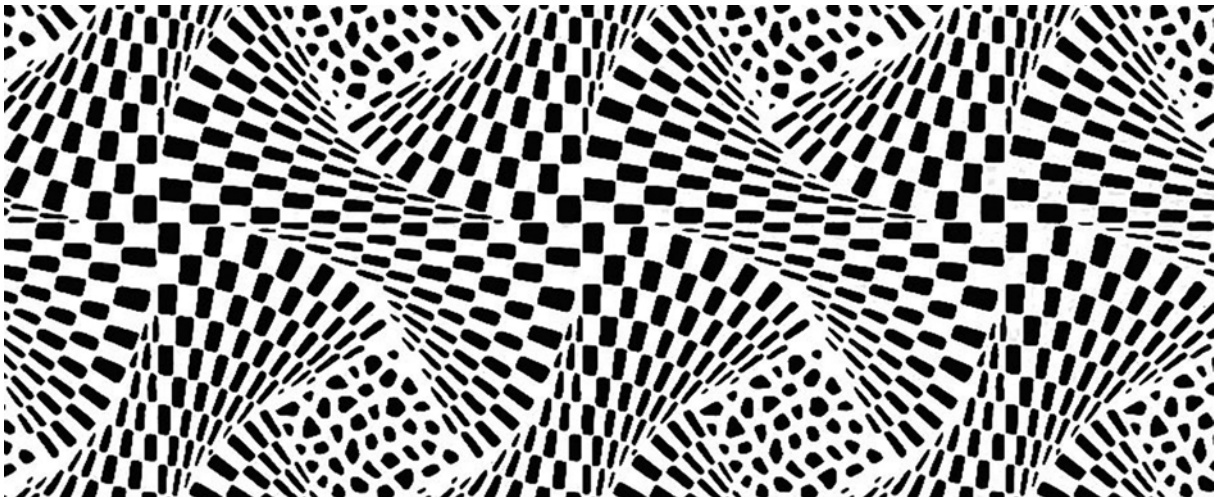
NP-22



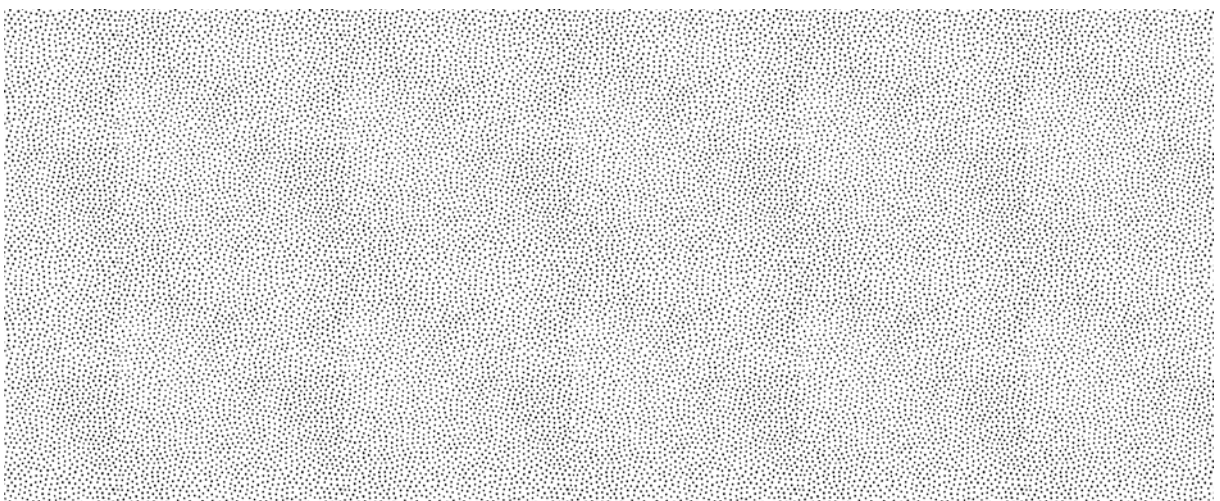
NP-23



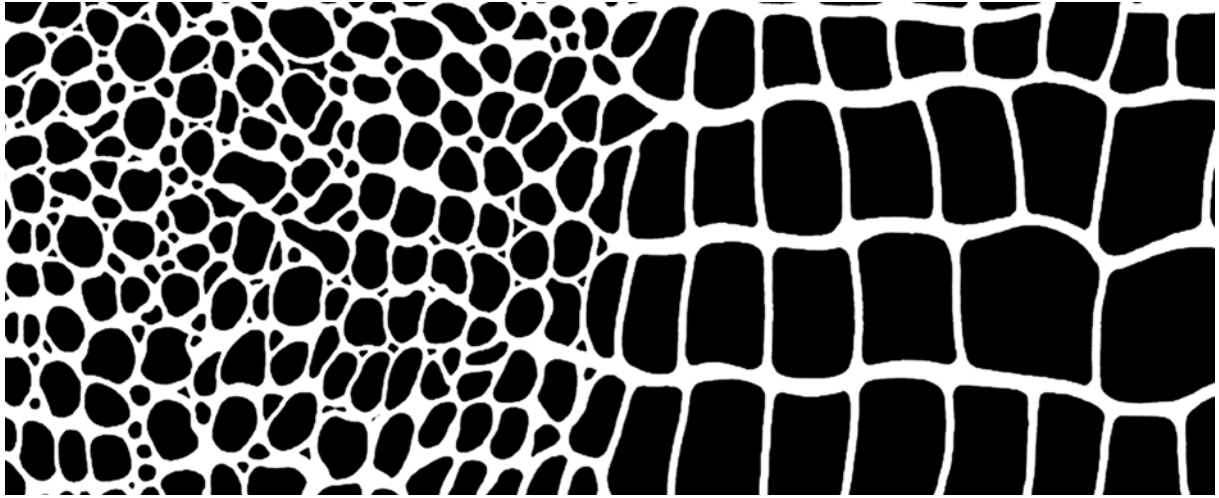
NP-24



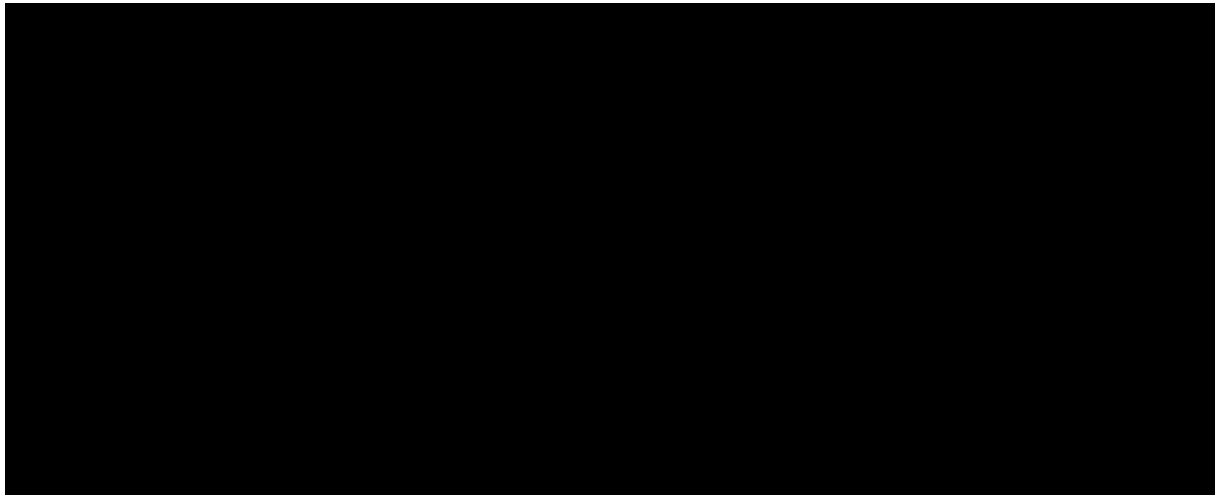
NP-25



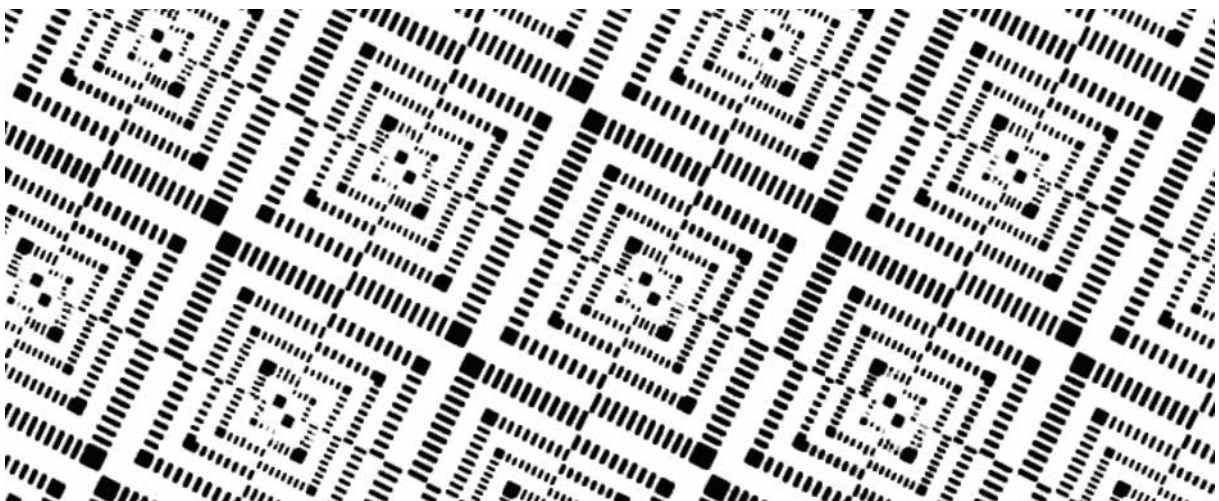
NP-26



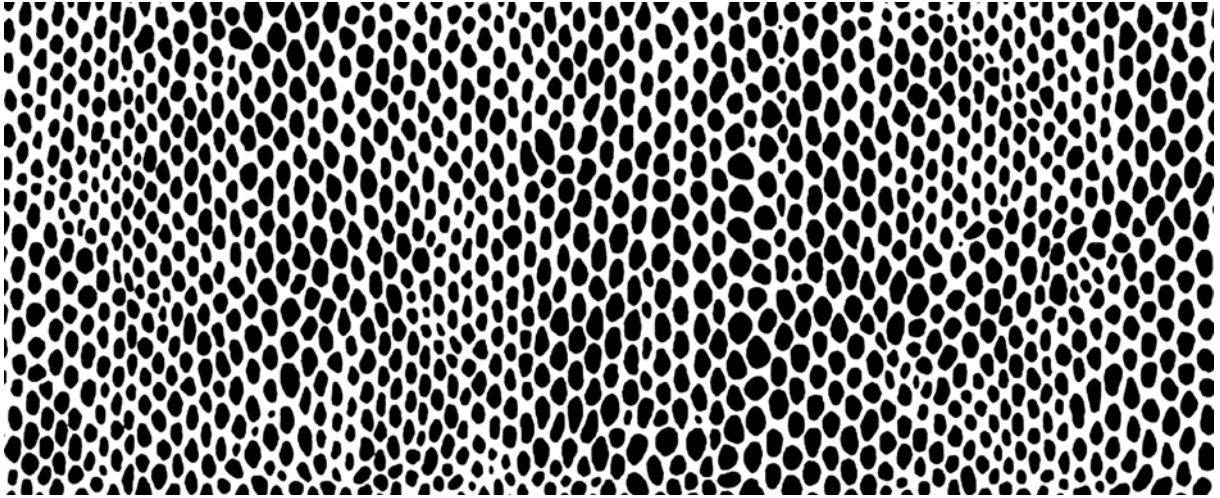
NP-27



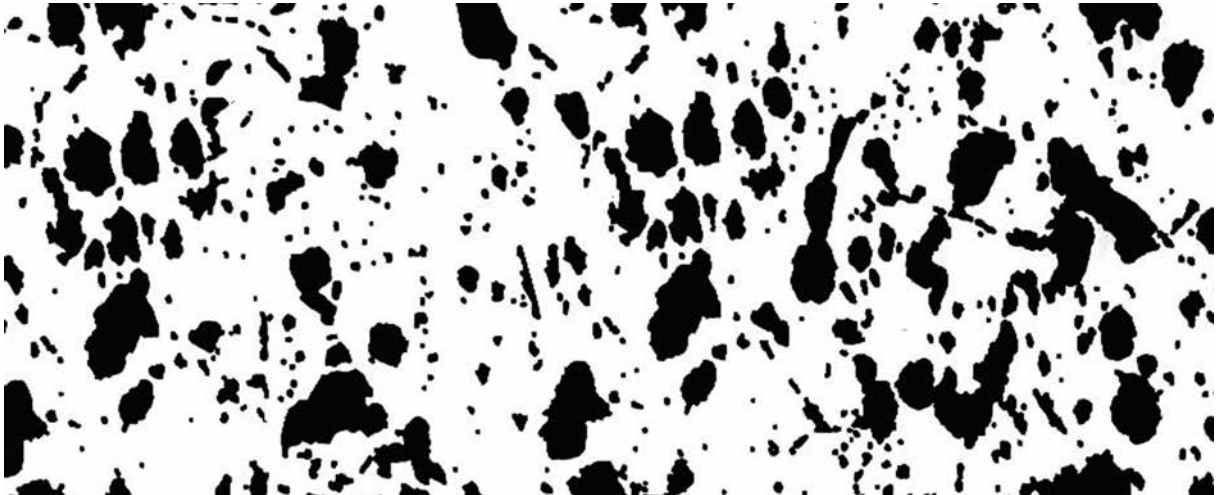
NP-28



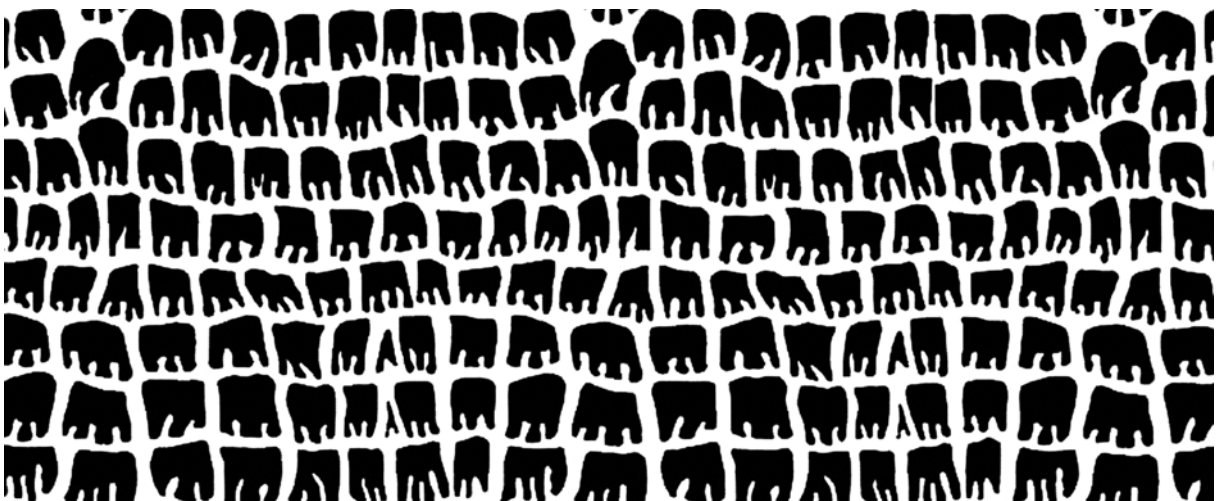
NP-29



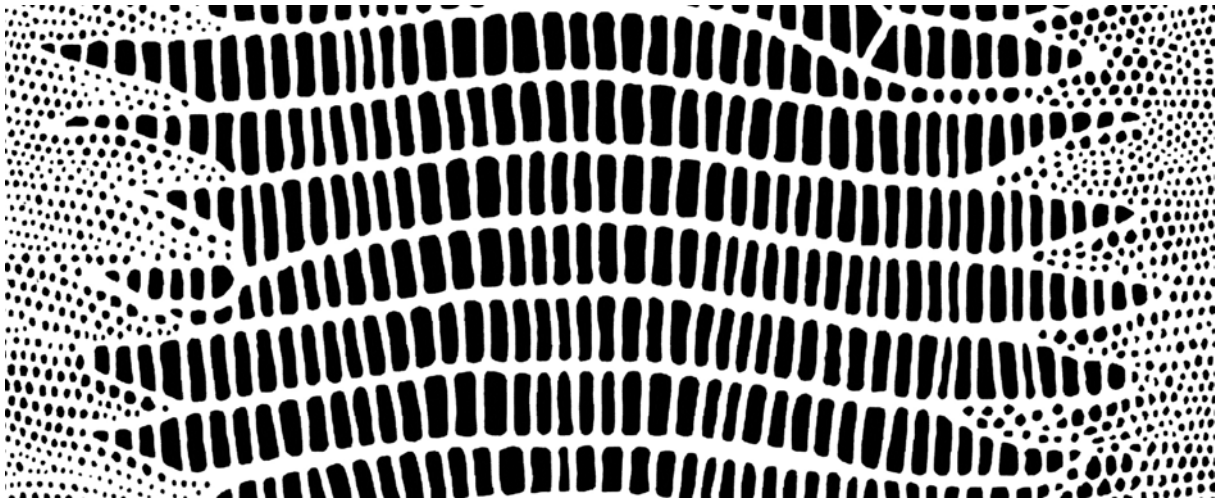
NP-50



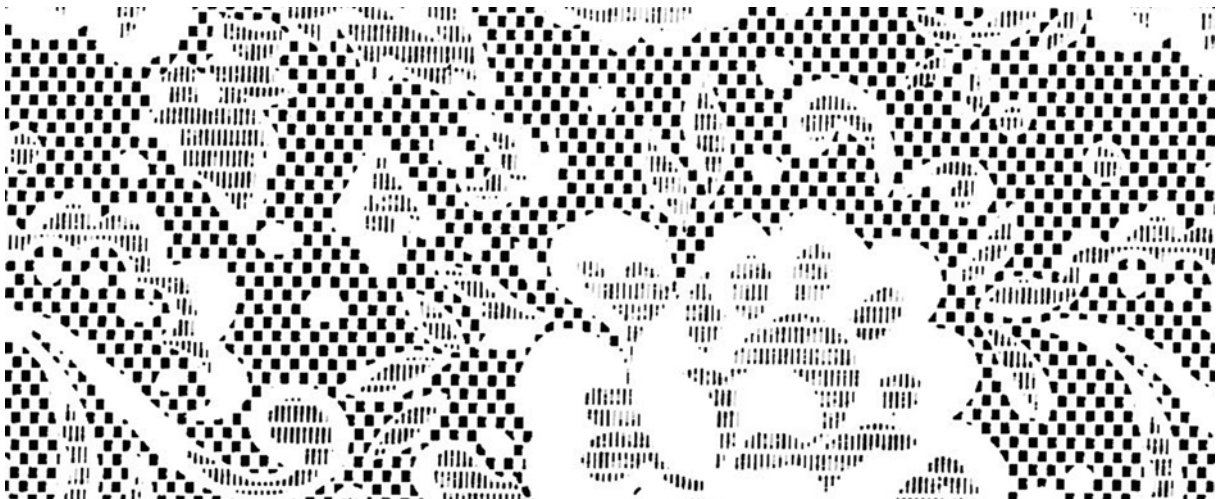
NP-51



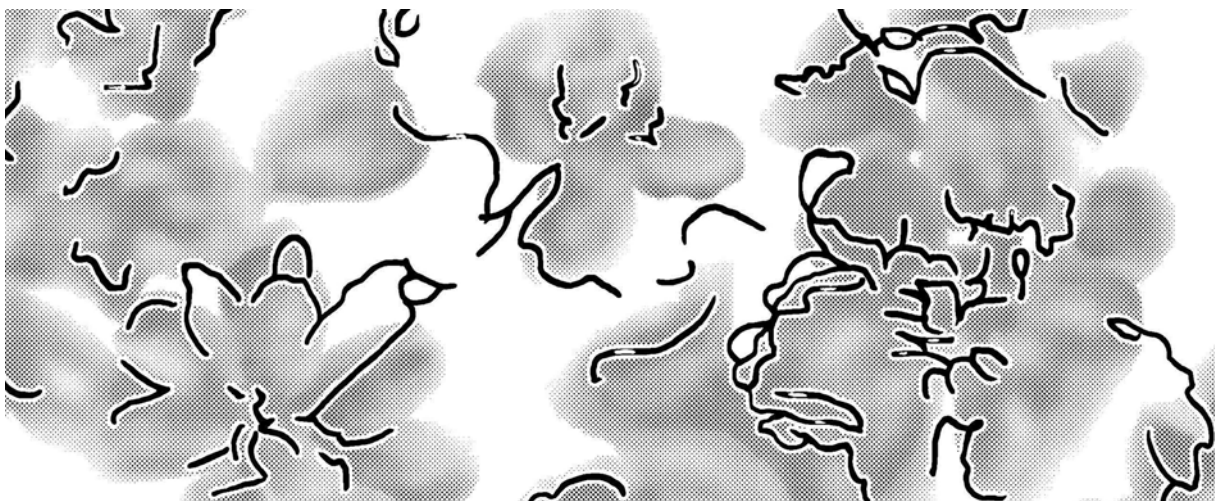
NP-52



NP-53



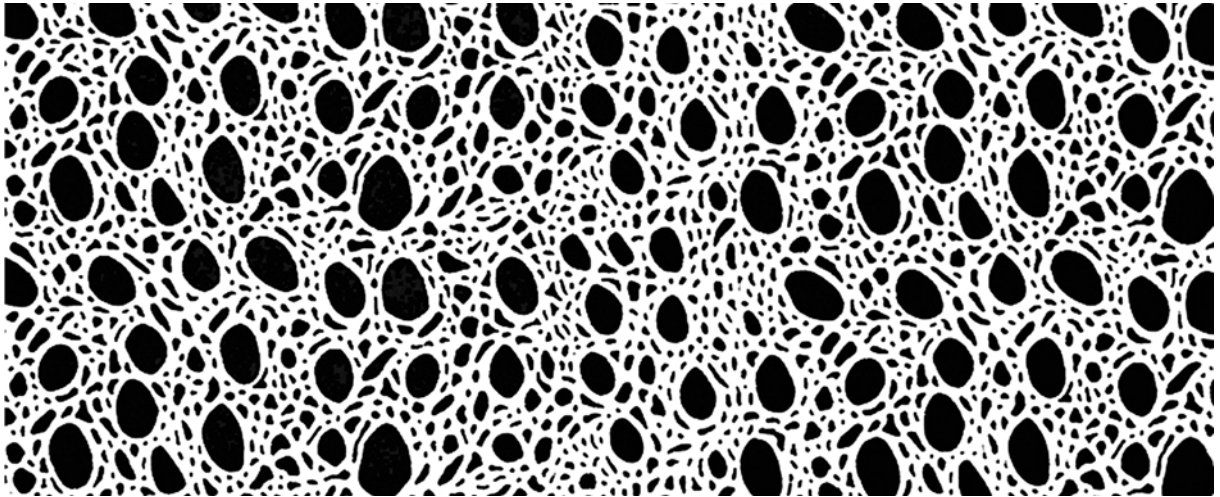
NP-54



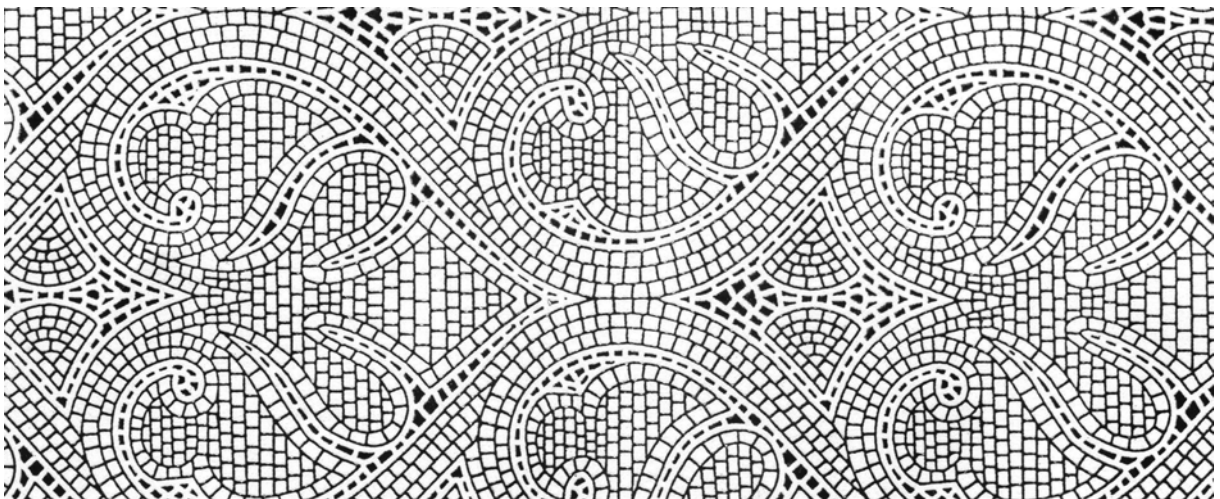
NP-55



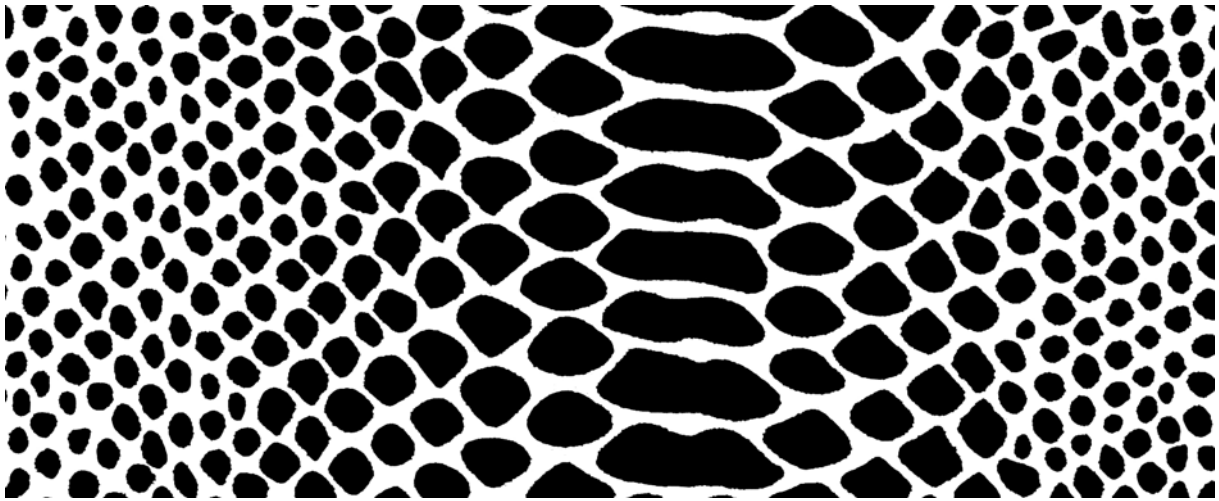
NP-56



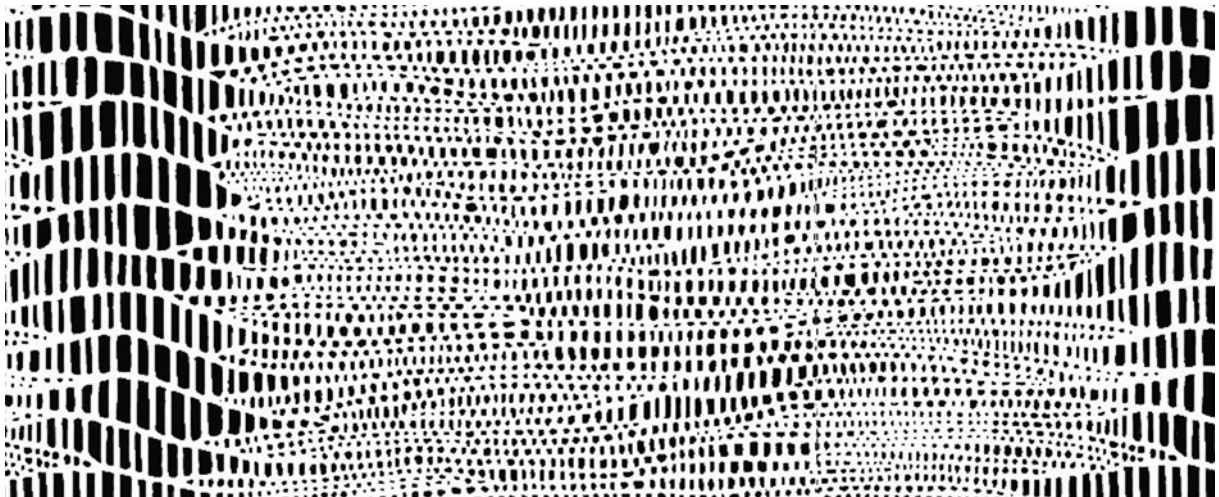
NP-57



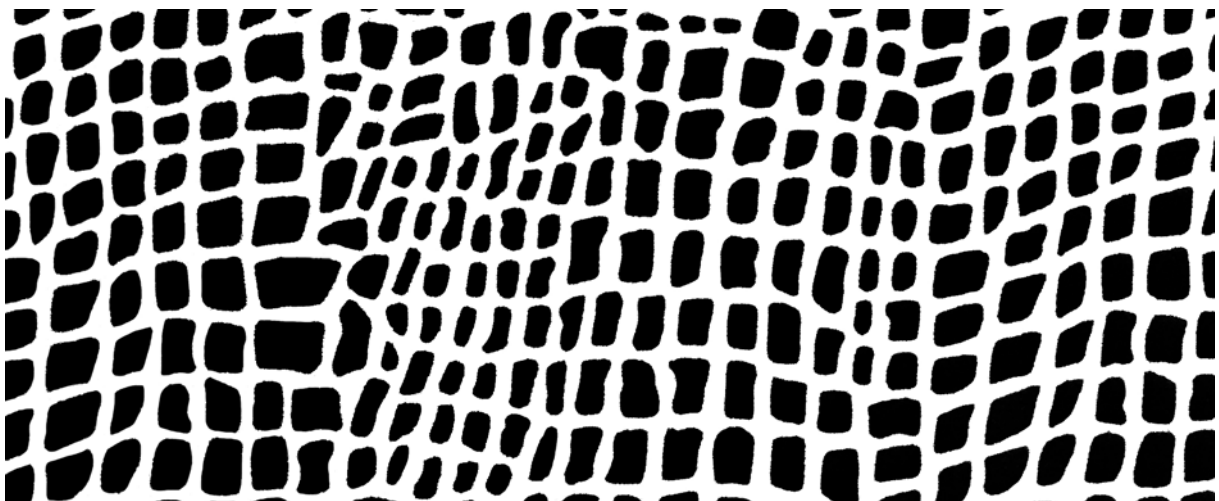
NP-58



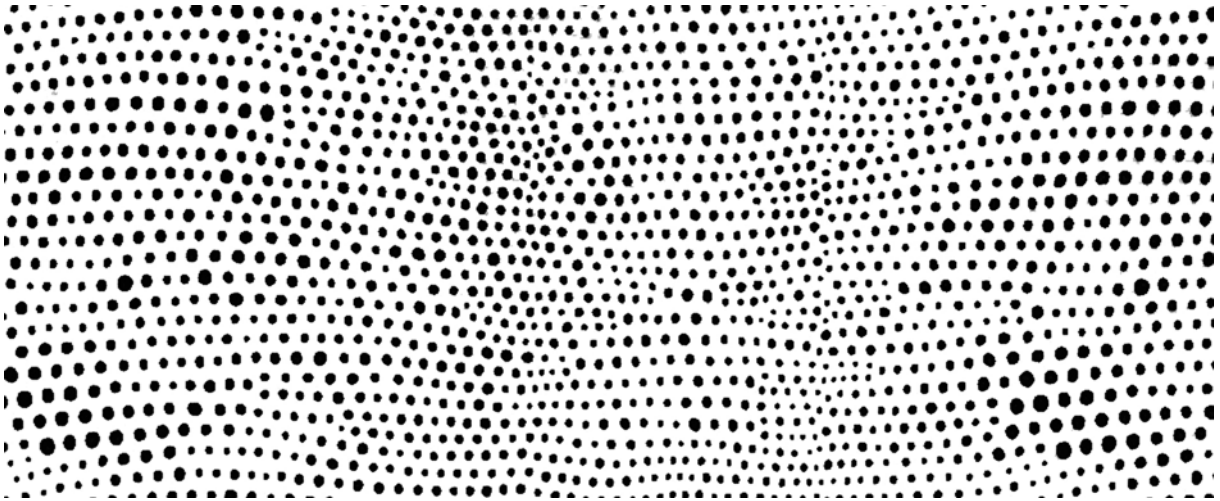
NP-59



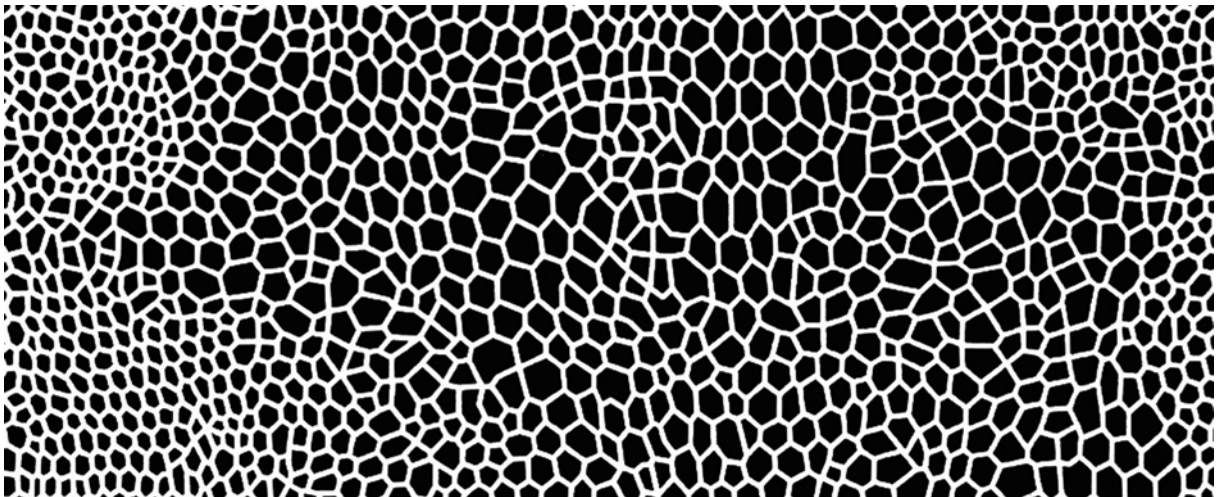
NP-60



NP-61



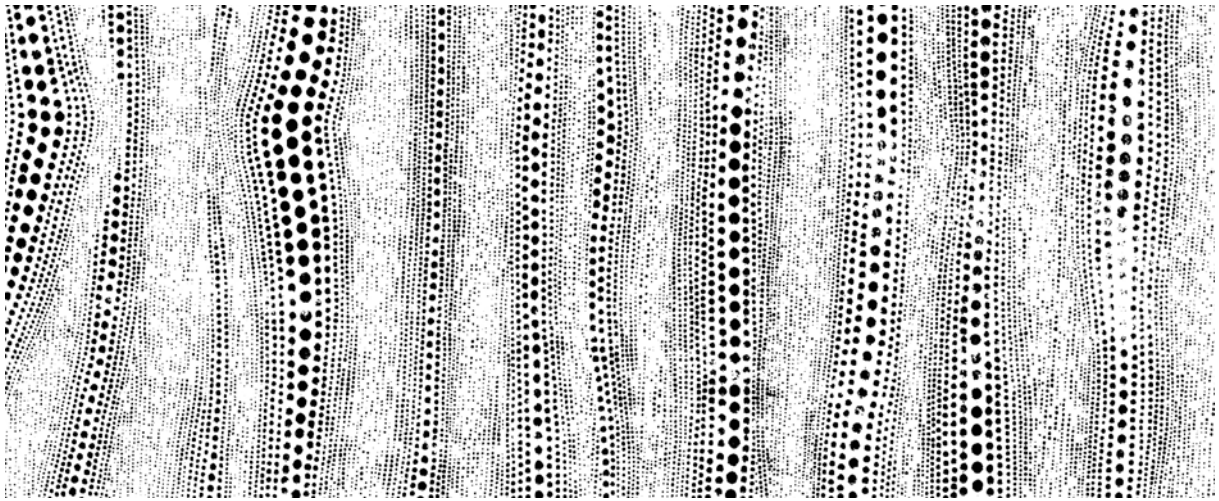
NP-62



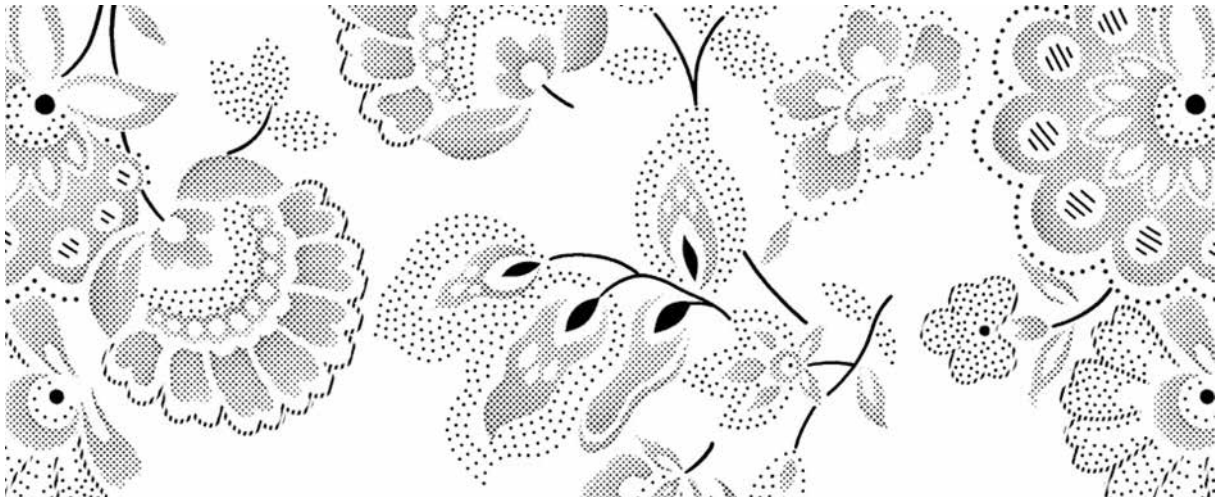
NP-63



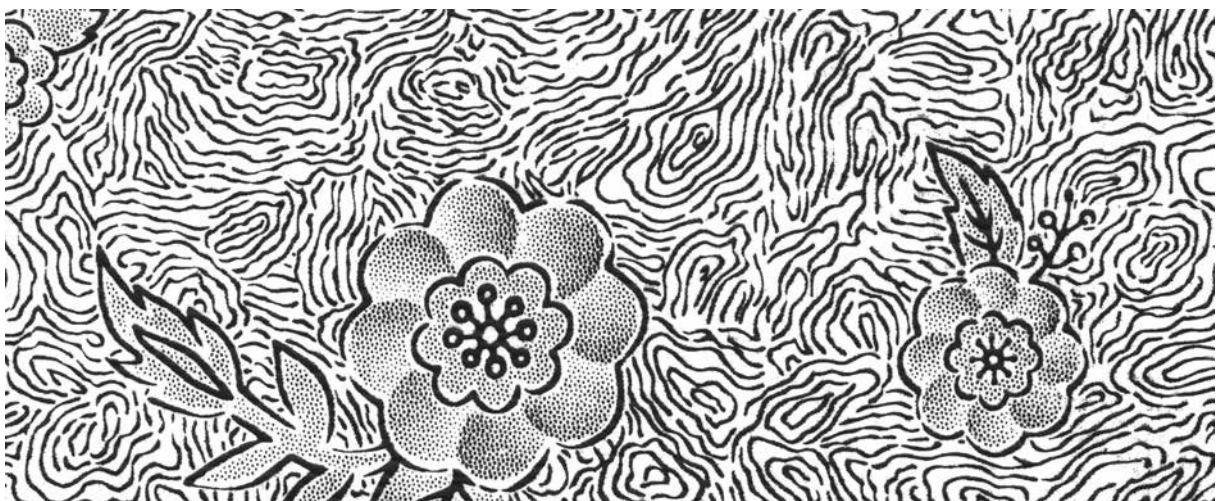
NP-64



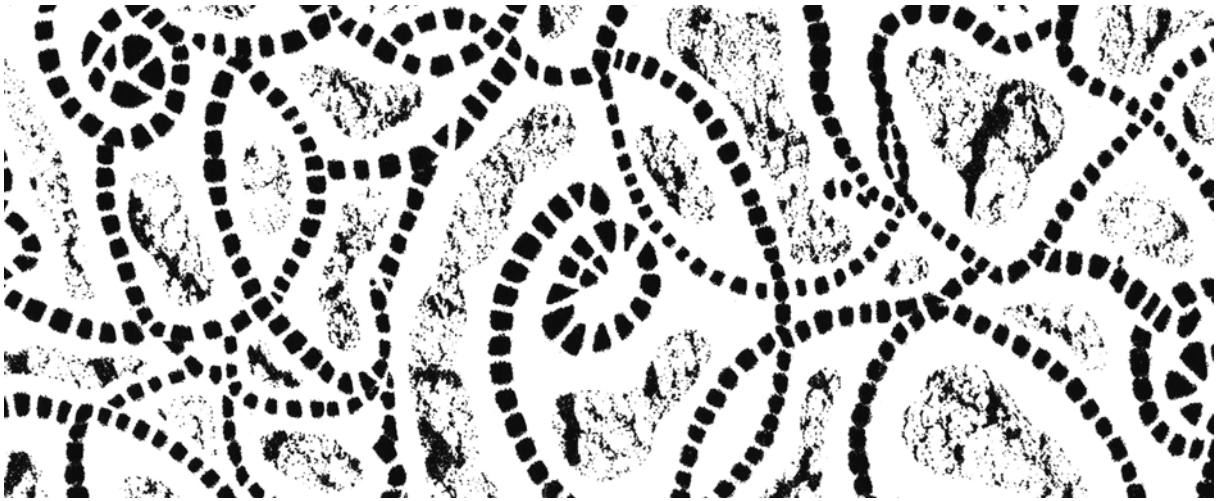
NP-65



NP-66



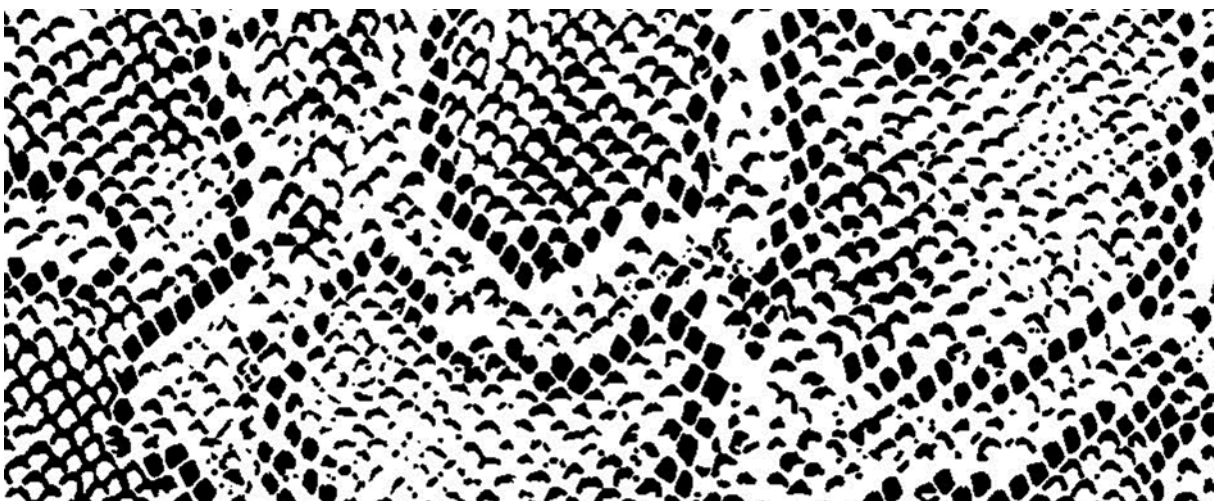
NP-67



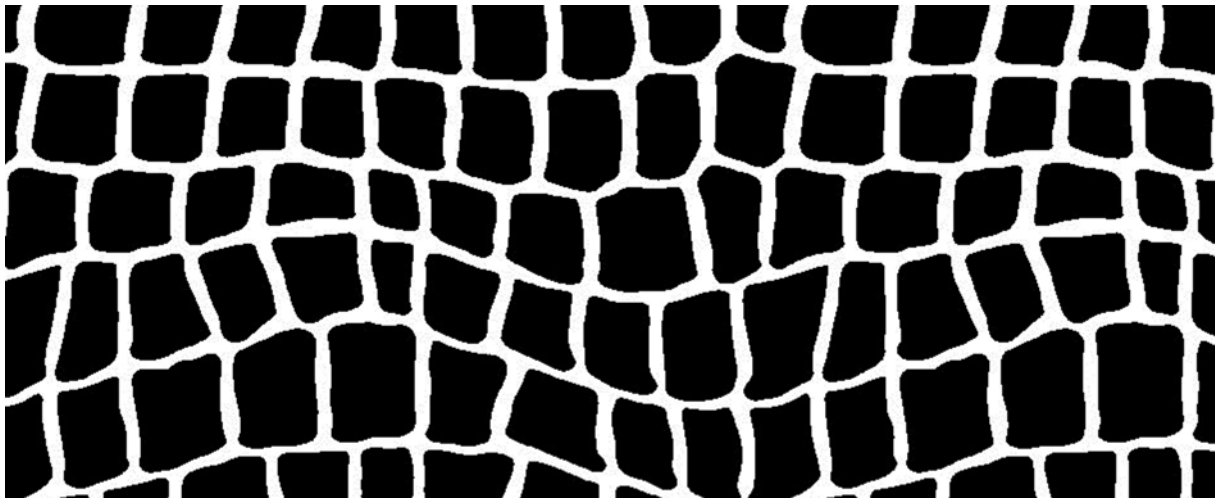
NP-68



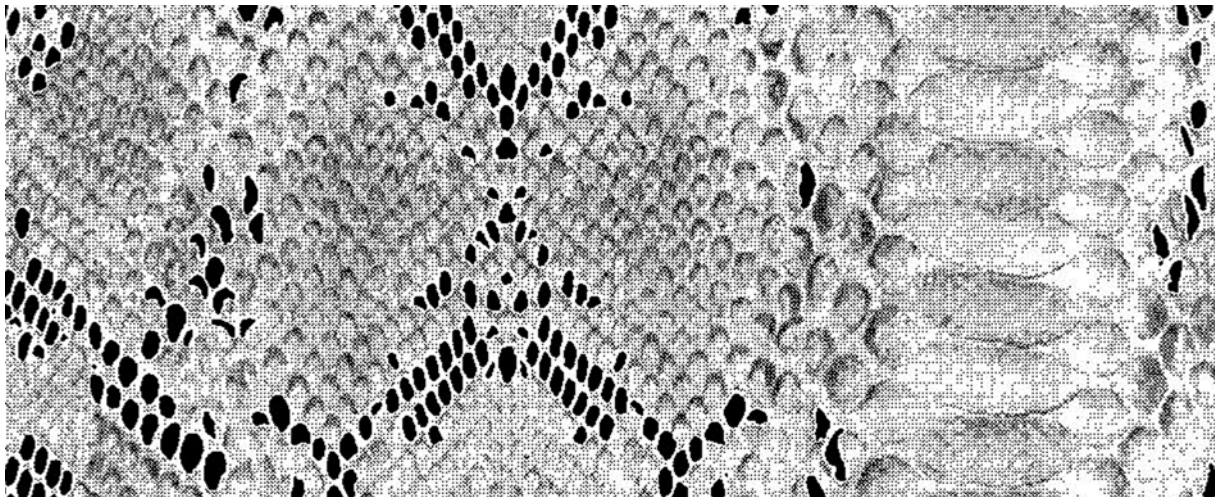
NP-69



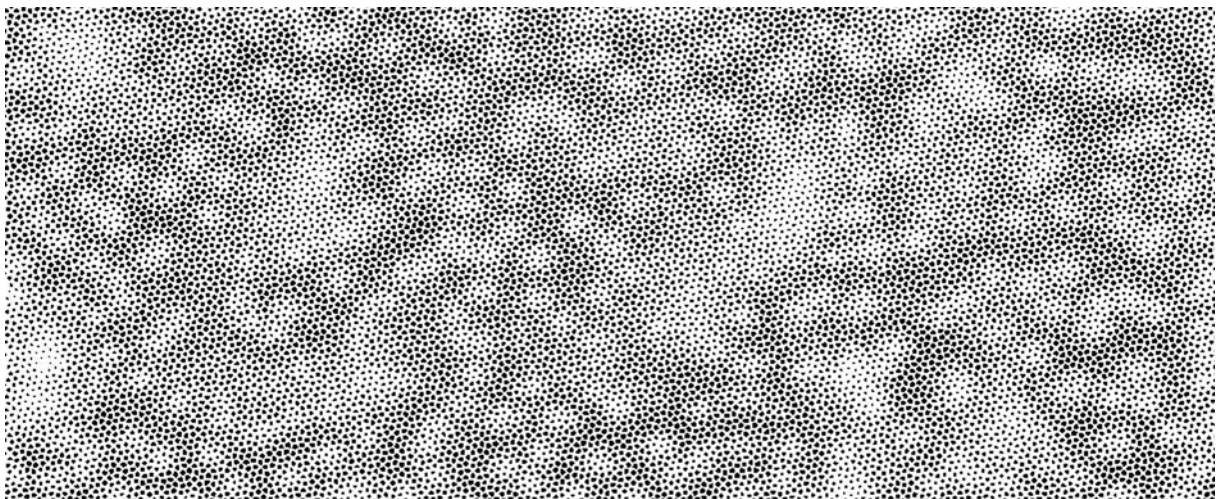
NP-70



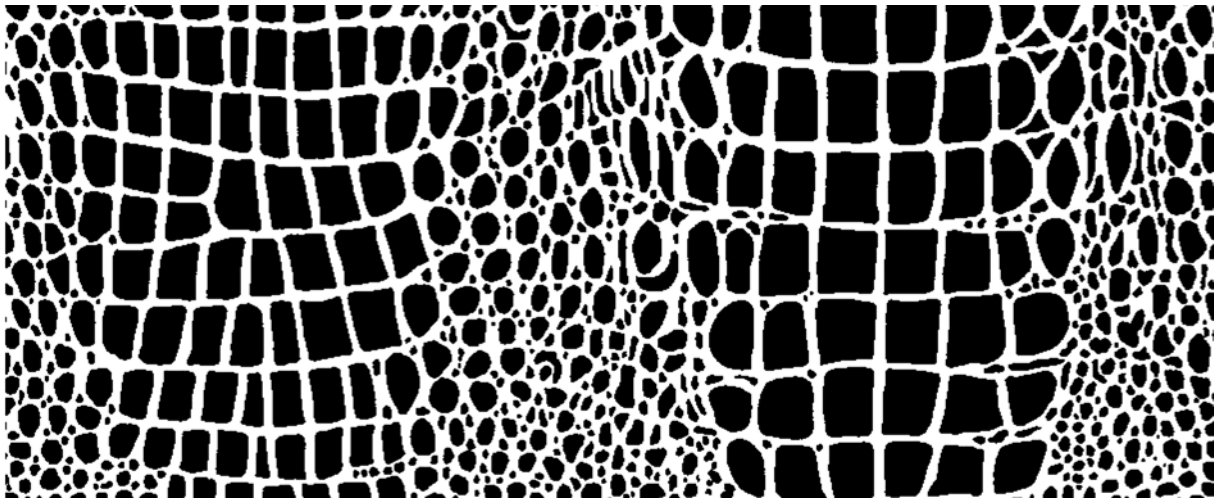
NP-71



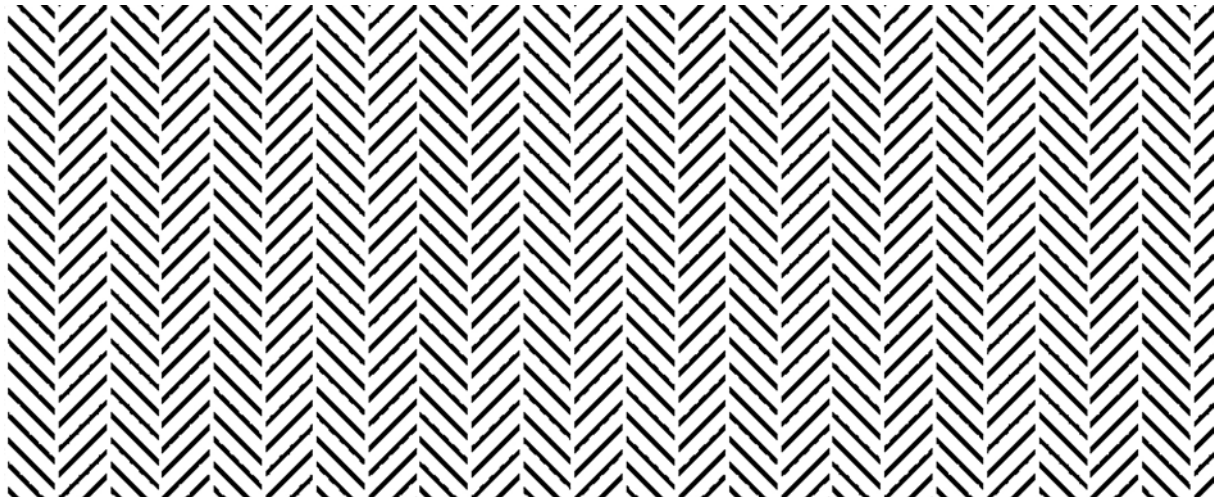
NP-72



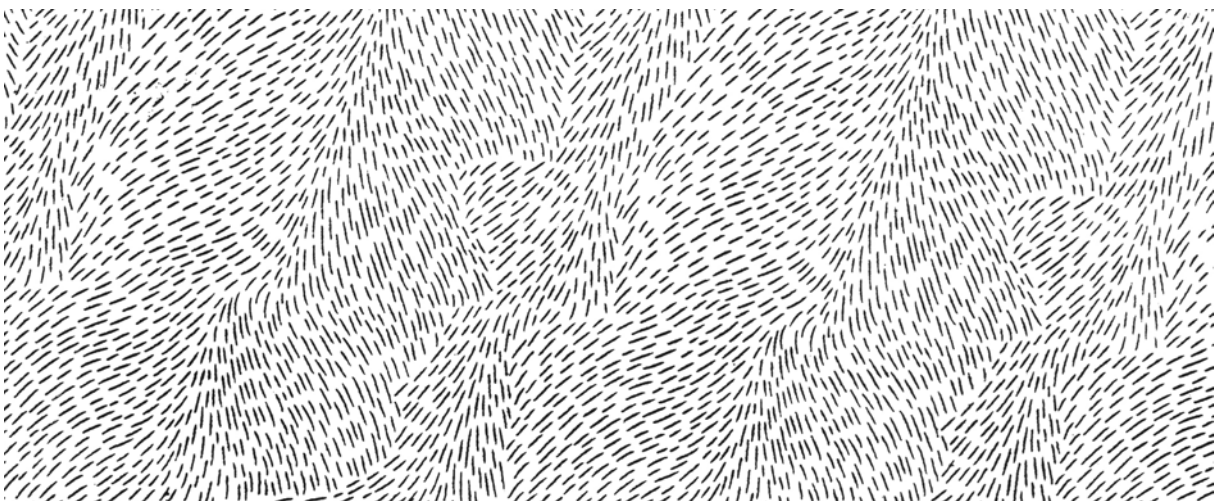
NP-73



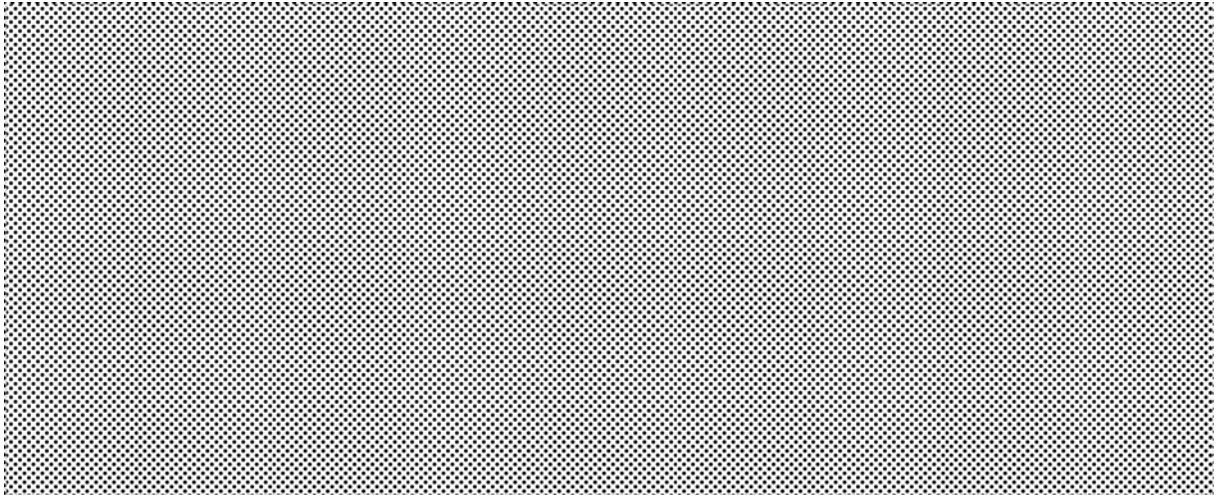
NP-74



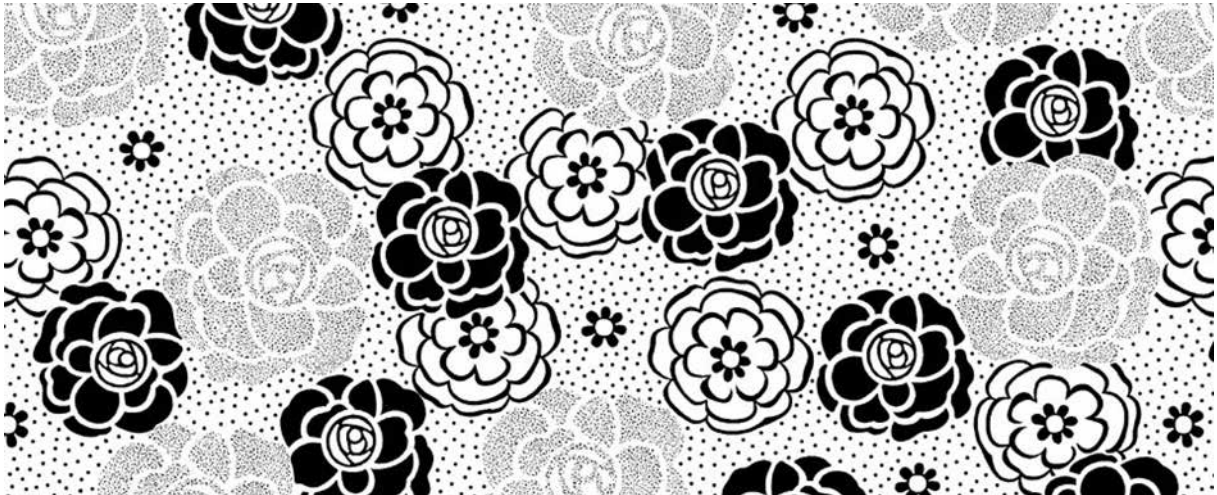
NP-75



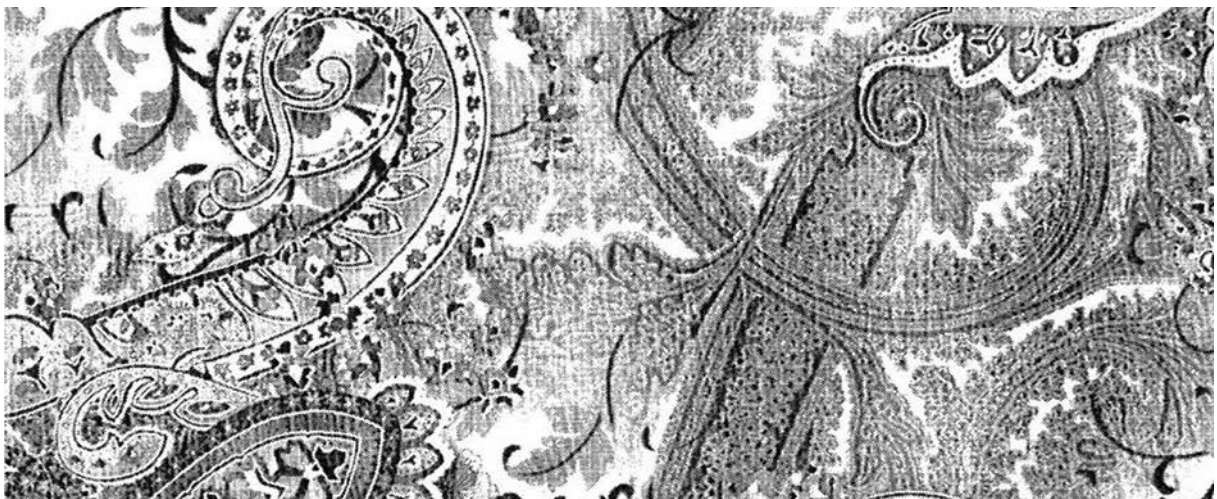
NP-76



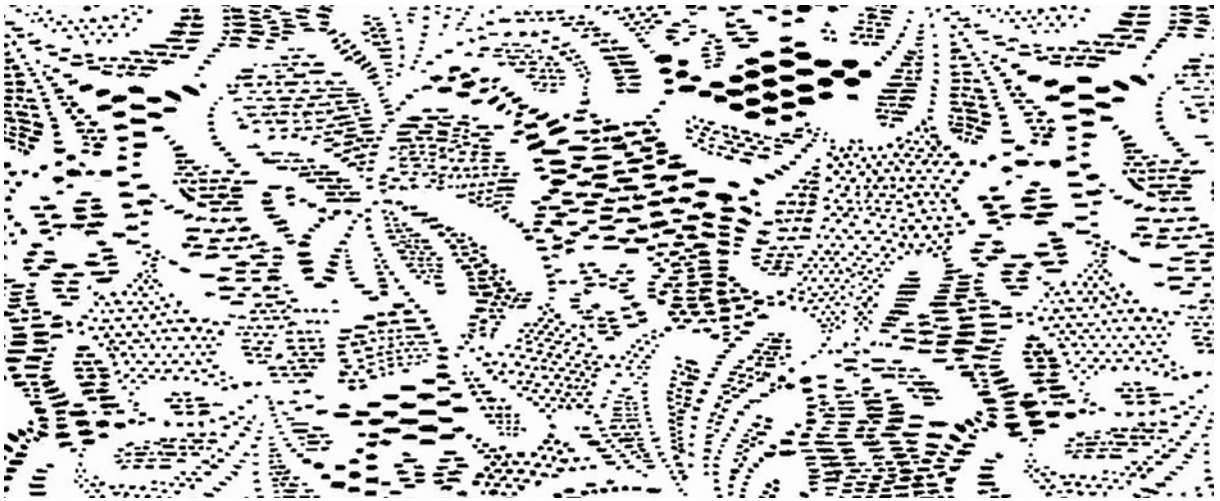
NP-77



NP-78



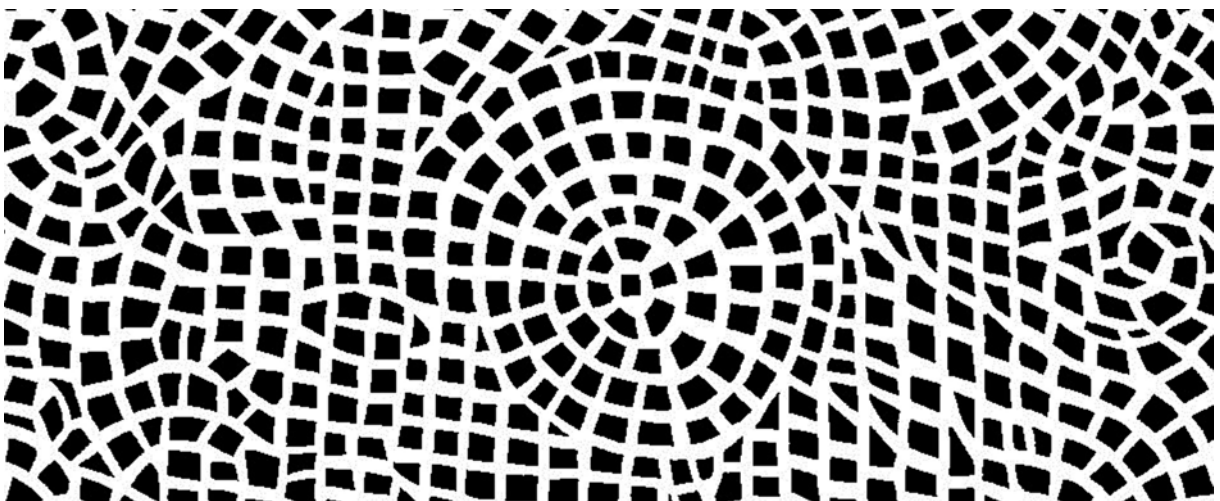
NP-79



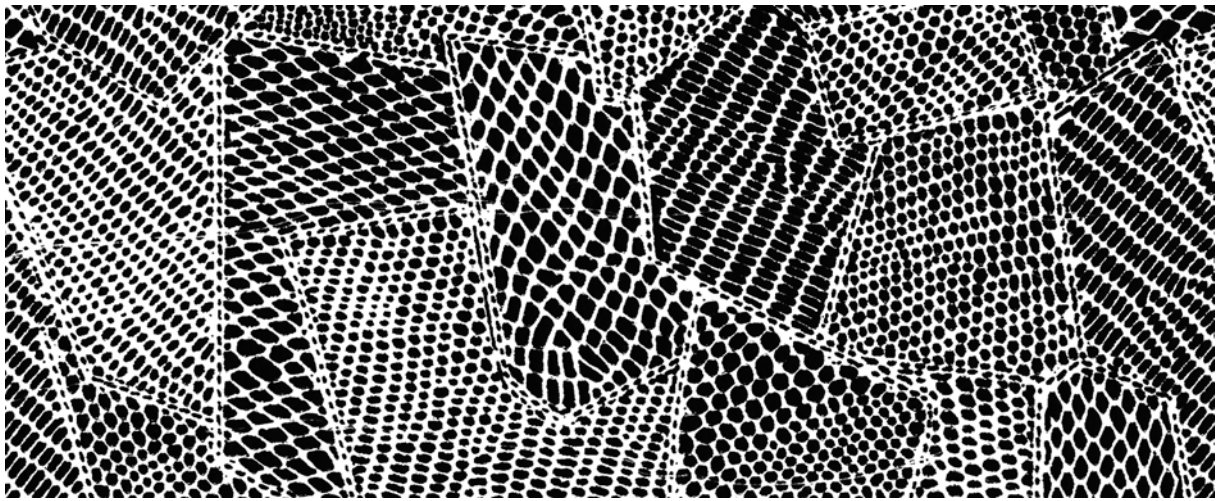
NP-80



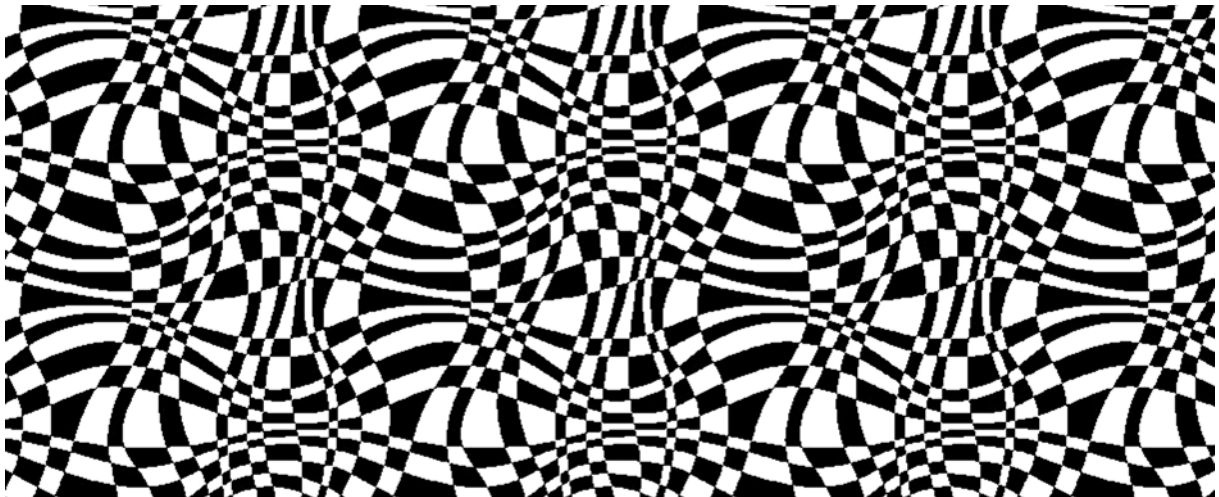
NP-81



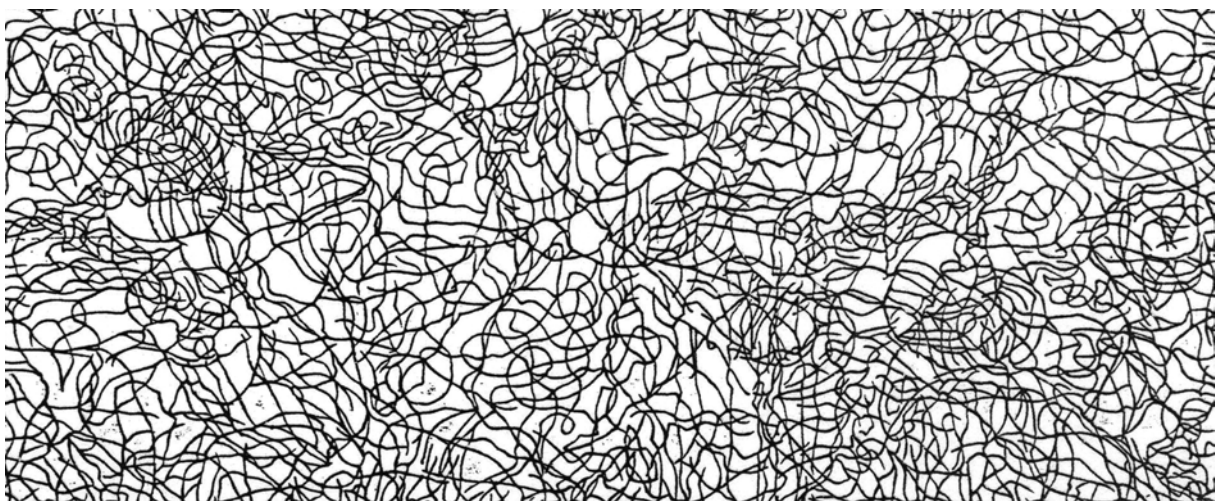
NP-82



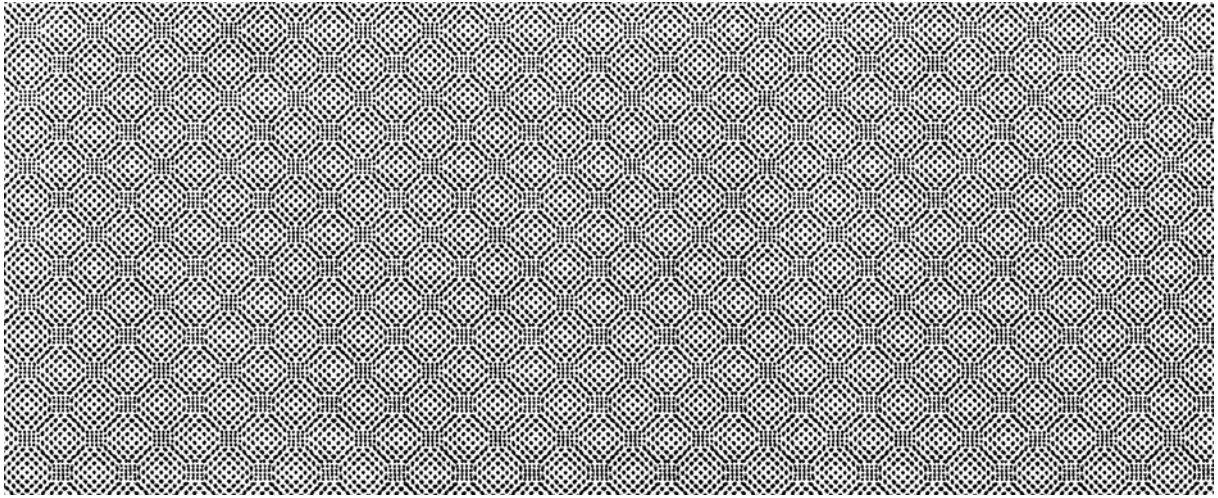
NP-83



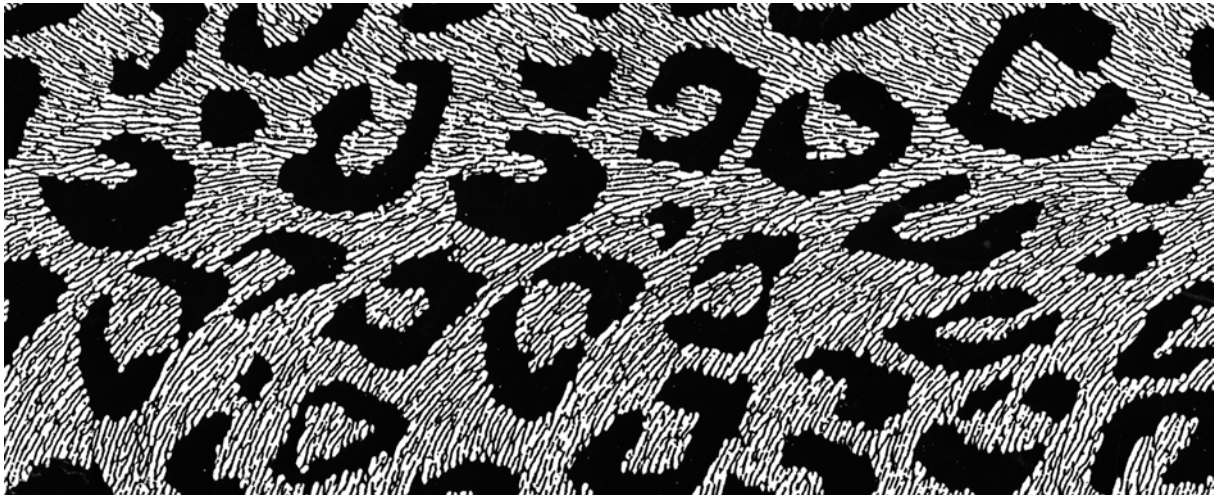
NP-84



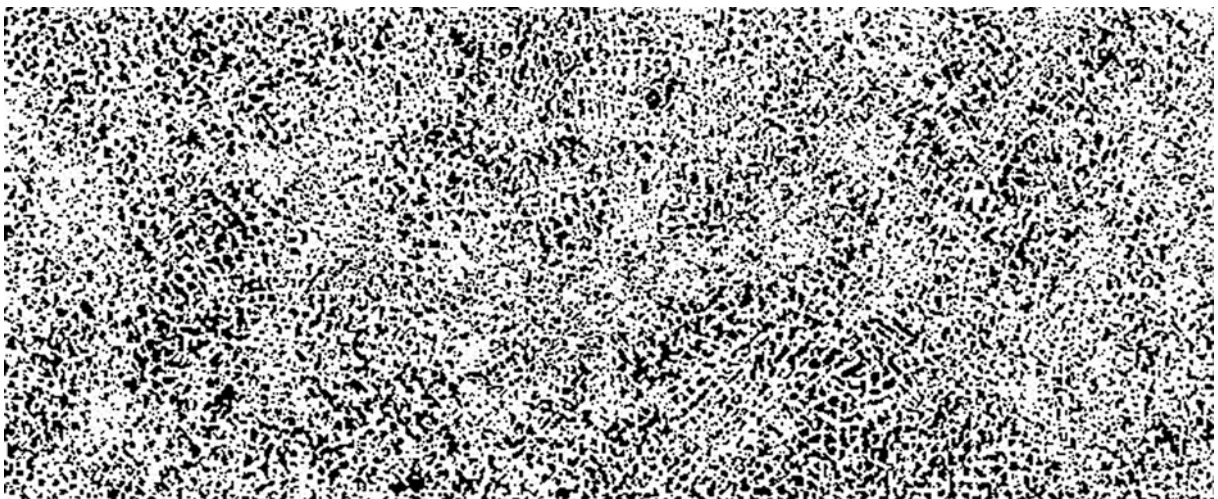
NP-85



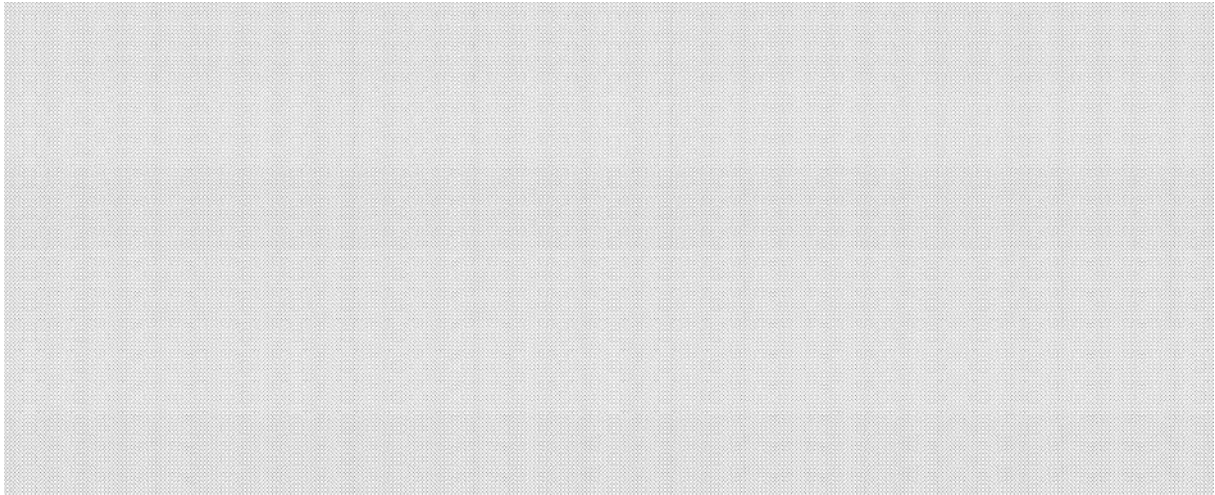
NP-86



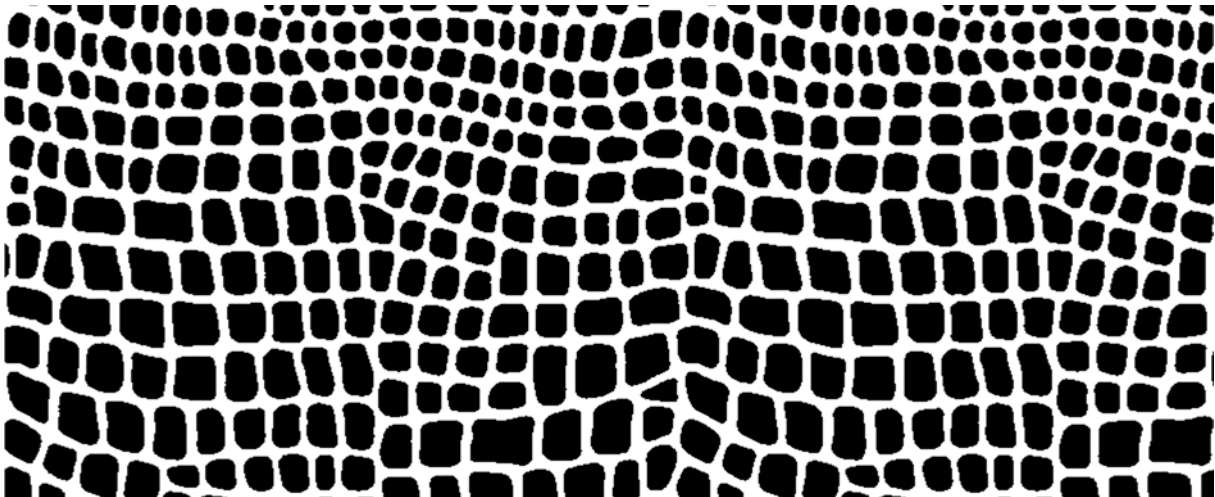
NP-87



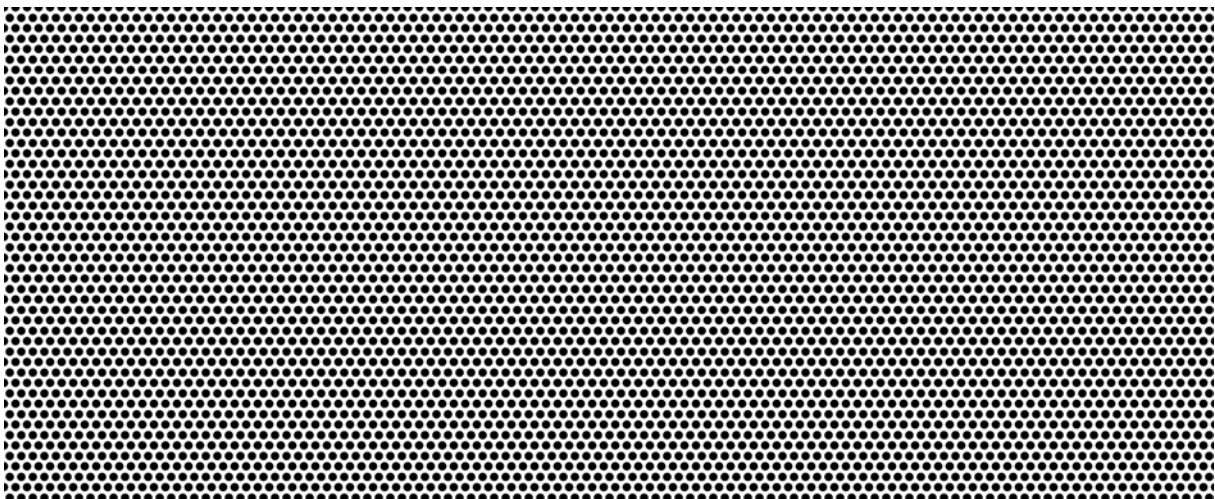
NP-88



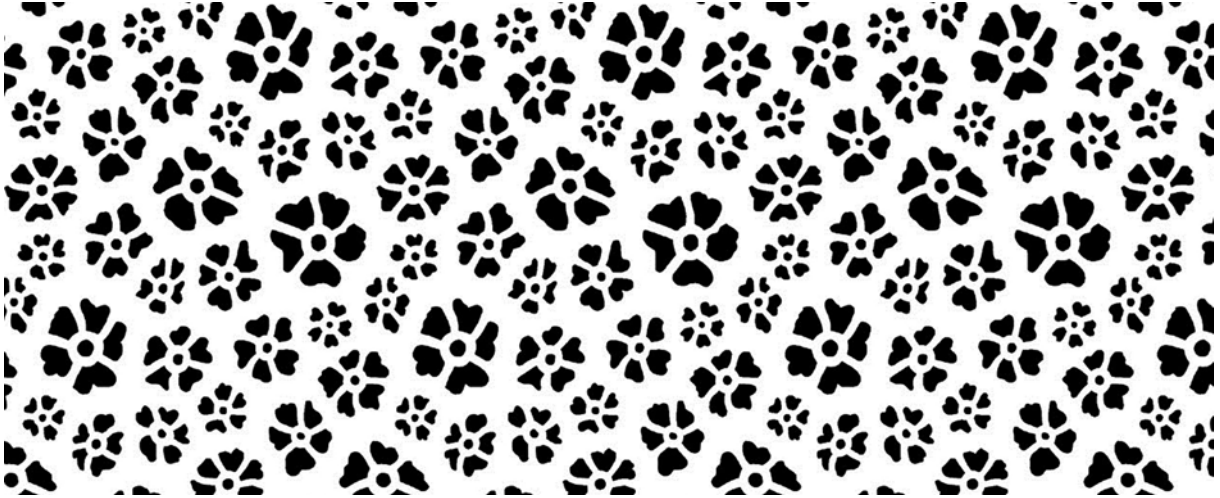
NP-89 (Micro Dot)



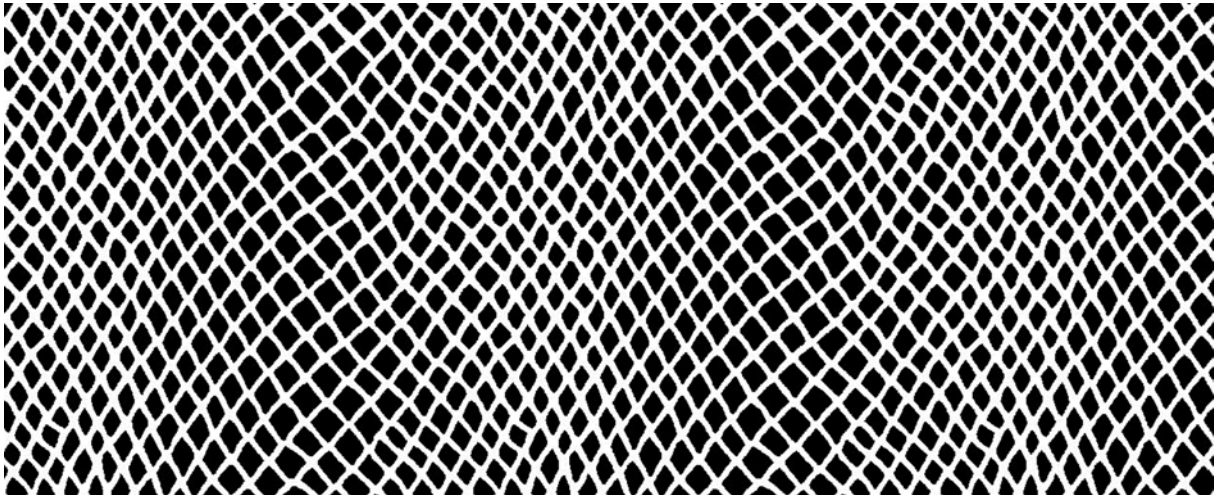
NP-90



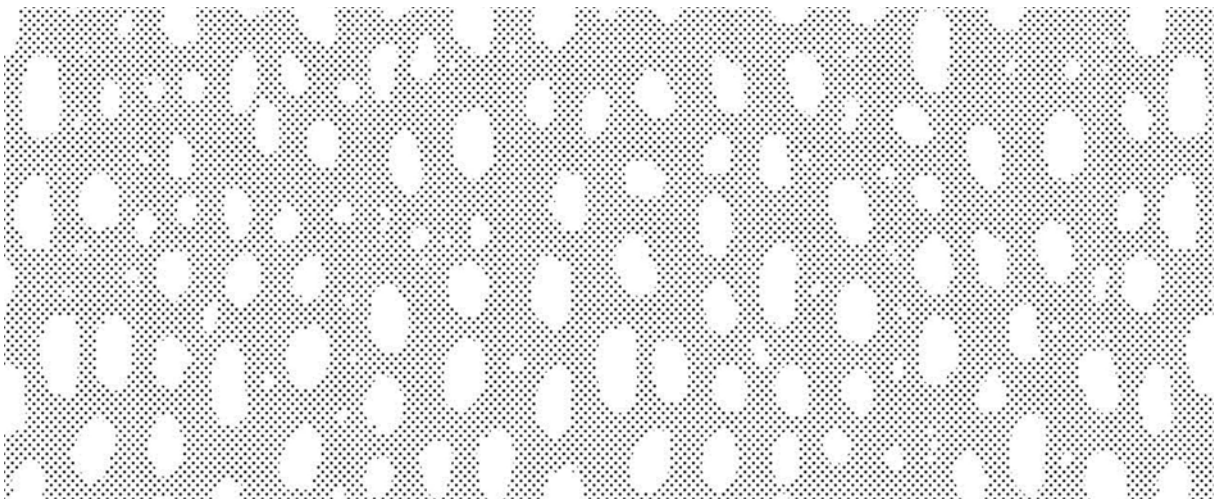
NP-91



NP-92



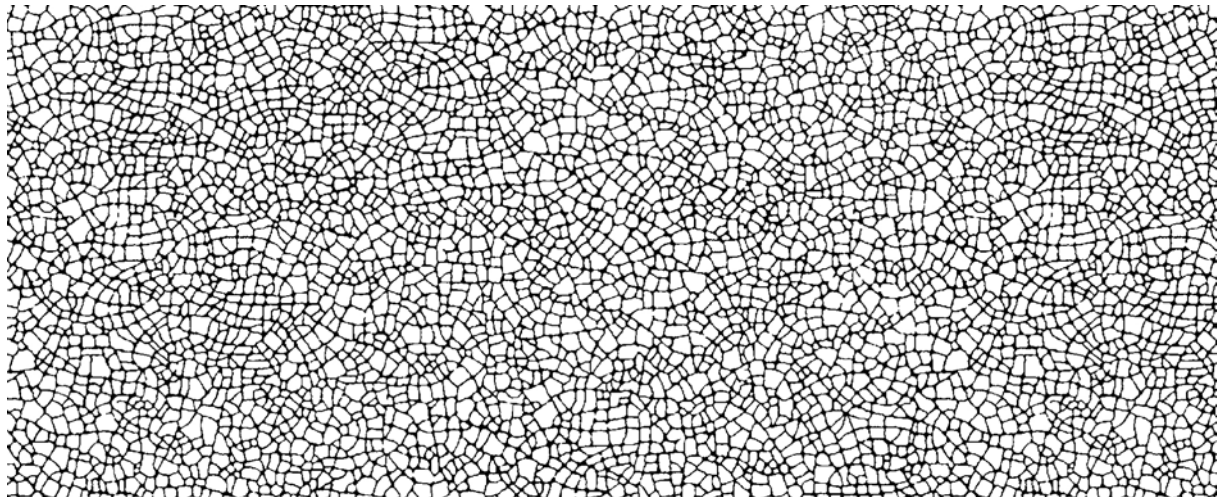
NP-93



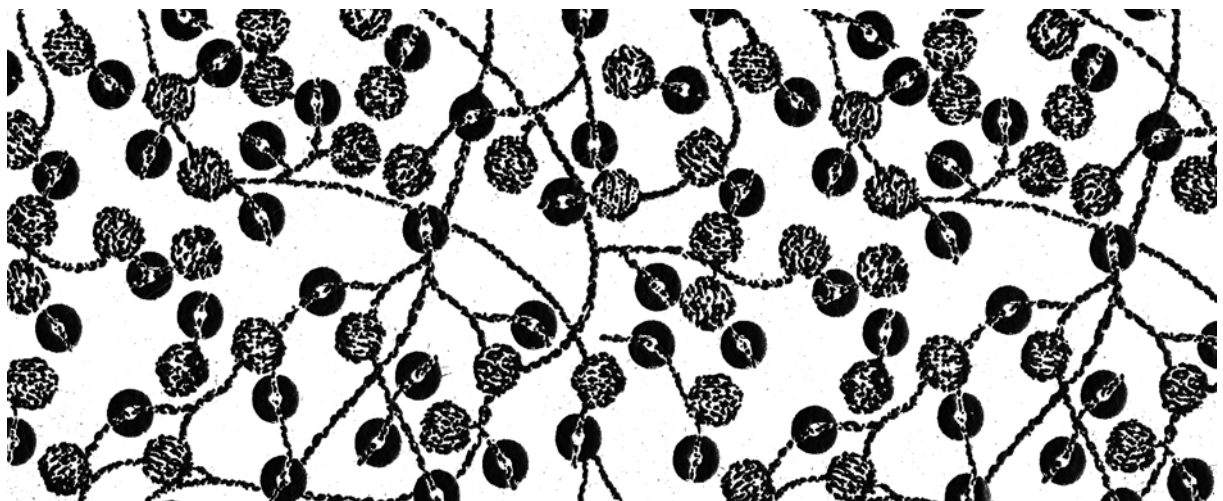
NP-94



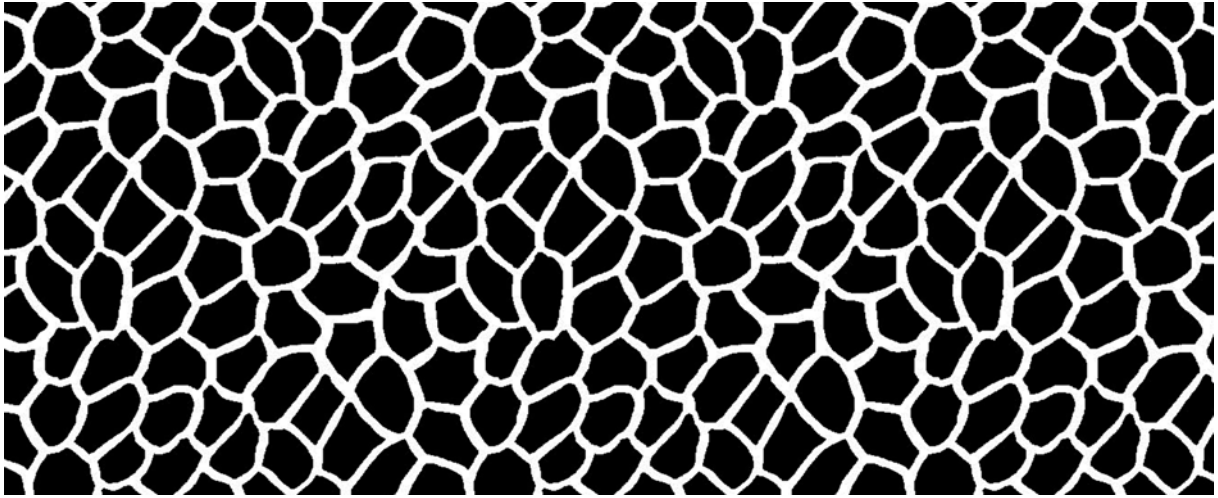
NP-95



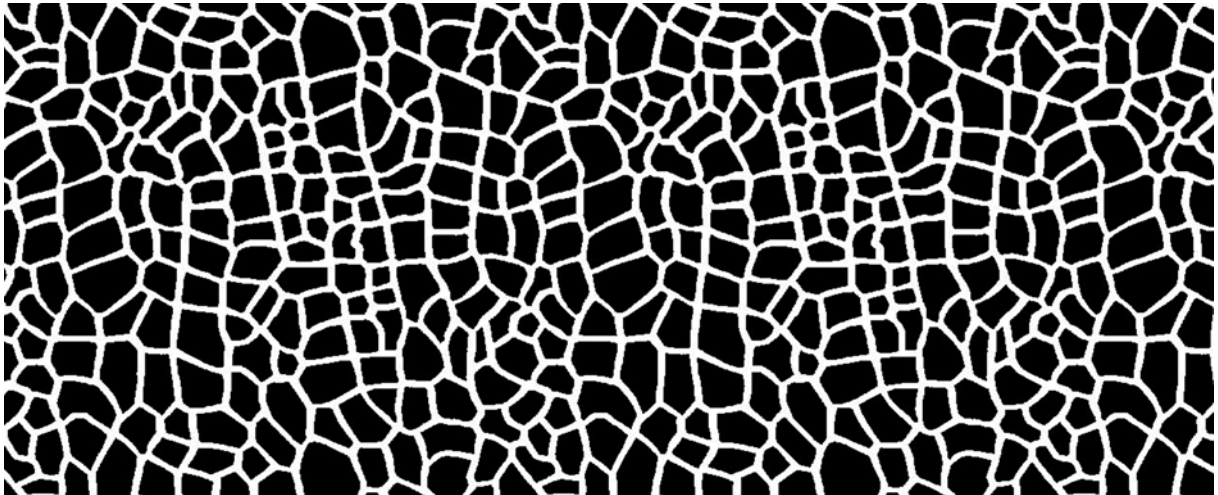
NP-96



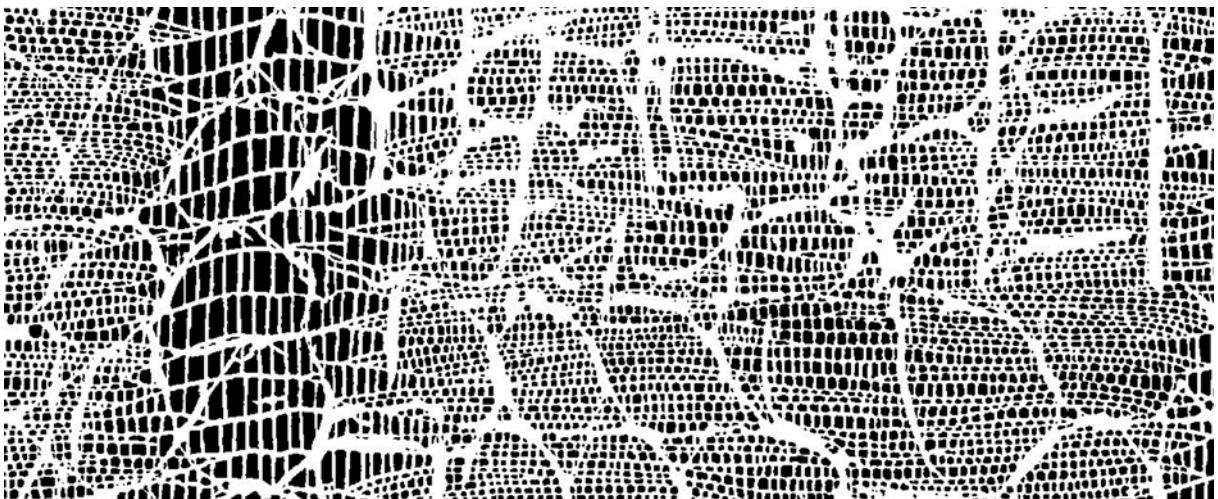
NP-97



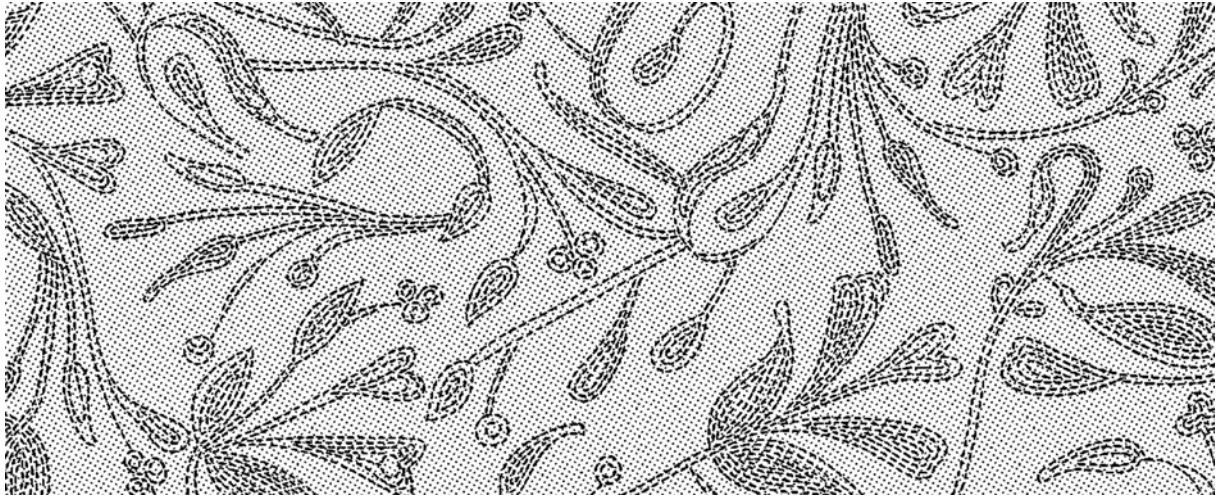
NP-98



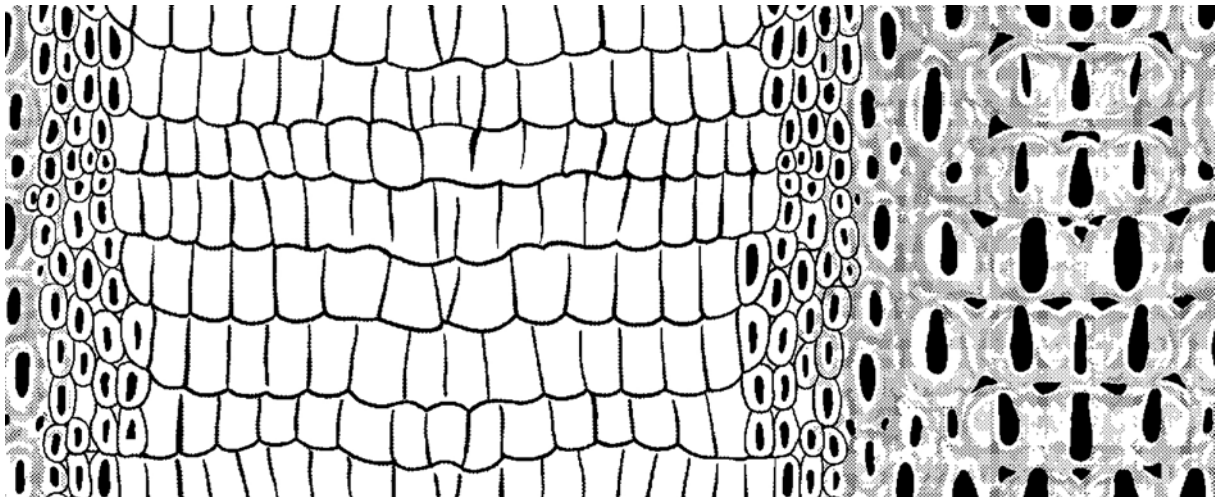
NP-99



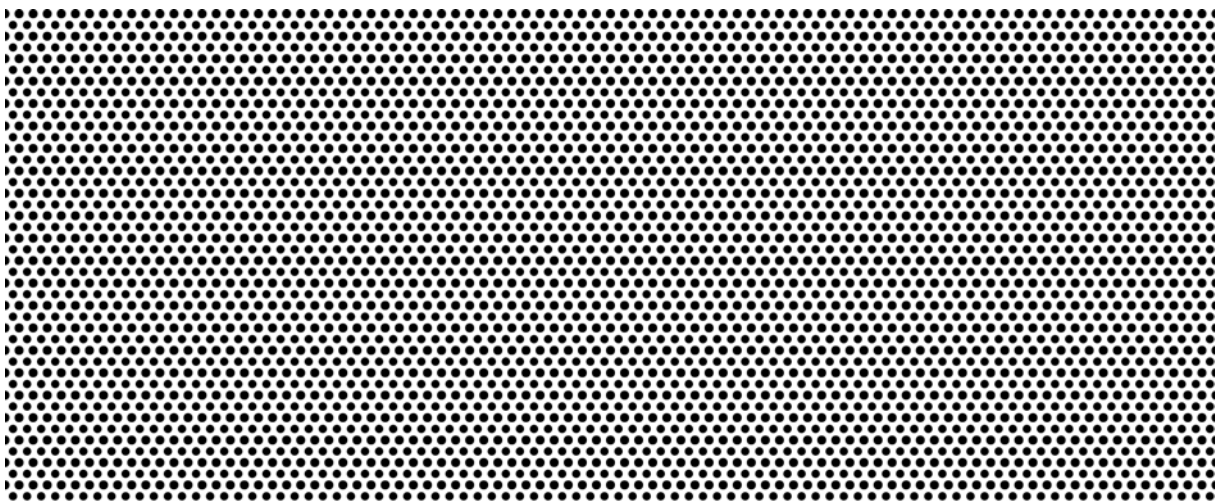
NP-100



NP-101



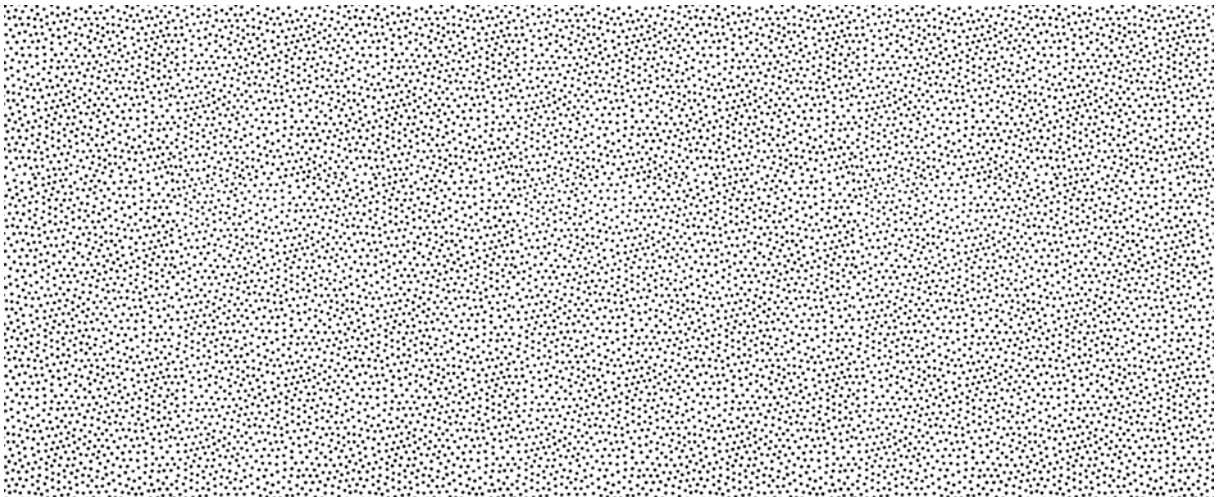
NP-102



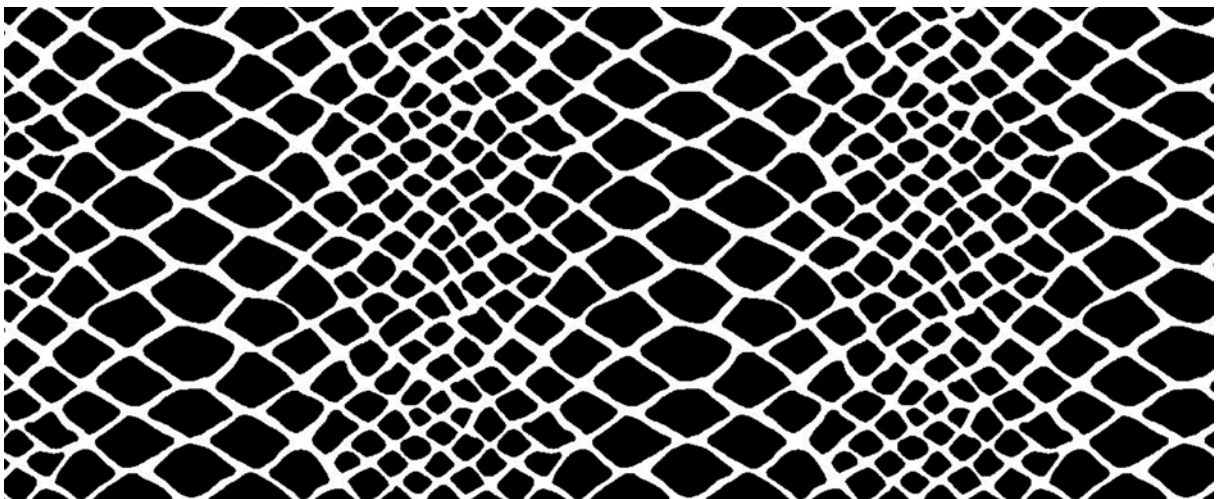
NP-103



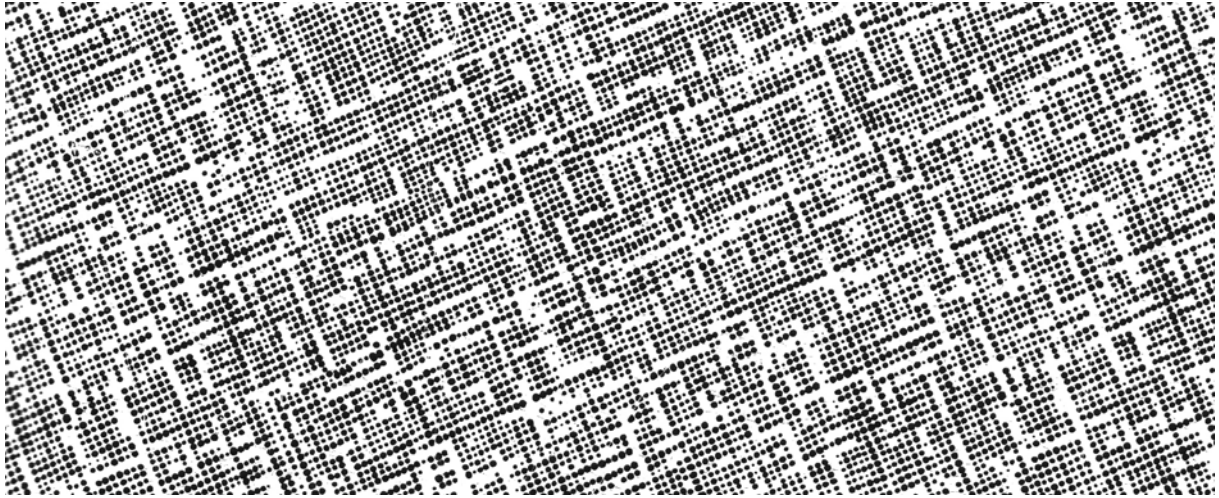
NP-104



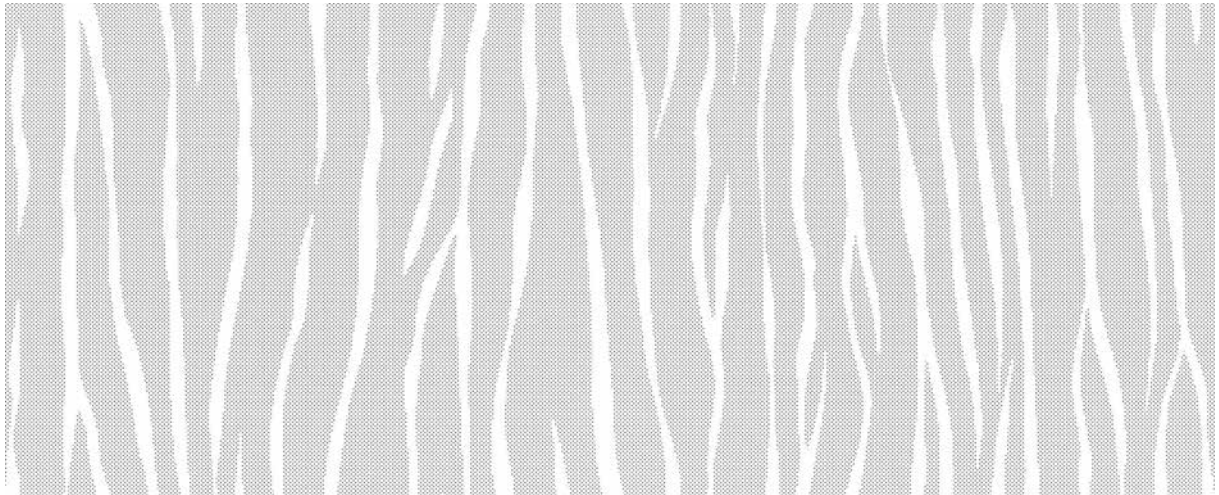
NP-105



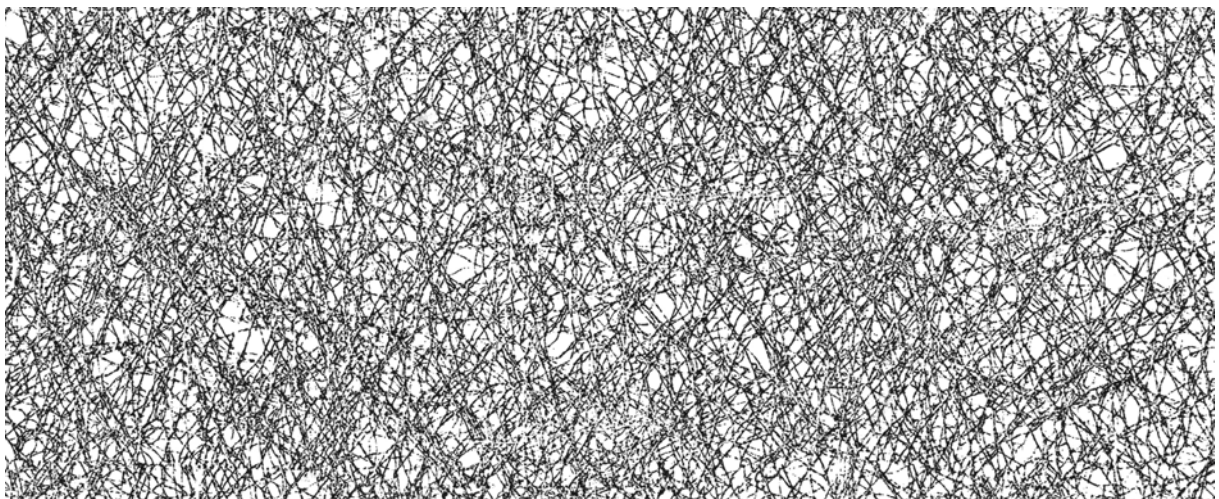
NP-106



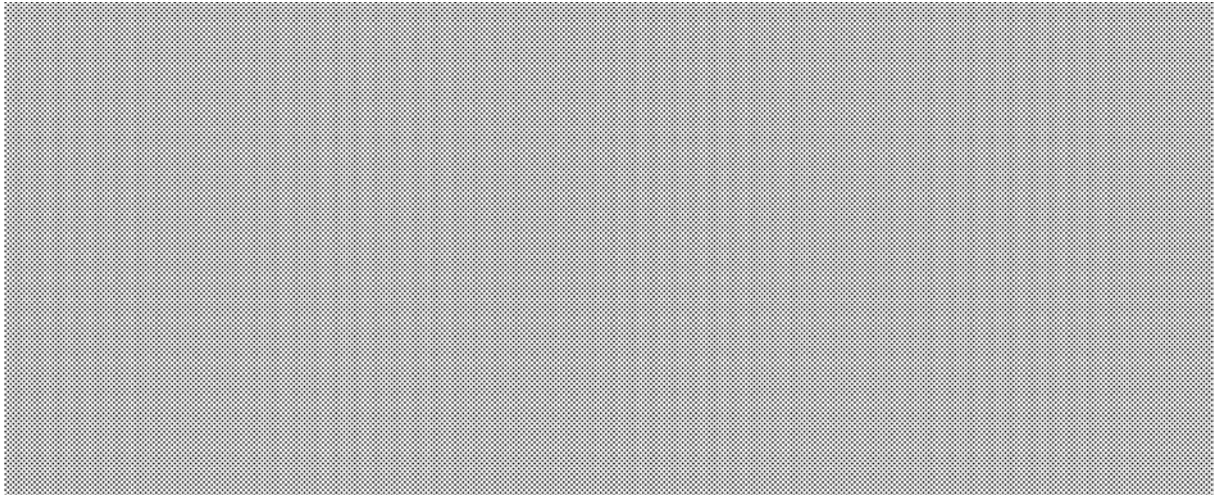
NP-107



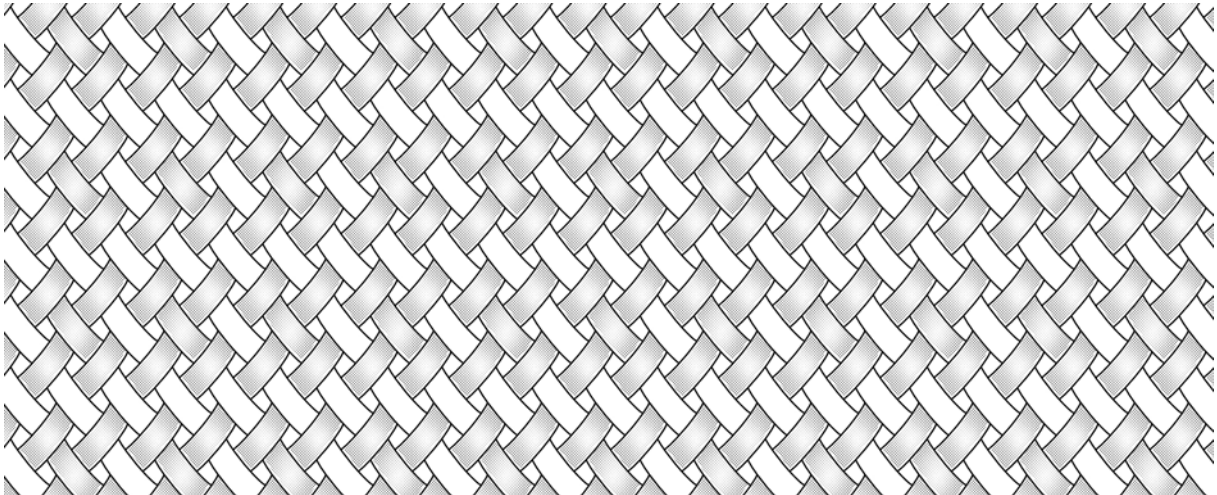
NP-108



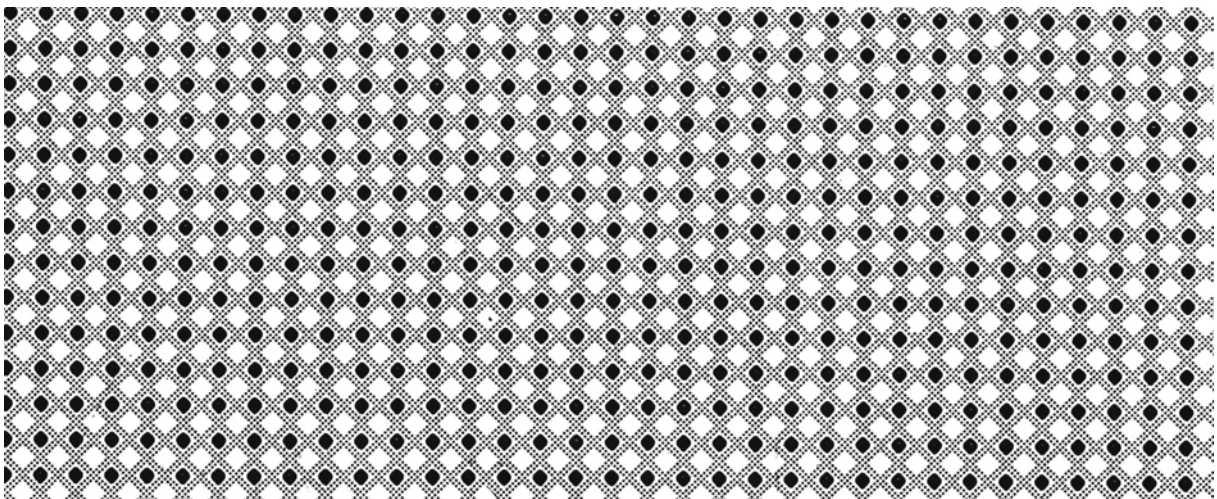
NP-109



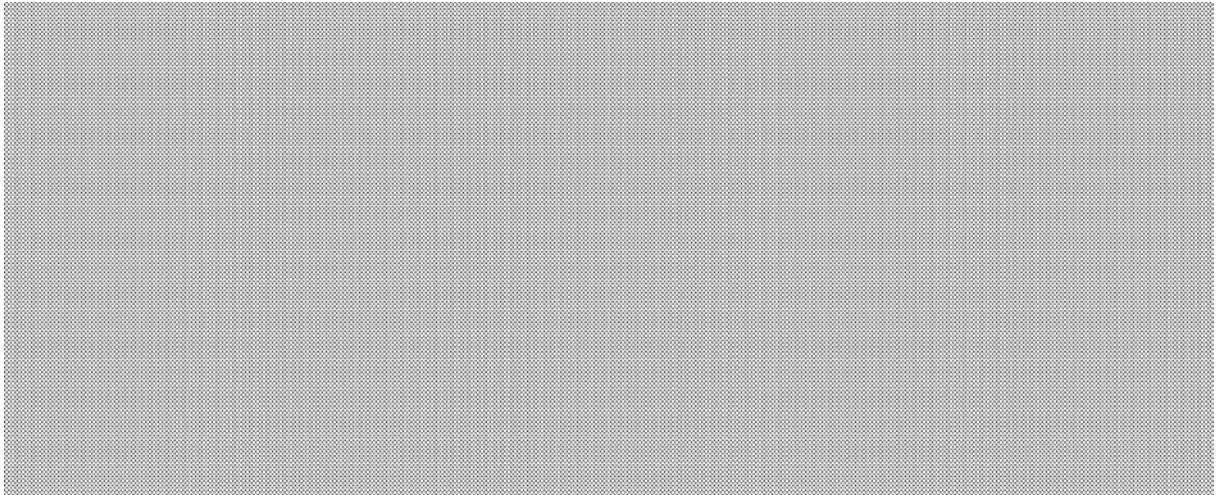
NP-110 (Micro Dot)



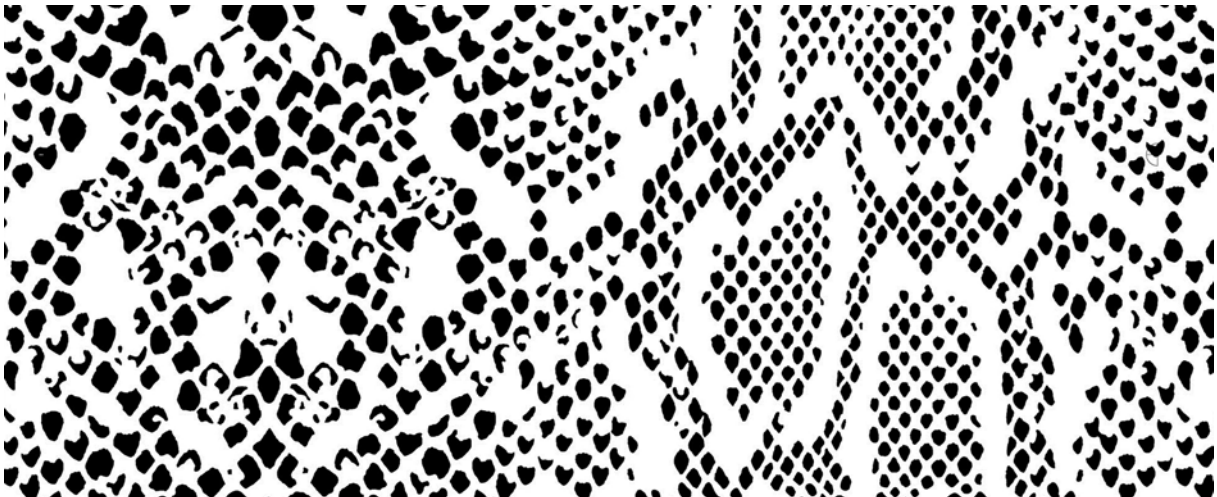
NP-111



NP-112



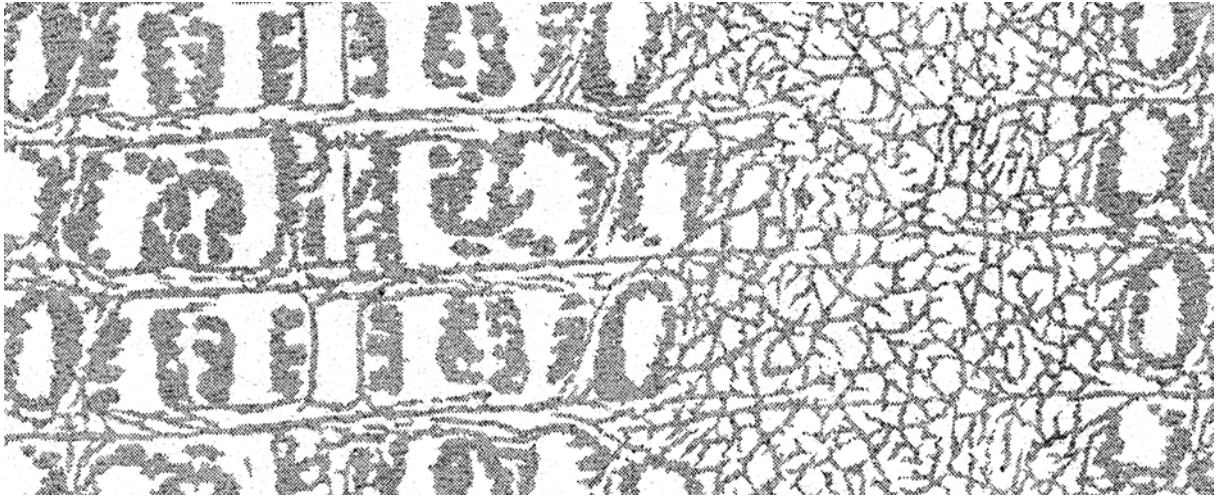
NP-113 (Micro Dot)



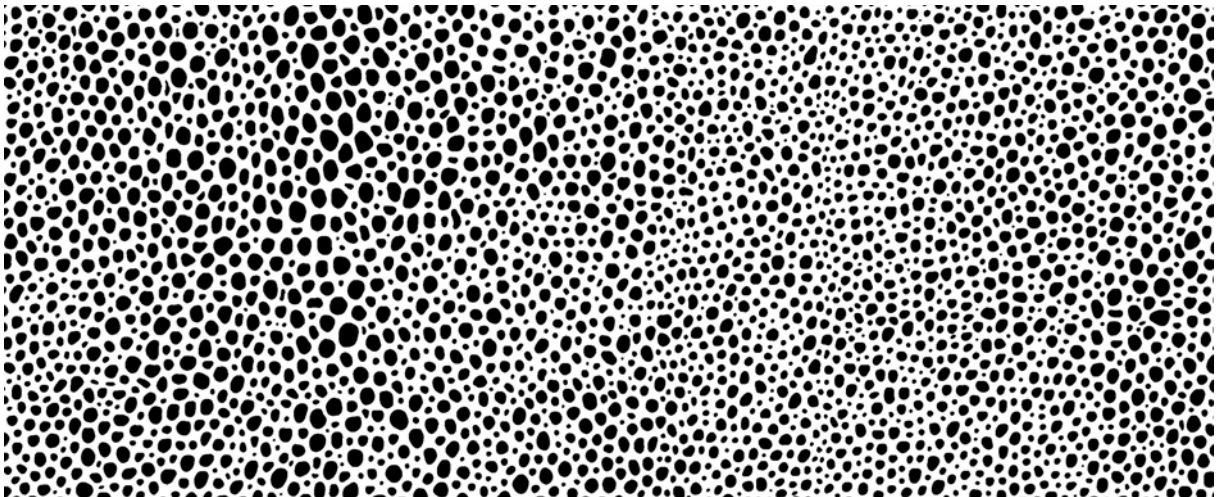
NP-114



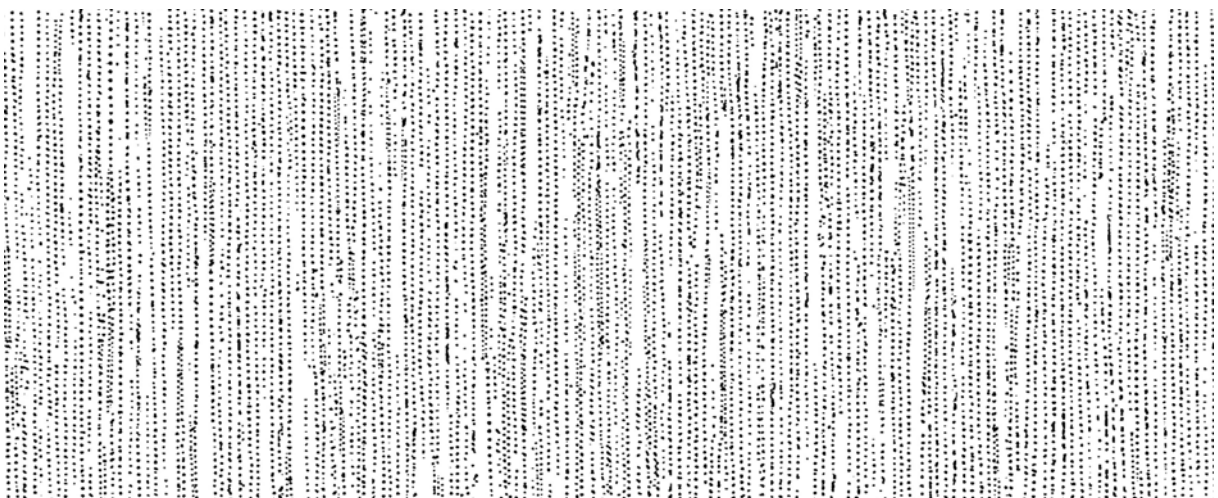
NP-115



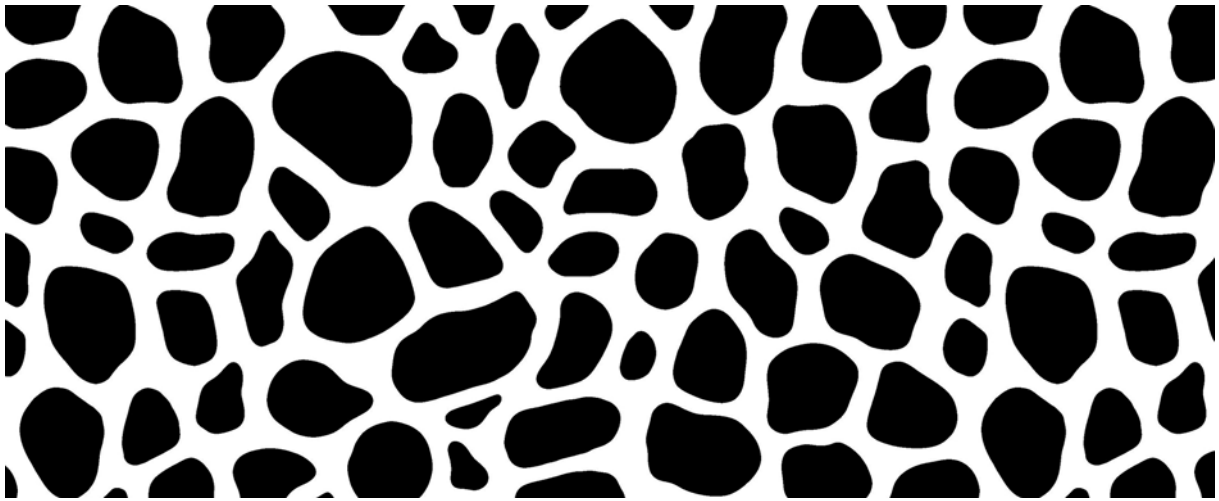
NP-116



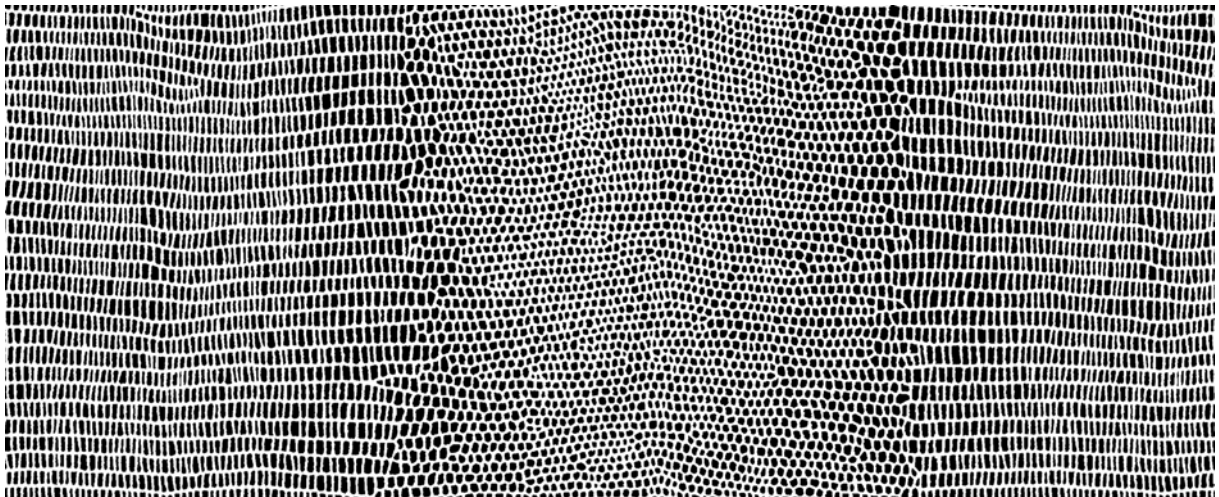
NP-117



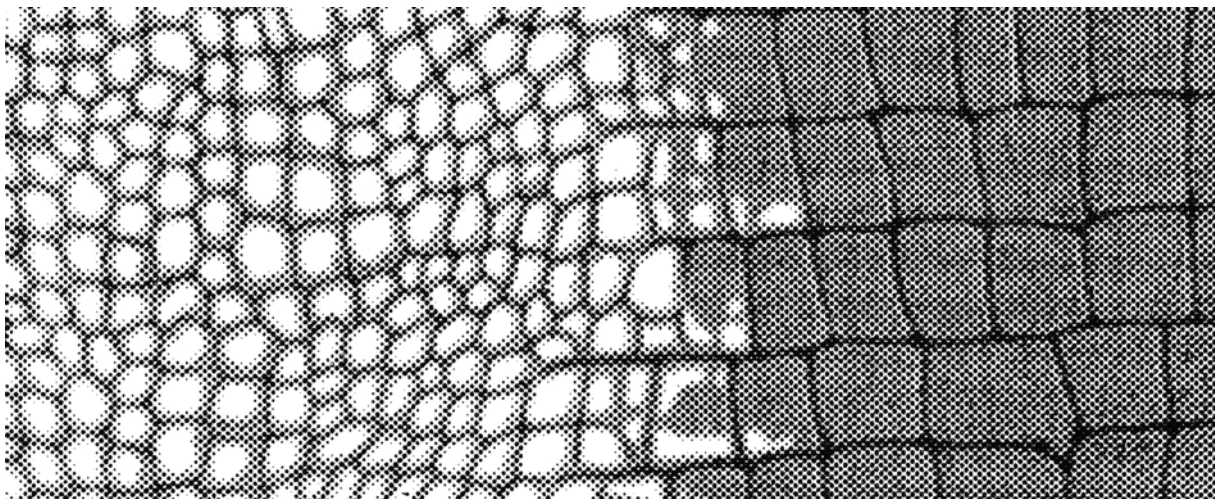
NP-118



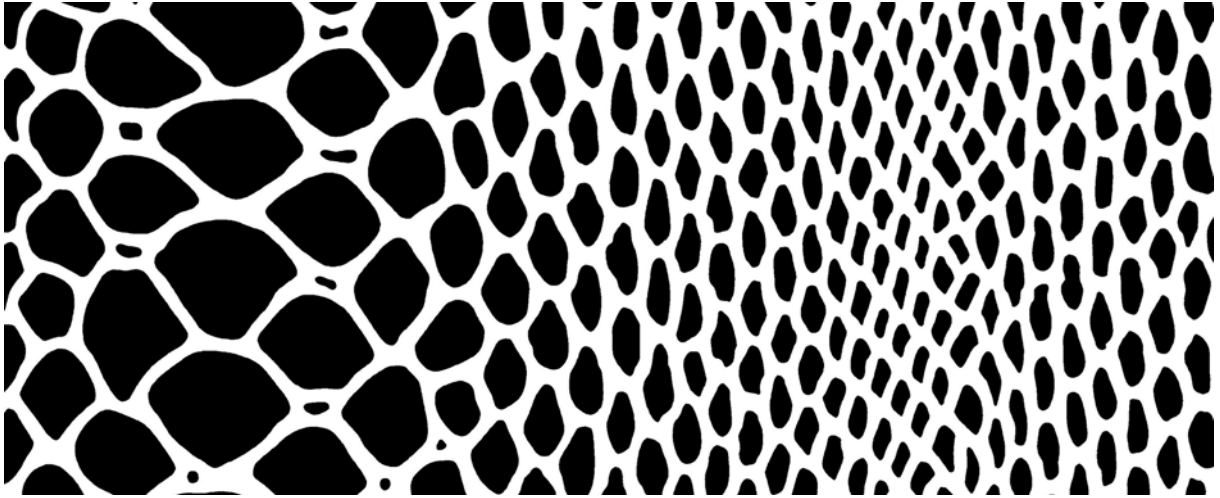
NP-119



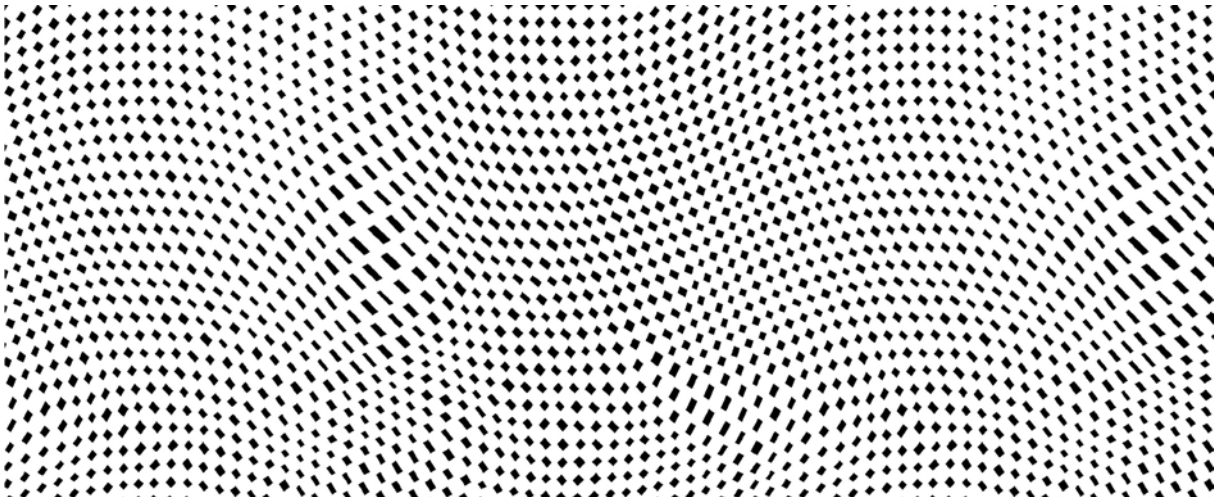
NP-120



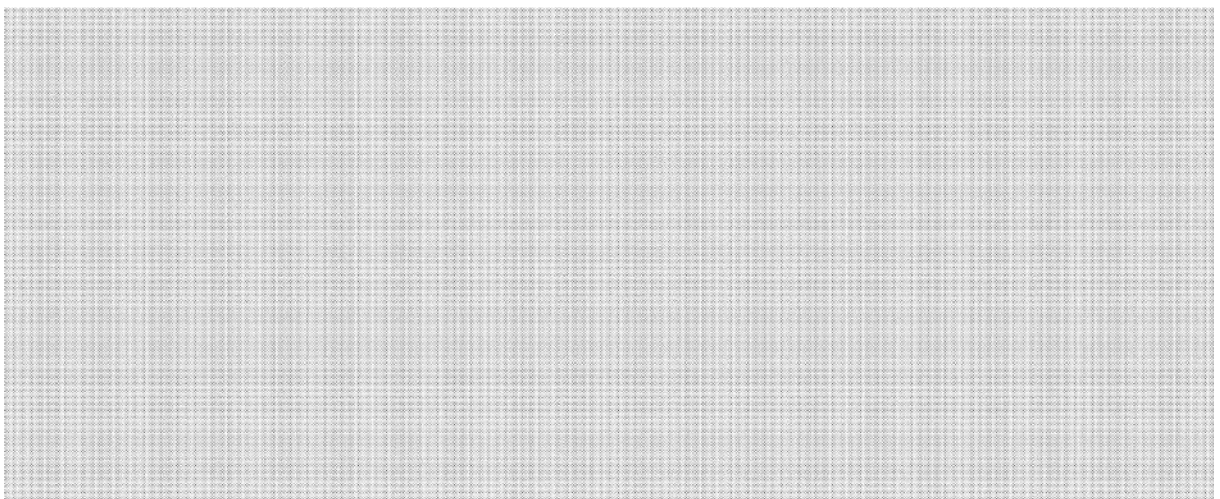
NP-121



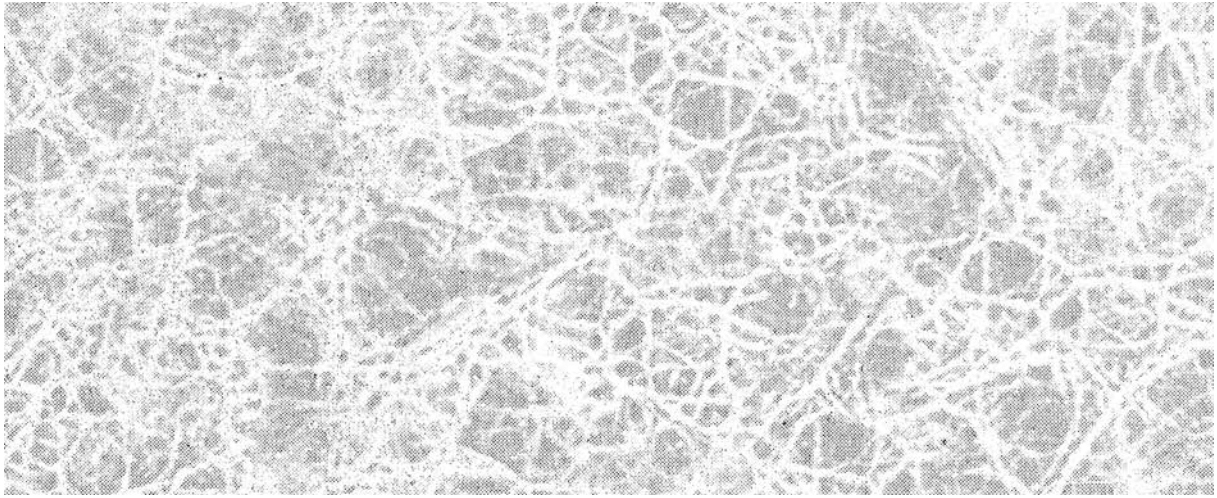
NP-122



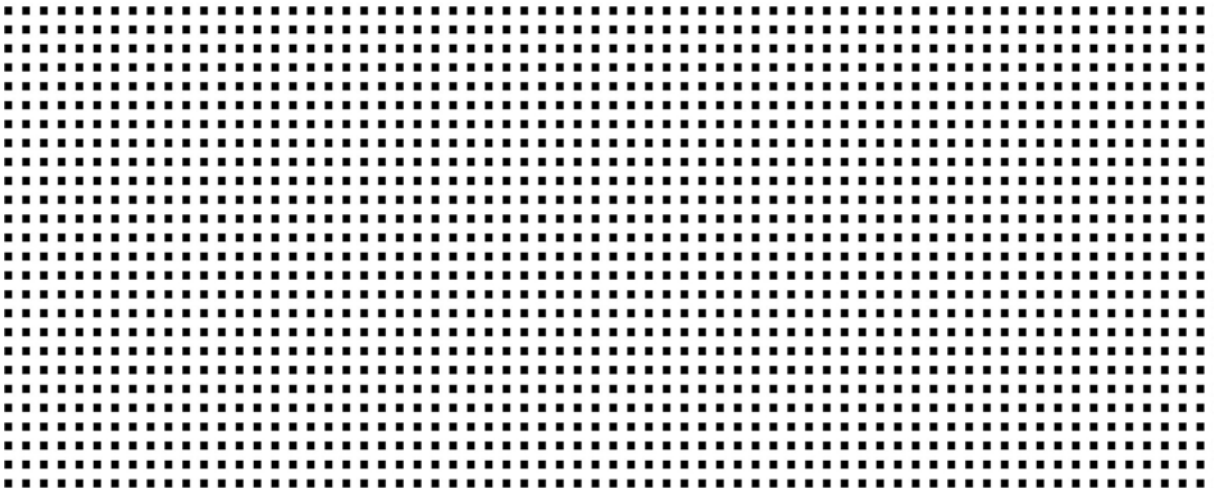
NP-123



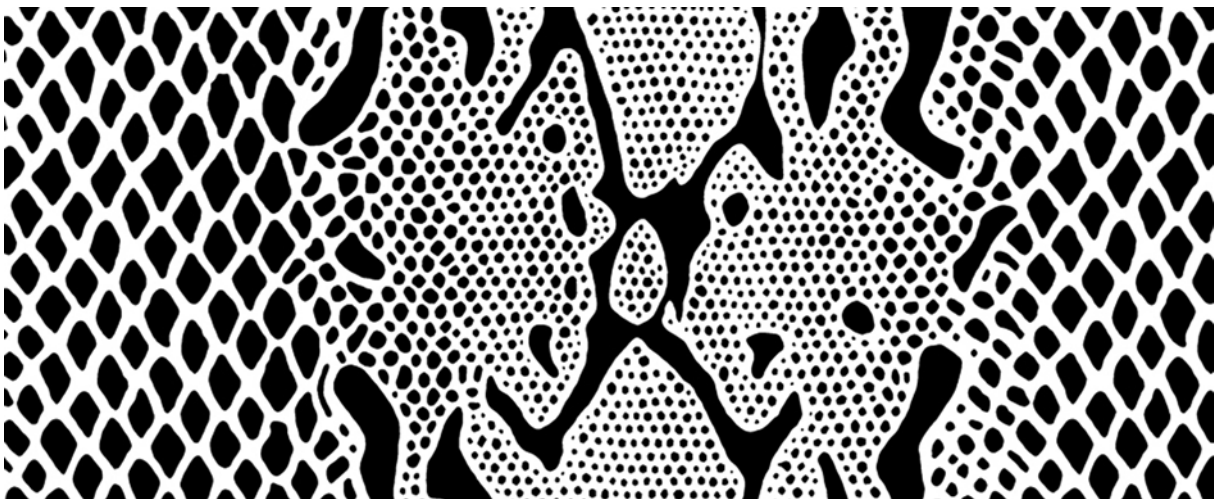
NP-124 (Micro Dot)



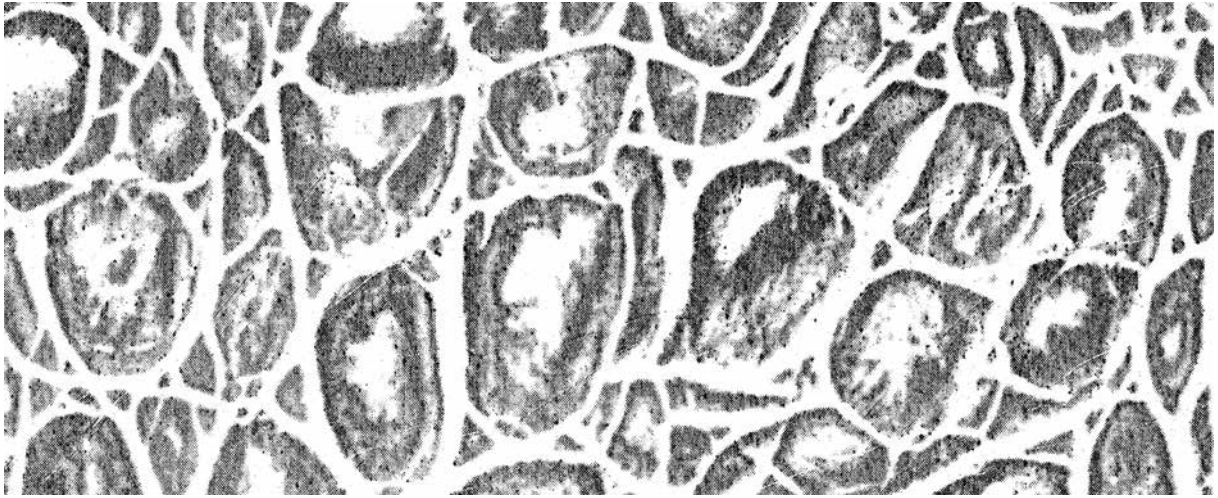
NP-125



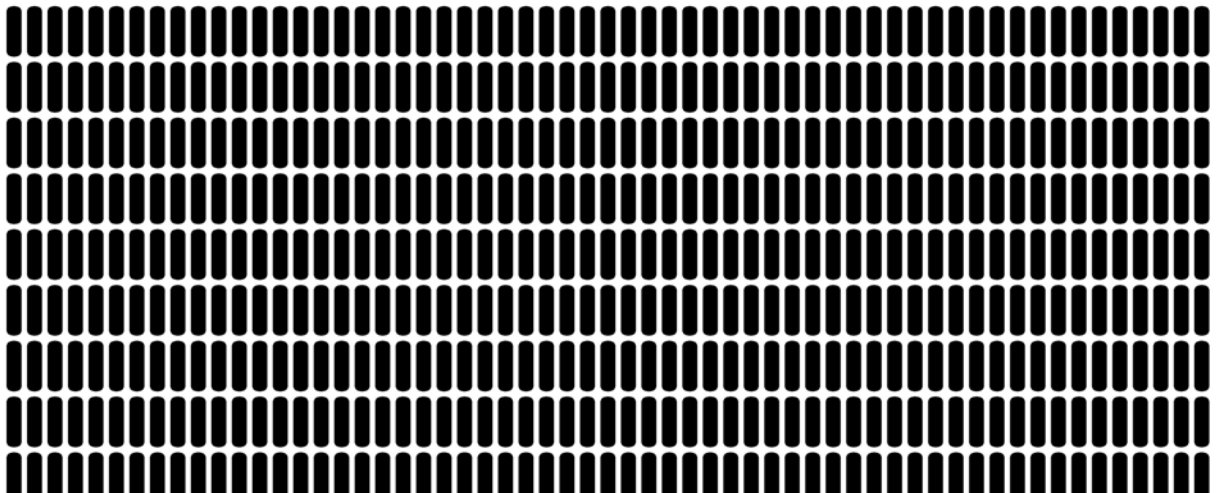
NP-126



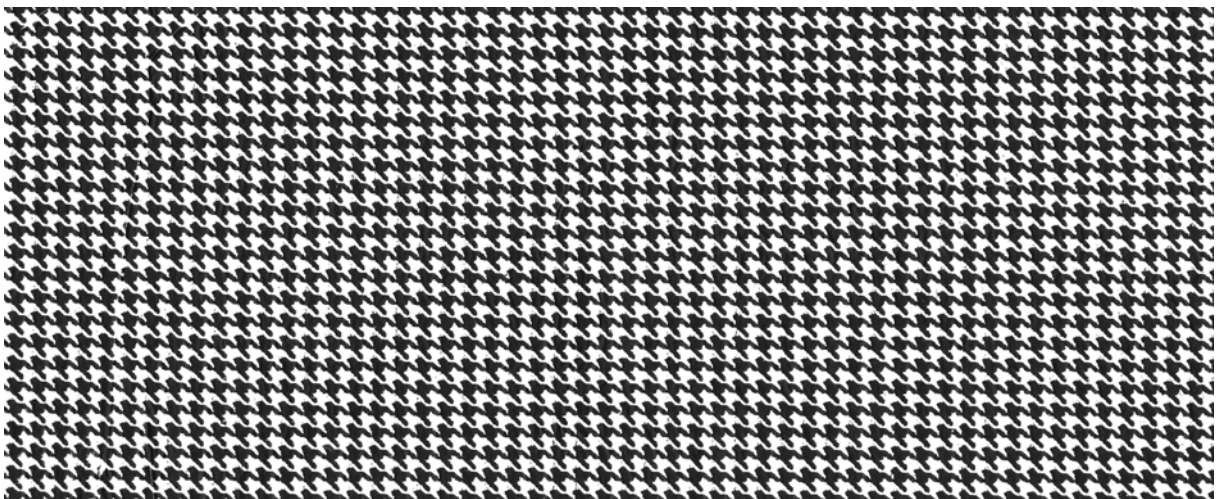
NP-127



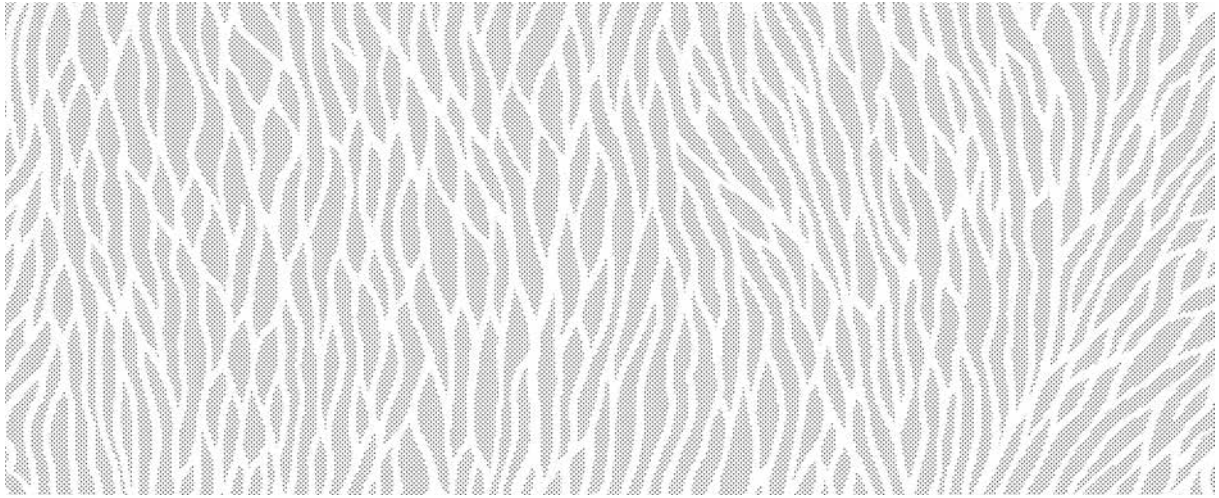
NP-128



NP-129



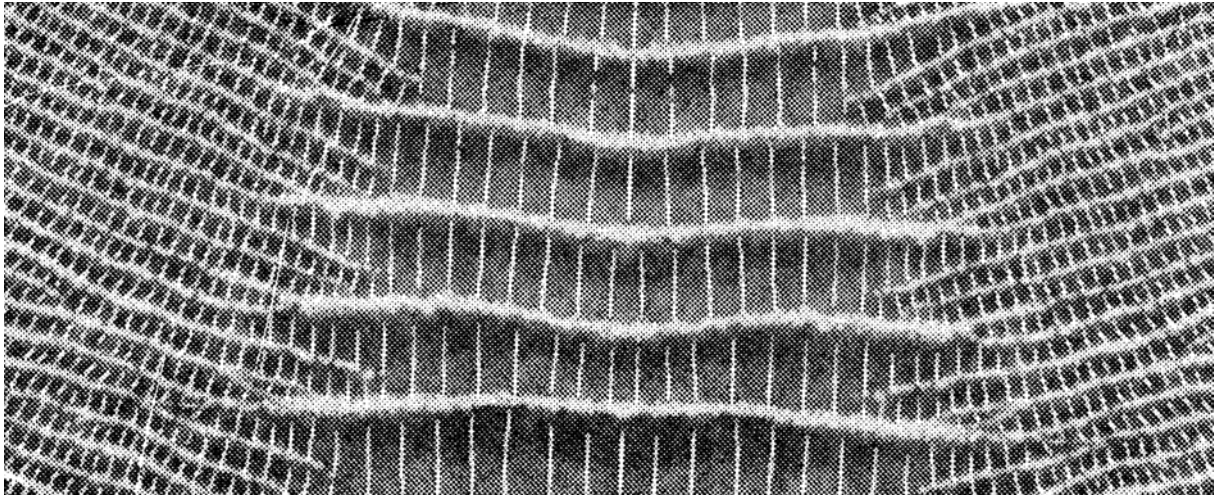
NP-130



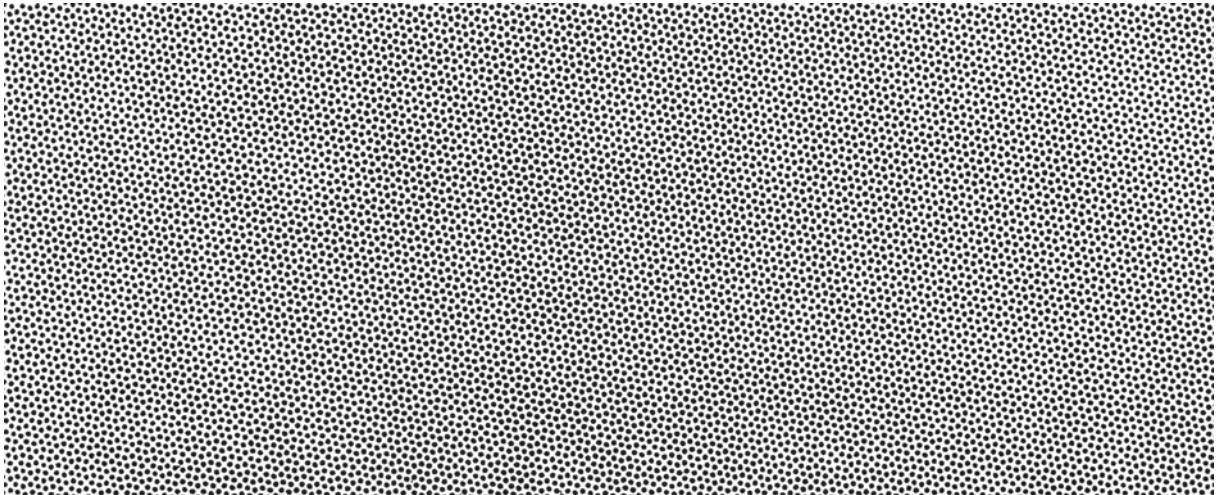
NP-131



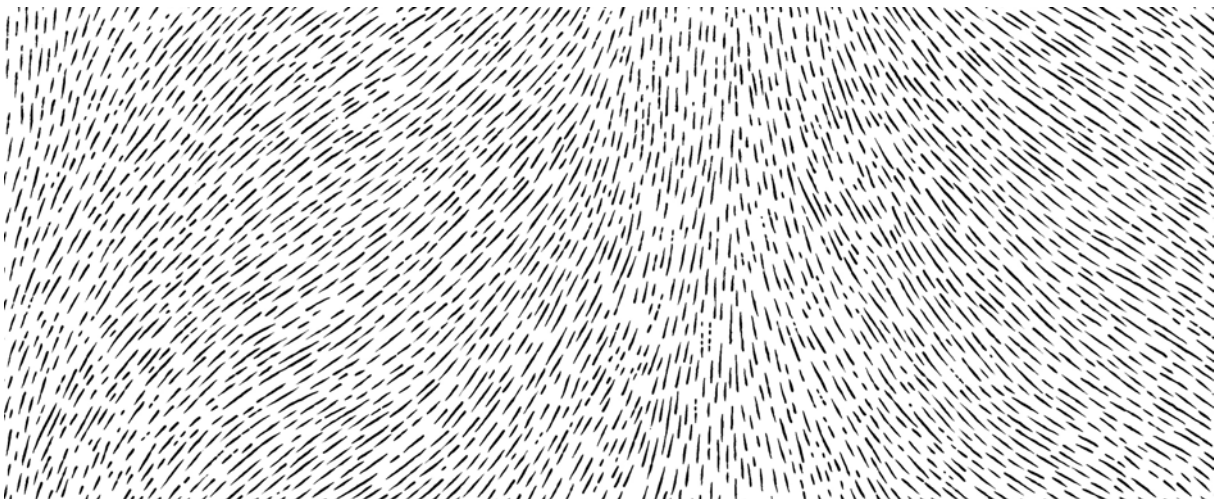
NP-132



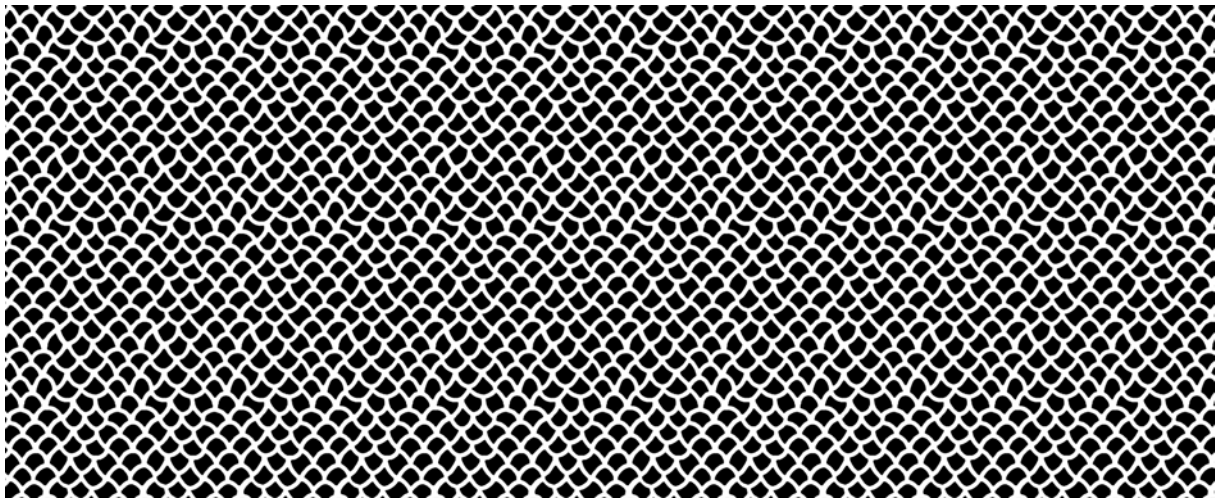
NP-133



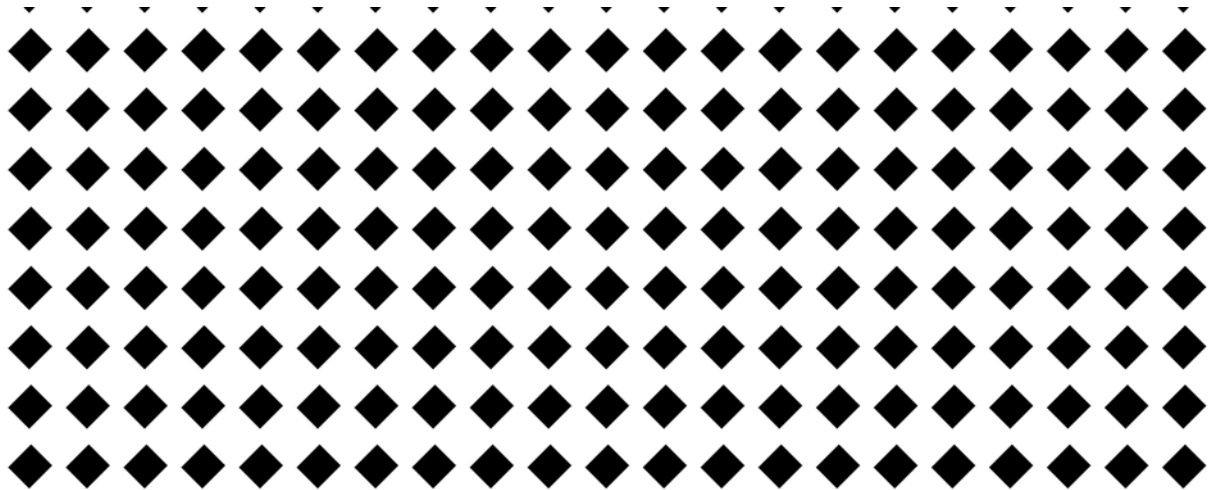
NP-134



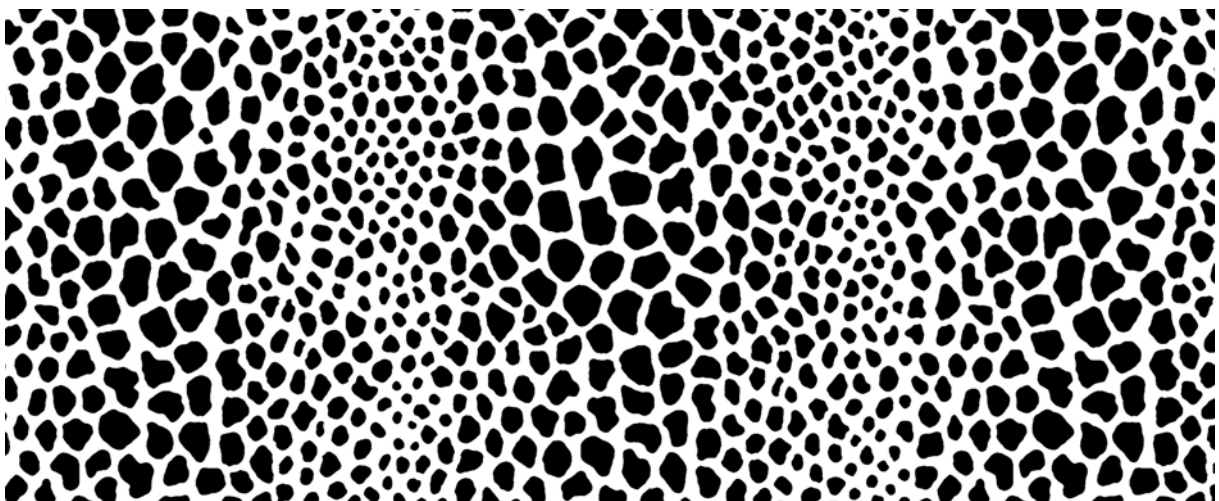
NP-135



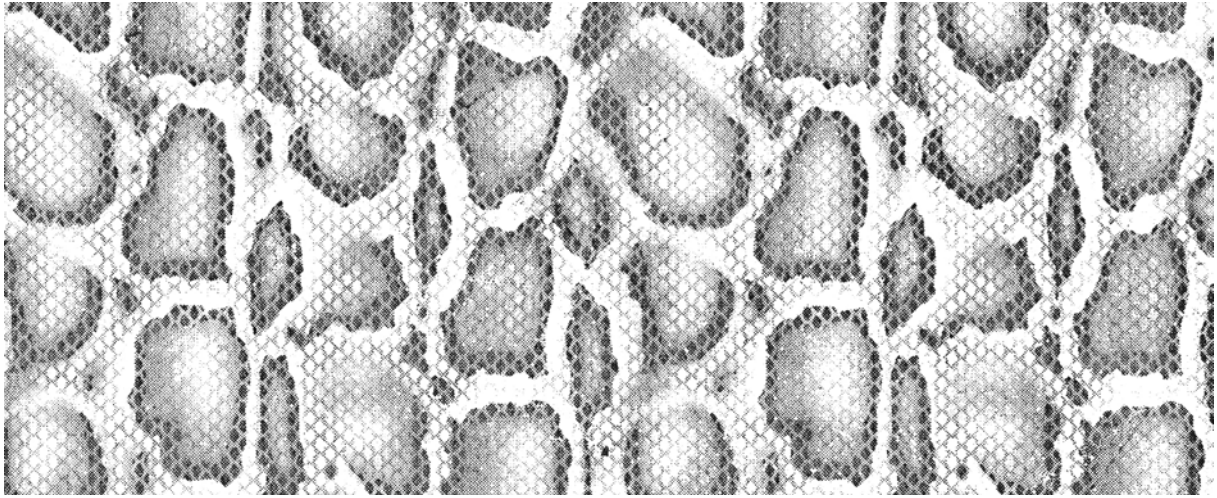
NP-136



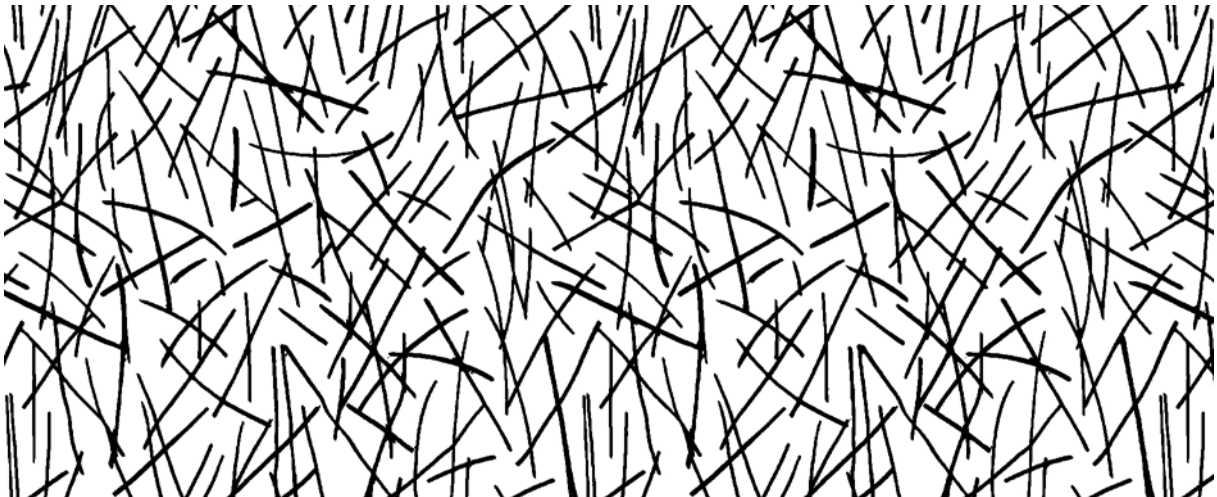
NP-137



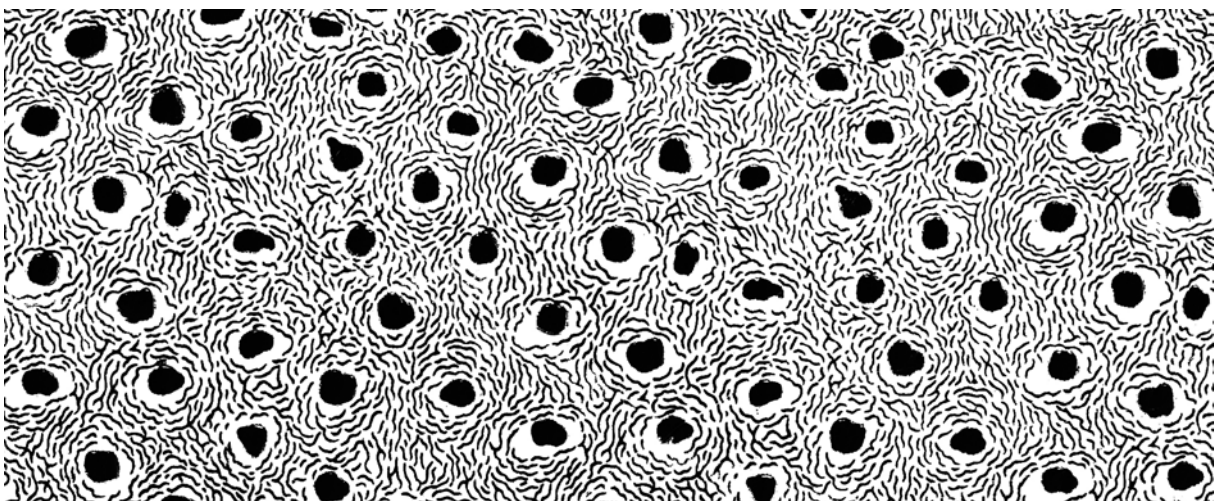
NP-138



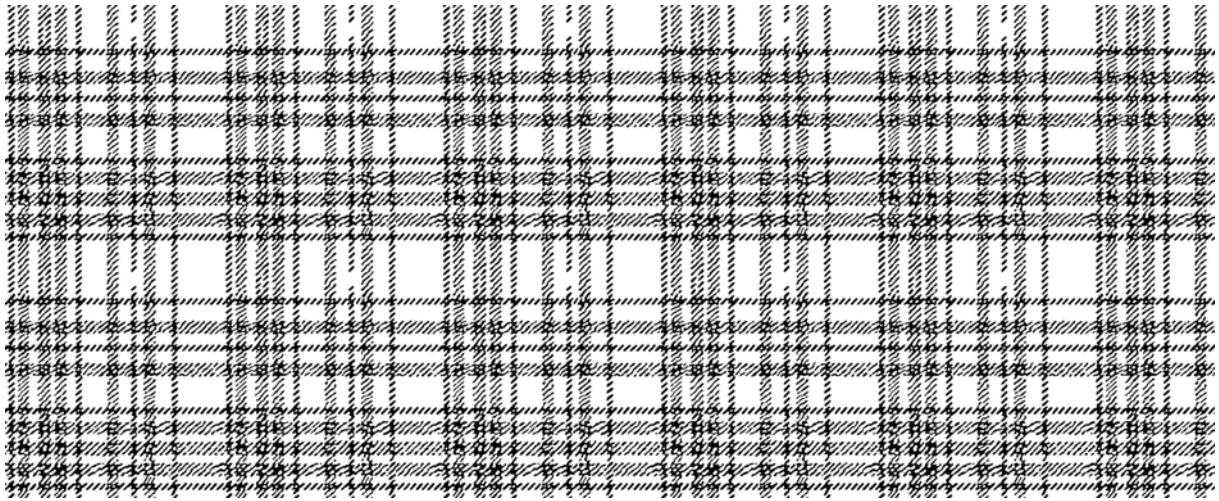
NP-139



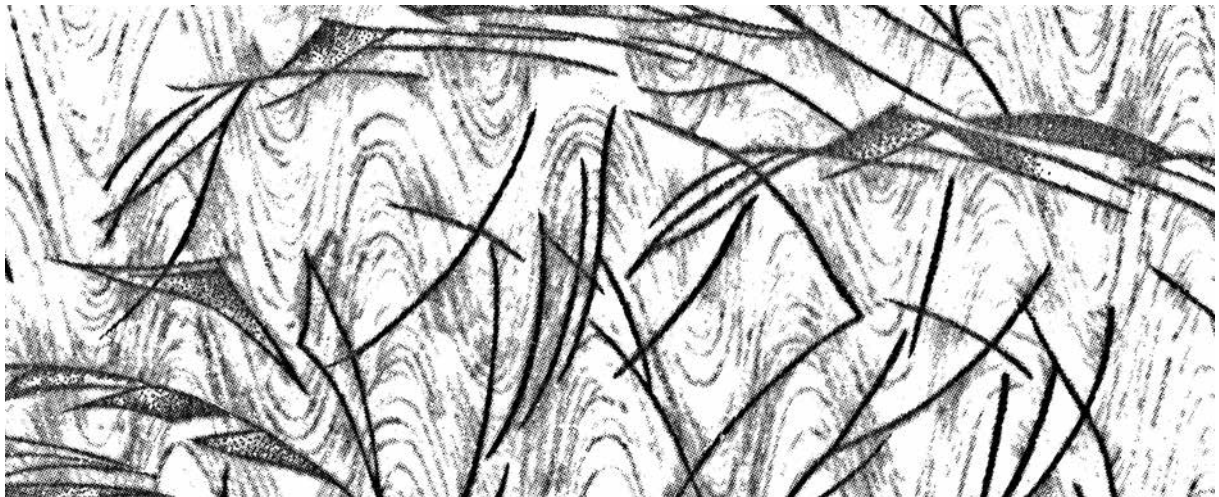
NP-140



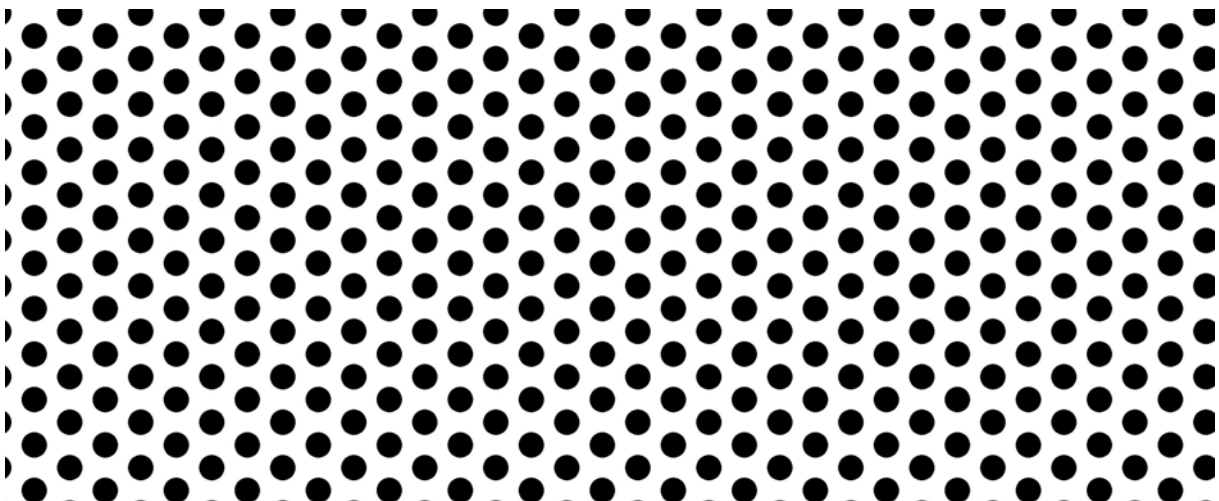
NP-141



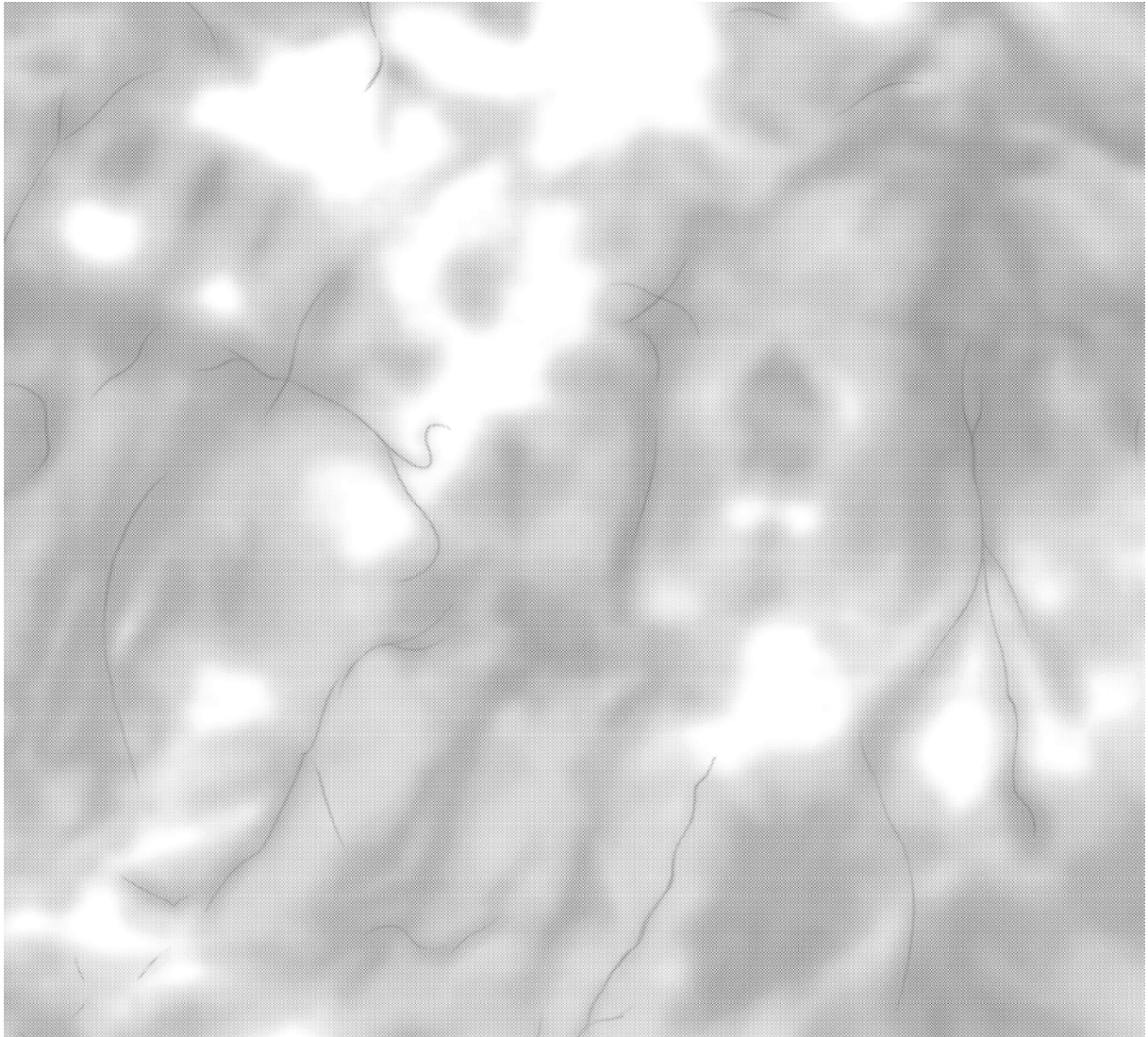
NP-142



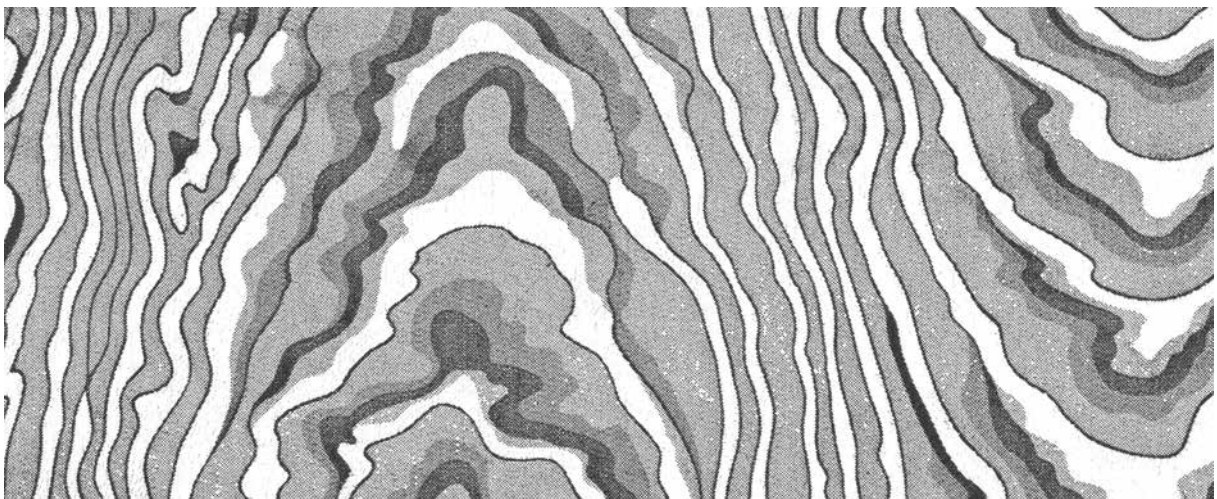
NP-143



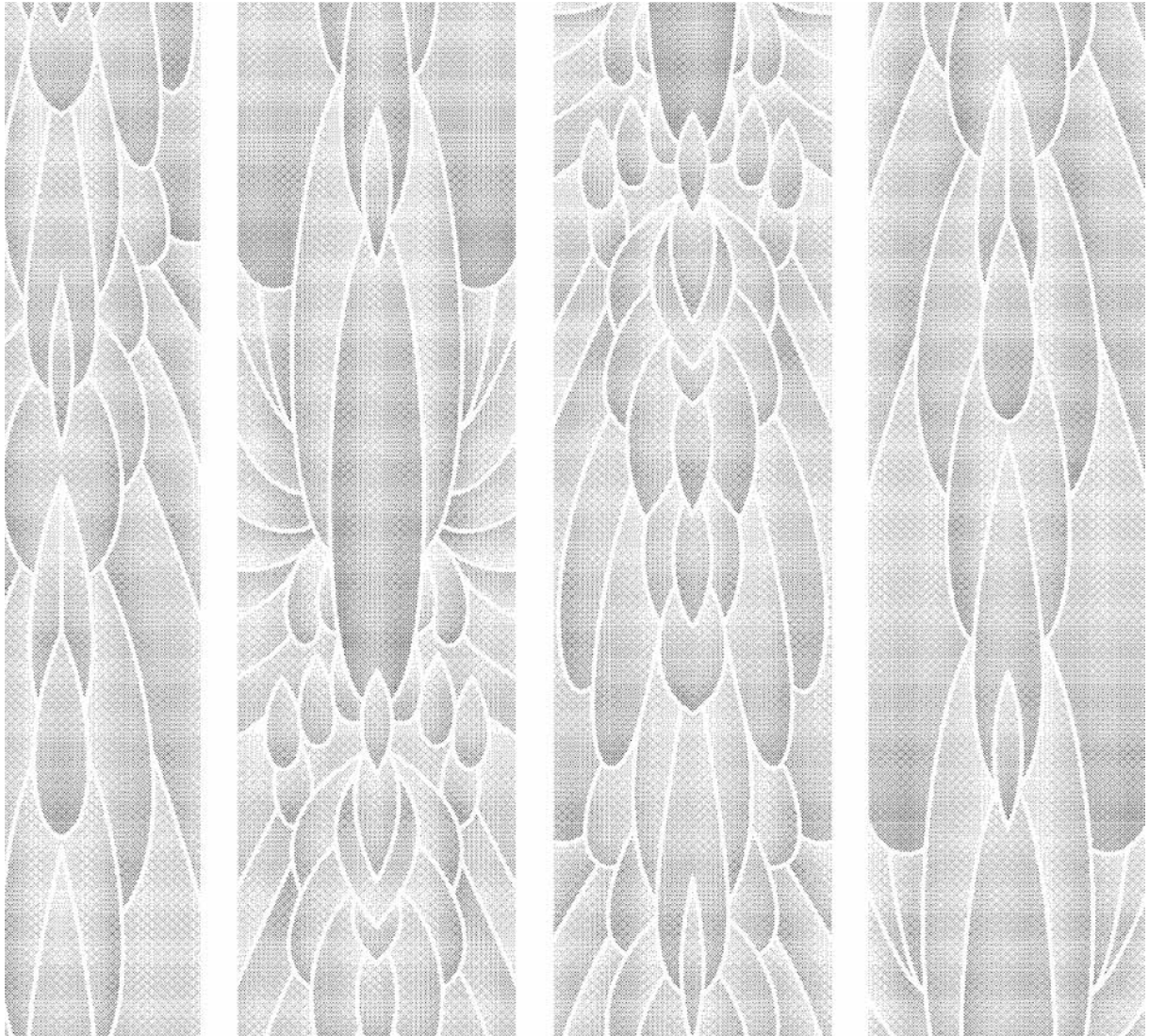
NP-145



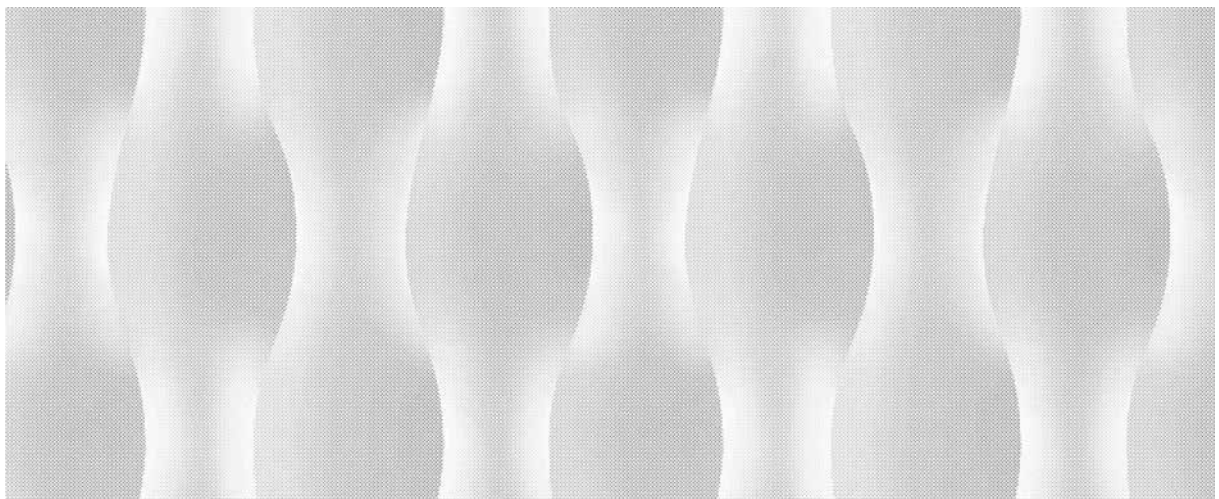
NP-144



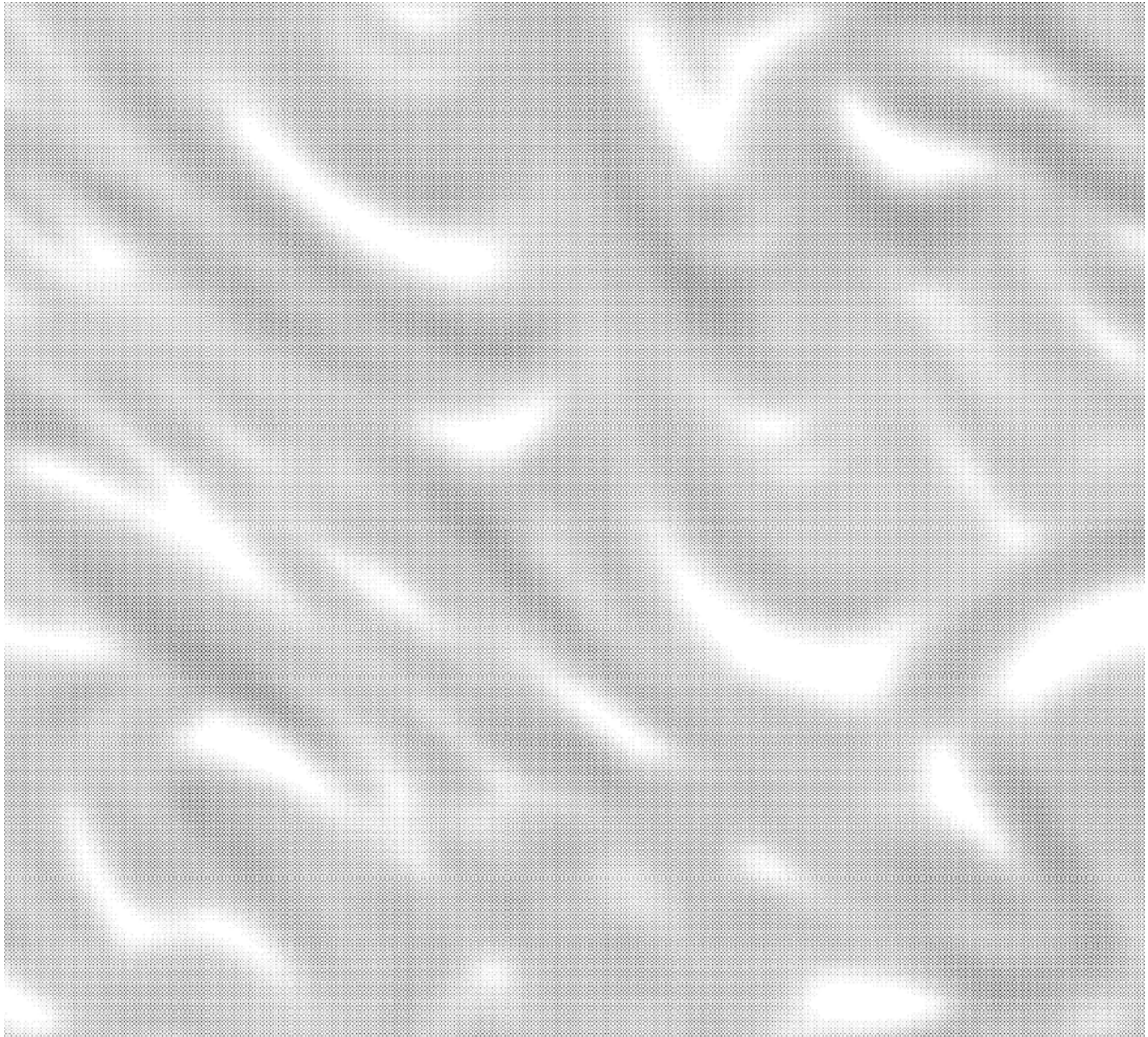
NP-148



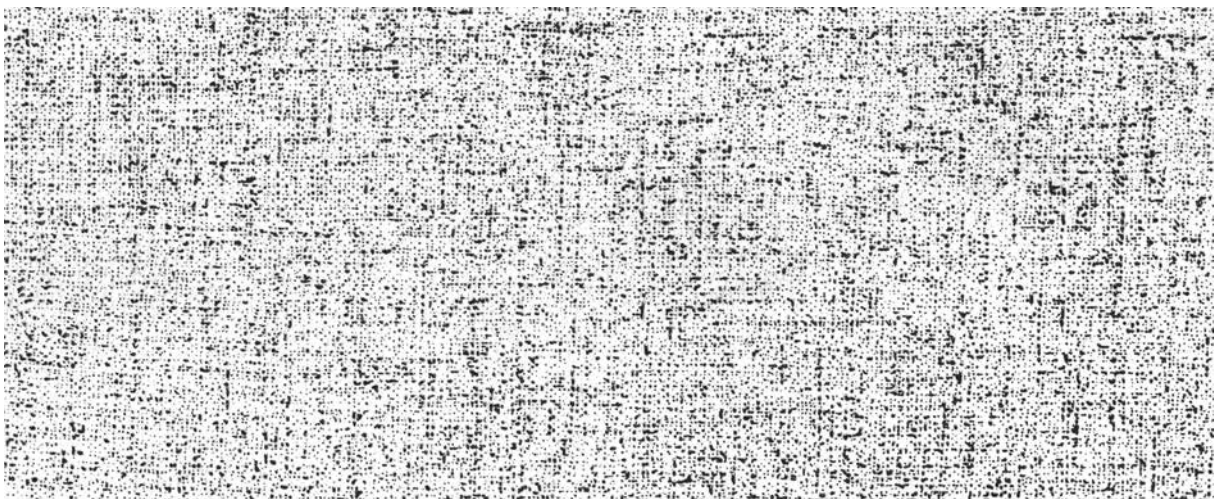
NP-146



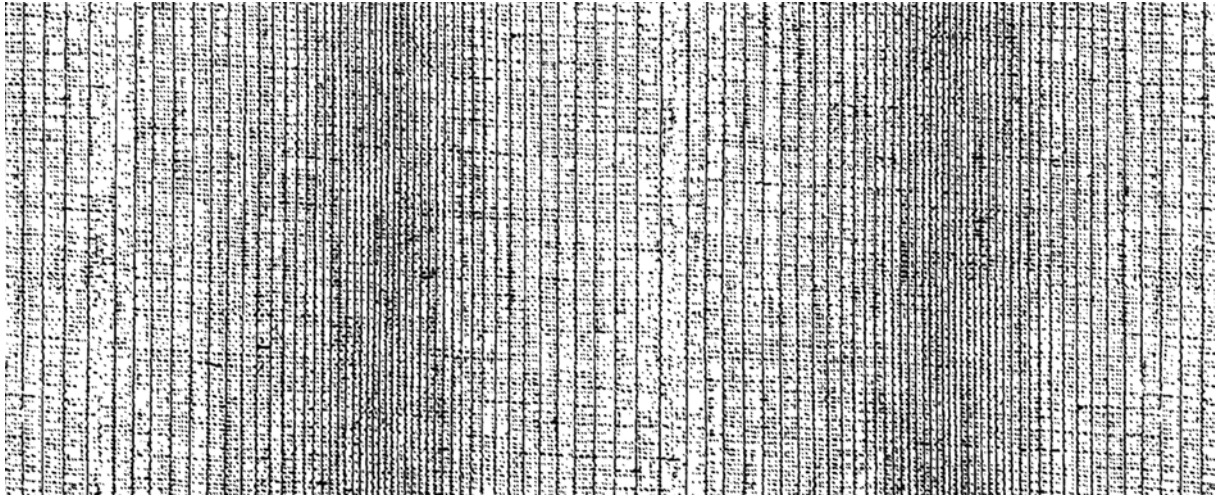
NP-149



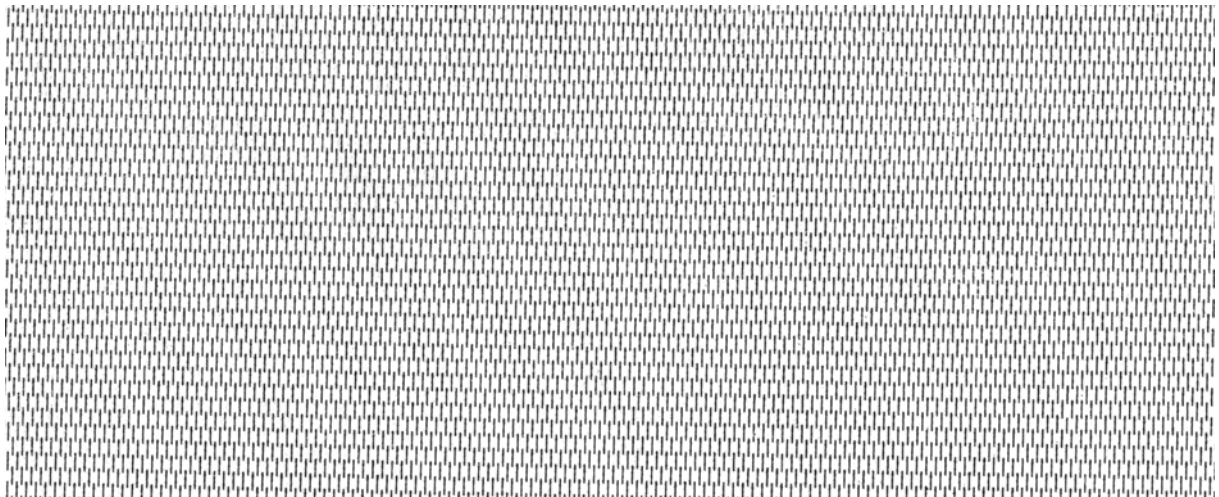
NP-147



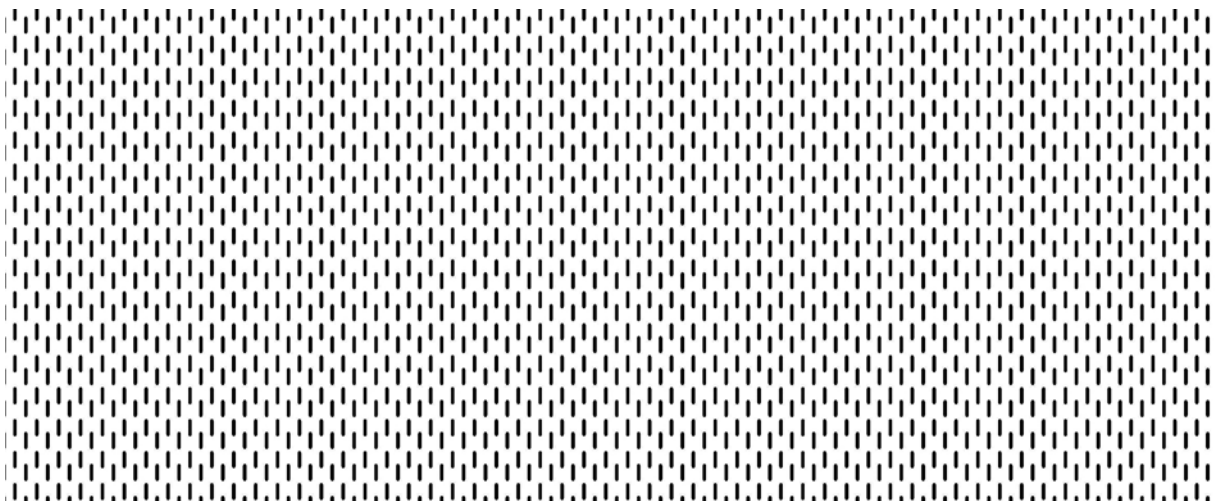
NP-150



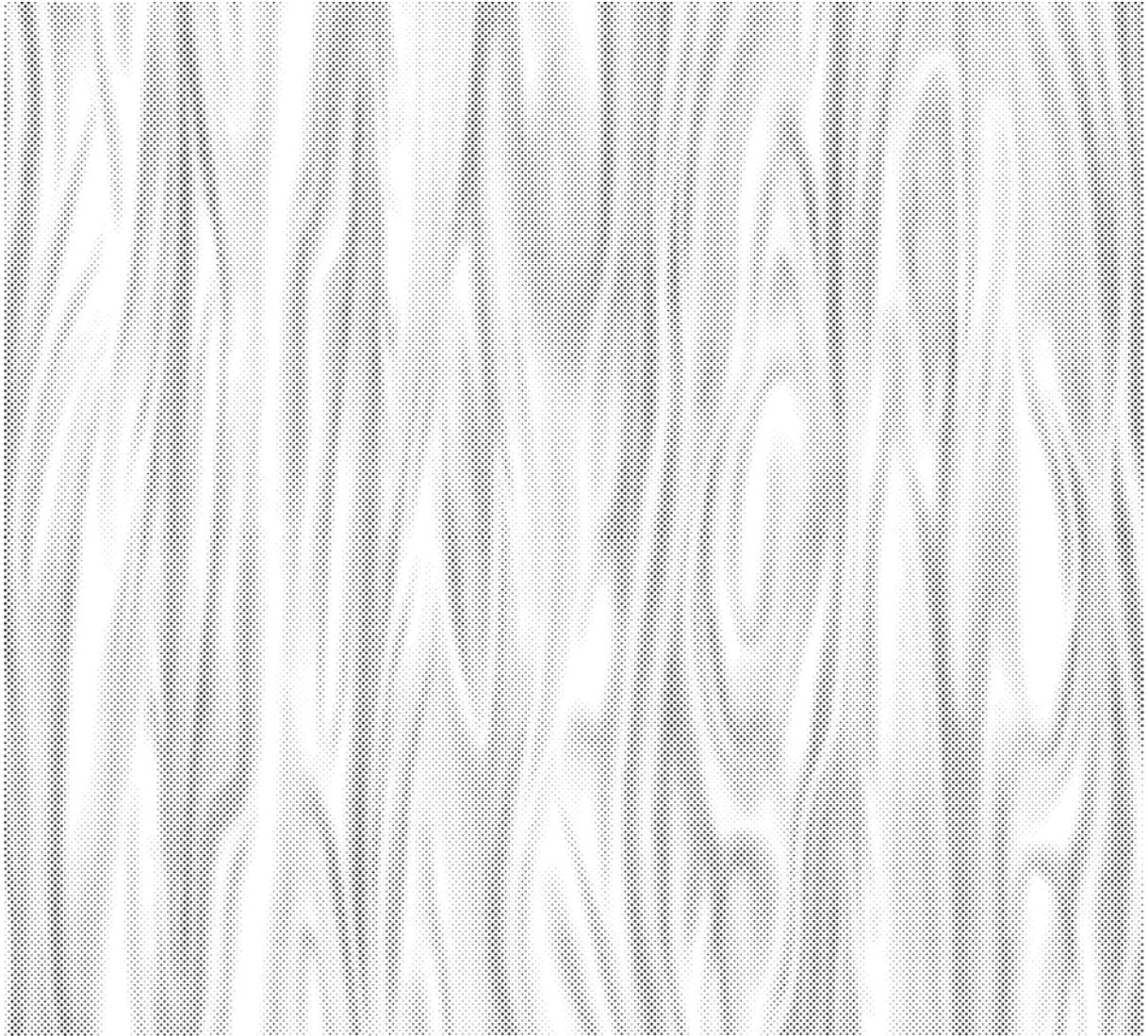
NP-151



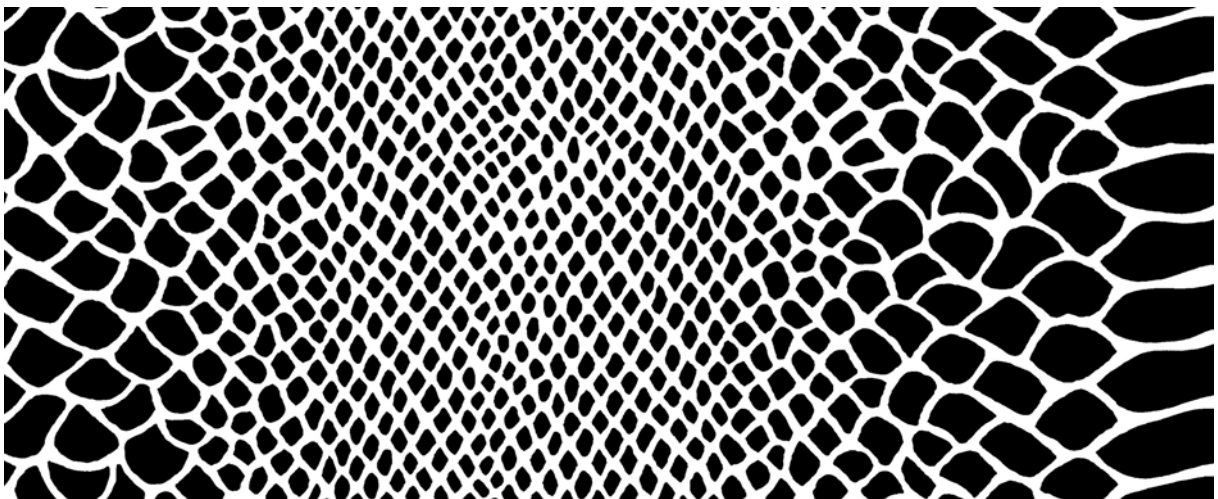
NP-152



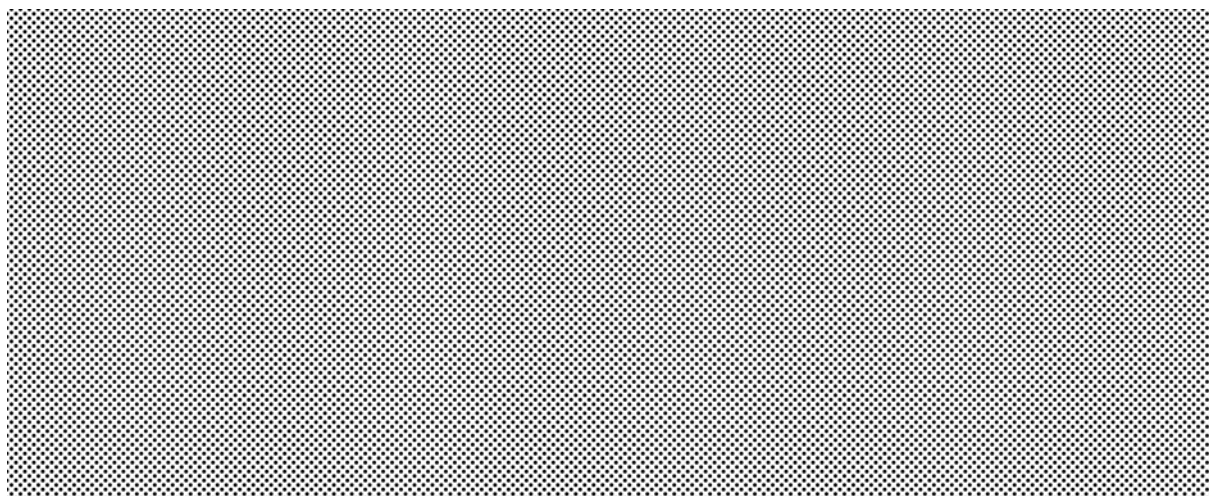
NP-153



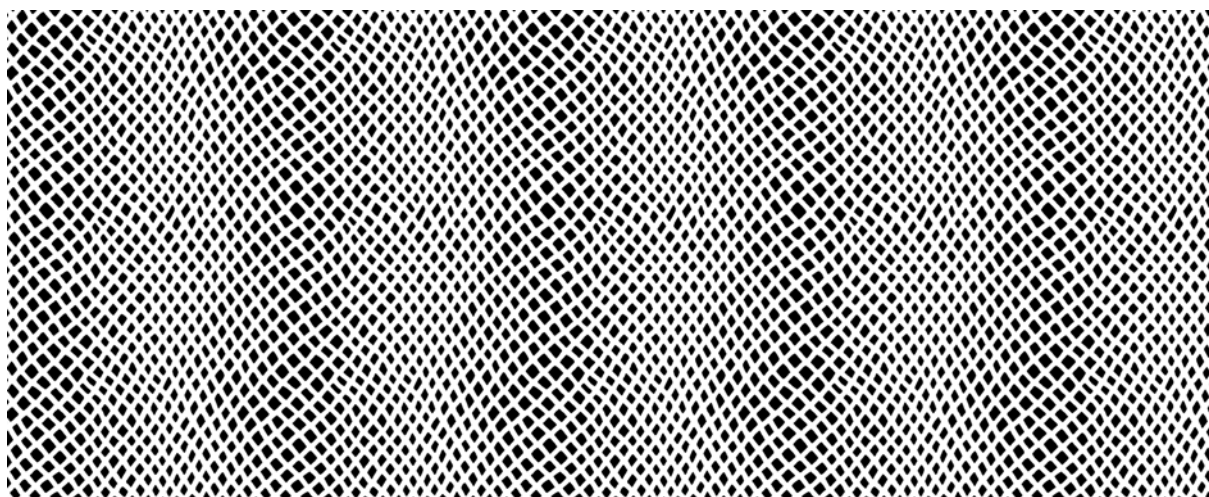
NP-154



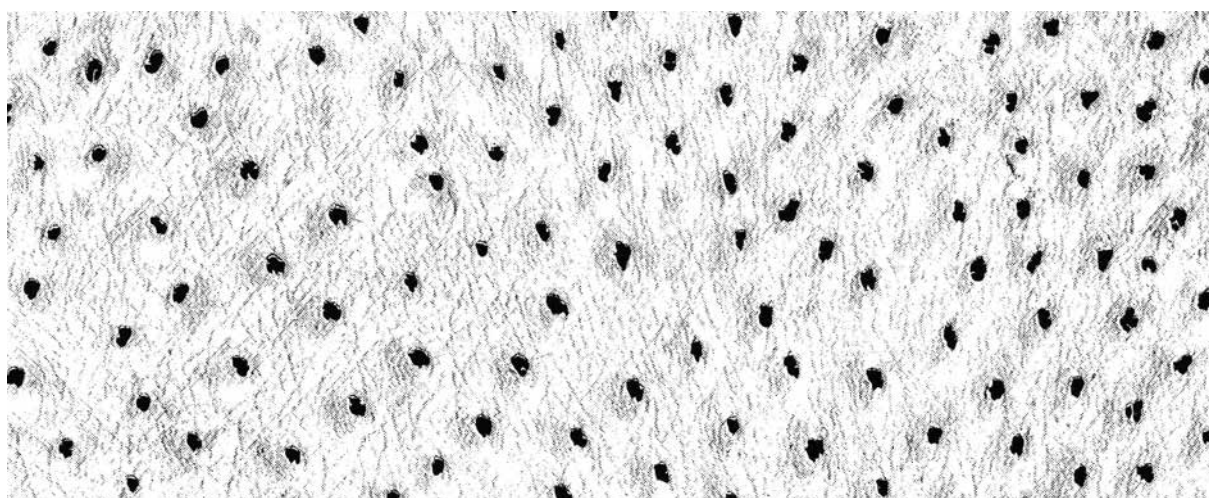
NP-155



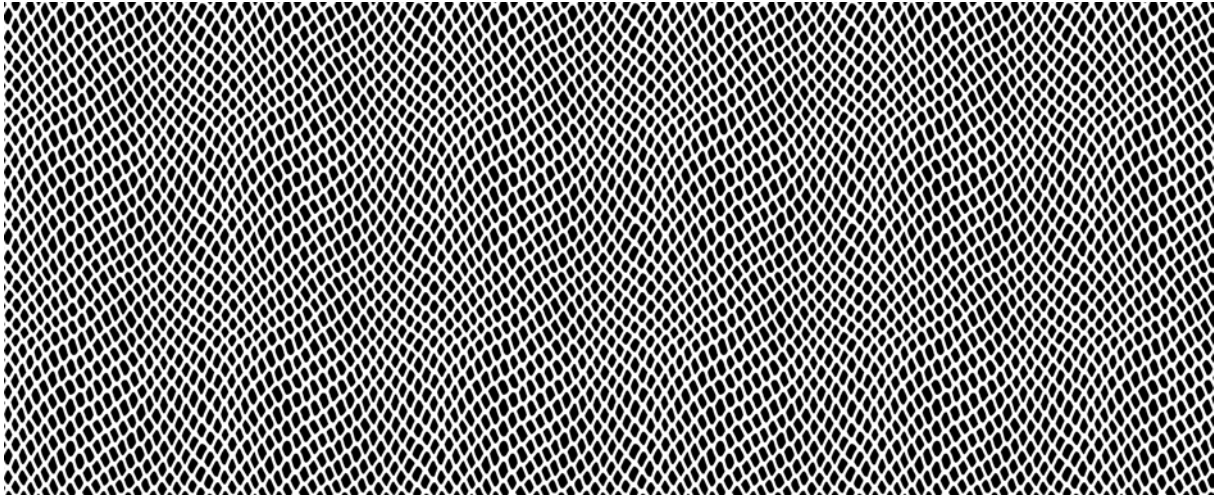
NP-156



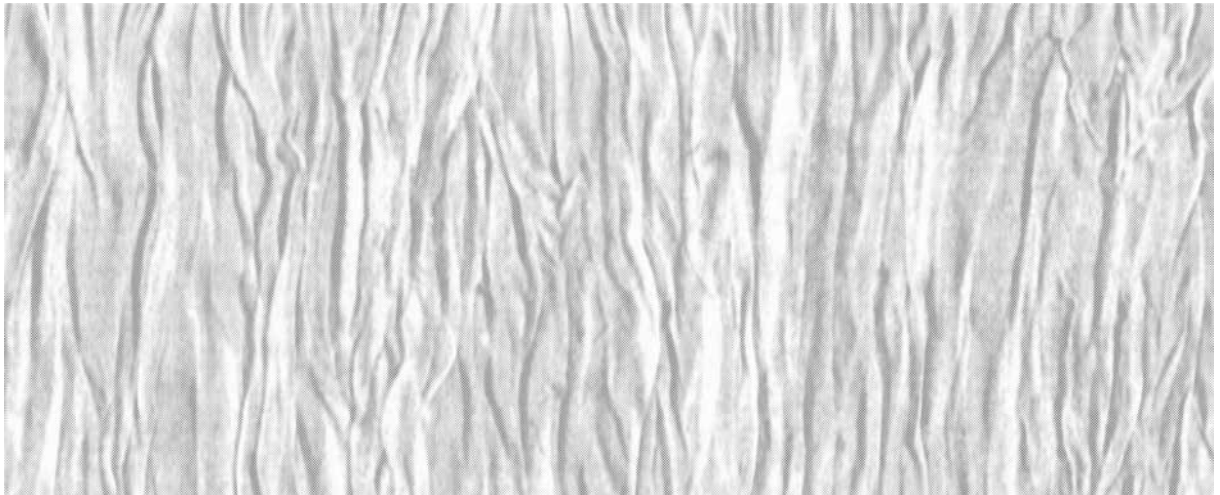
NP-157



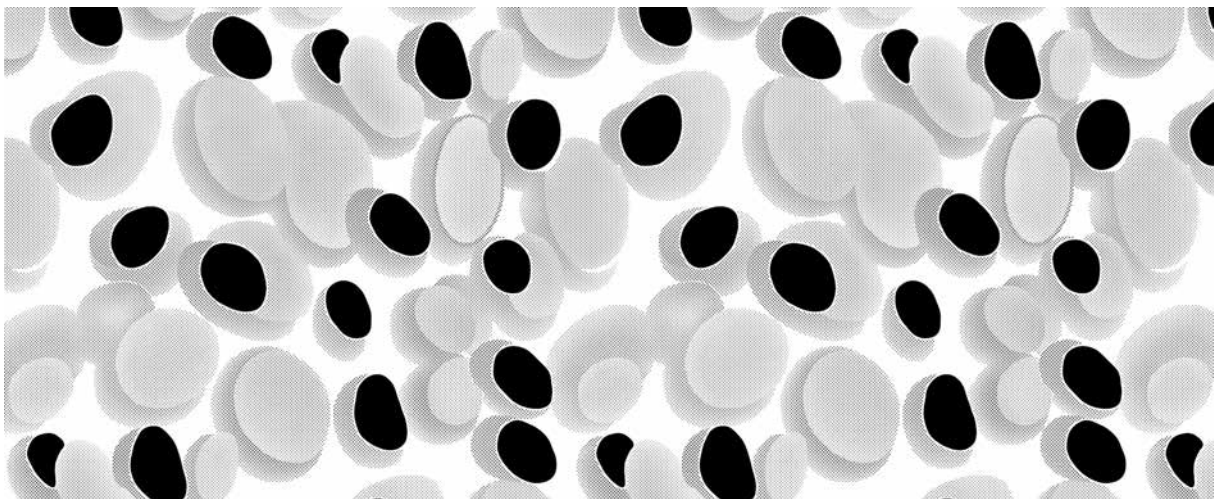
NP-158



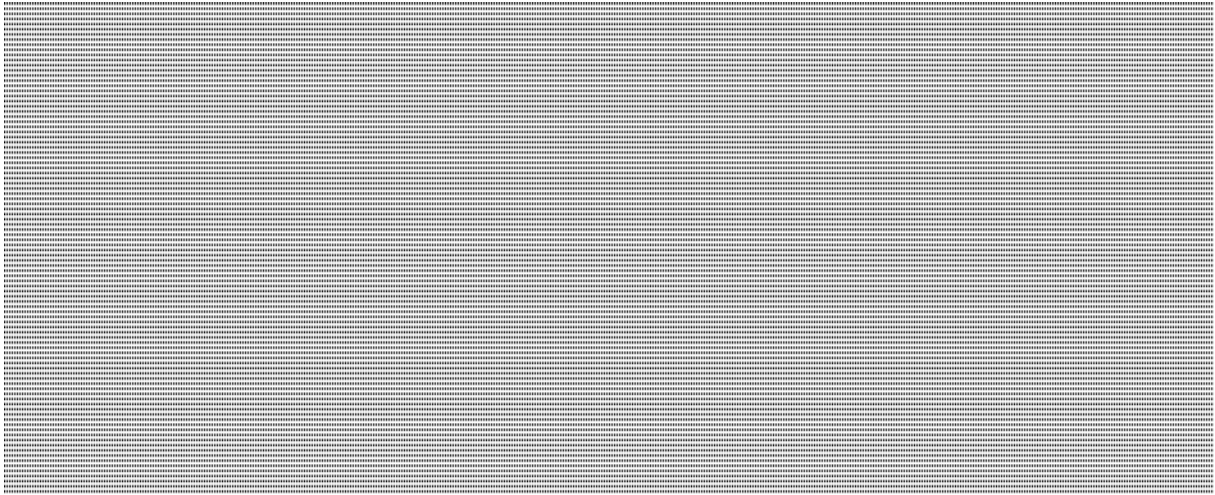
NP-159



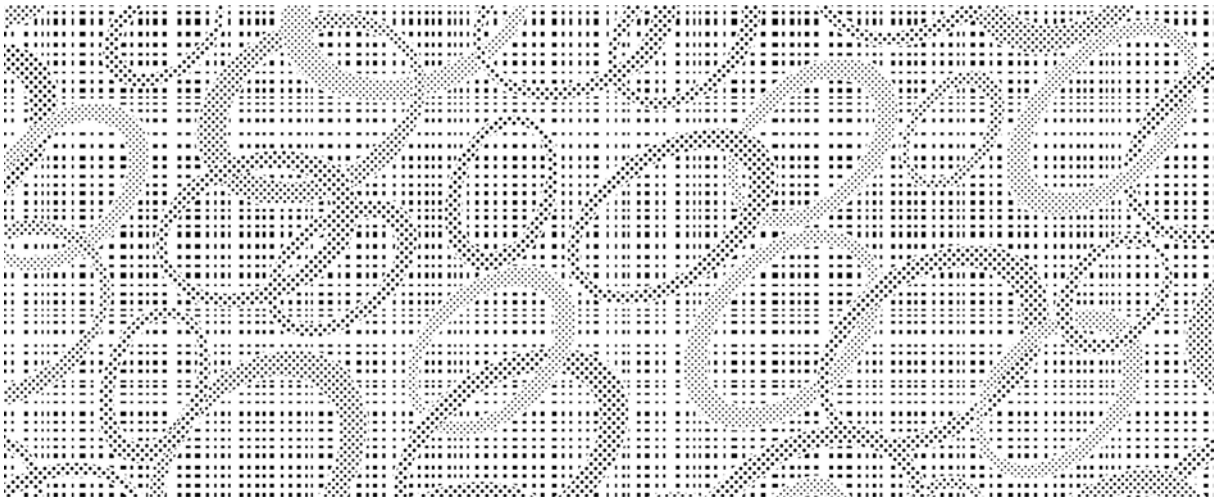
NP-160



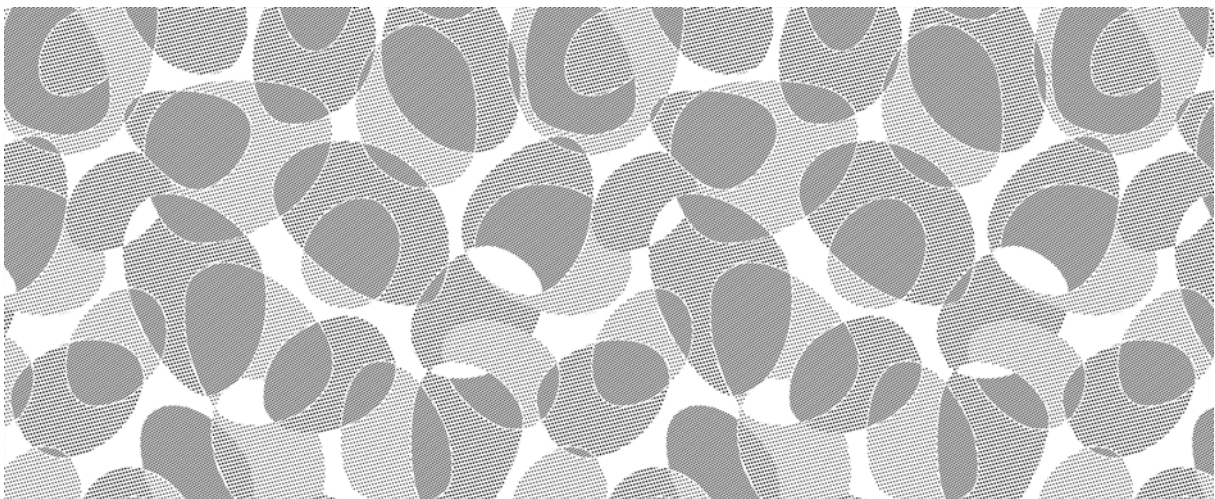
NP-161



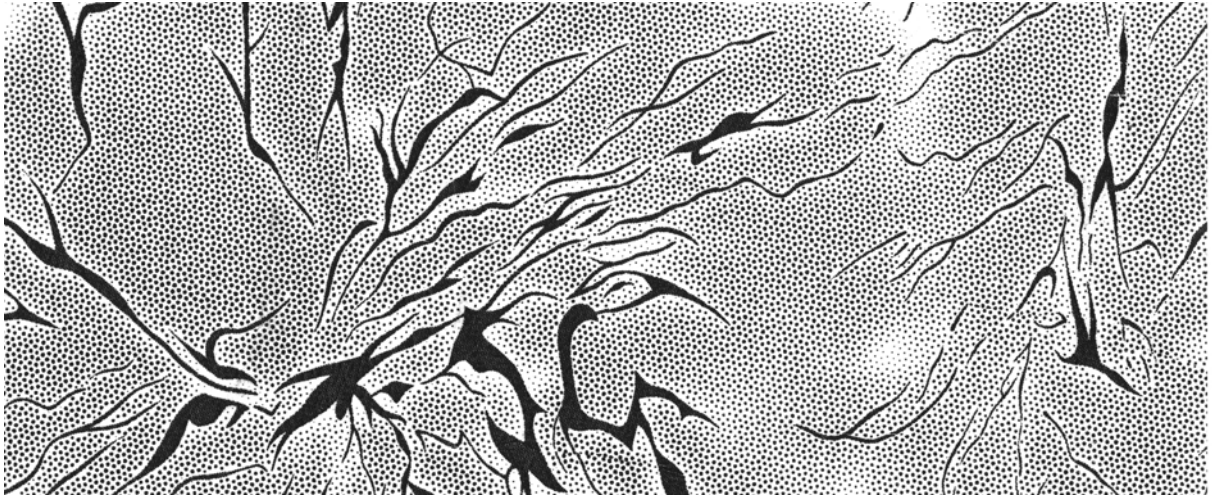
NP-162



NP-163



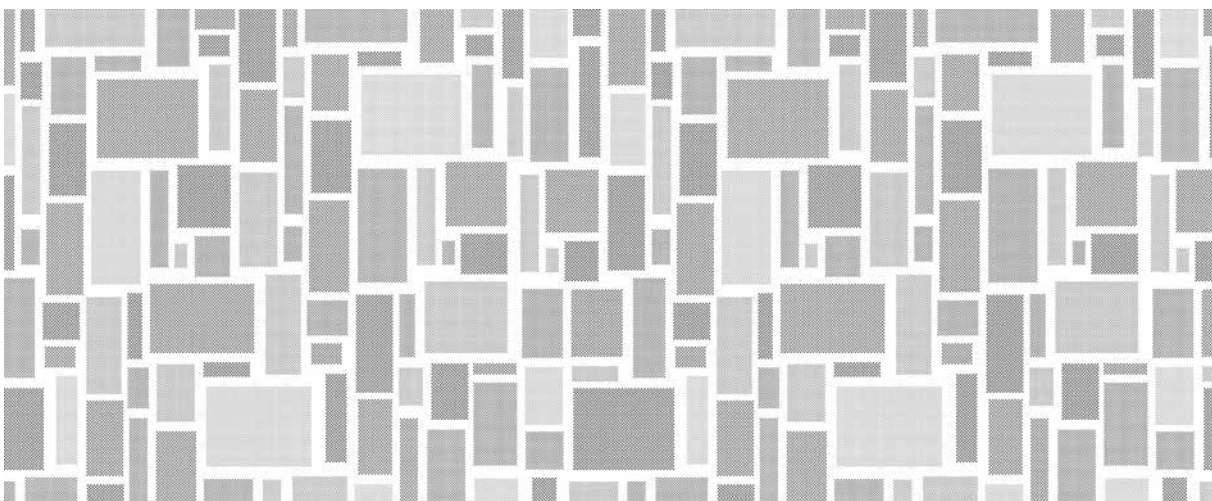
NP-164



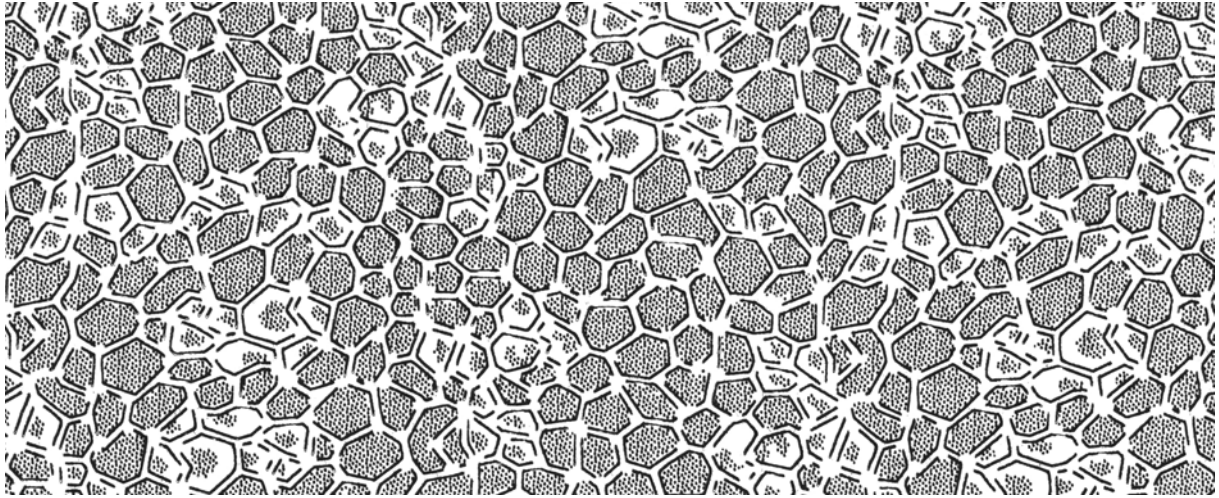
NP-165



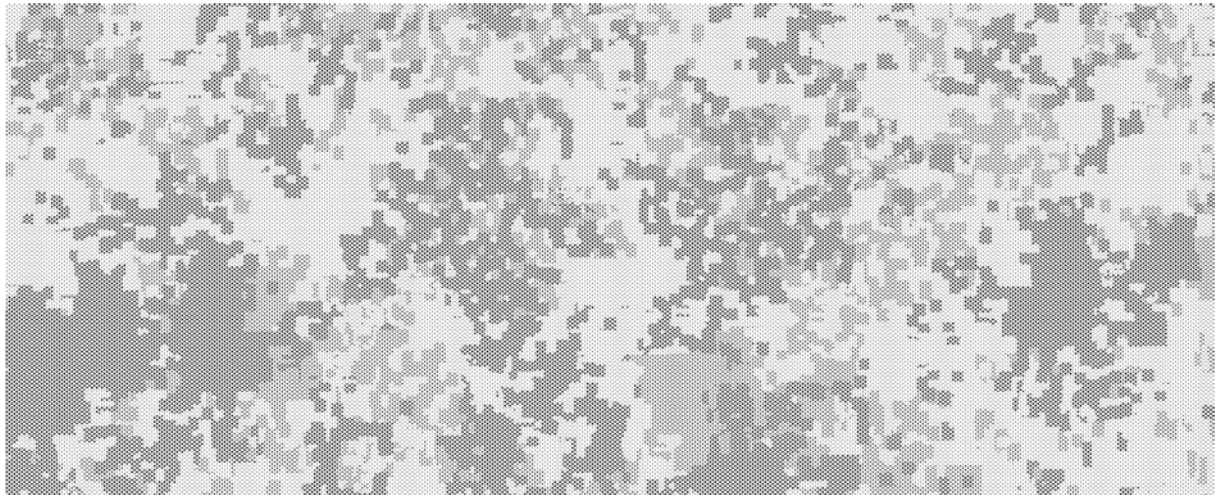
NP-166



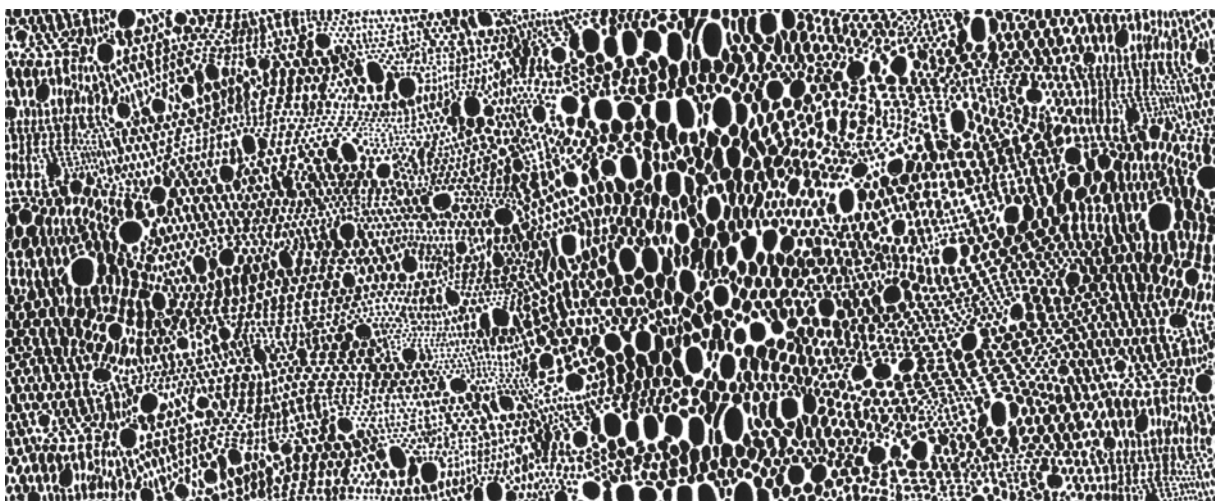
NP-167



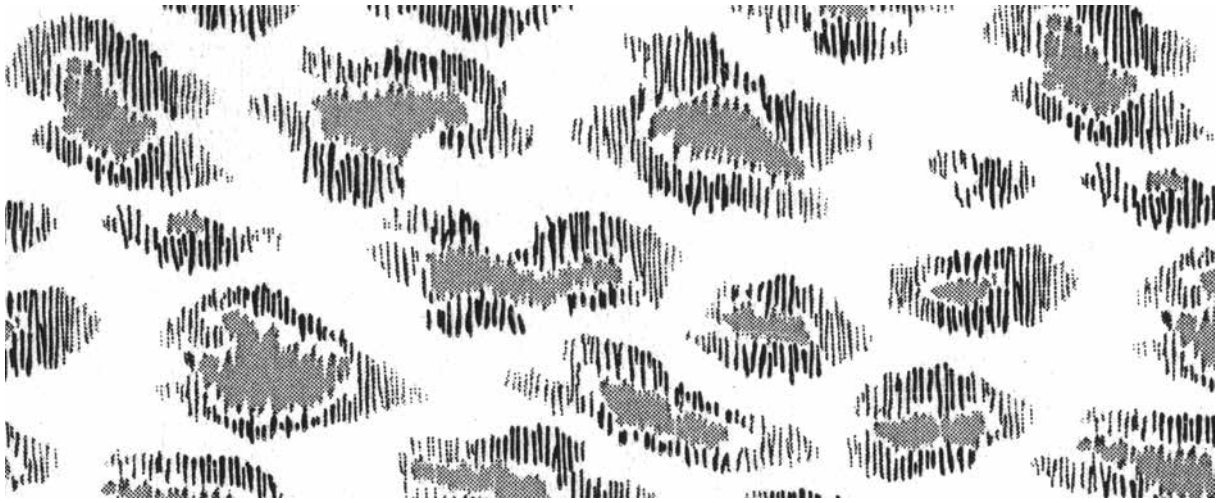
NP-168



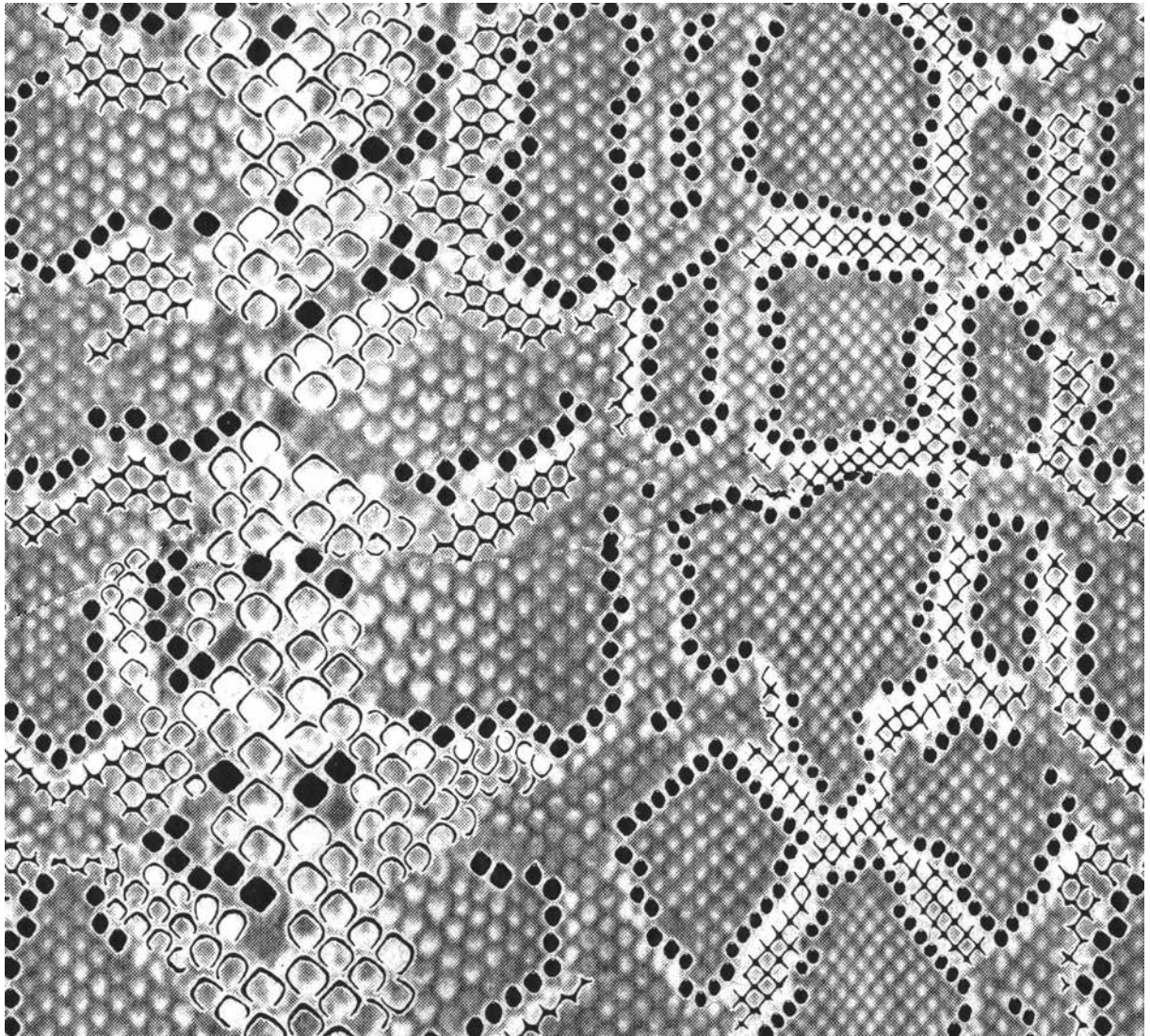
NP-169



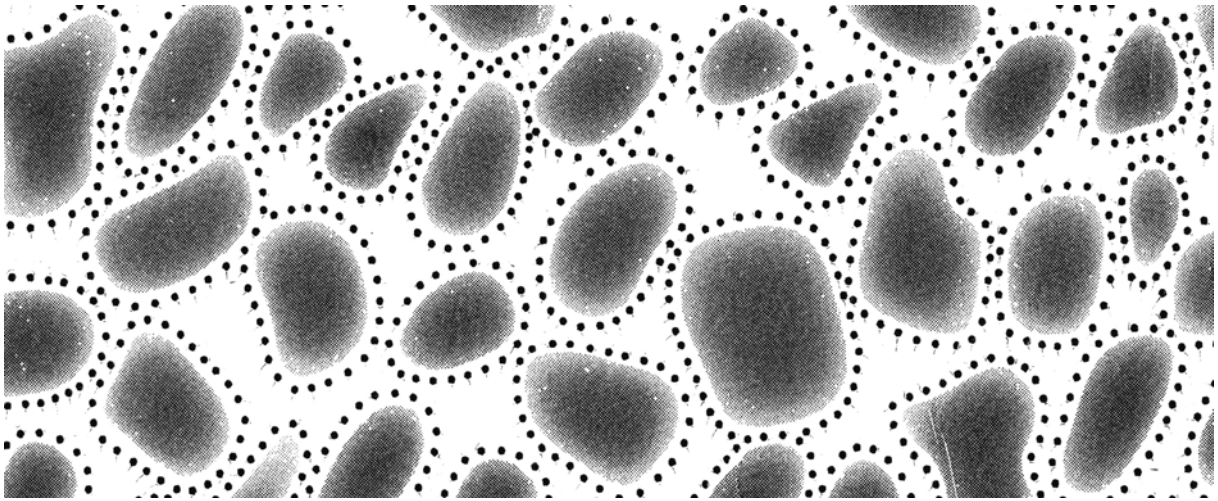
NP-170



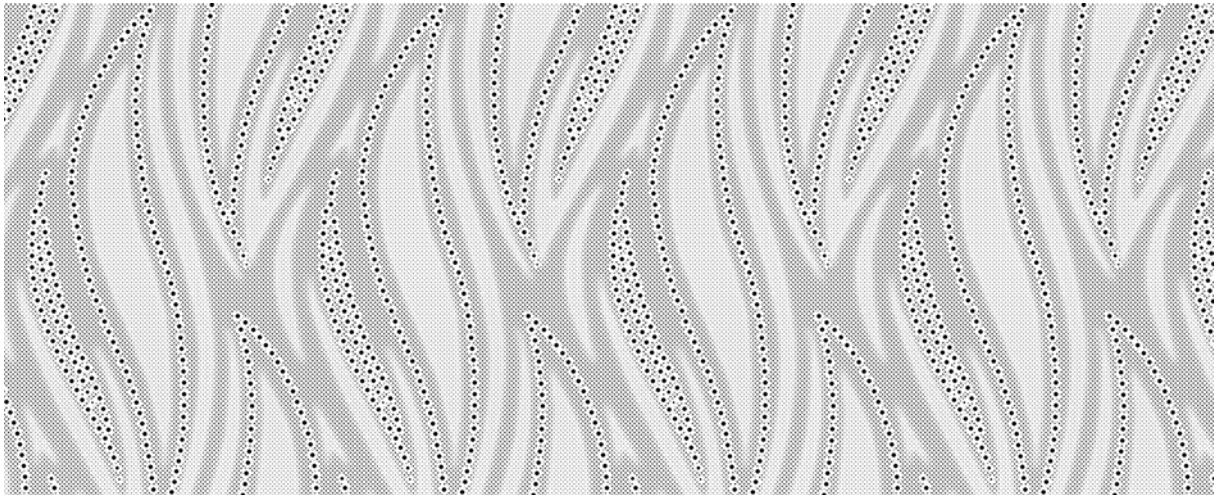
NP-171



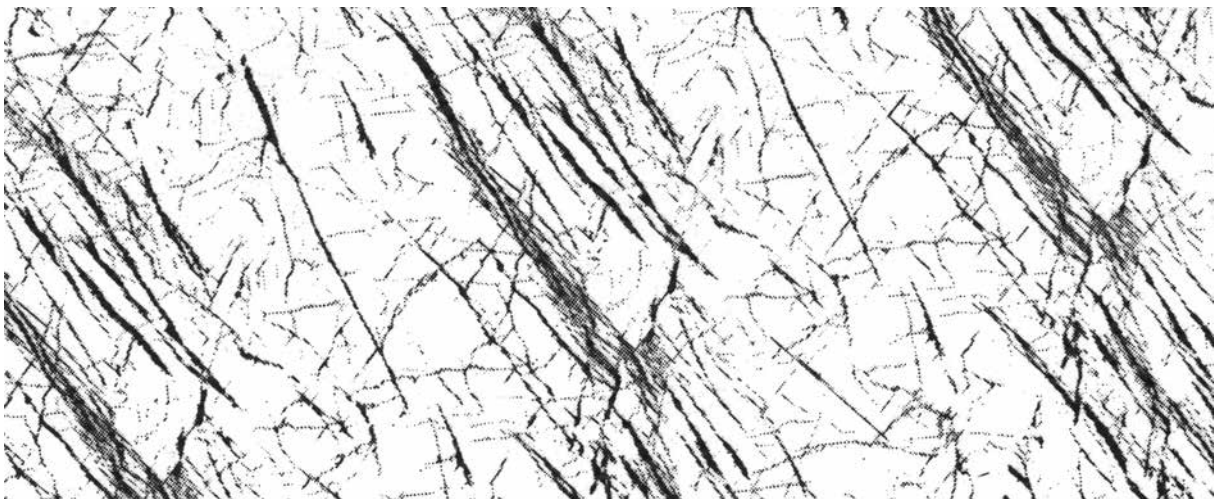
NP-172



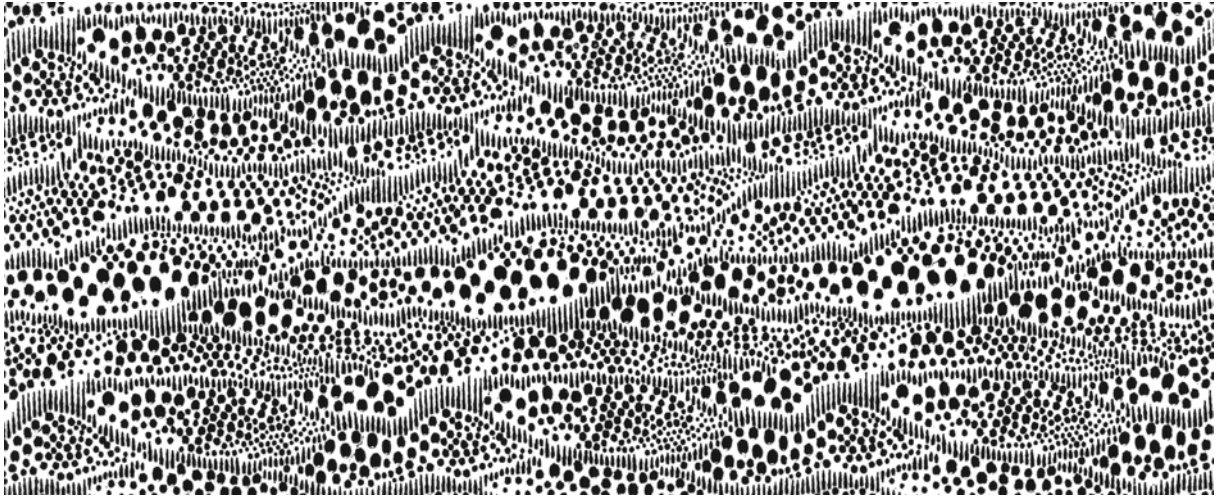
NP-173



NP-174



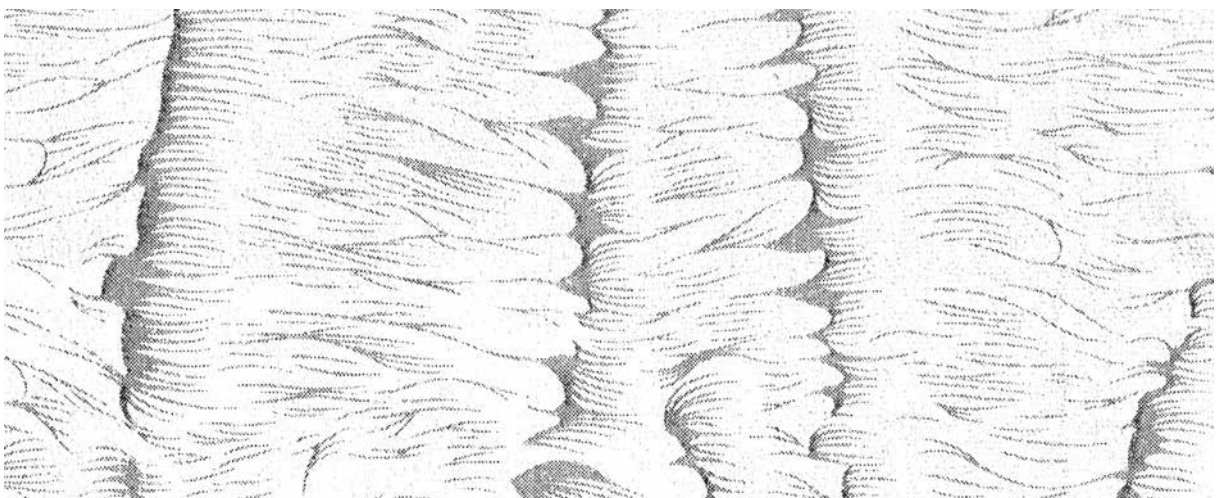
NP-175



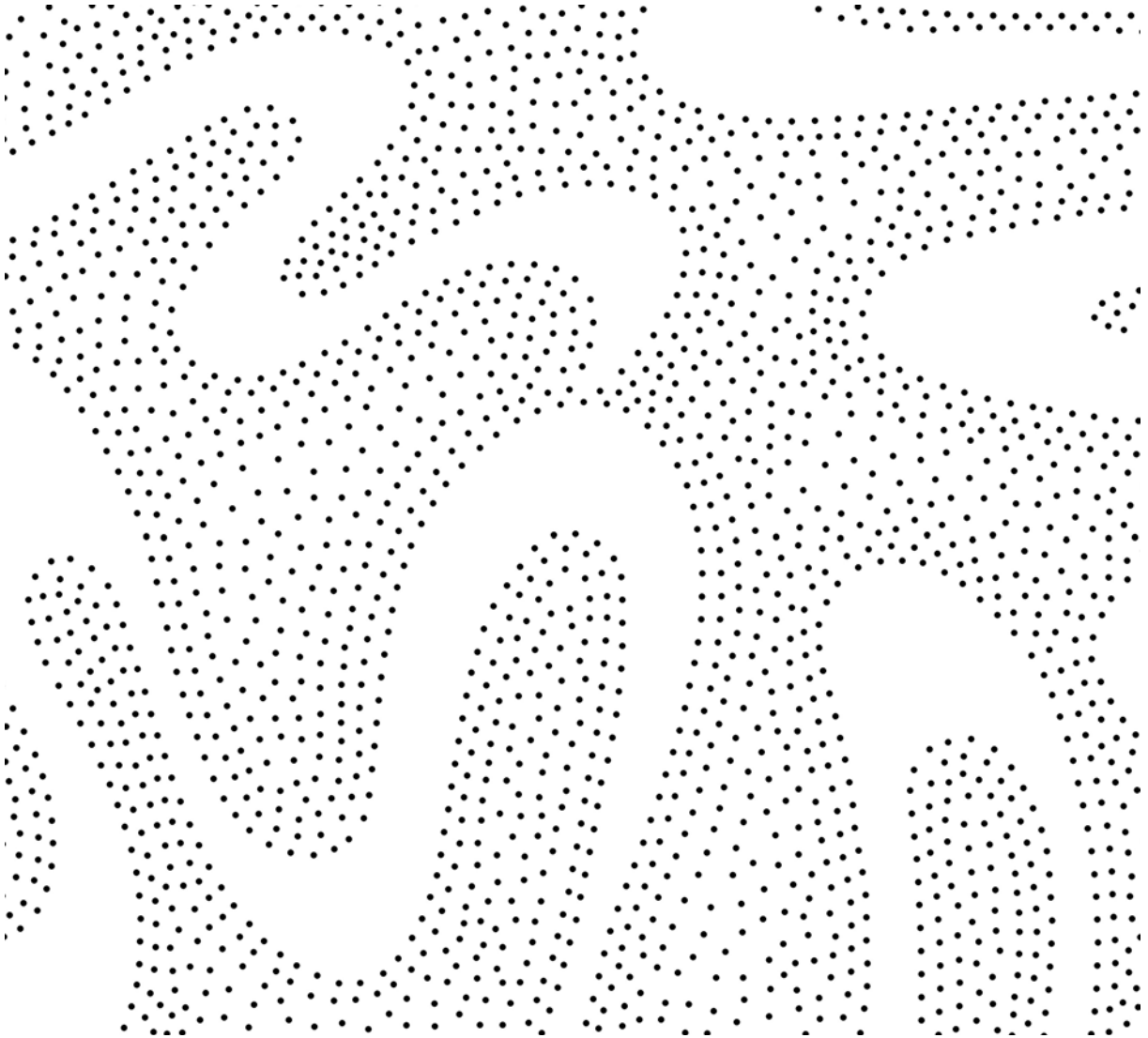
NP-176



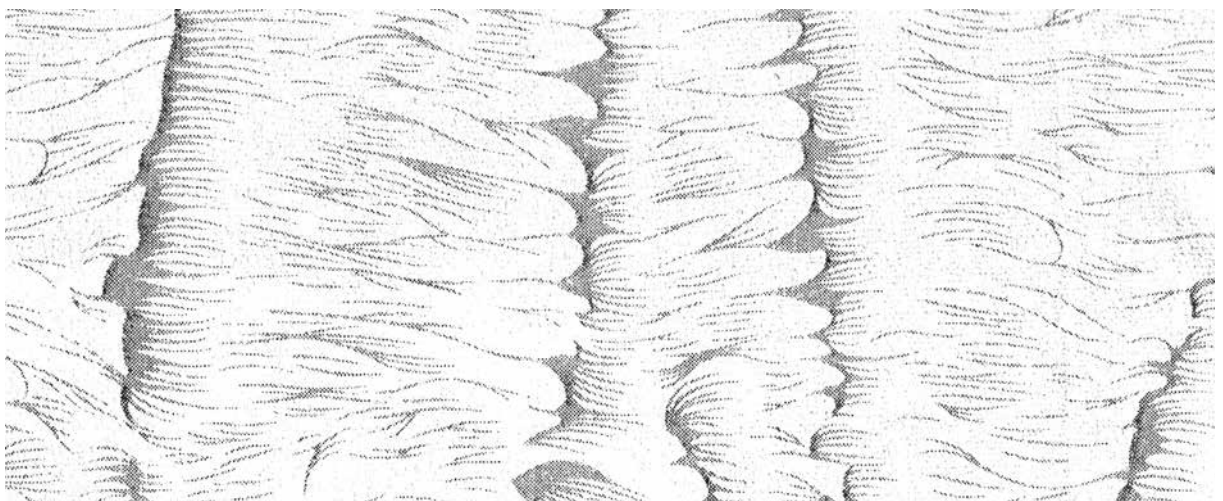
NP-178



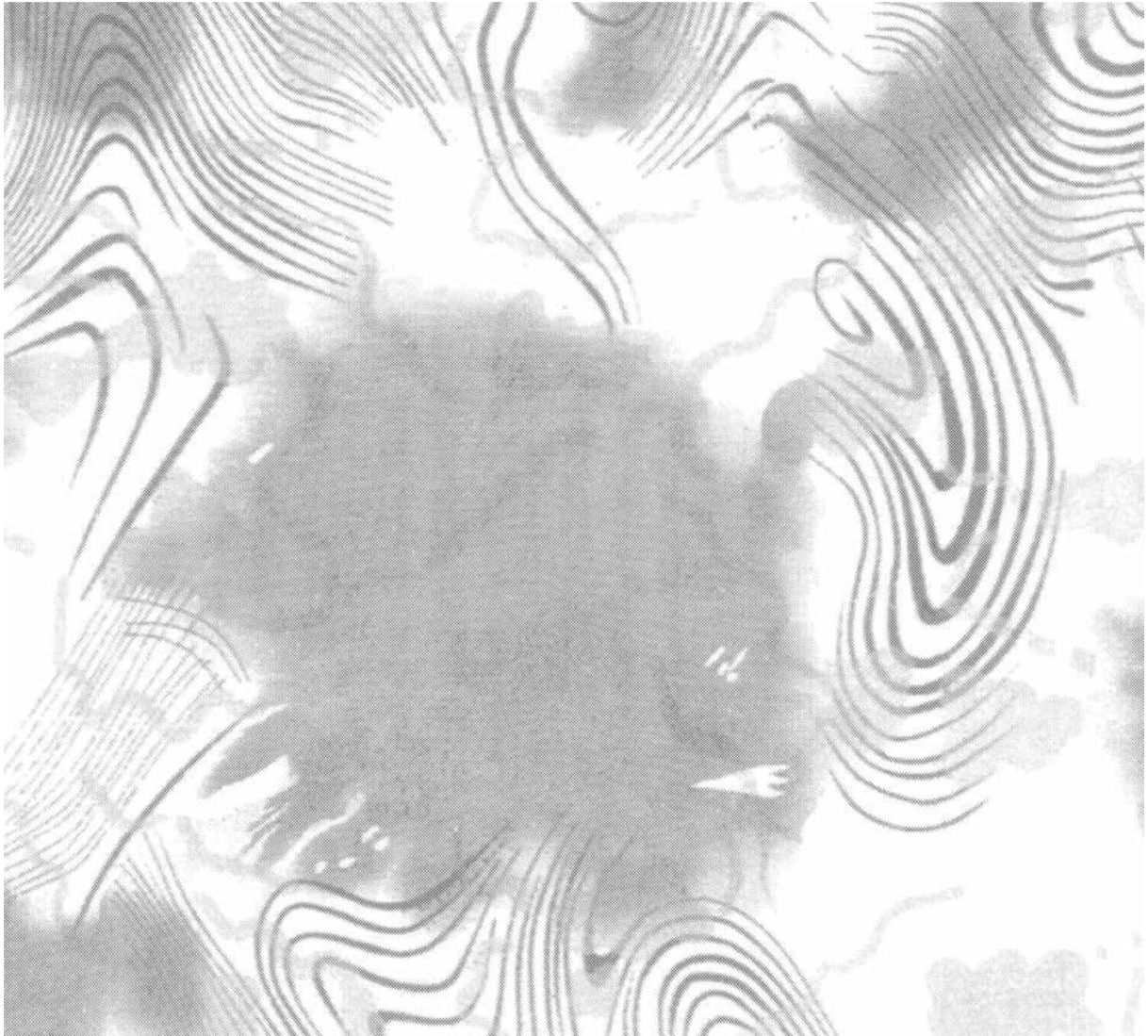
NP-179



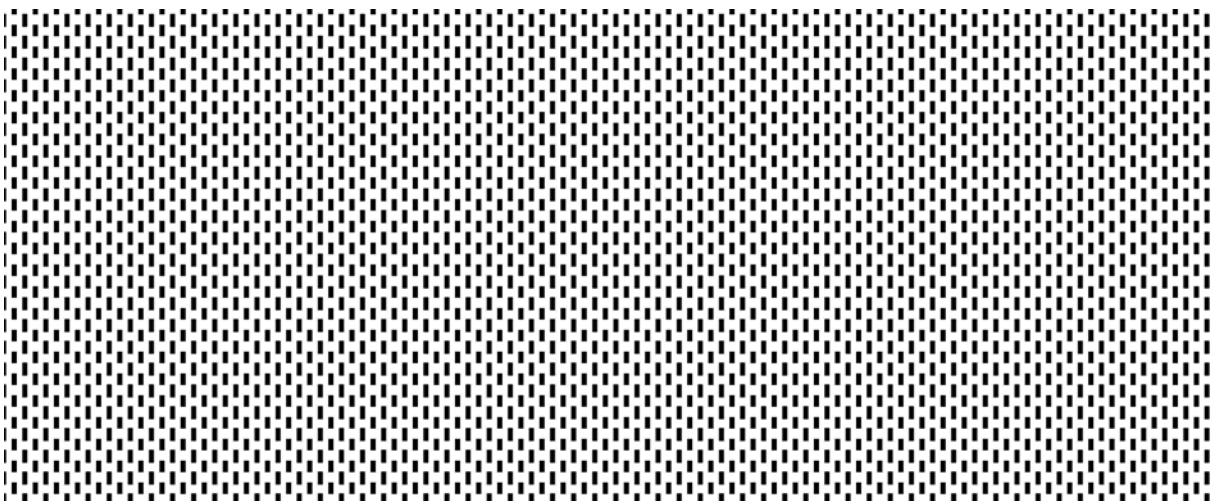
NP-177



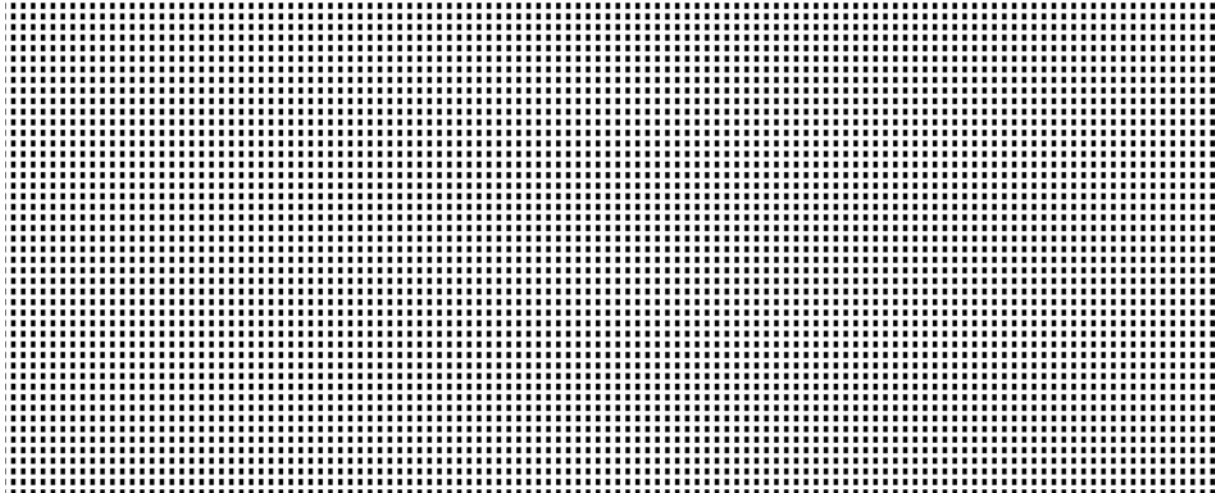
NP-179



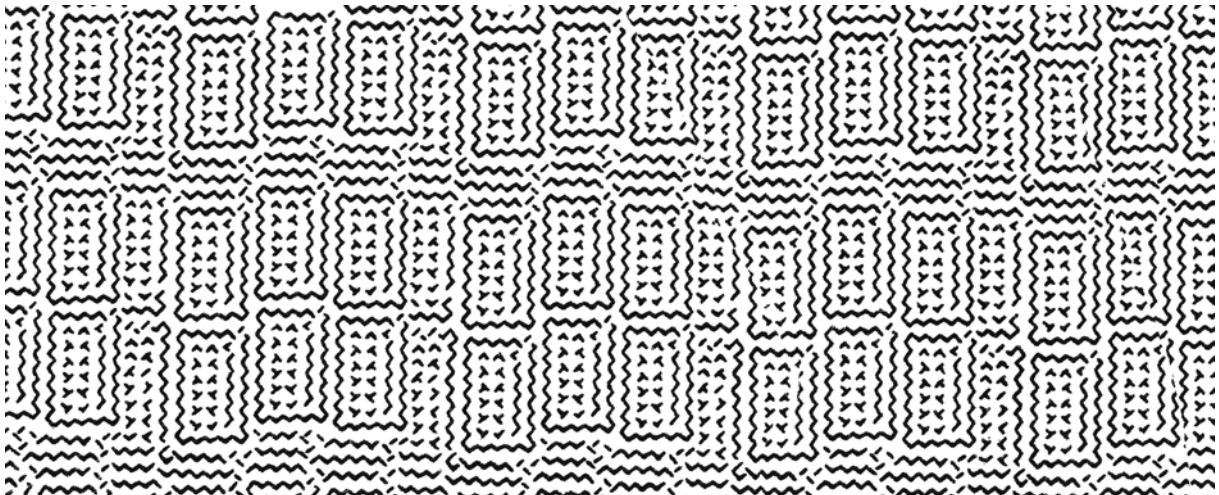
NP-178



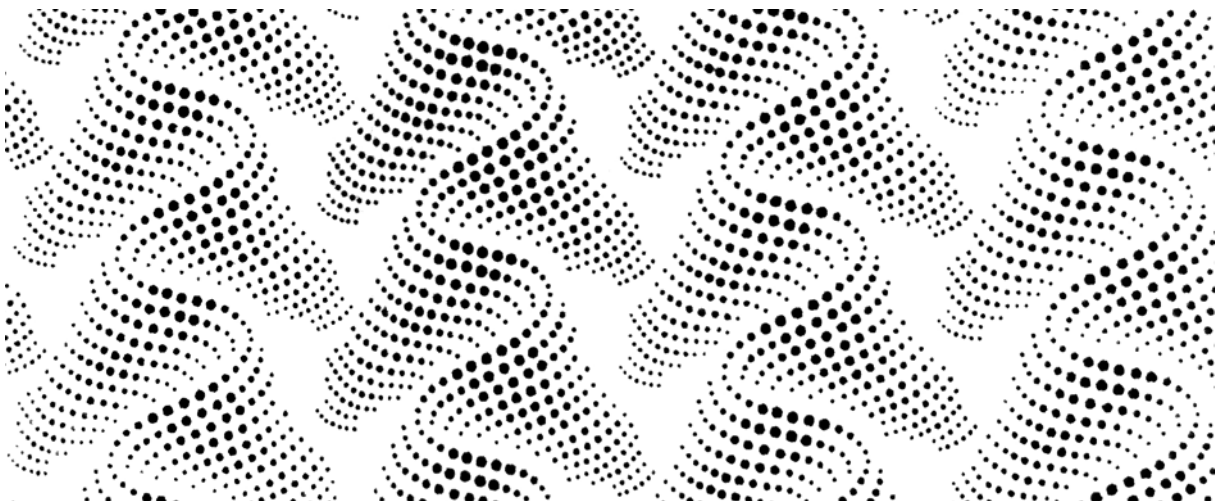
NP-180



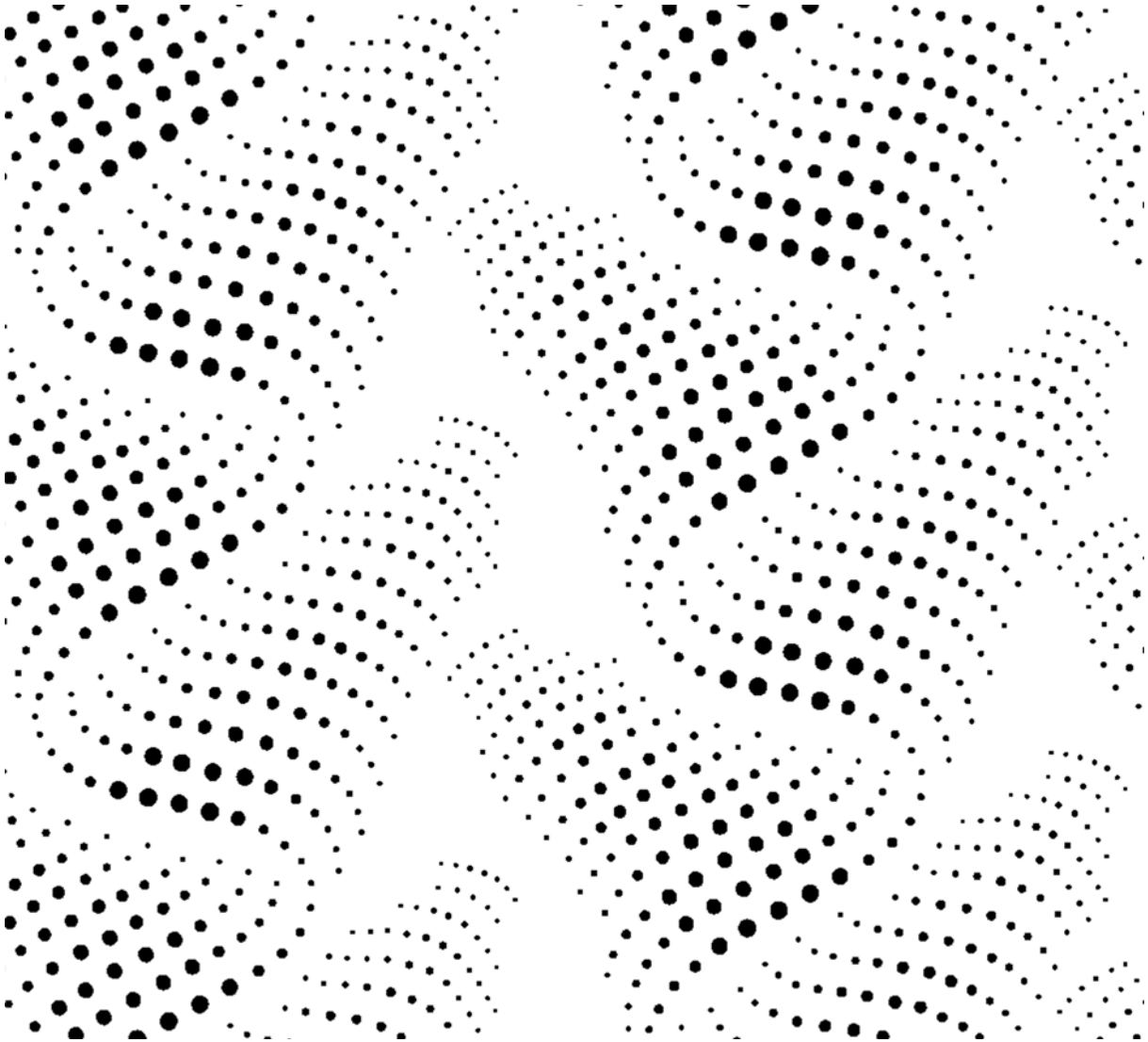
NP-181



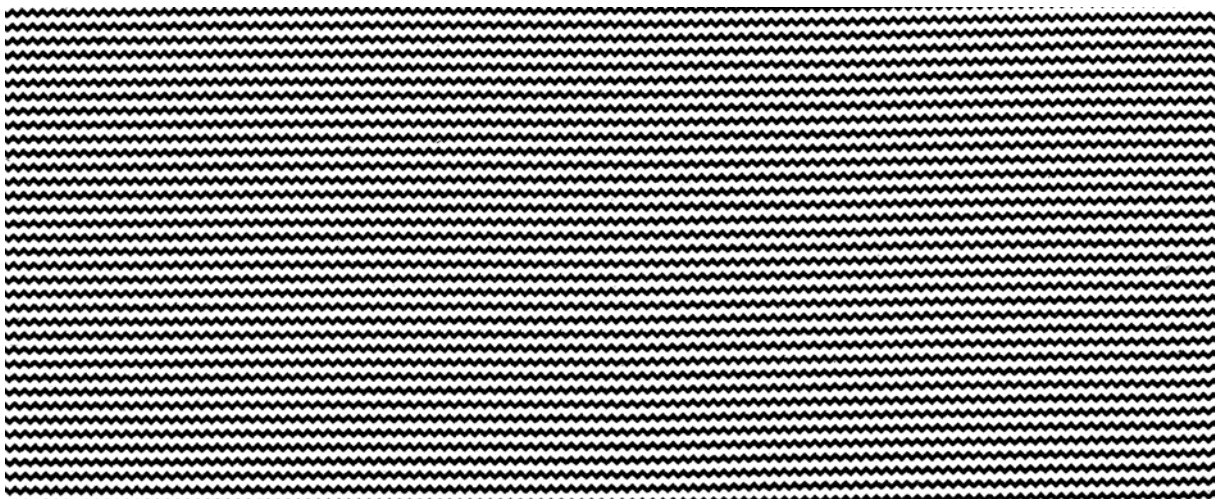
NP-182



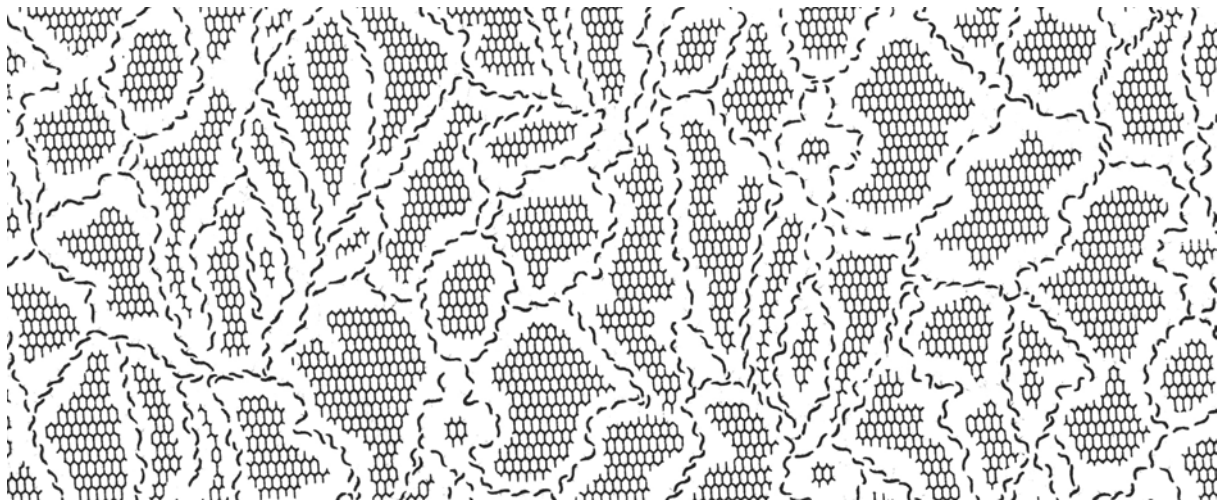
NP-183-1



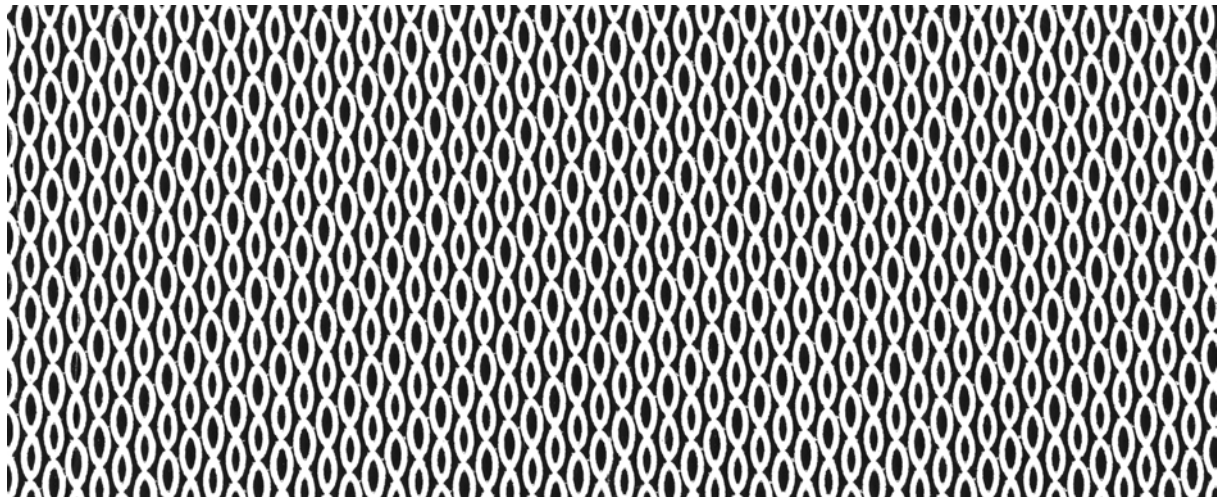
NP-183



NP-184



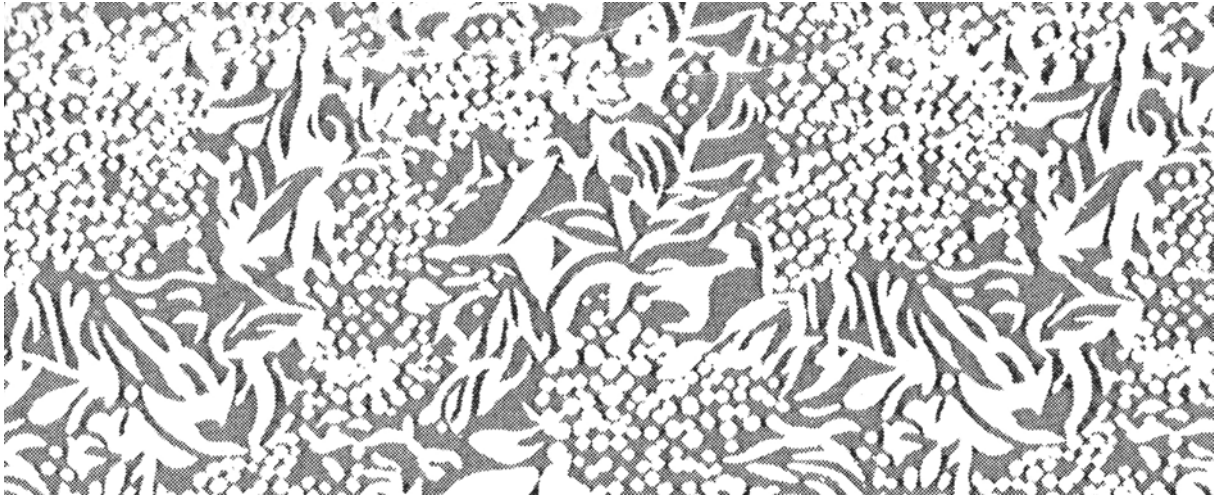
NP-185



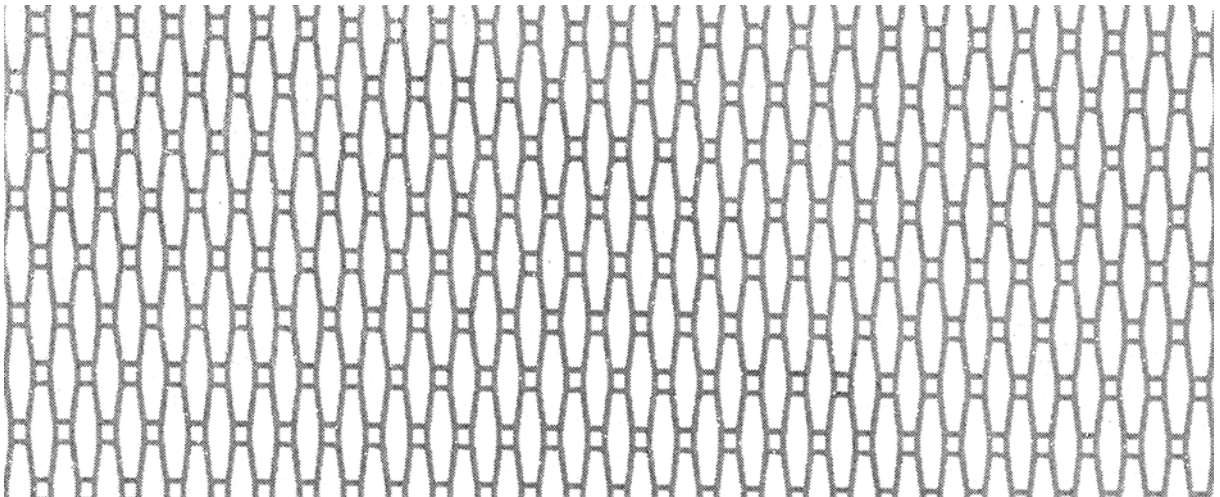
NP-186



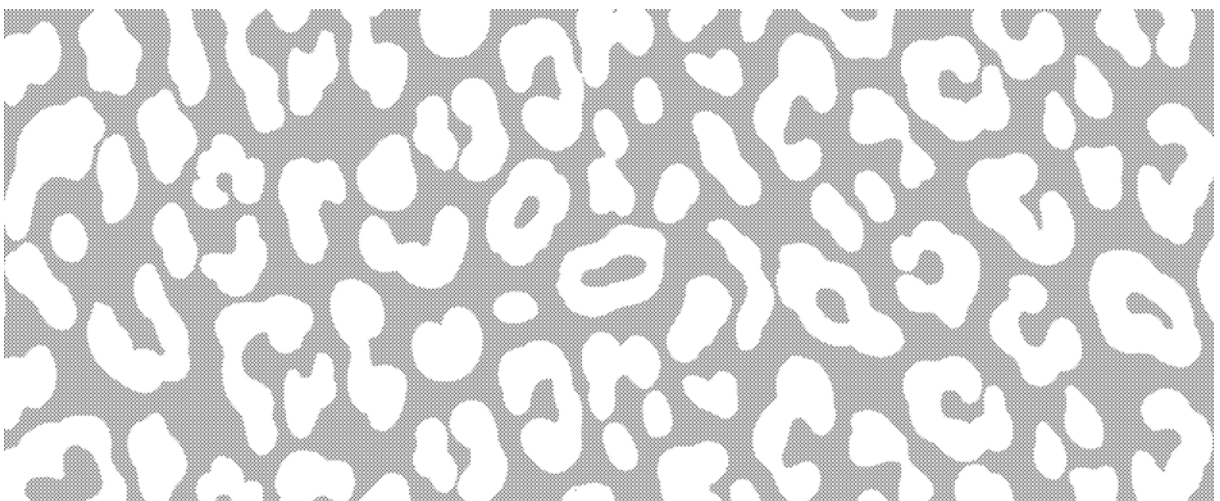
NP-187



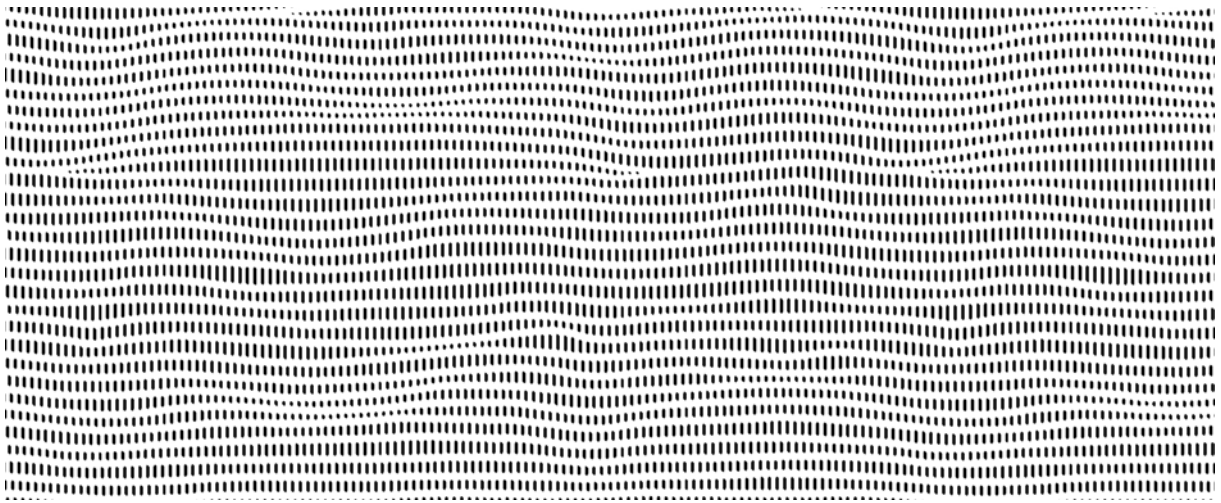
NP-188



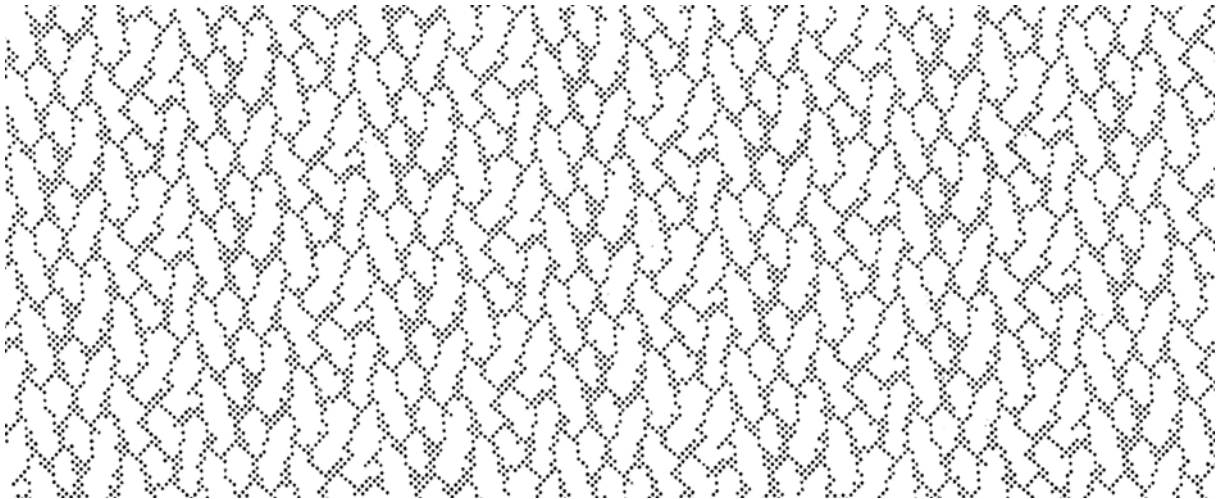
NP-189



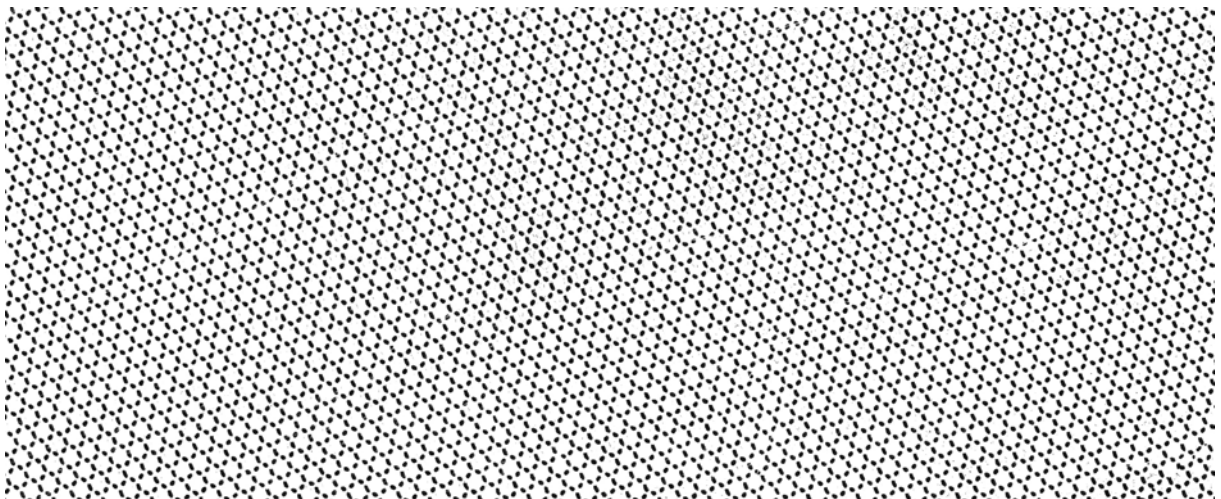
NP-190



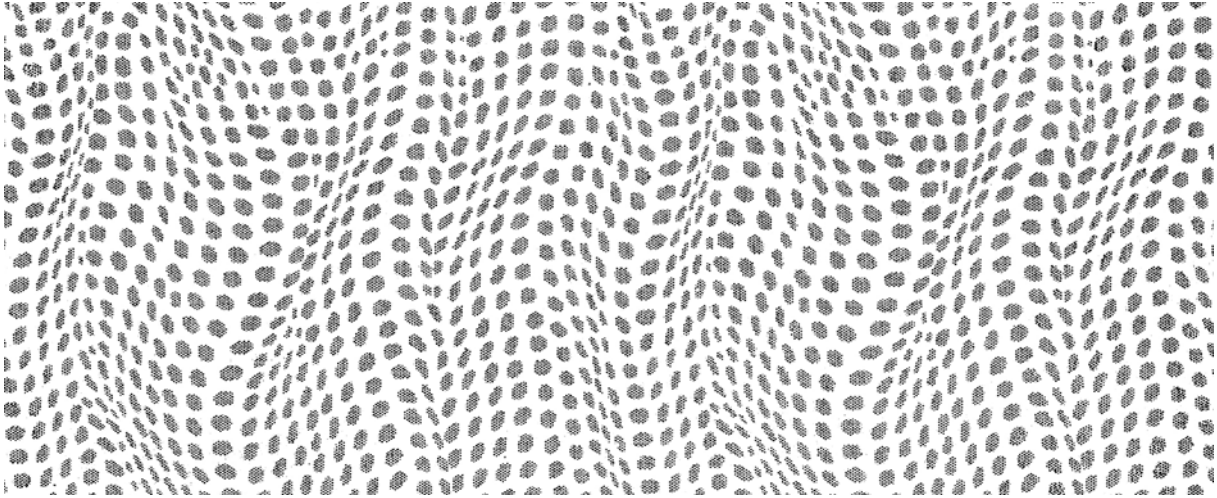
NP-191



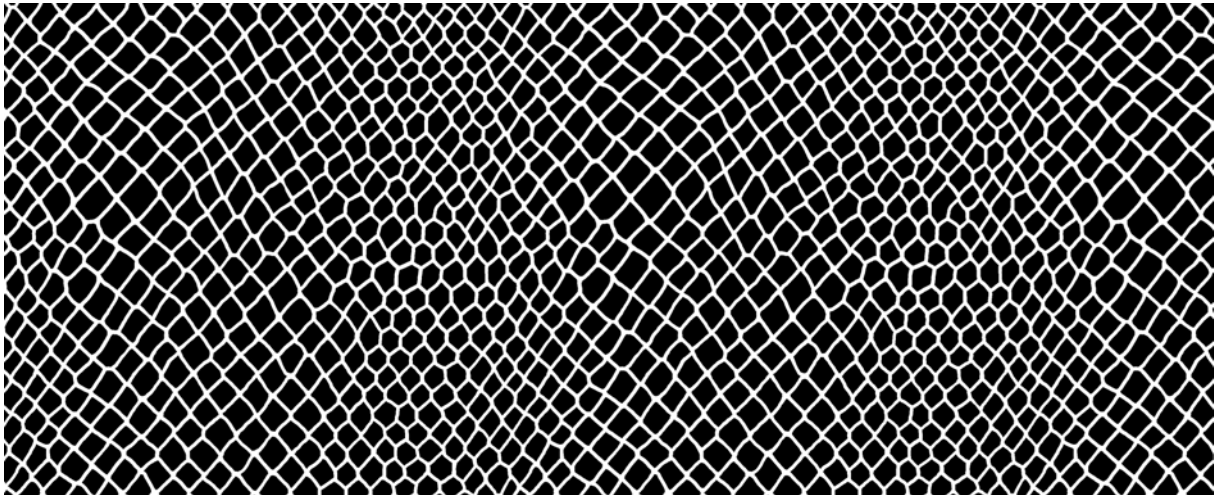
NP-192



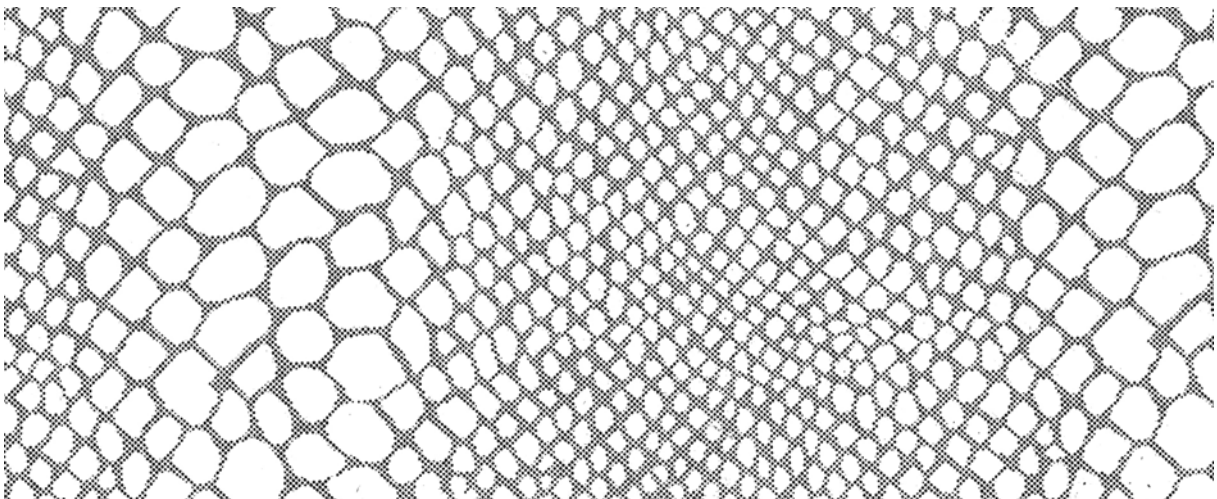
NP-193



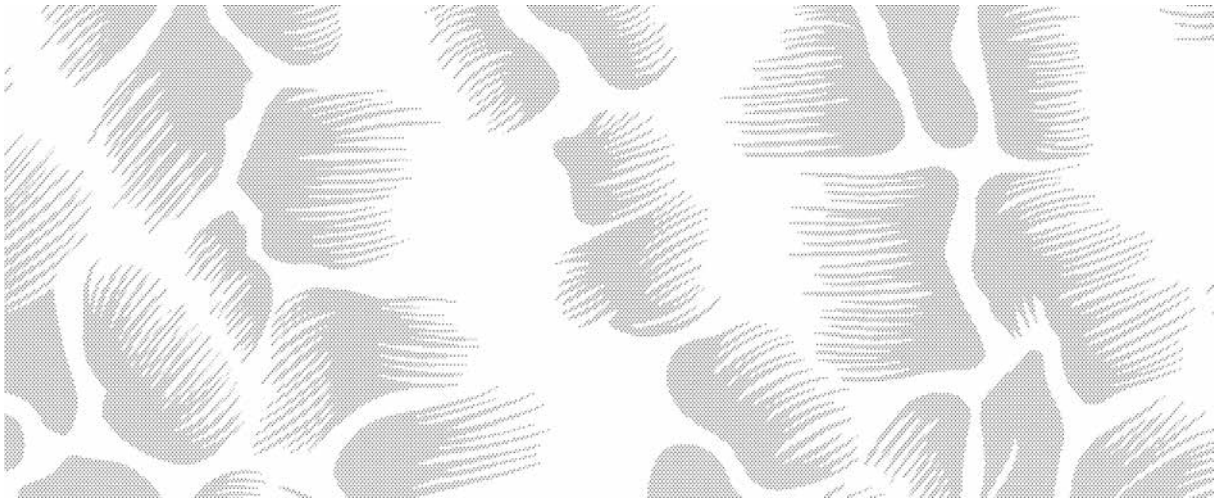
NP-194



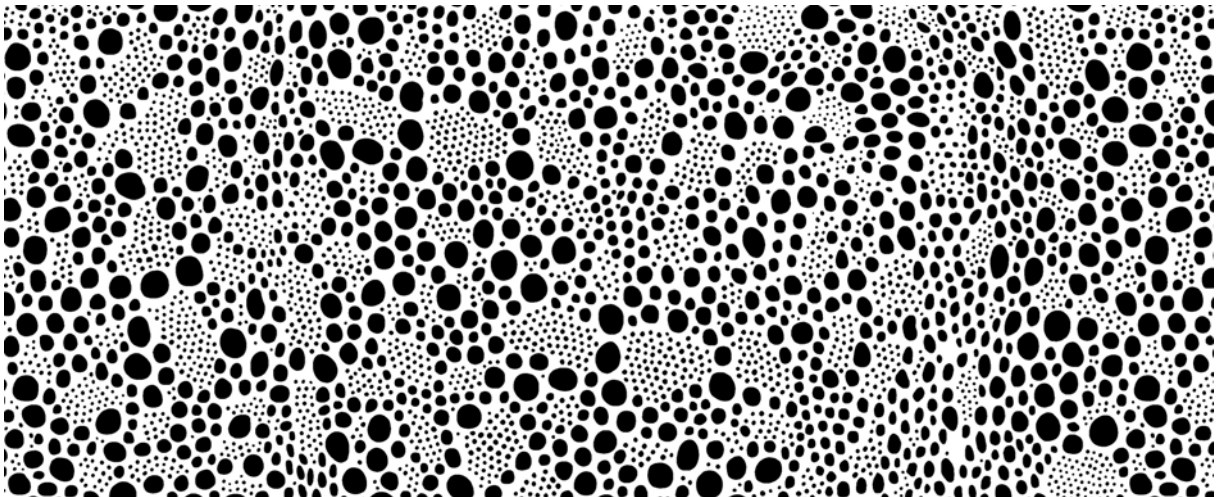
NP-195



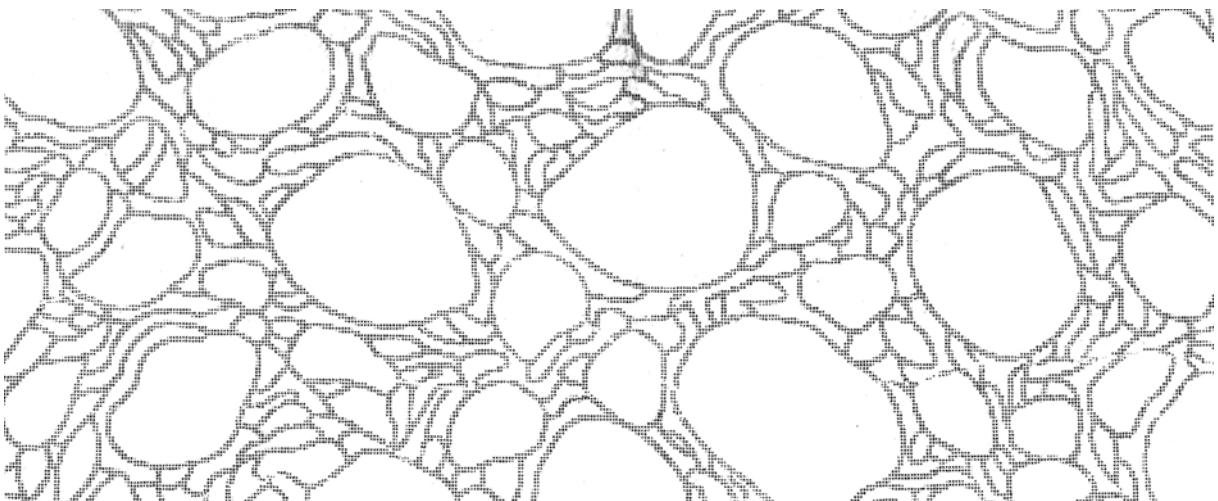
NP-196



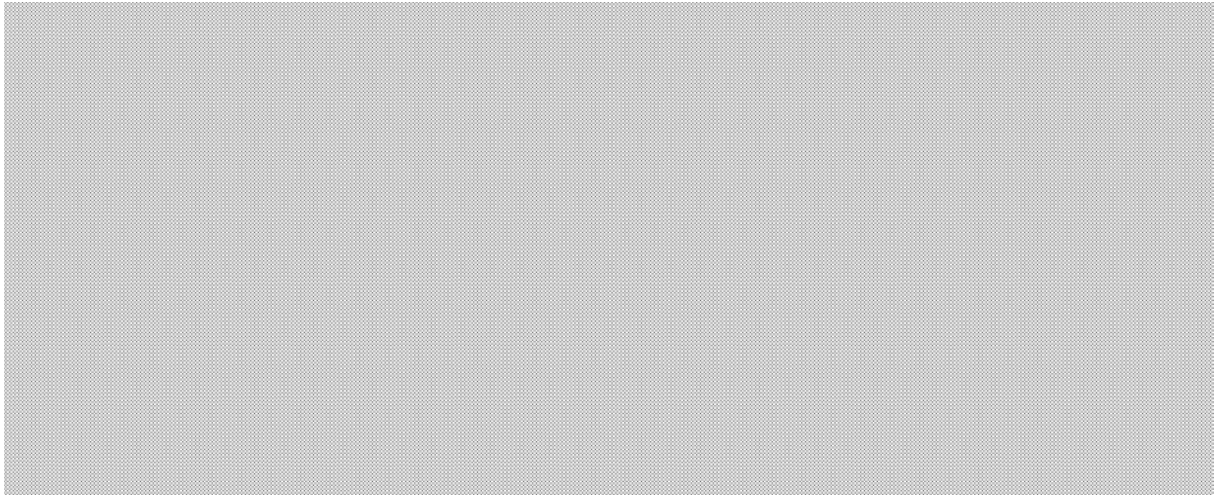
NP-197



NP-198



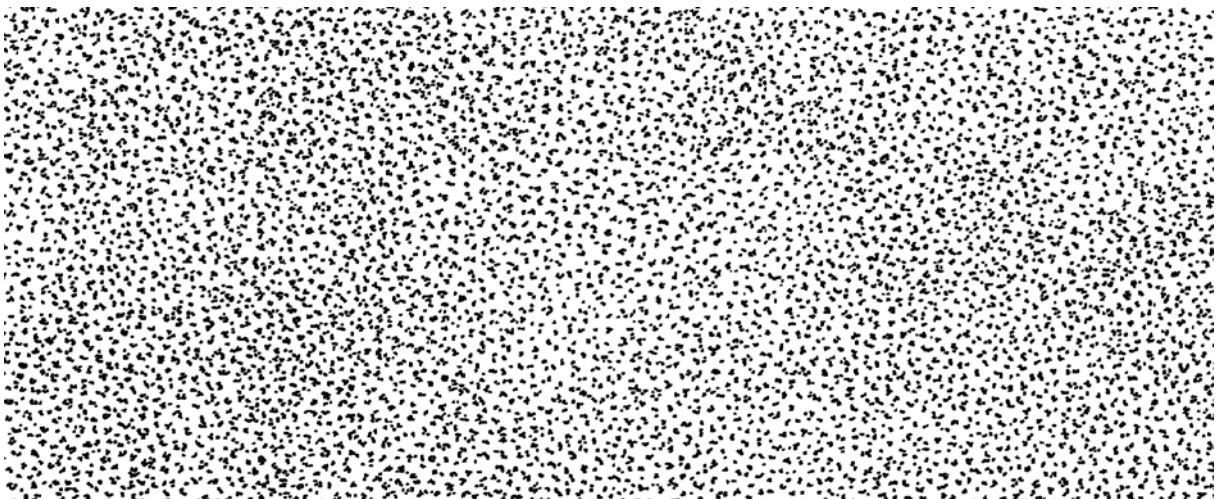
NP-199



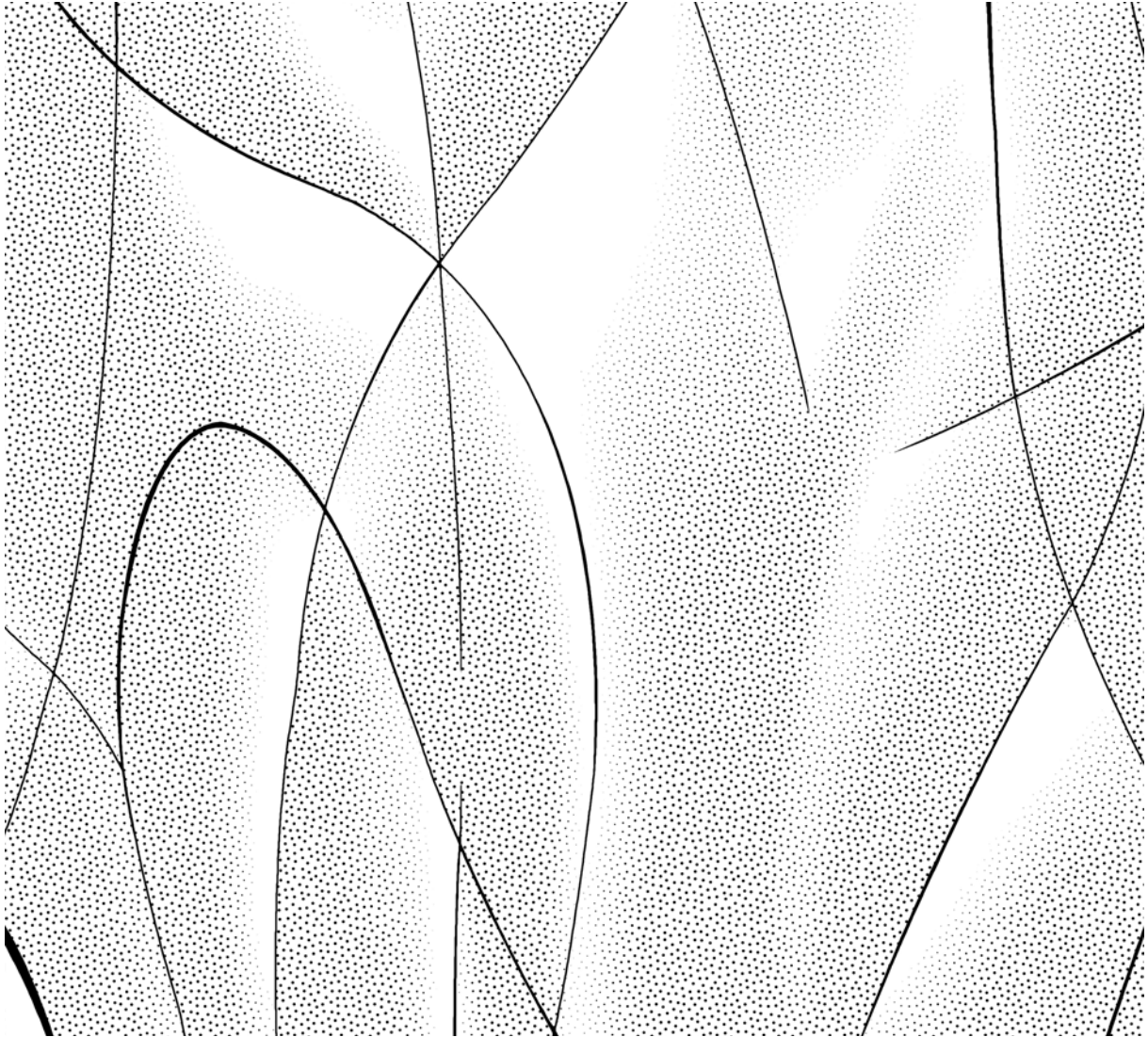
NP-200 (Micro Dot)



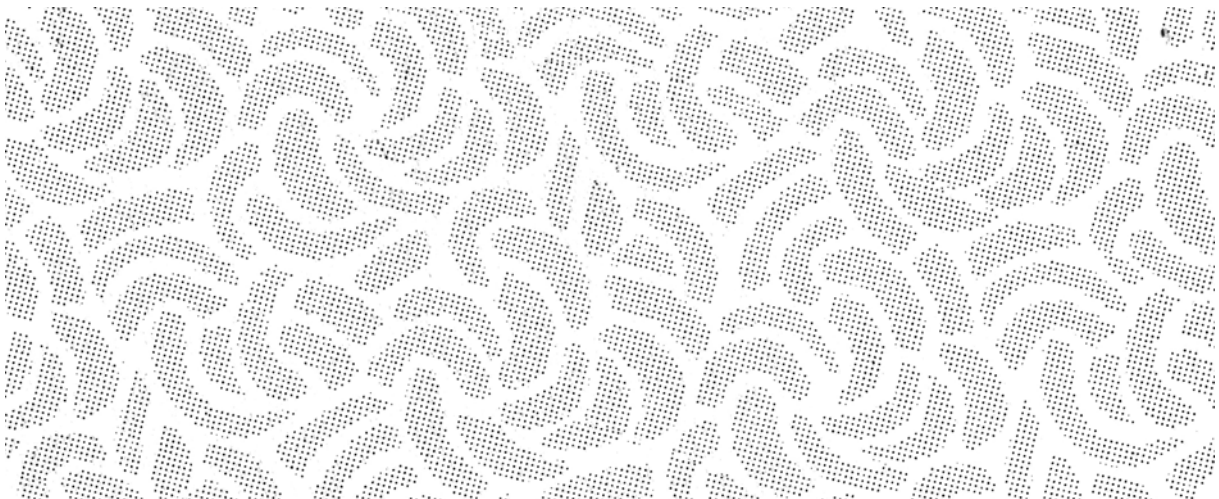
NP-201



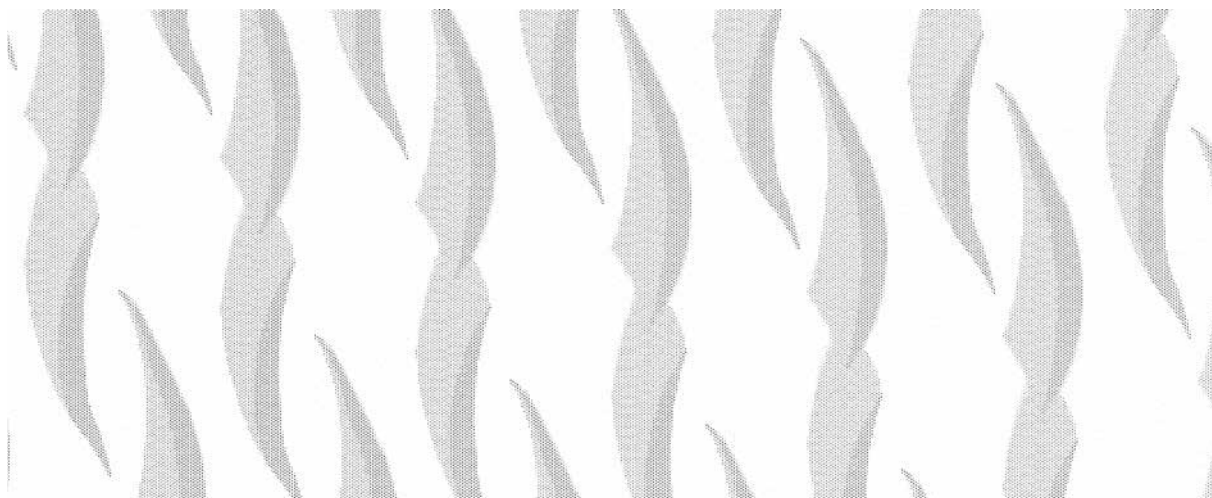
NP-202



NP-203



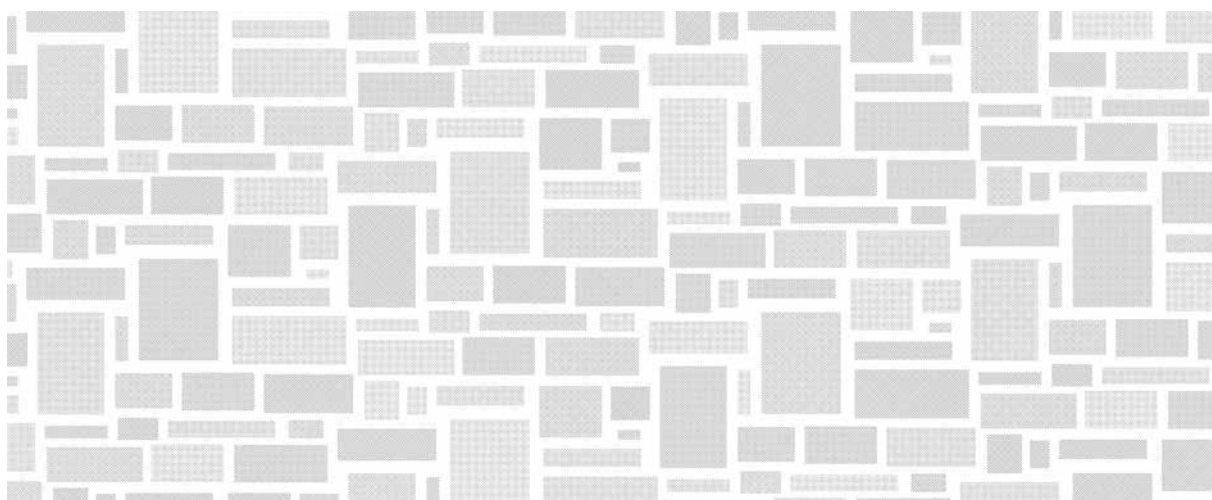
NP-204



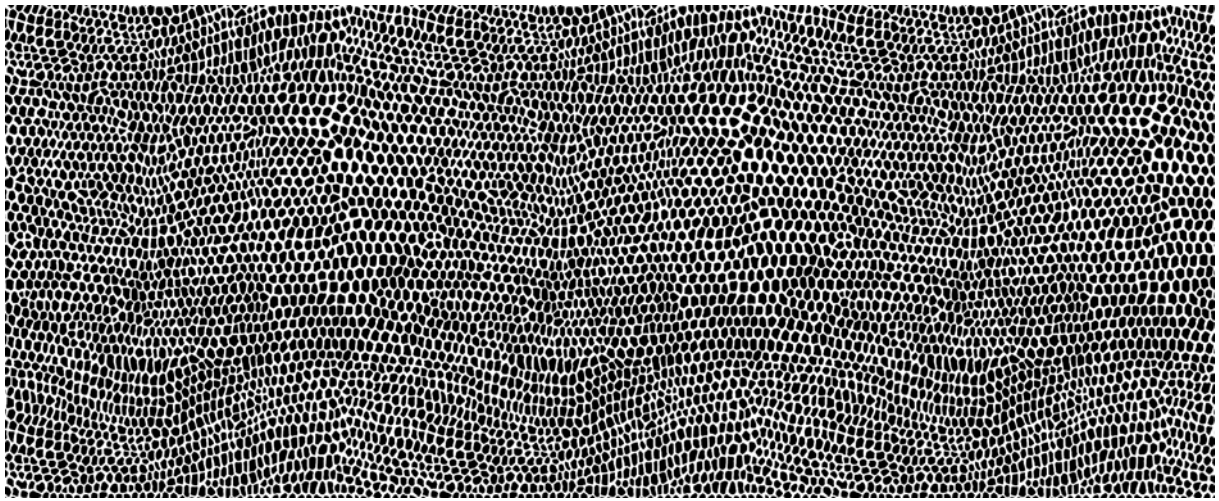
NP-205



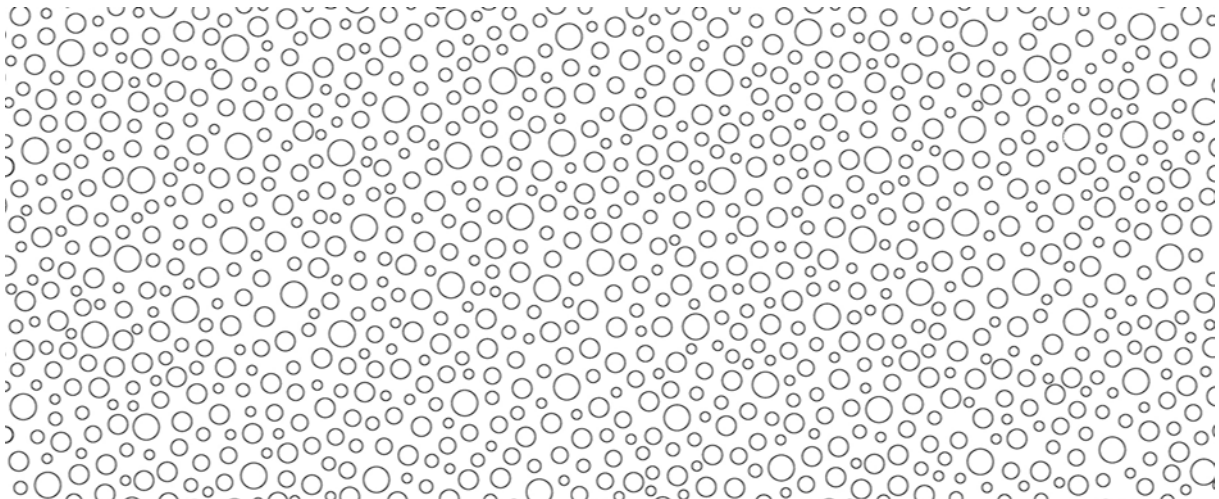
NP-206



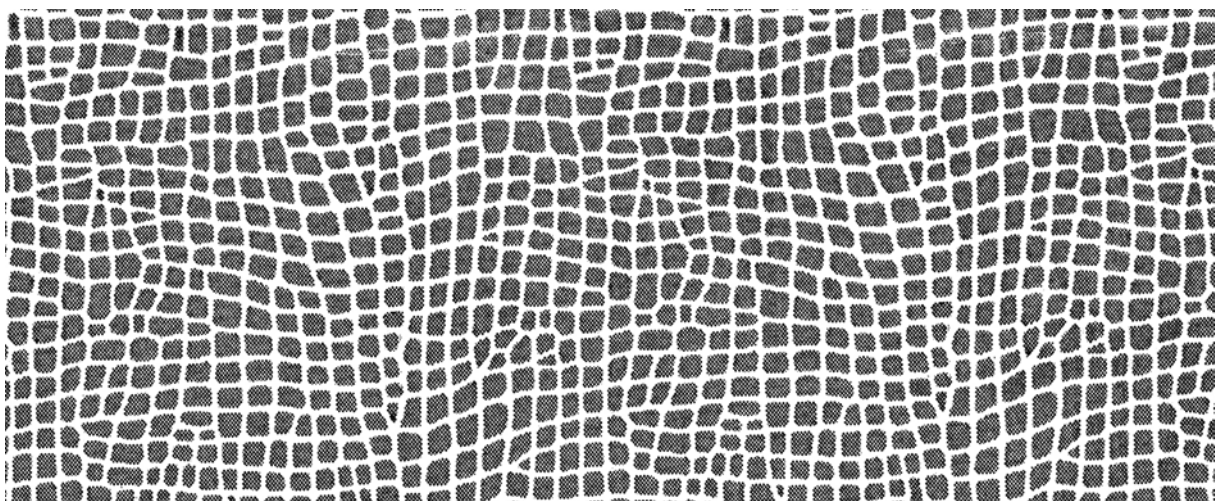
NP-207



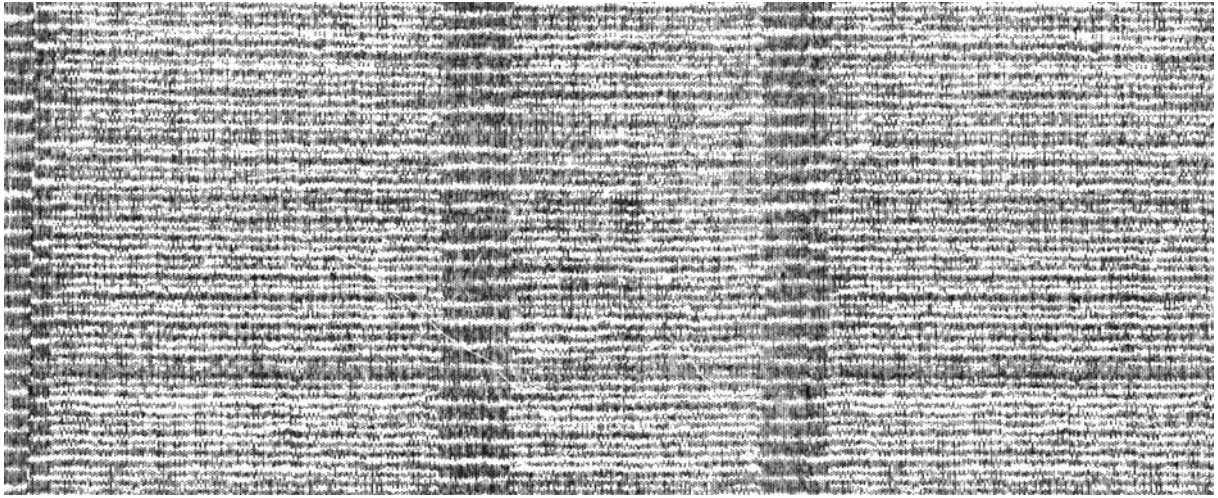
NP-208



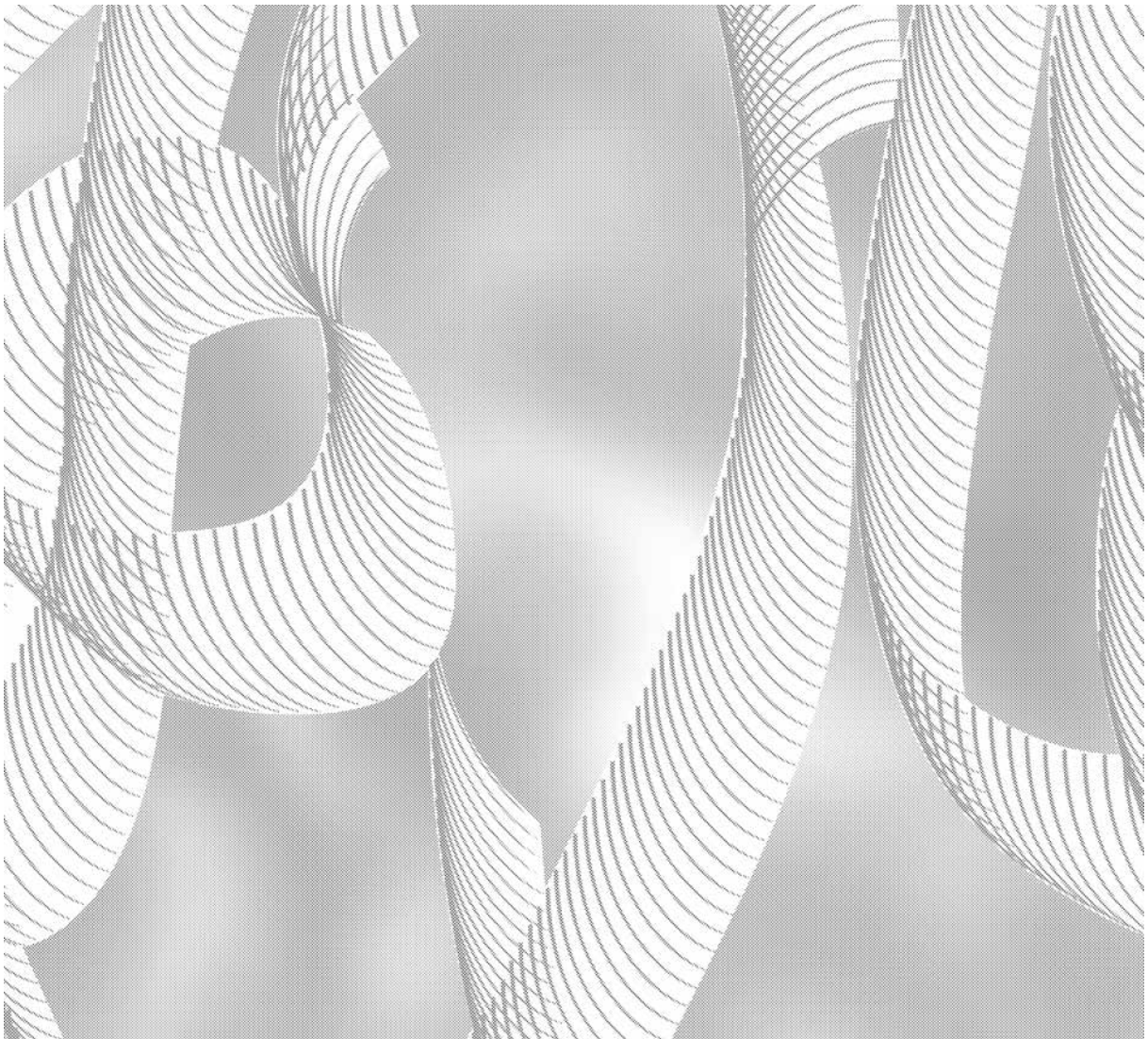
NP-209



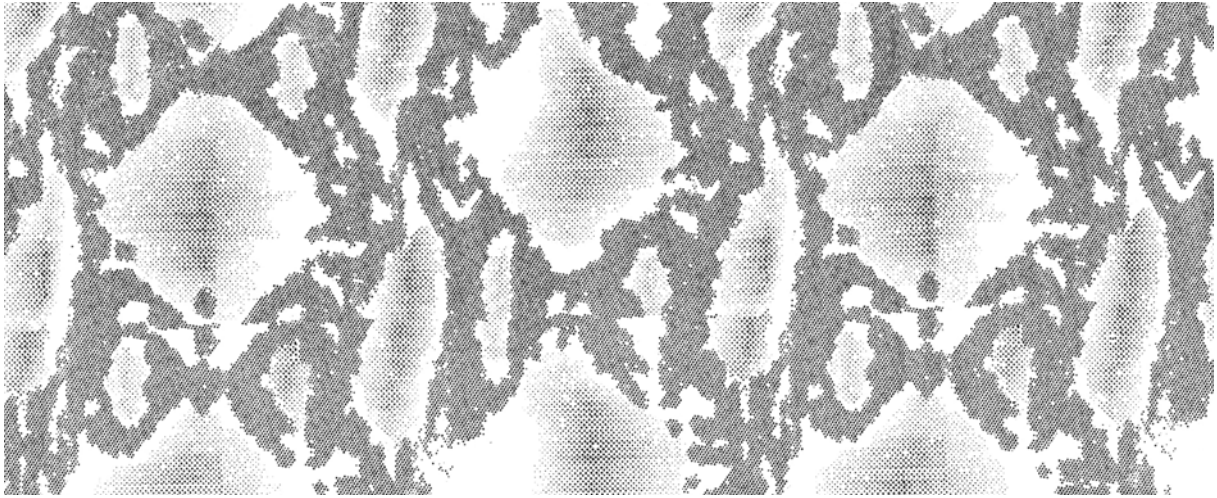
NP-210



NP-211



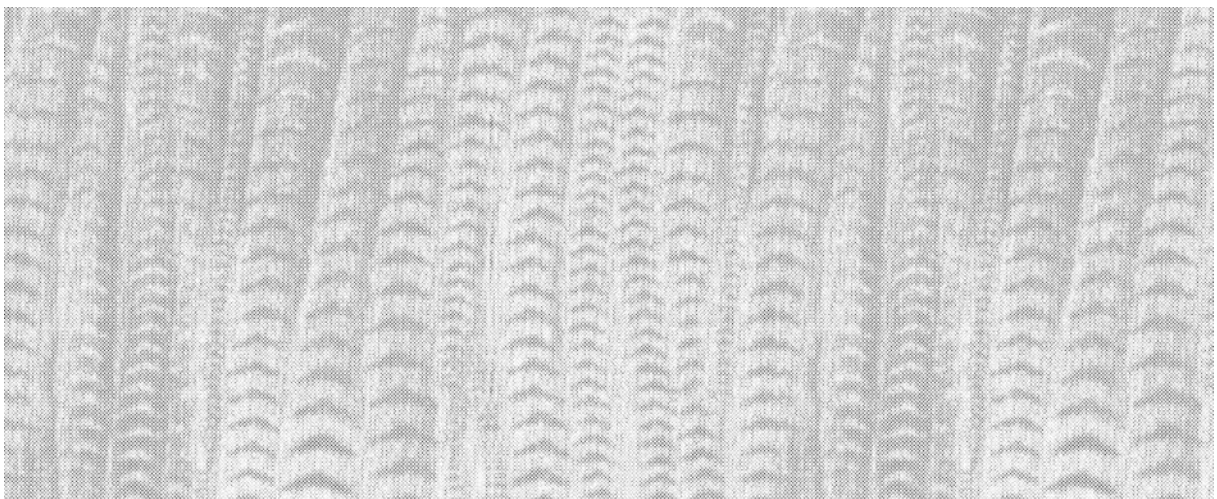
NP-212



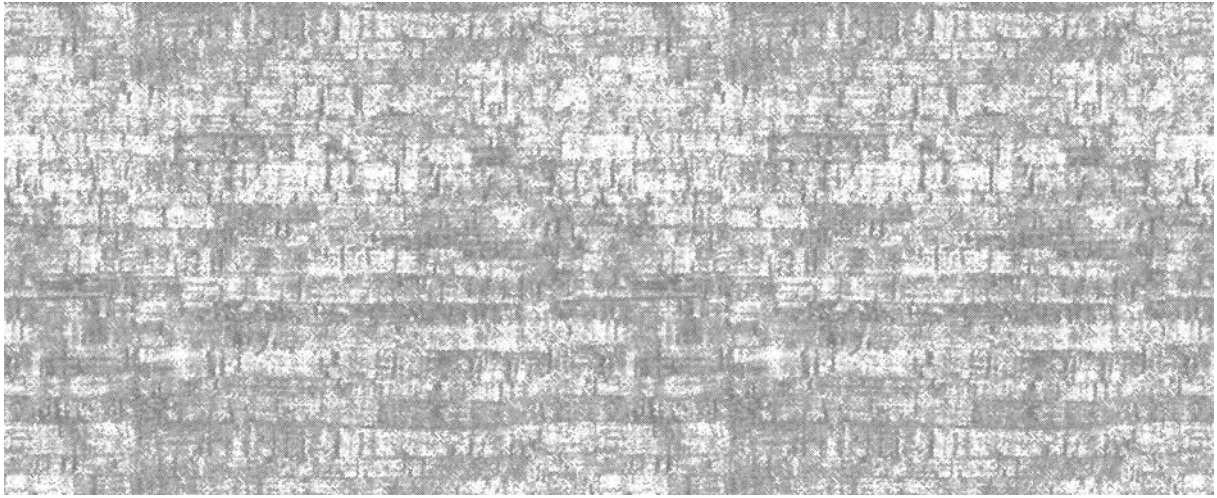
NP-213



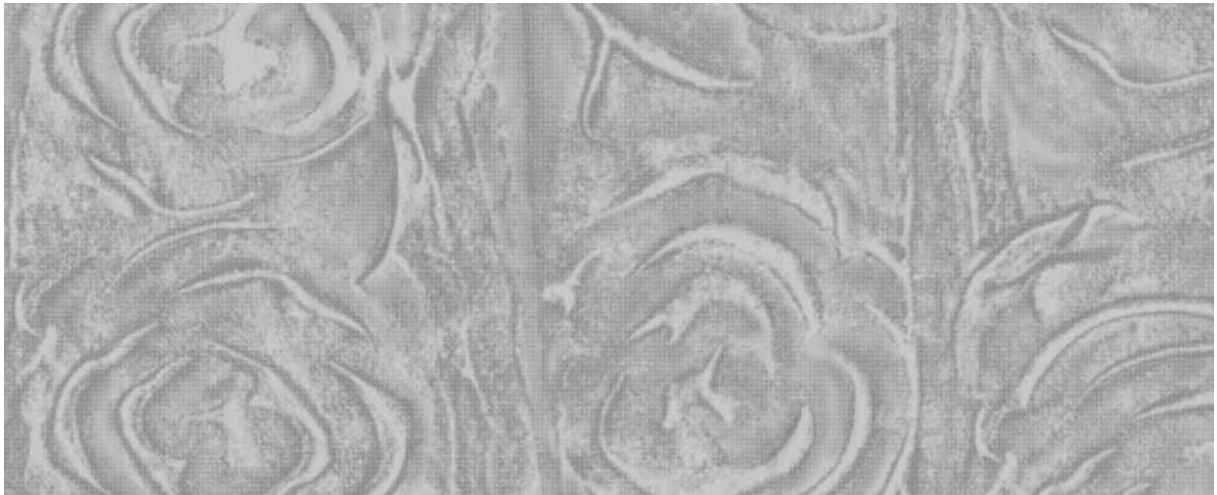
NP-214



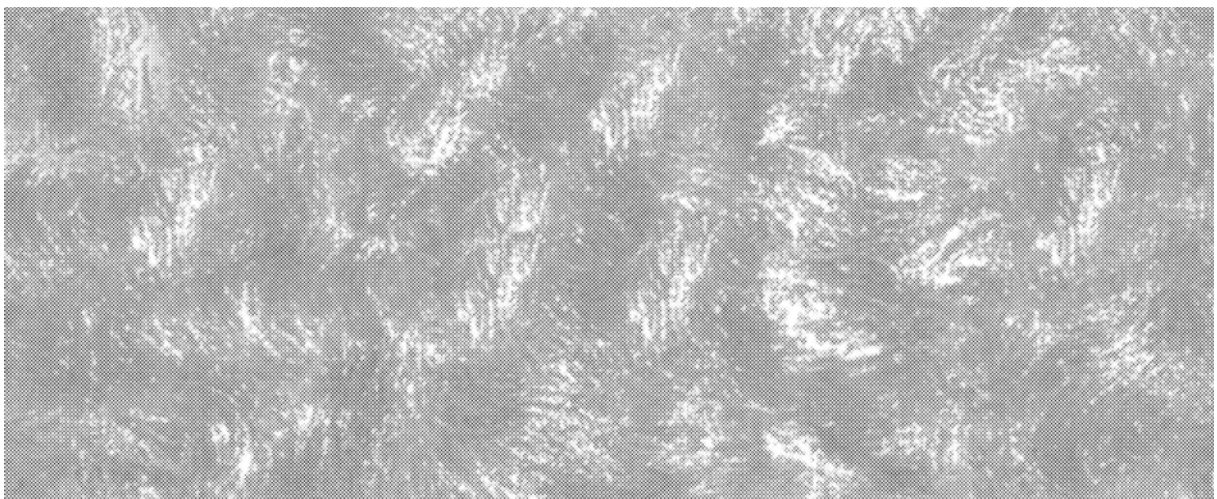
NP-215



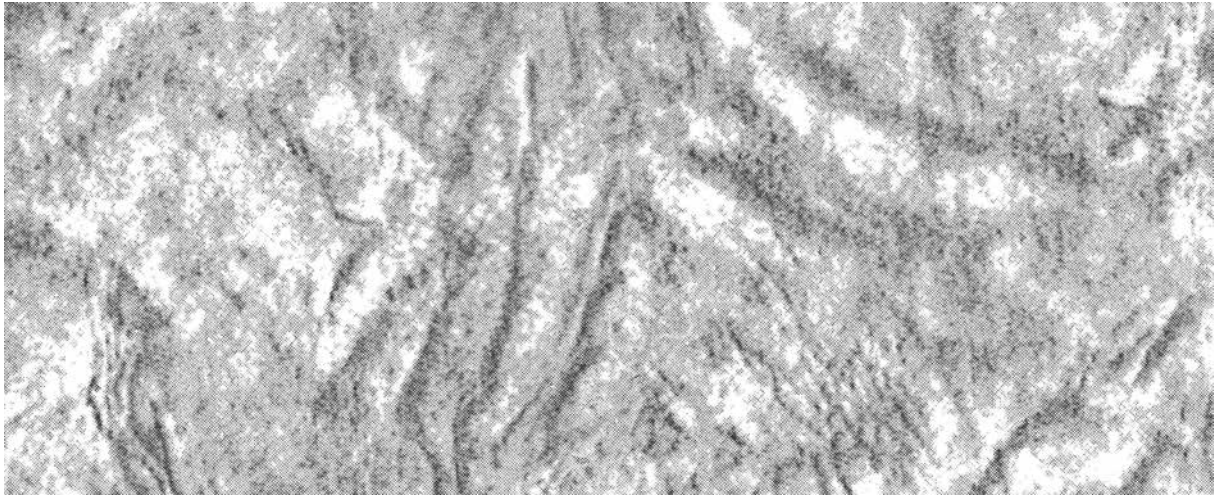
NP-216



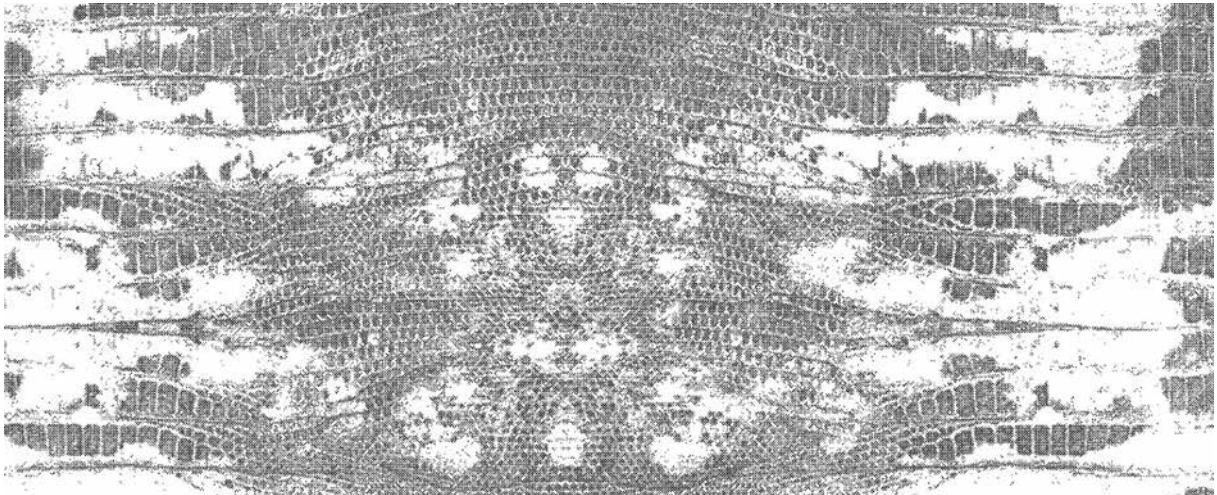
NP-217



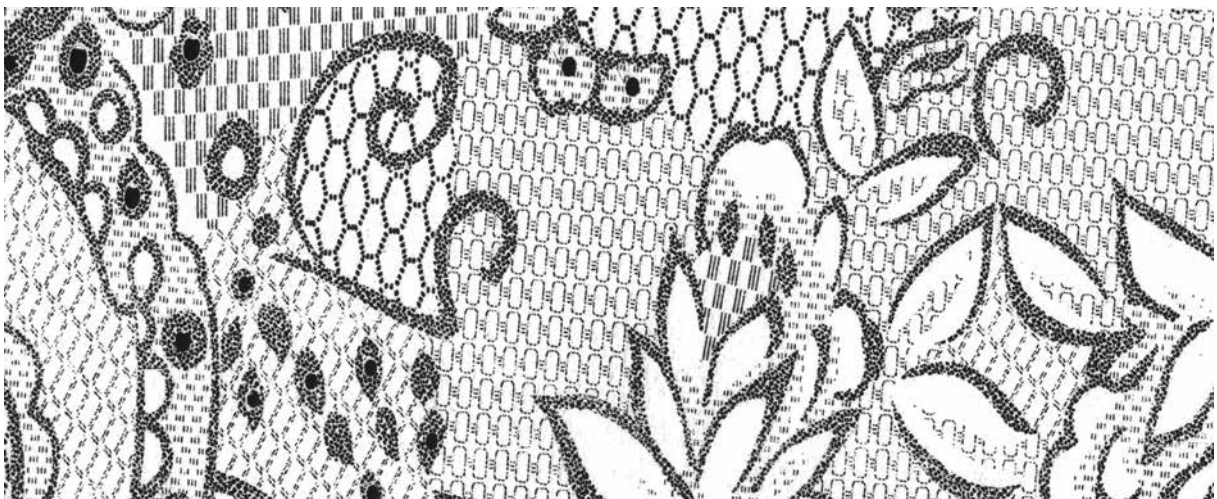
NP-218



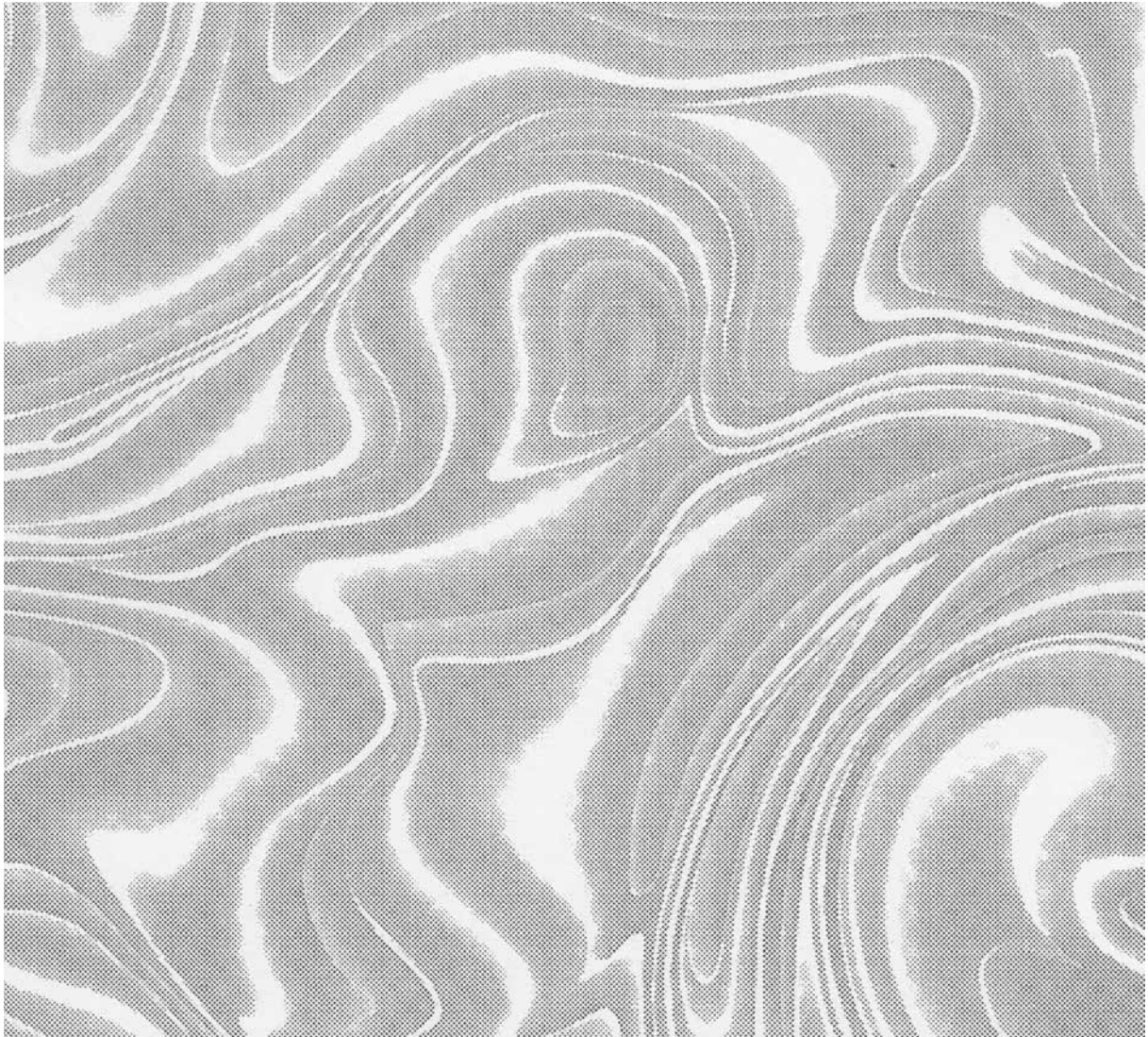
NP-219



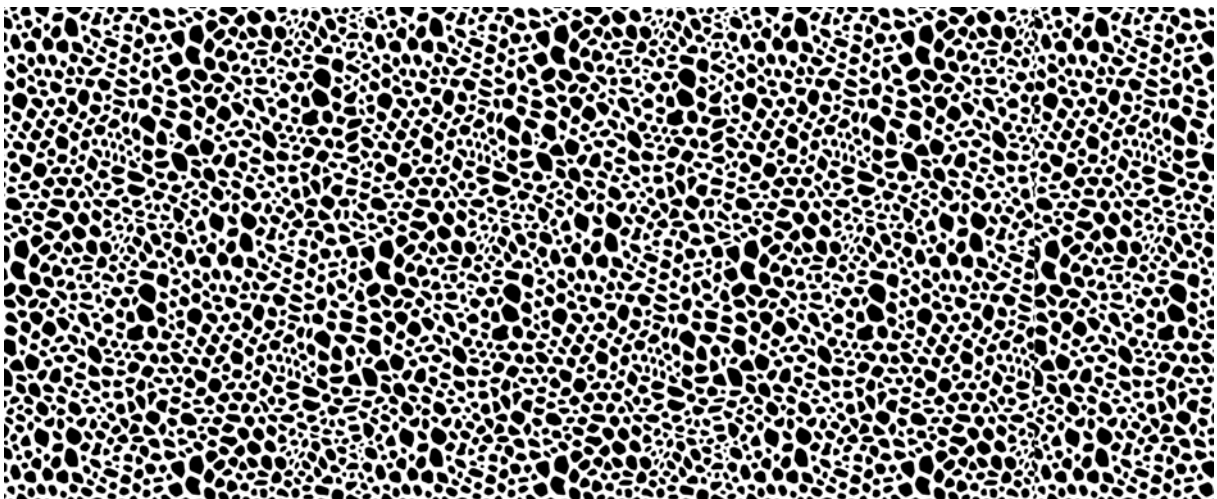
NP-220



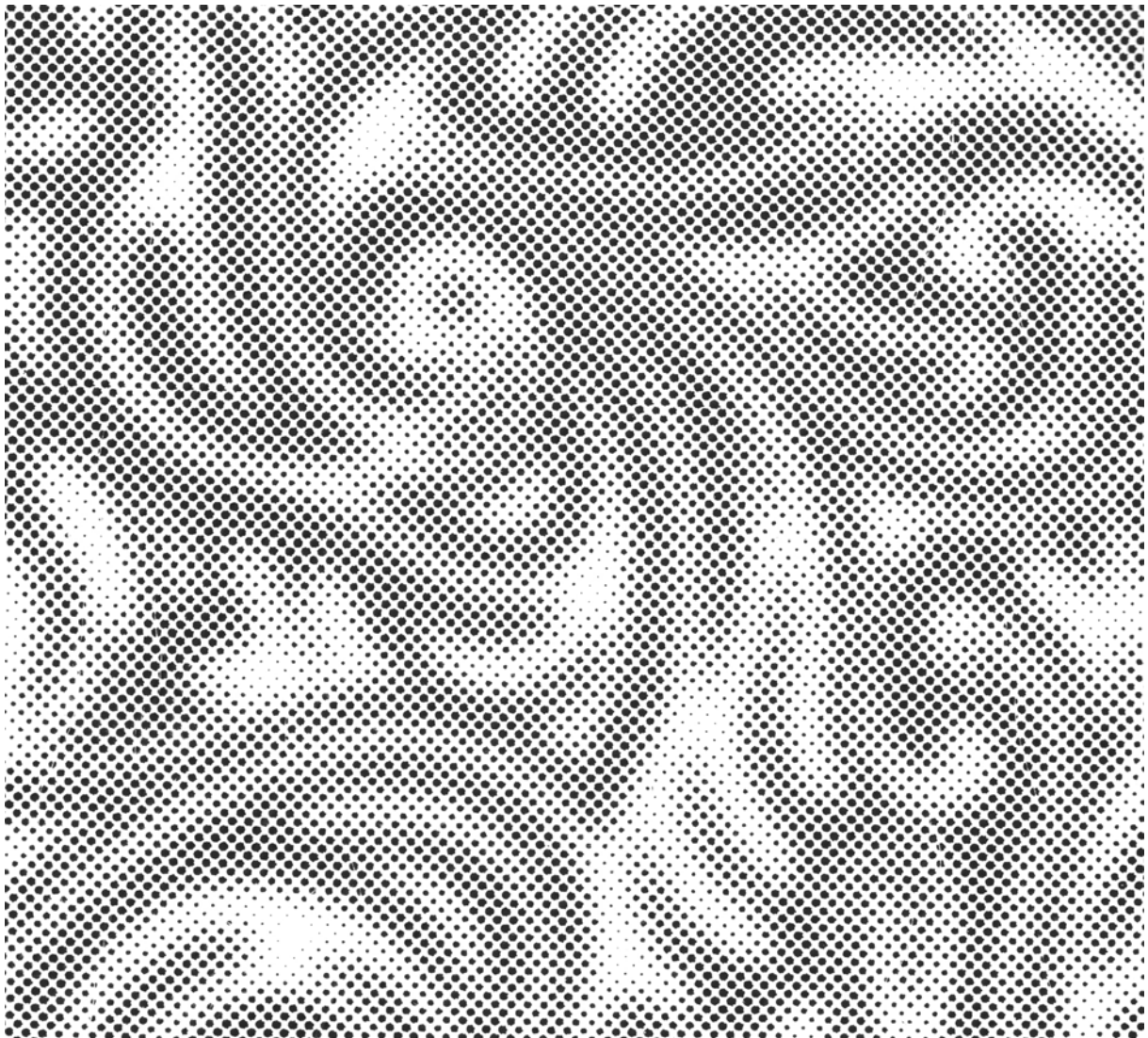
NP-222



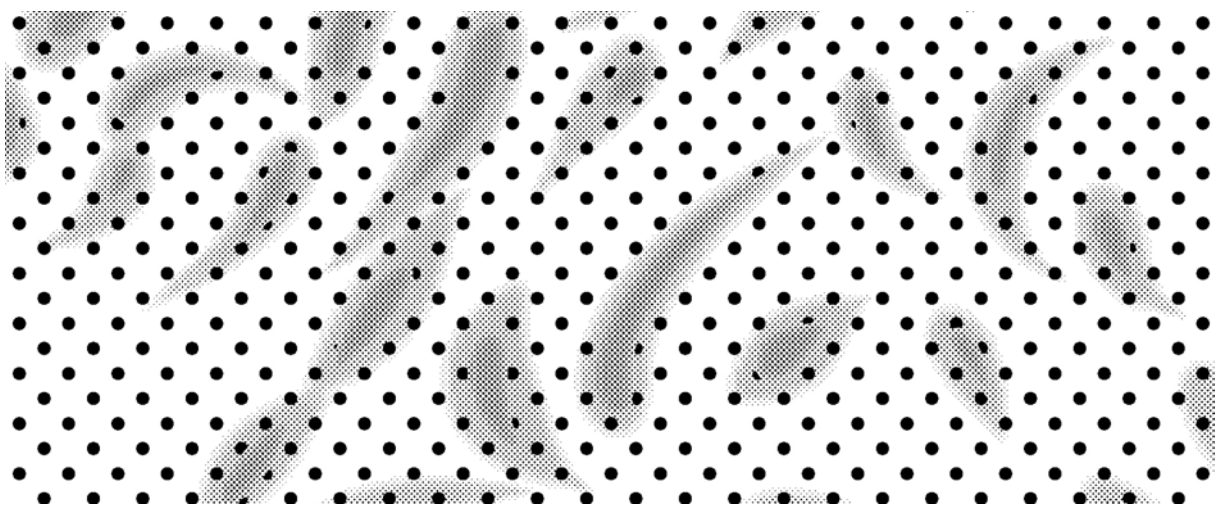
NP-221



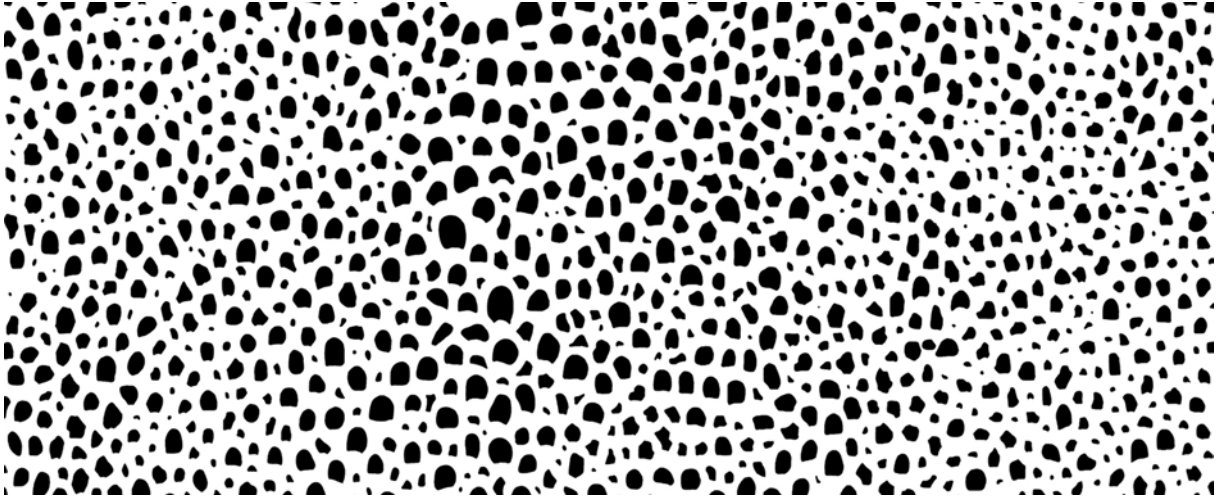
NP-223



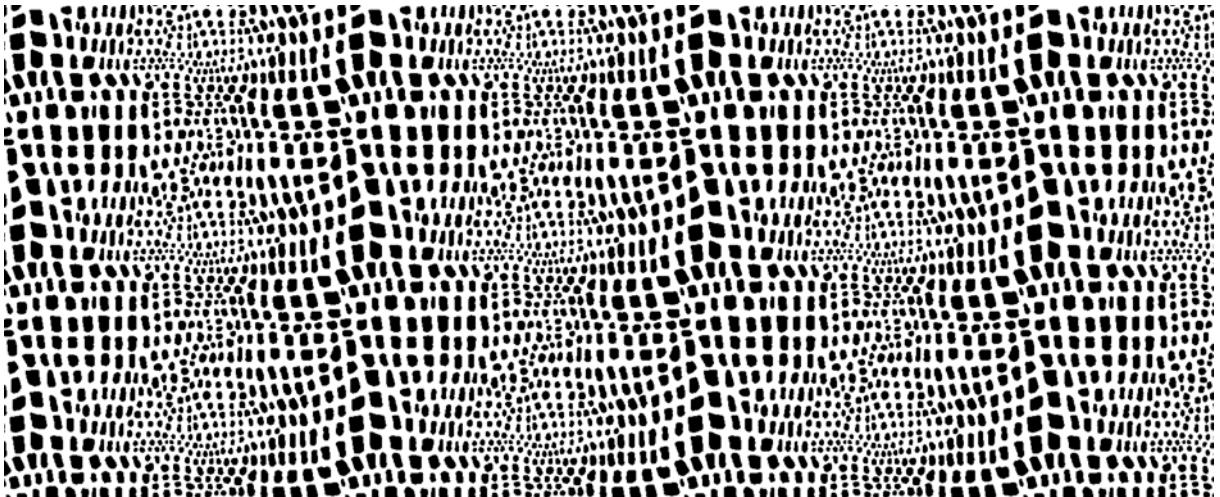
NP-224



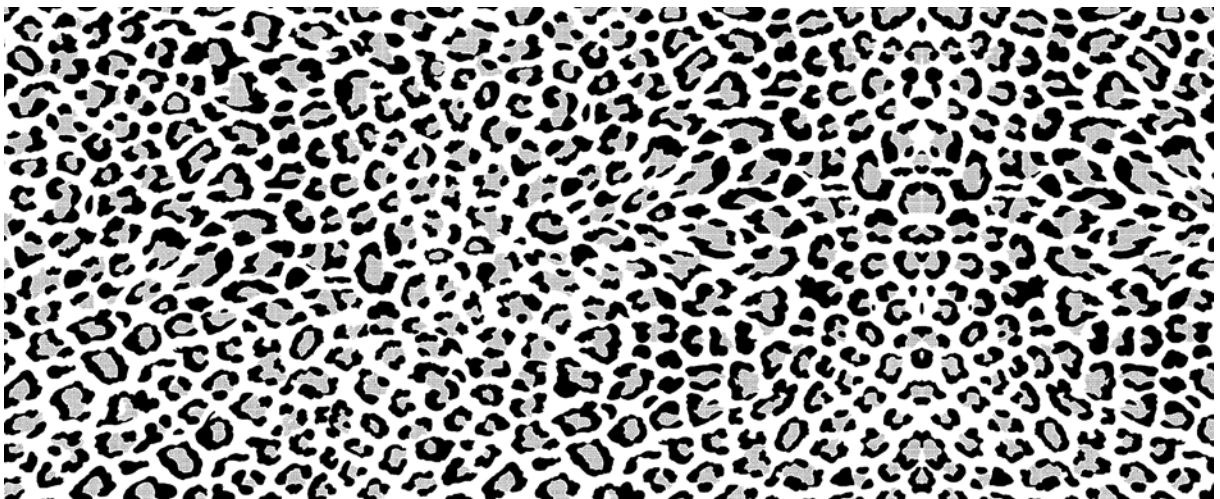
NP-225



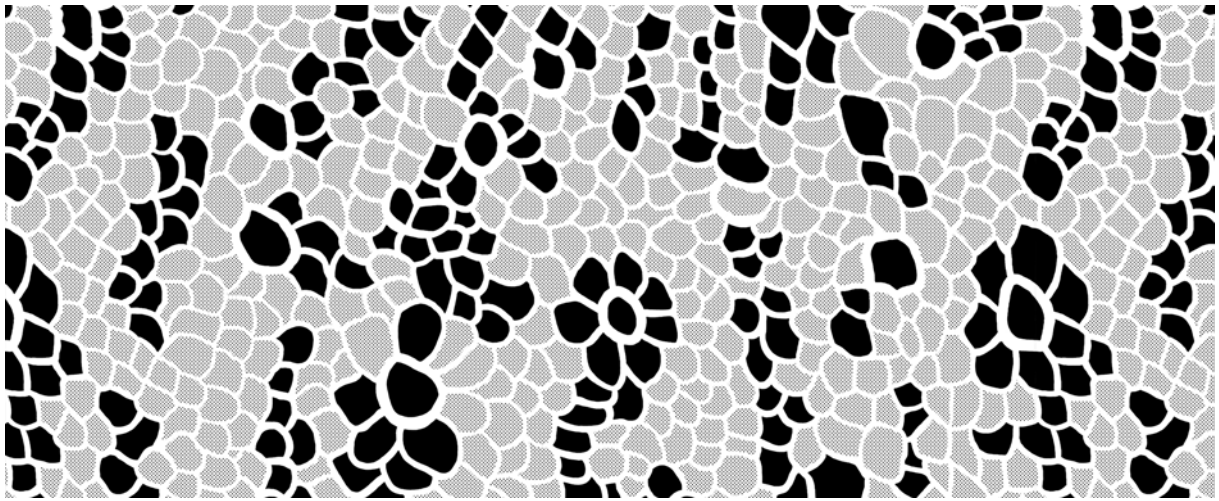
NP-226



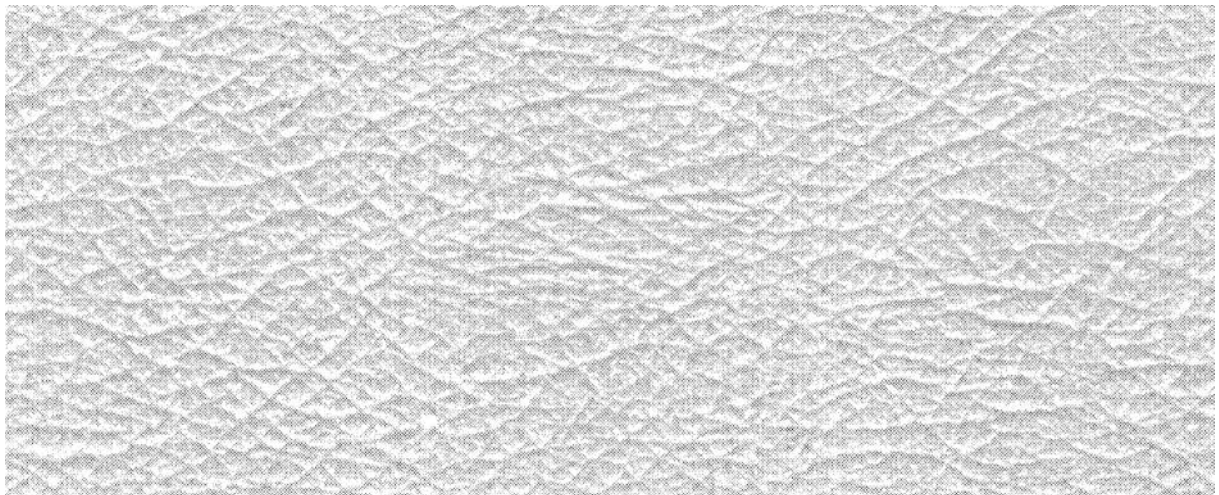
NP-227



NP-228



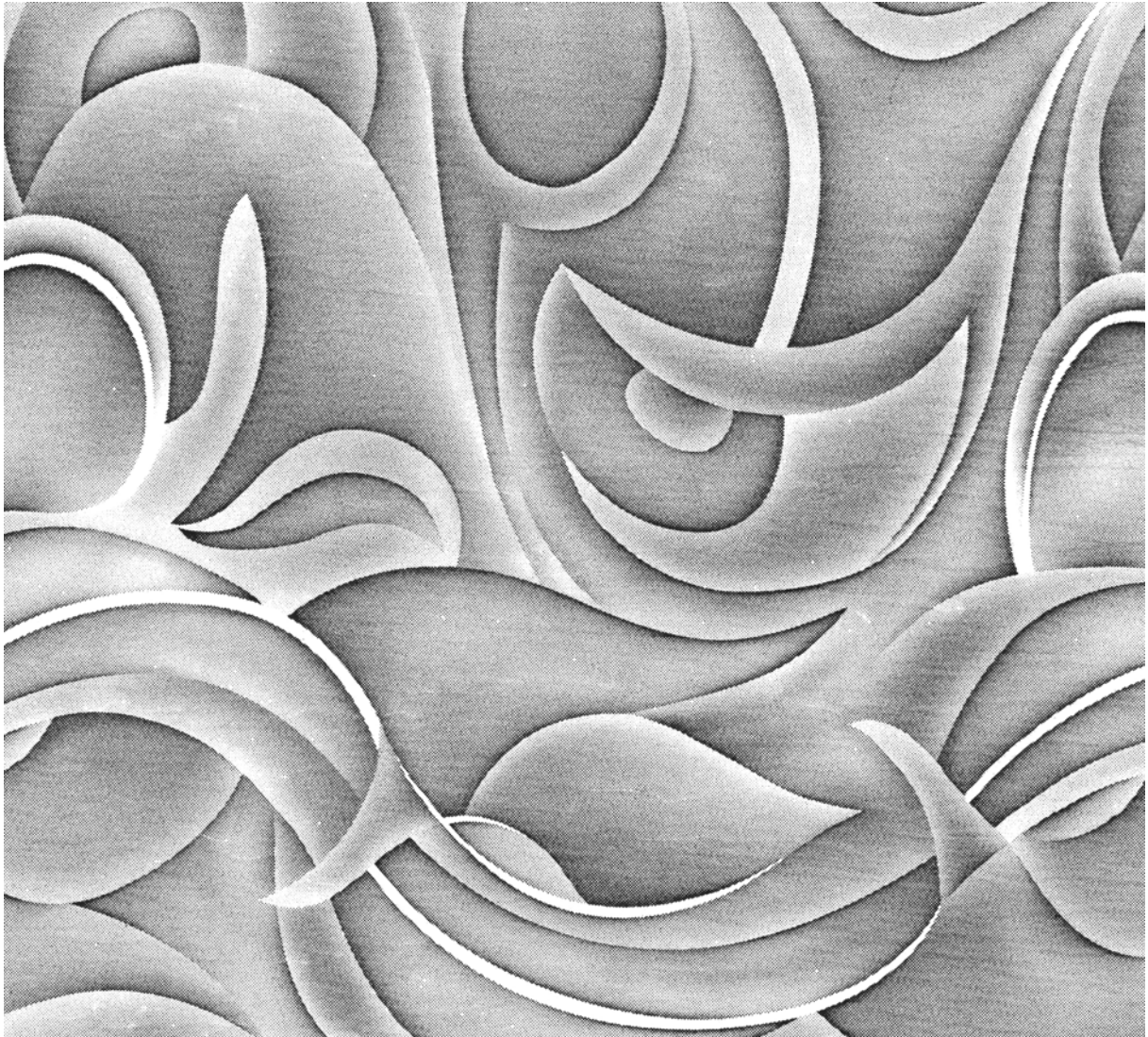
NP-229



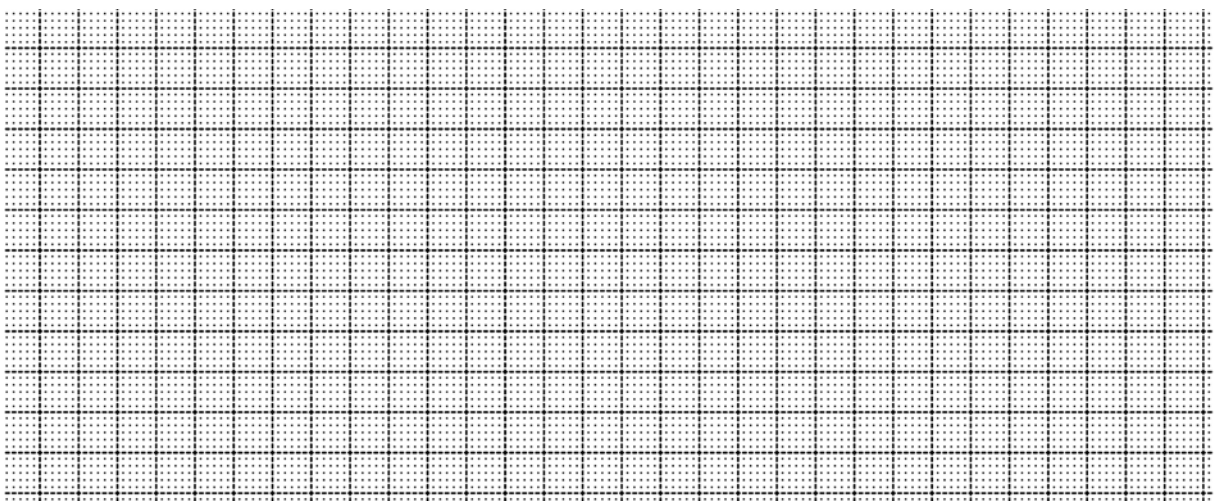
NP-230



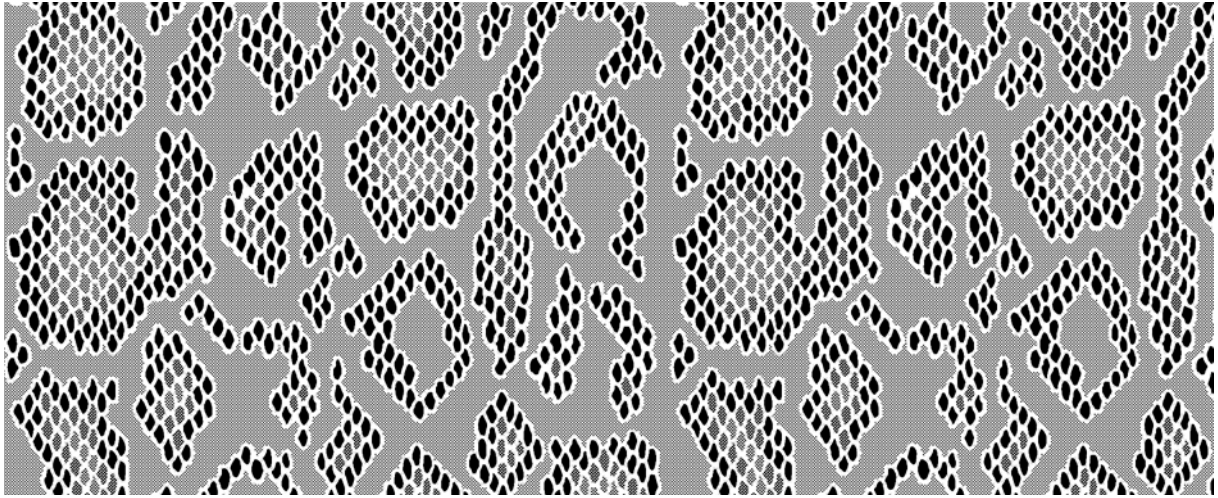
NP-232



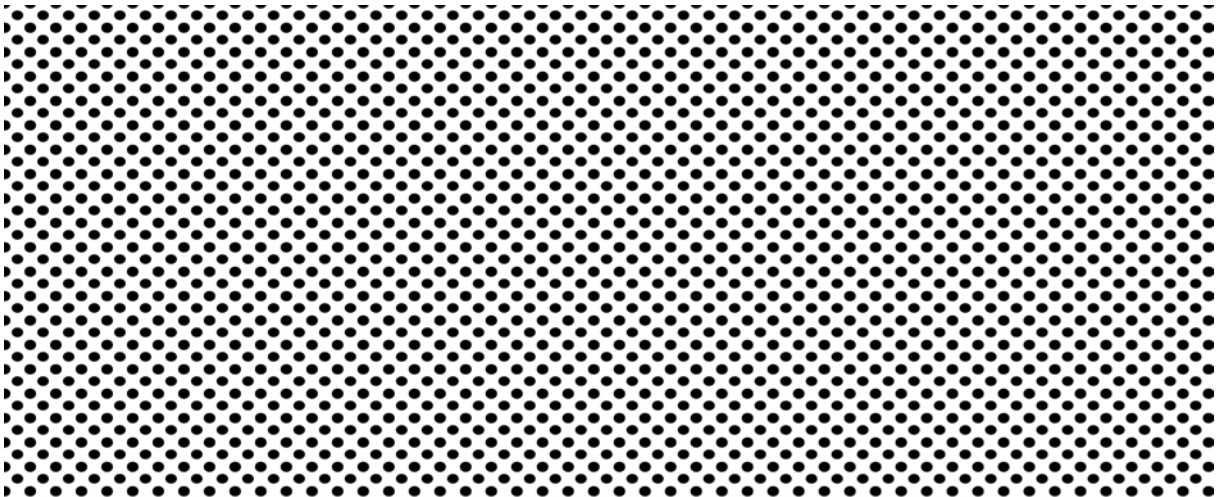
NP-231



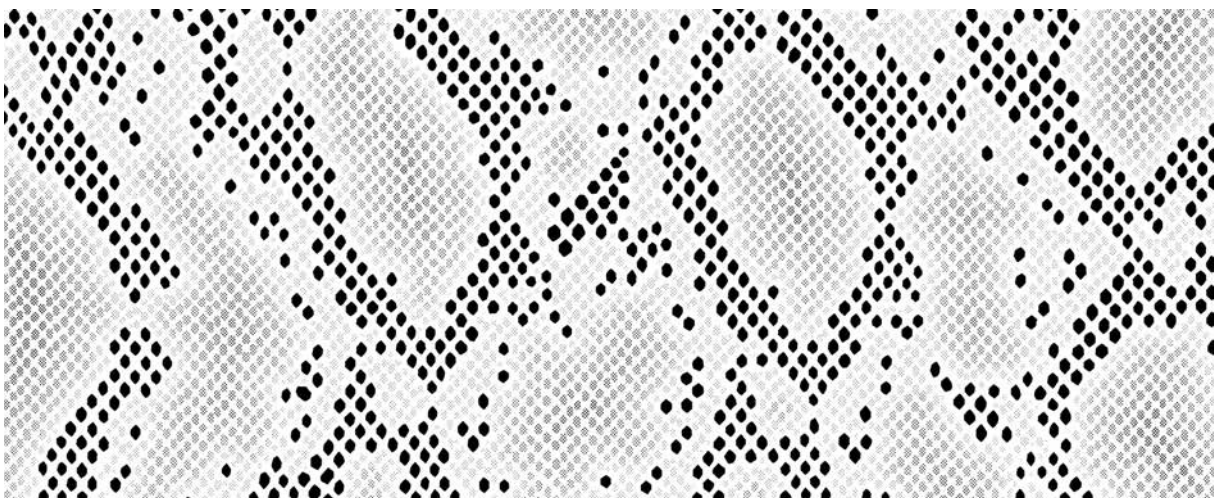
NP-233



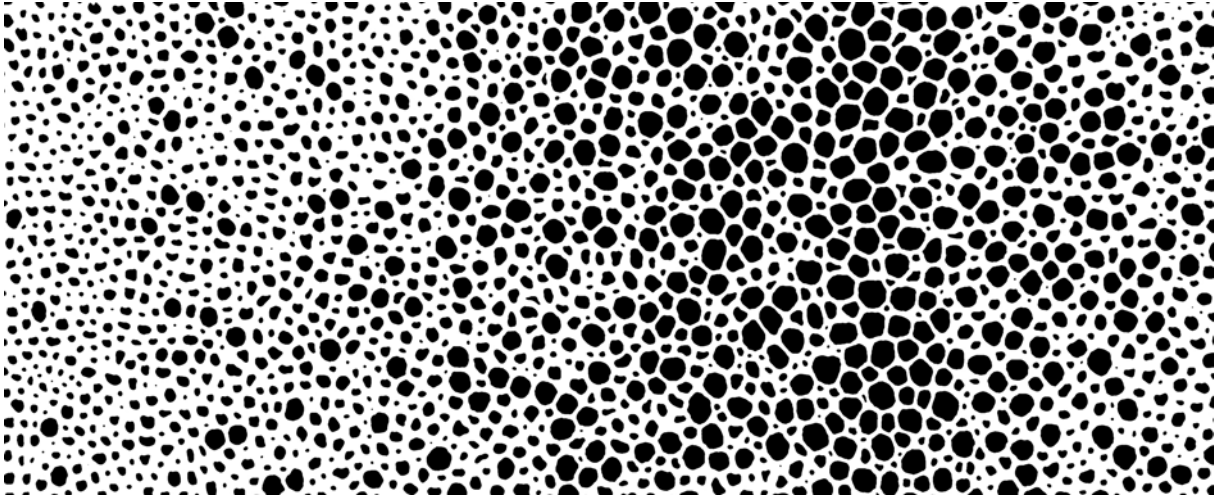
NP-234



NP-235



NP-236



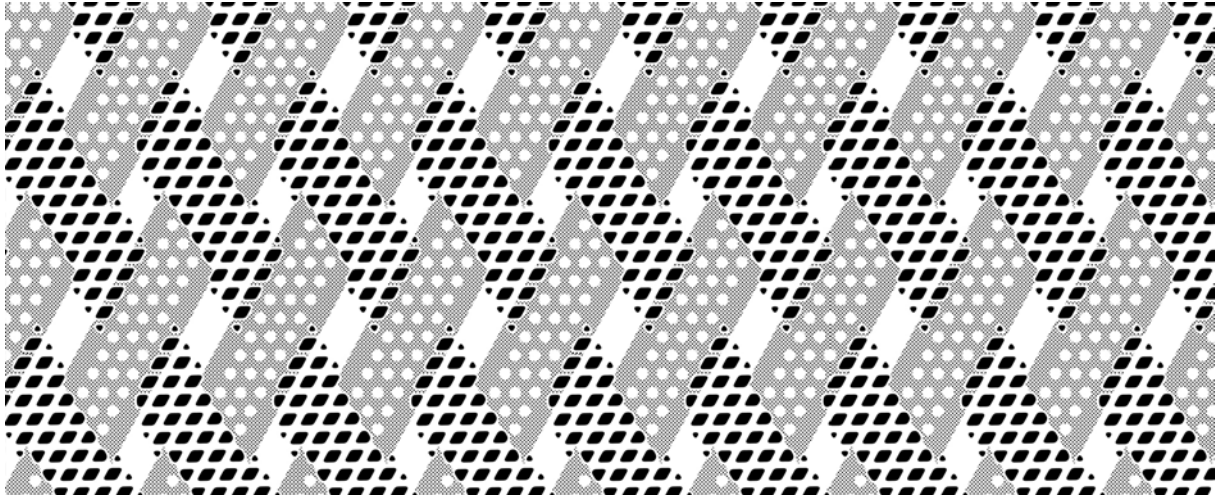
NP-237



NP-238



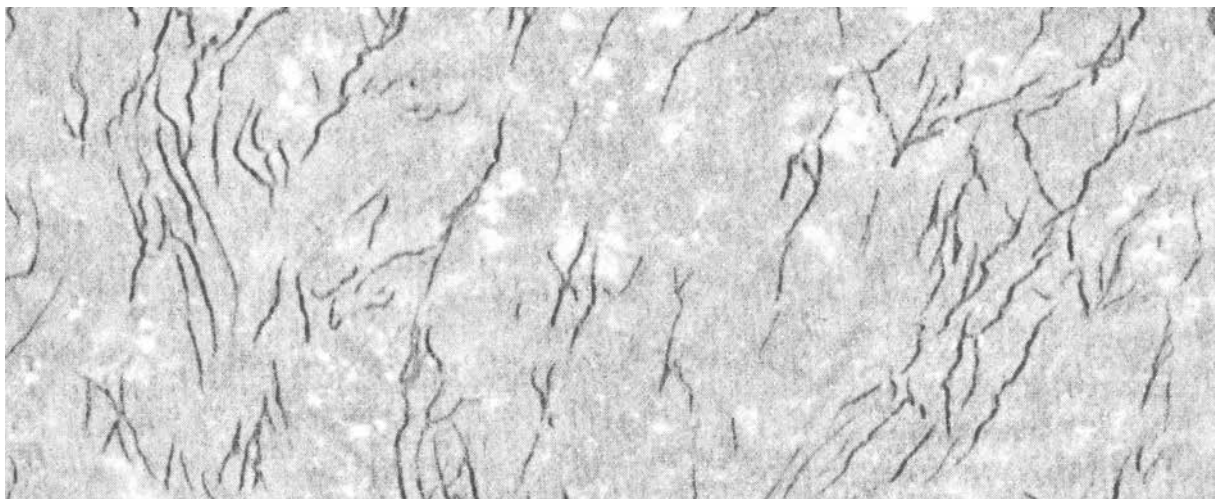
NP-239



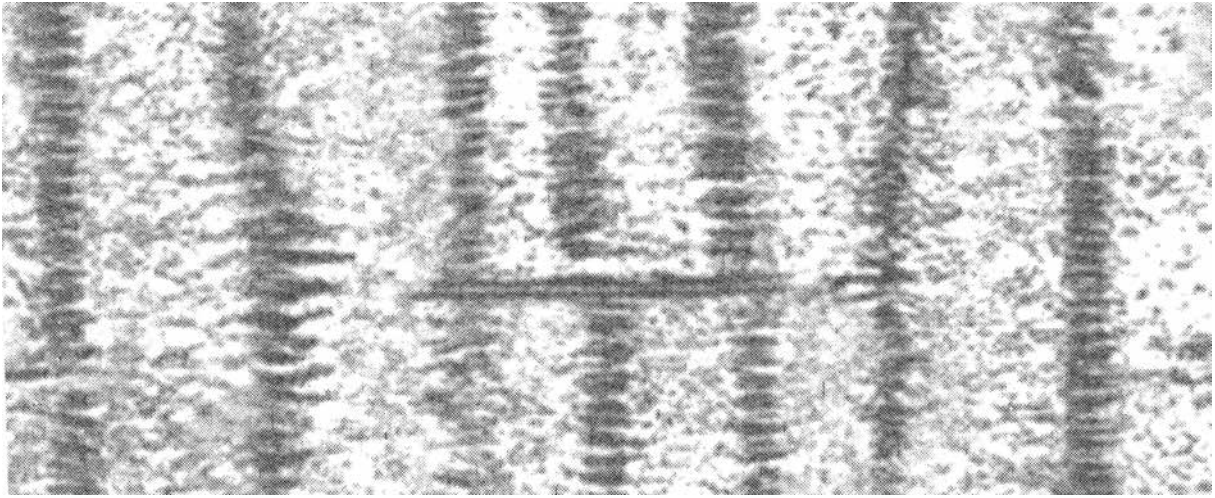
NP-240



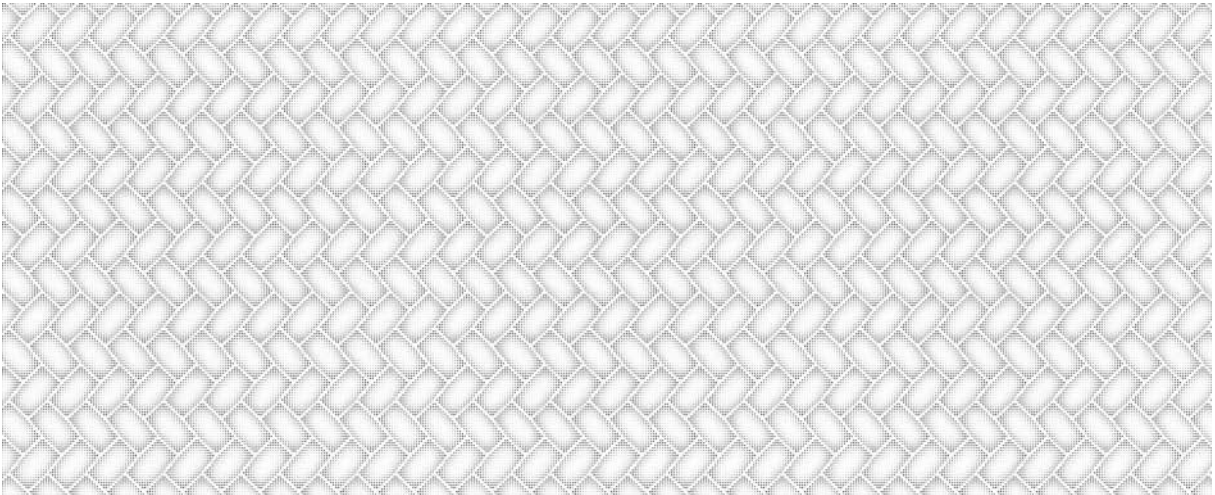
NP-241



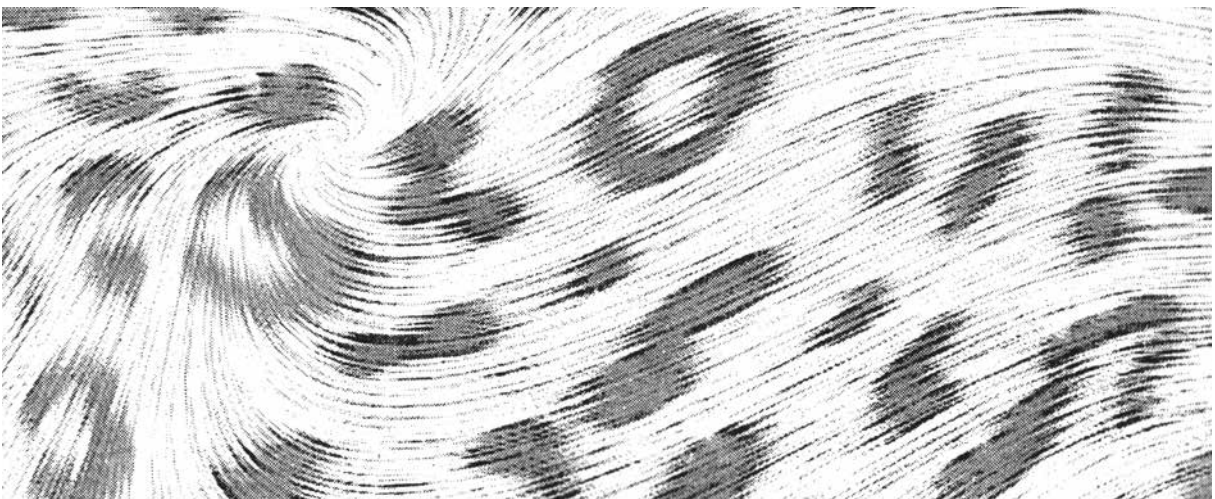
NP-242



NP-243



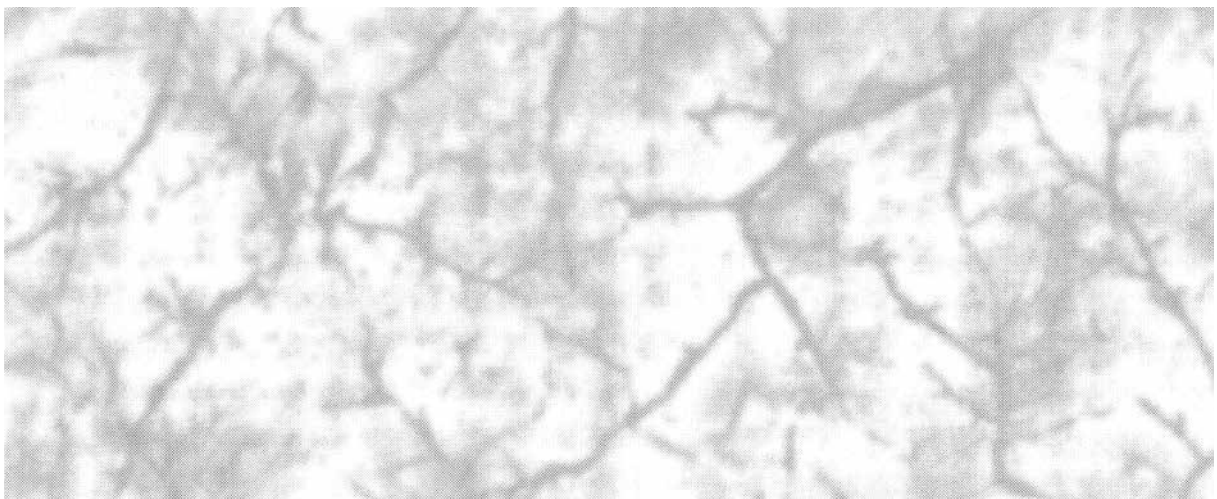
NP-244



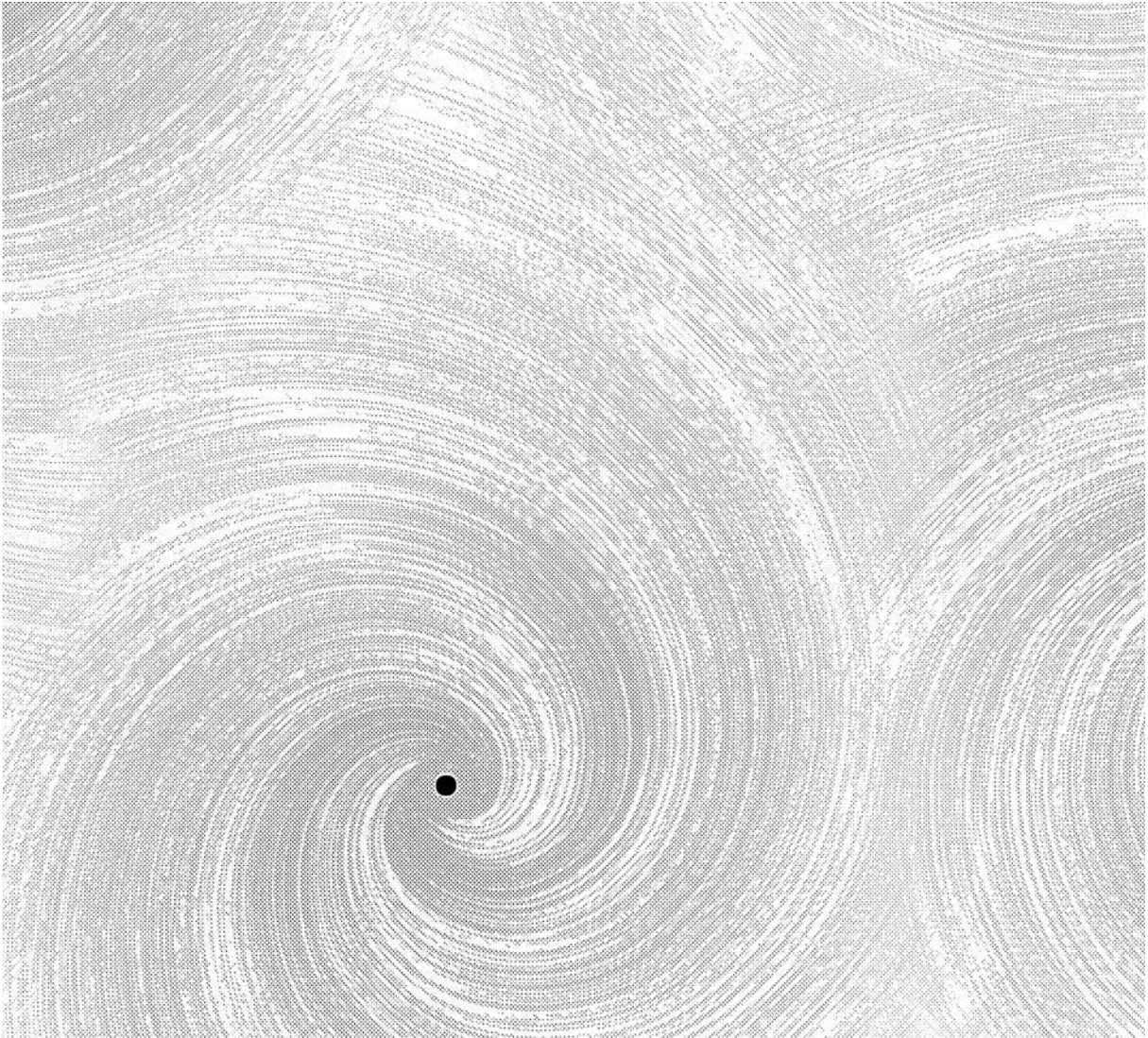
NP-246



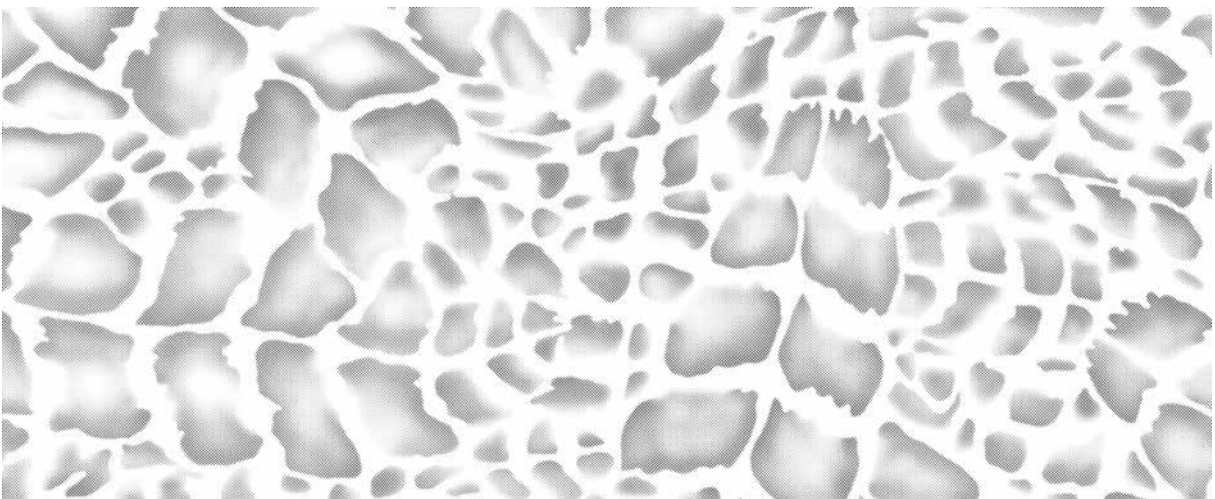
NP-245



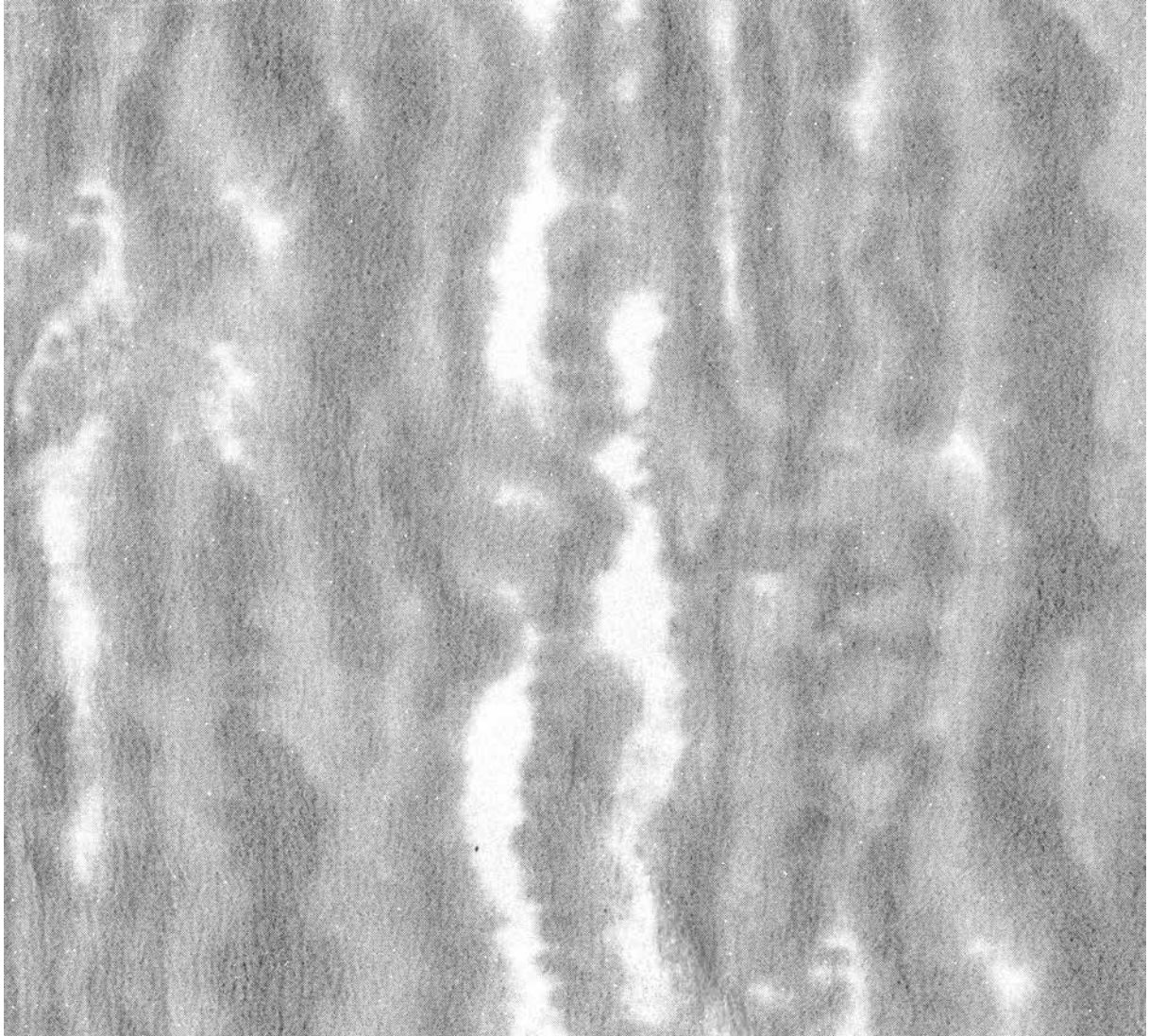
NP-248



NP-247



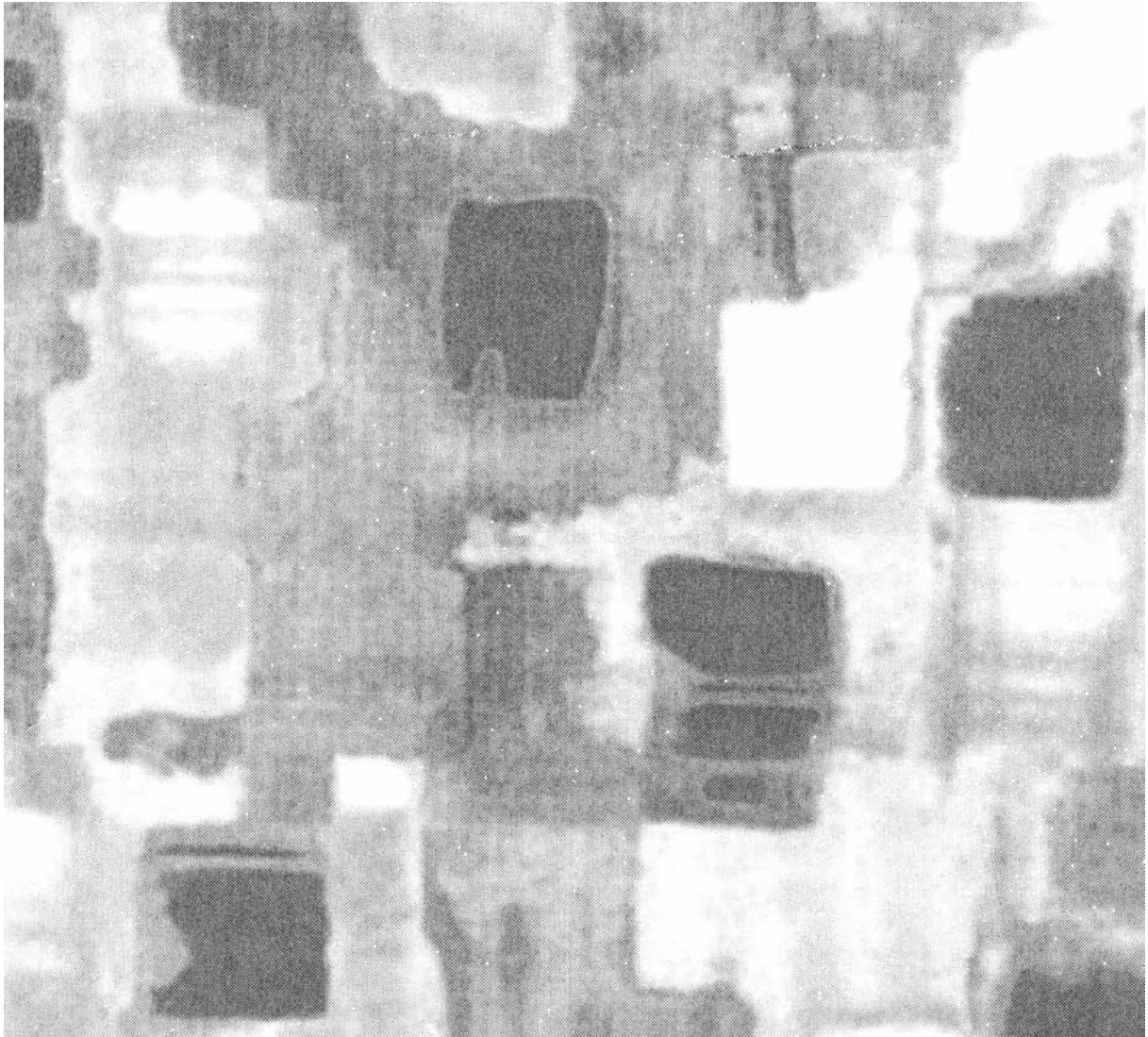
NP-249



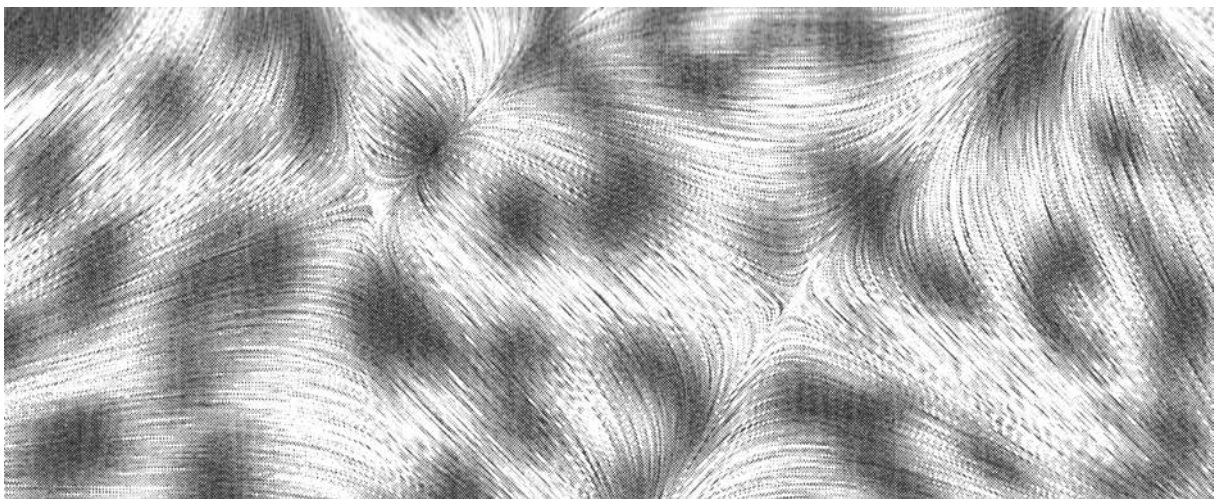
NP-250



NP-252



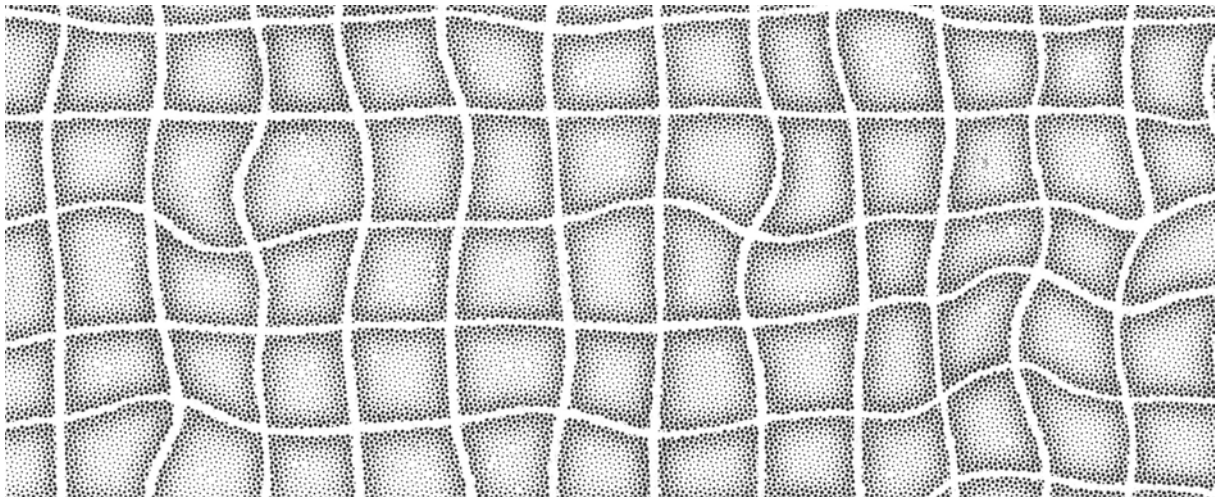
NP-251



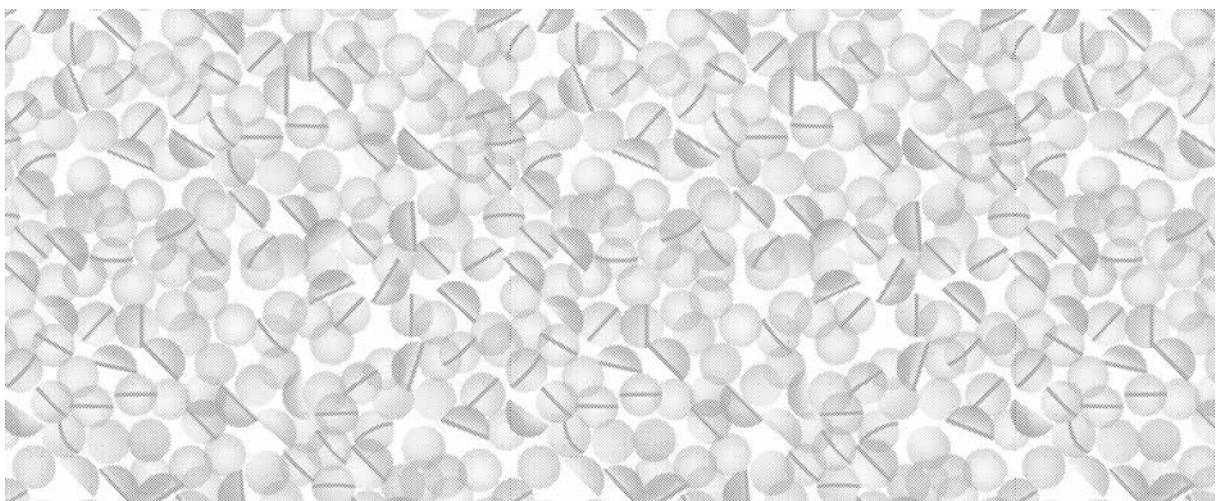
NP-253



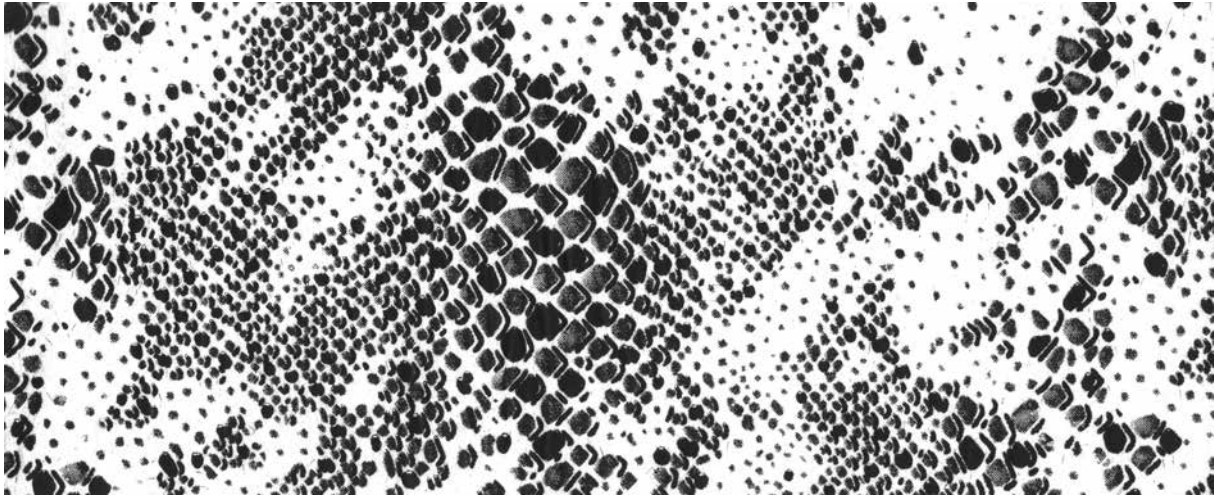
NP-254



NP-255



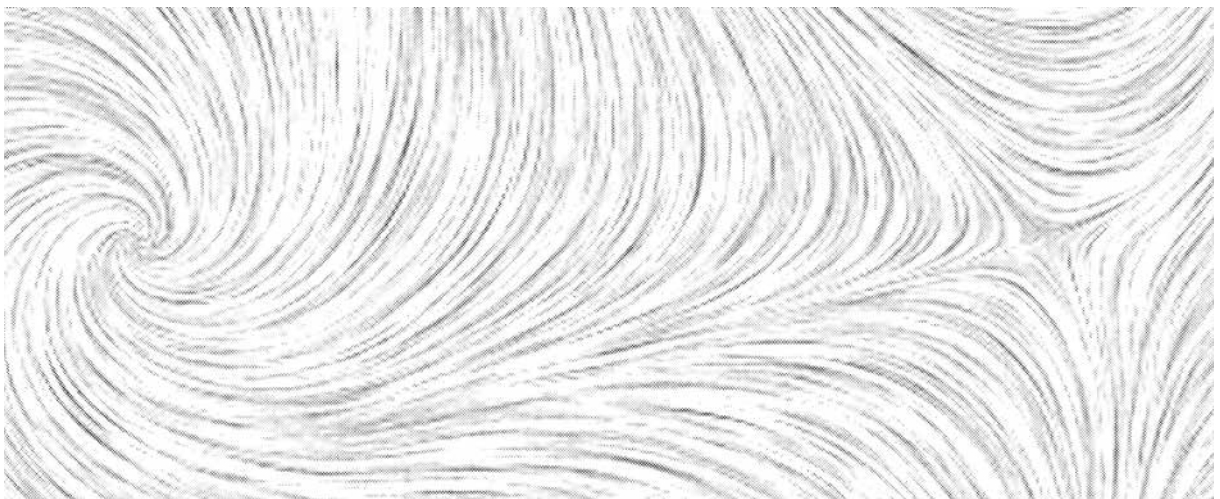
NP-256



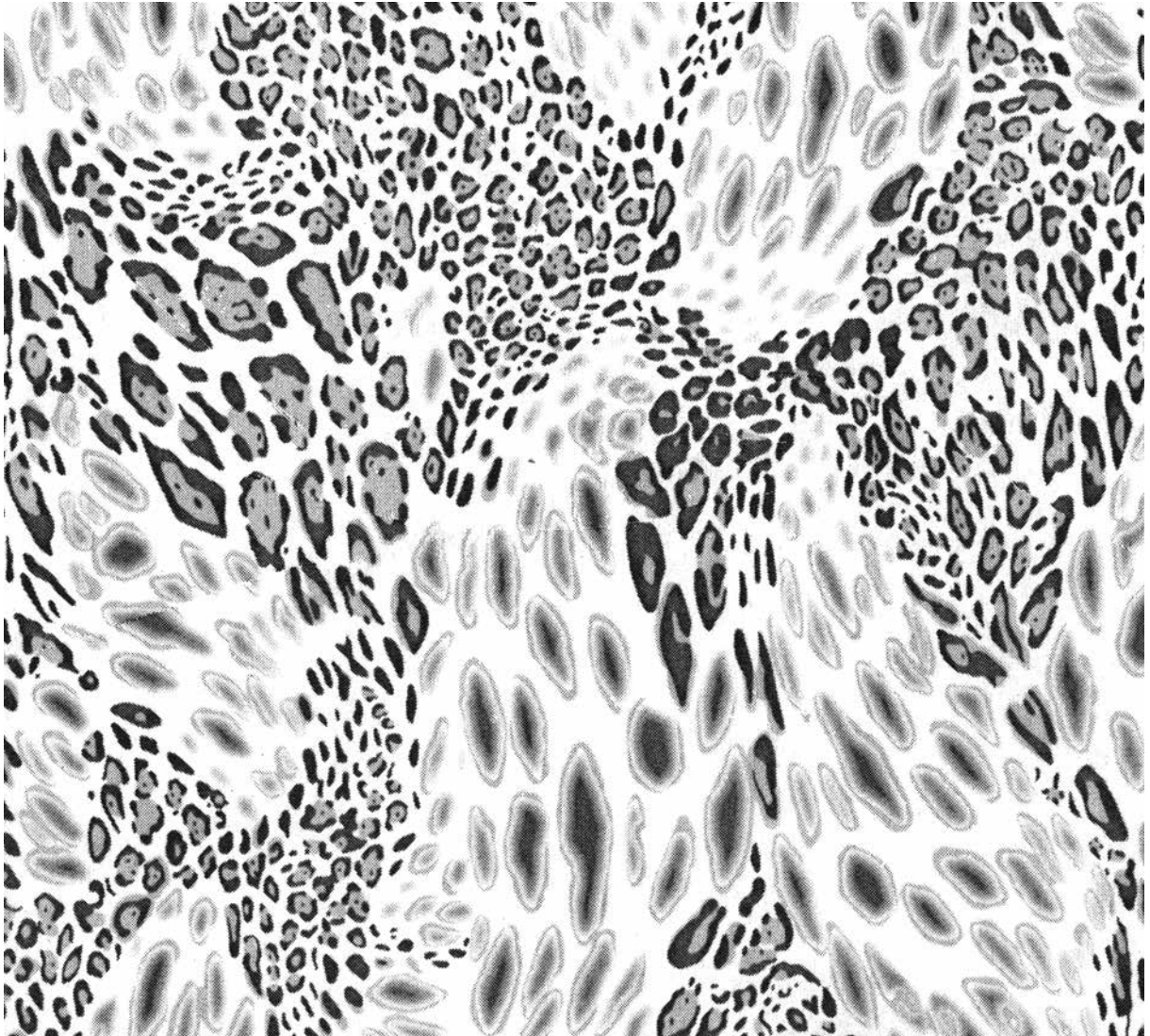
NP-257



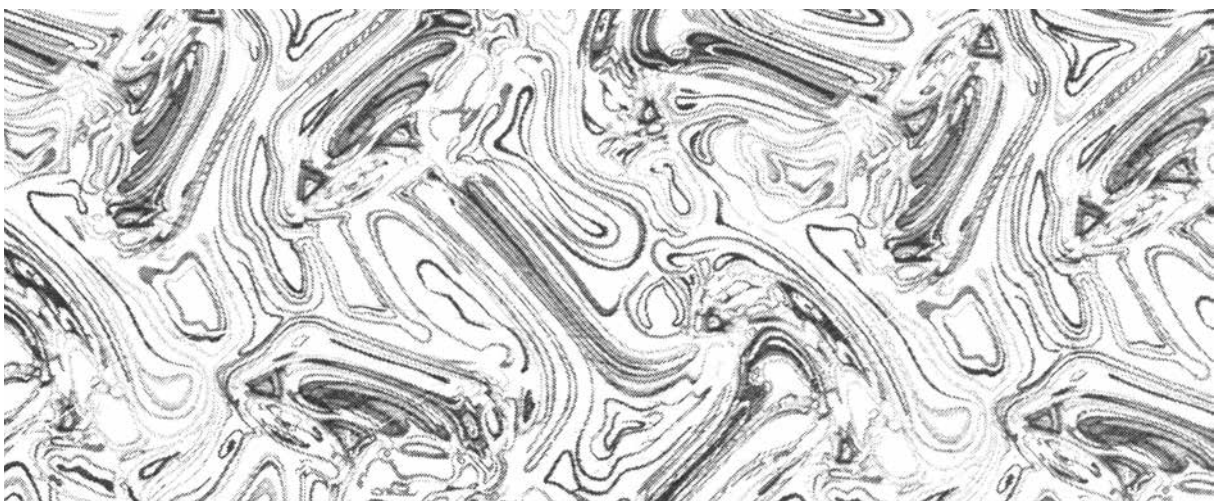
NP-258



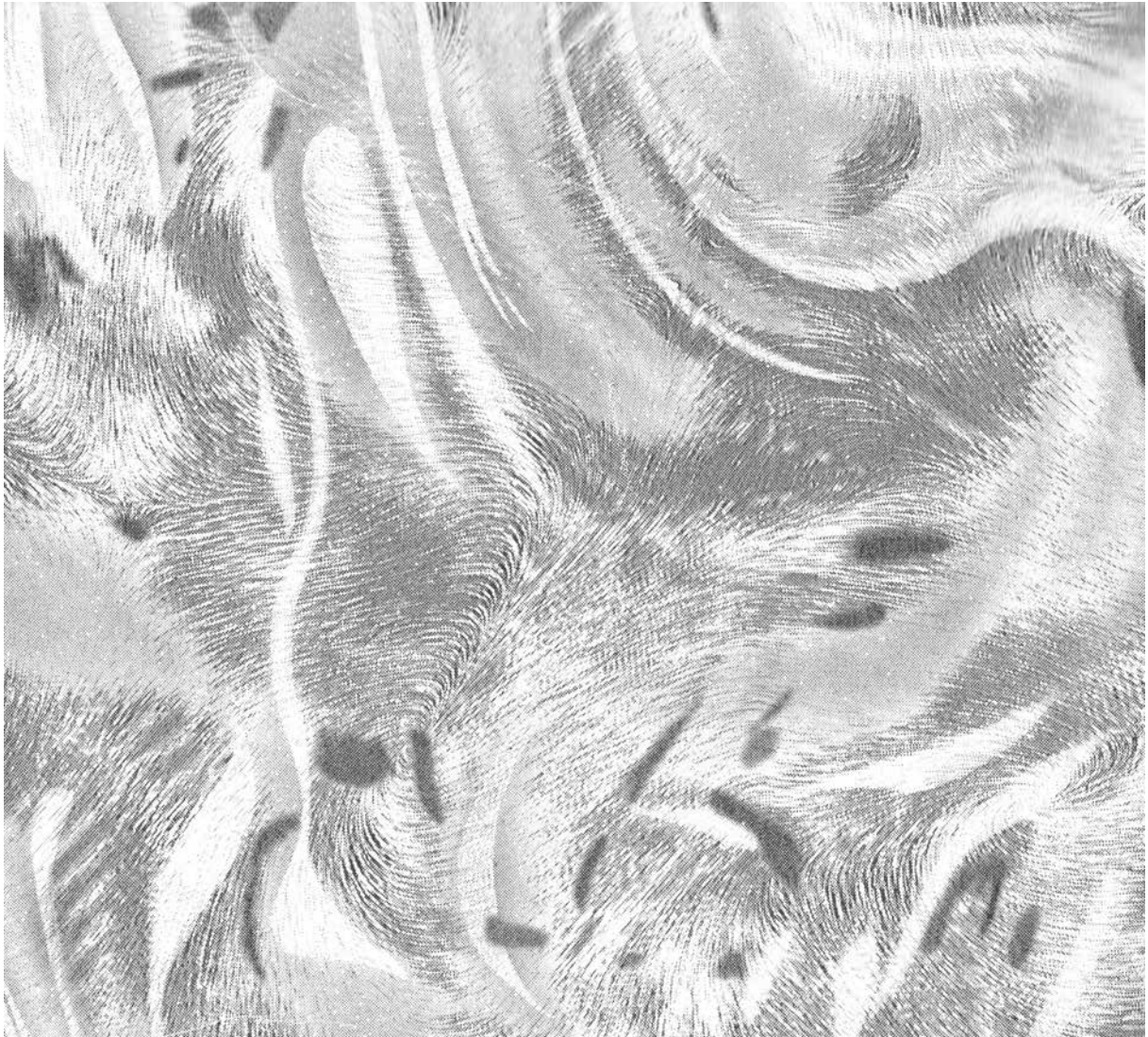
NP-261



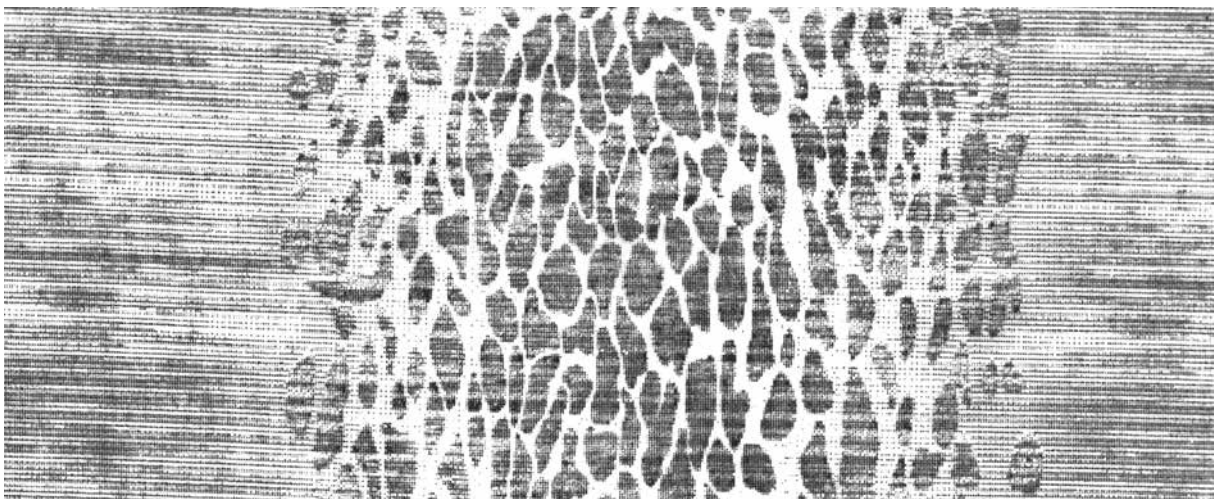
NP-259



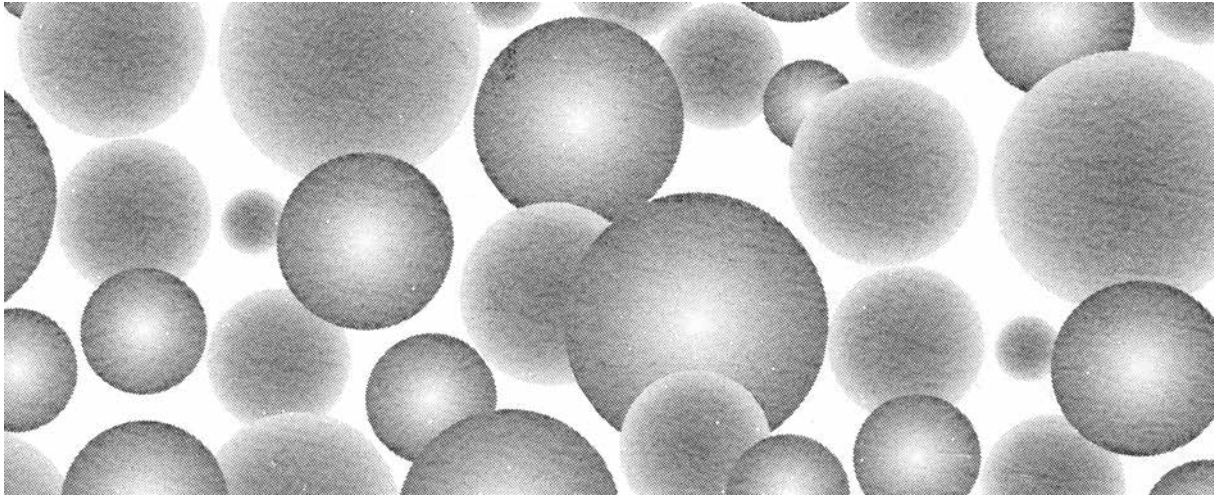
NP-262



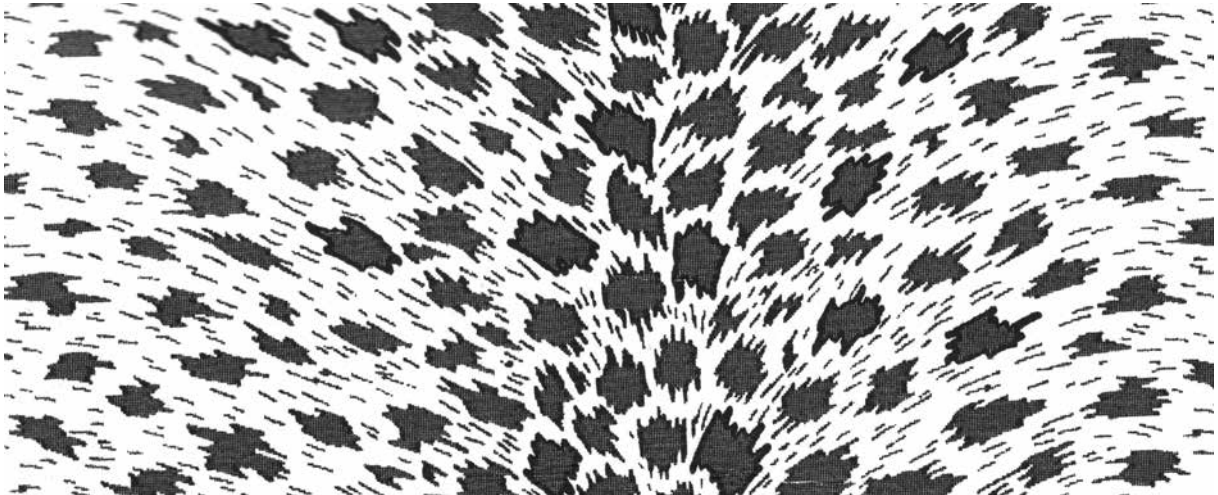
NP-260



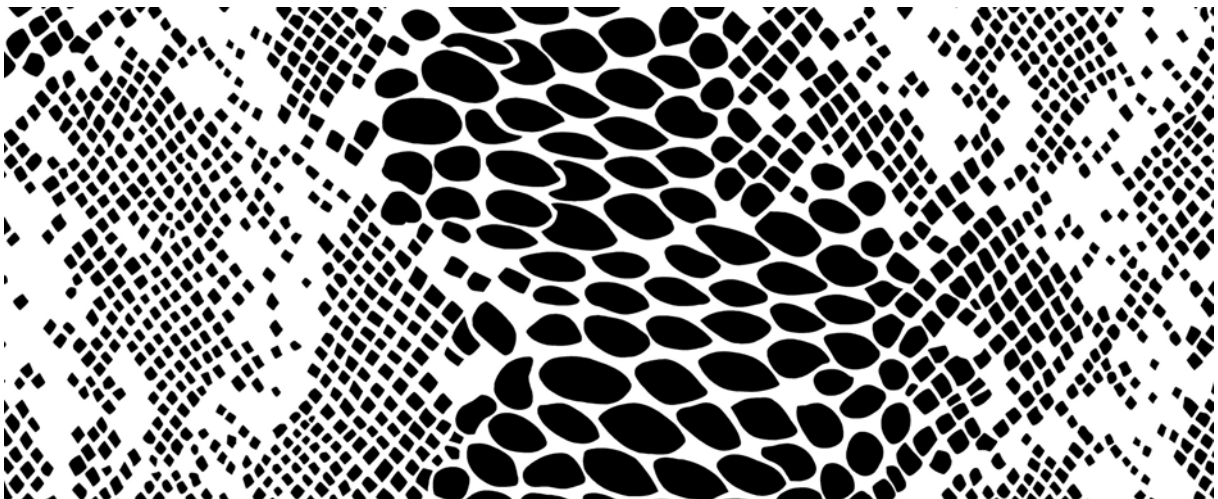
NP-263



NP-264



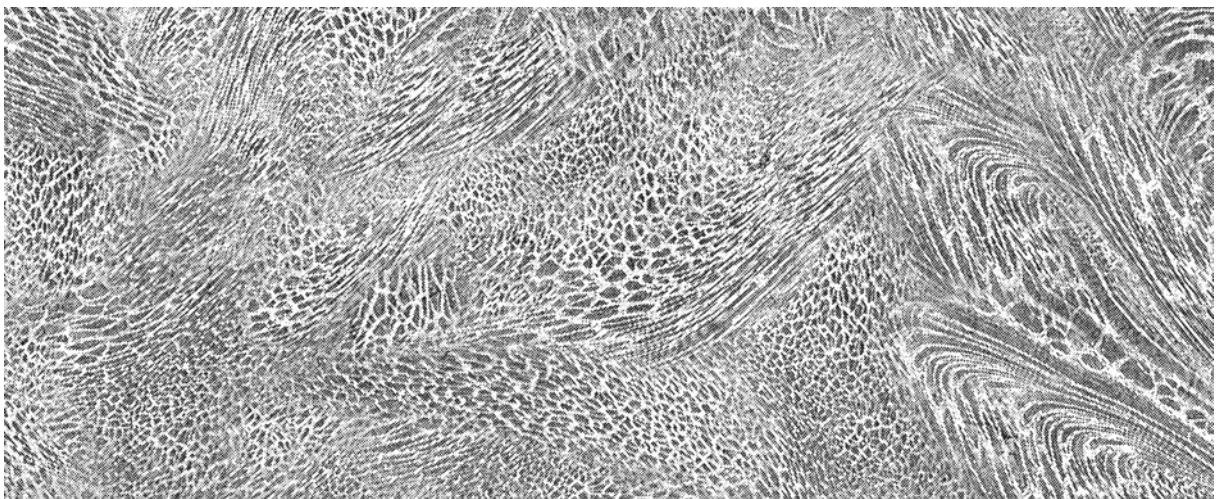
NP-265



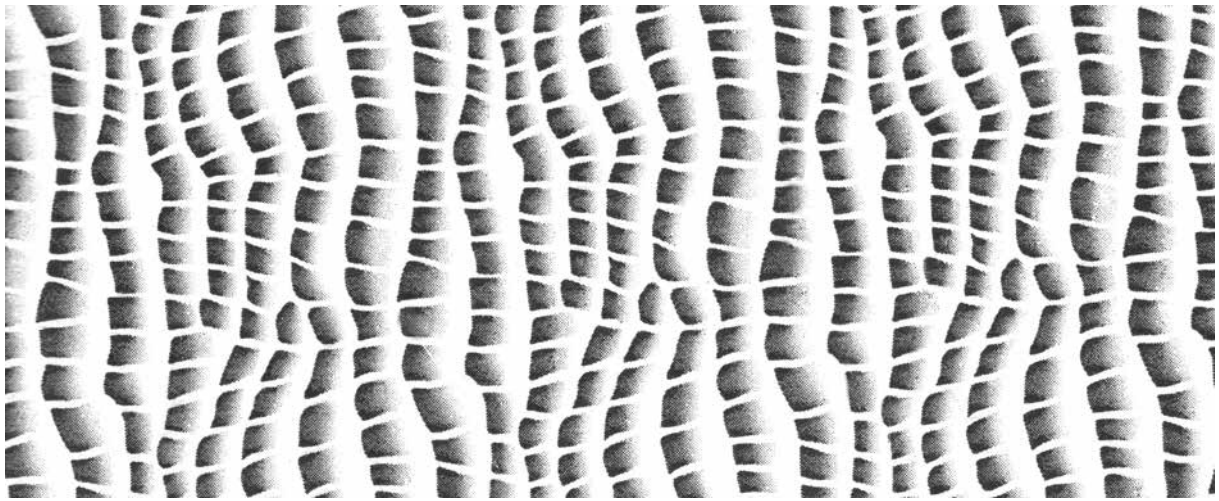
NP-266



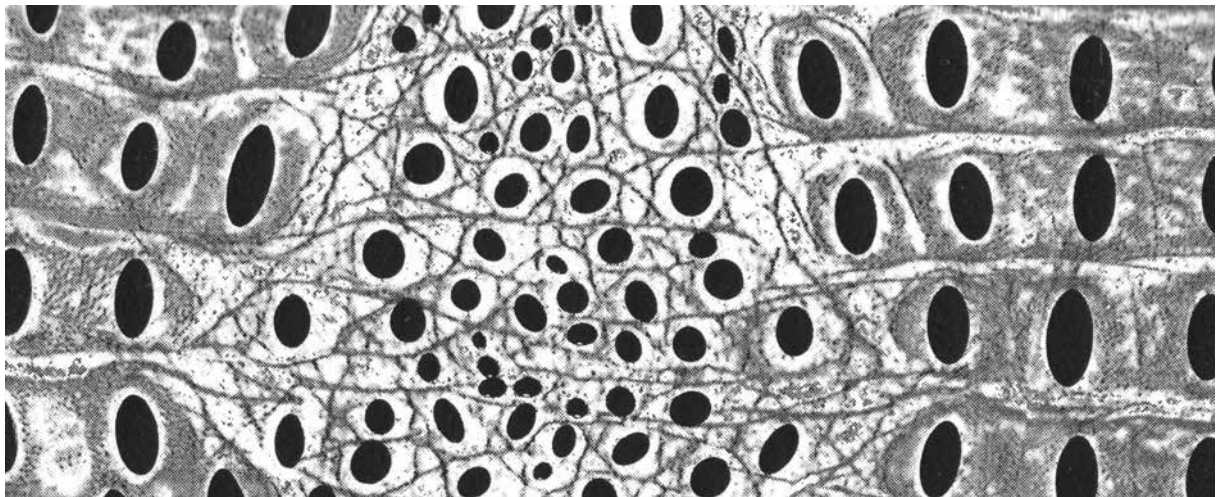
NP-267



NP-268



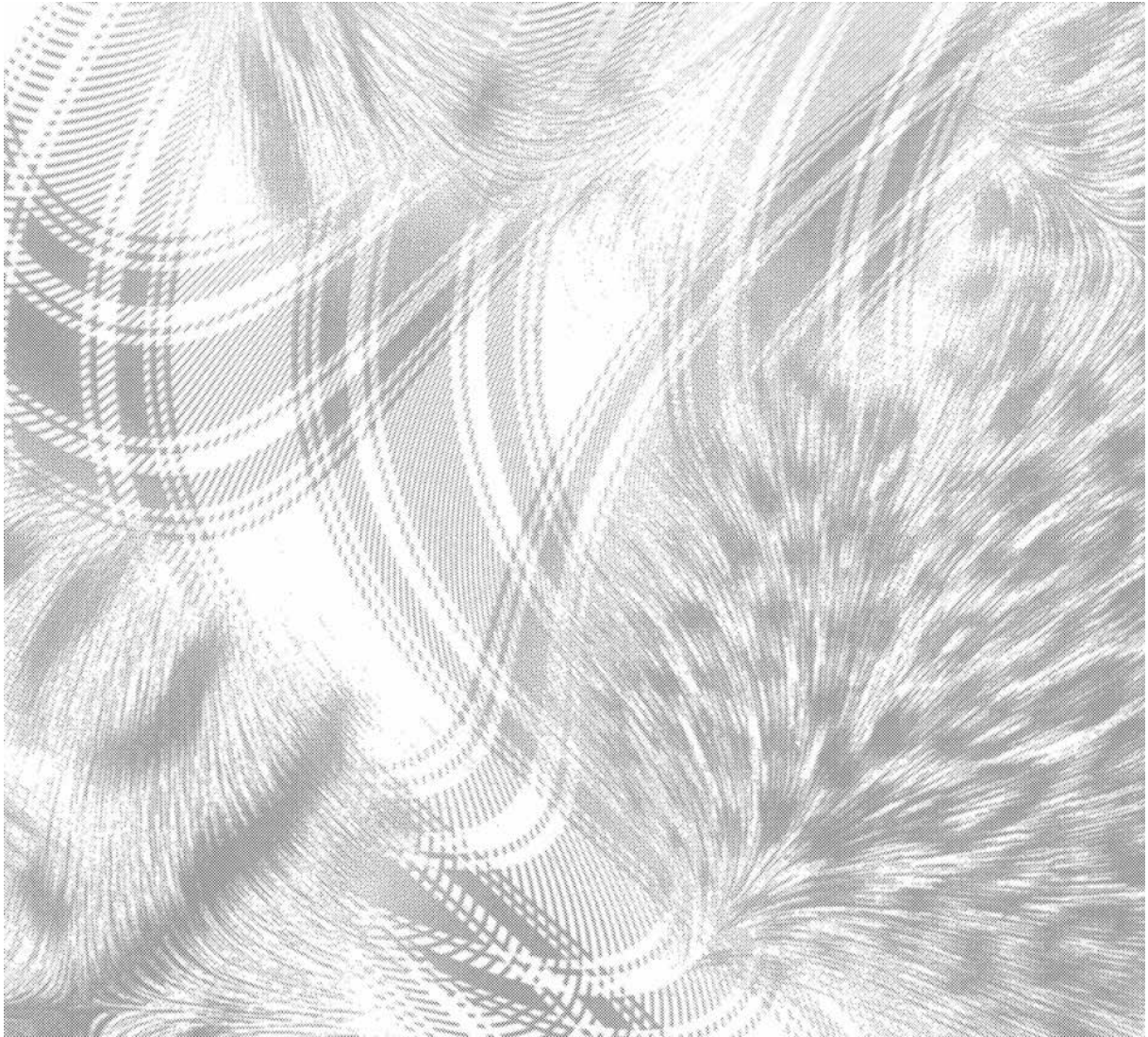
NP-269



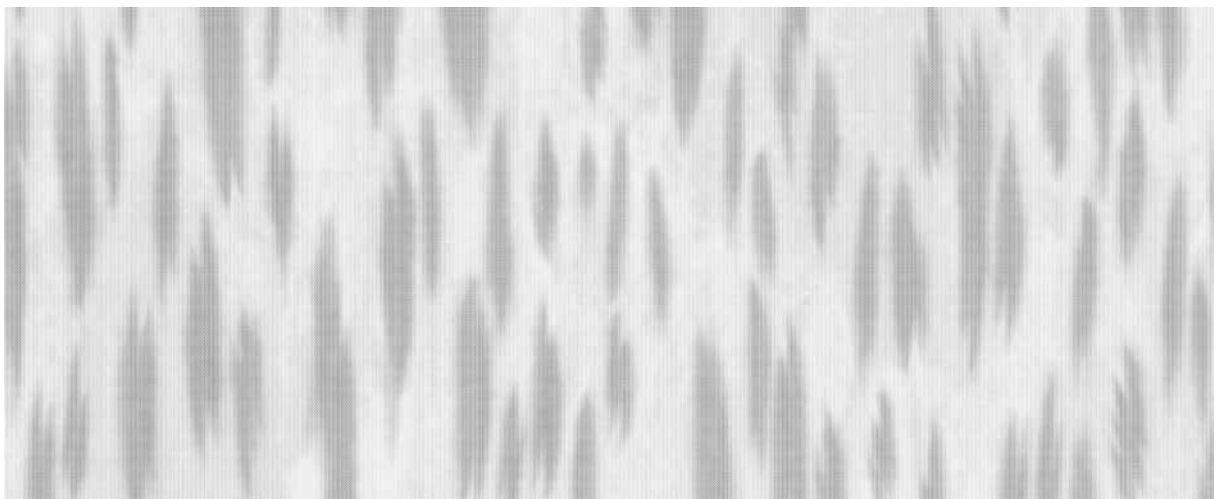
NP-270



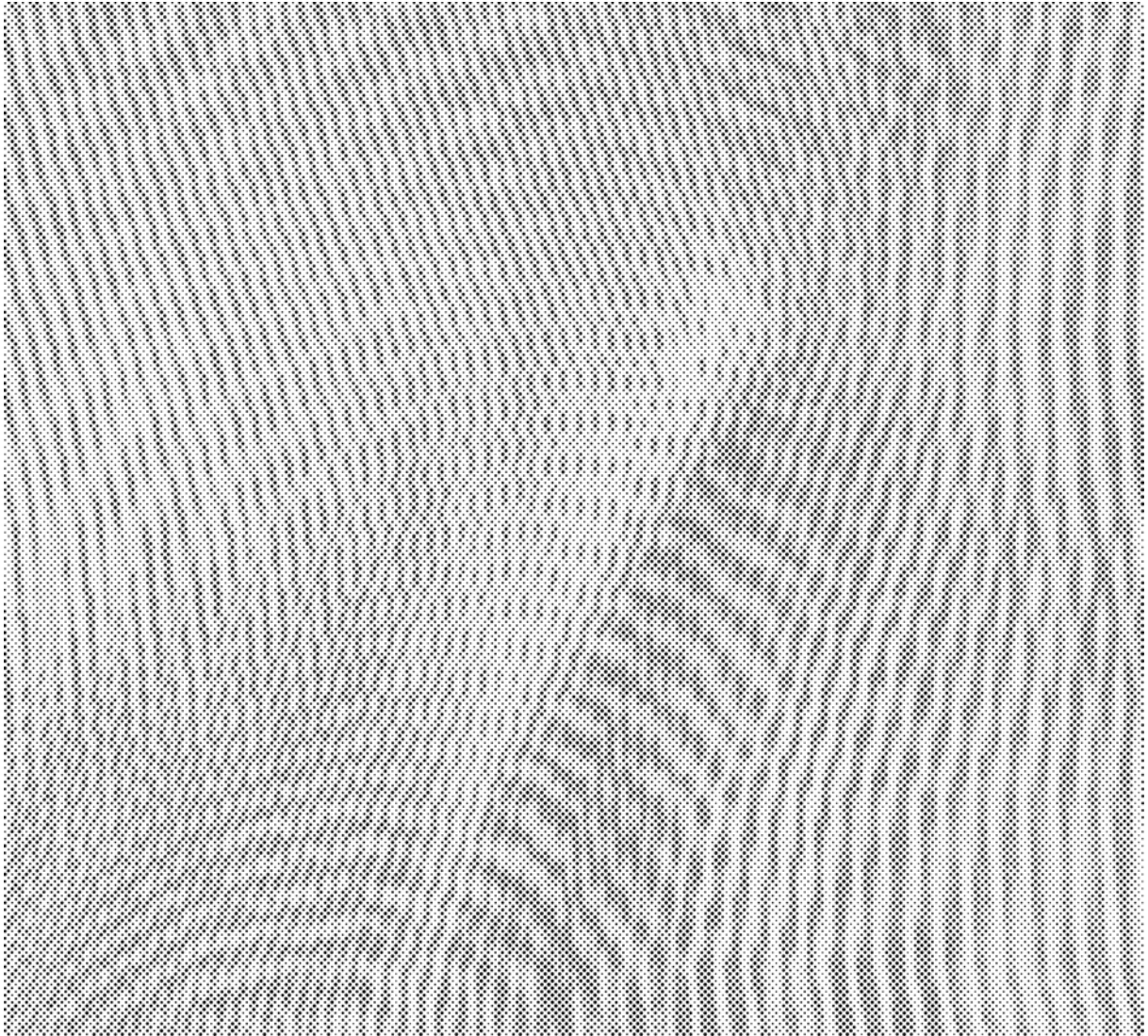
NP-271



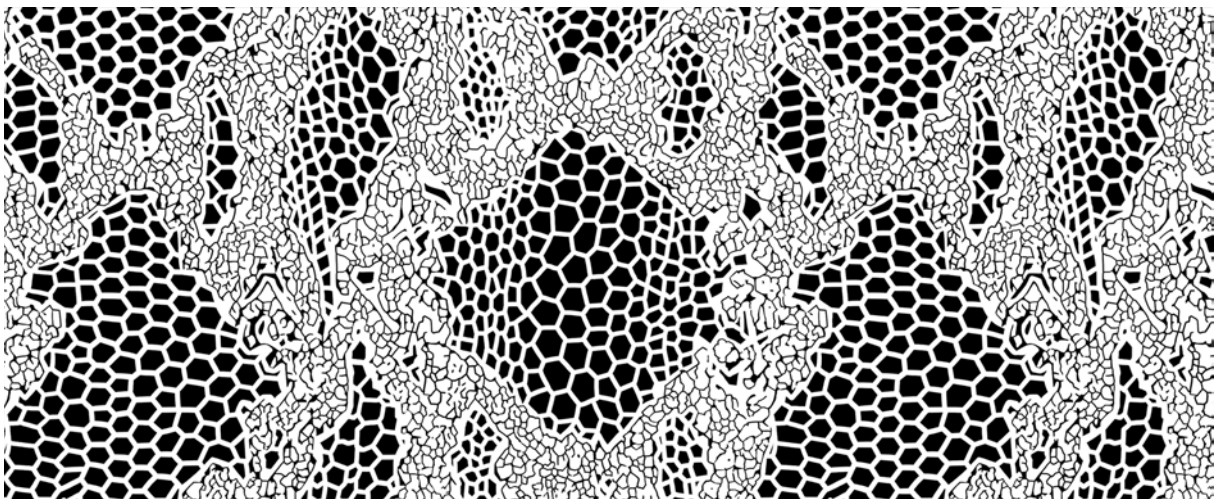
NP-272



NP-275



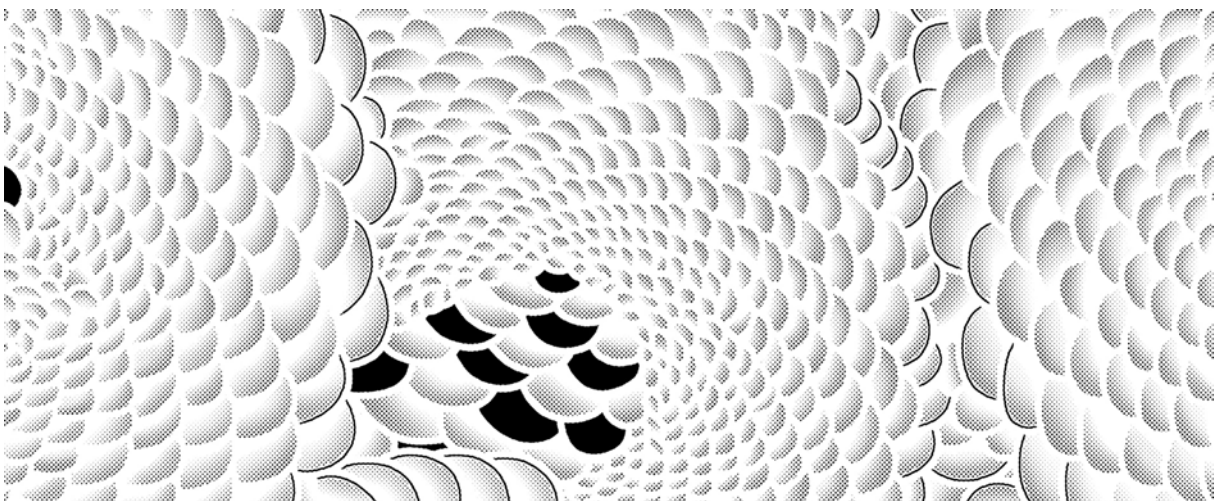
NP-273



NP-278



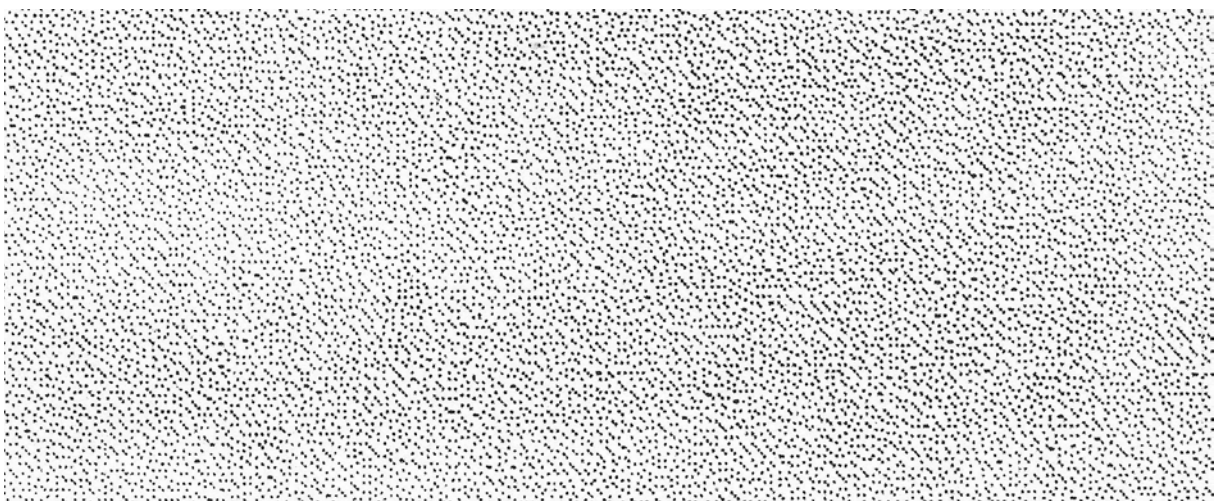
NP-274



NP-279



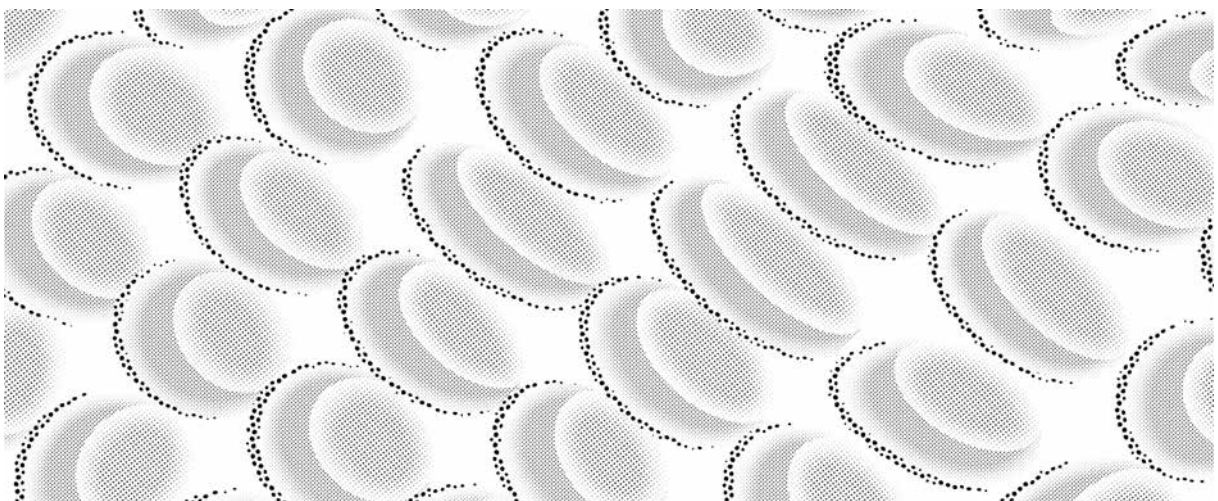
NP-276



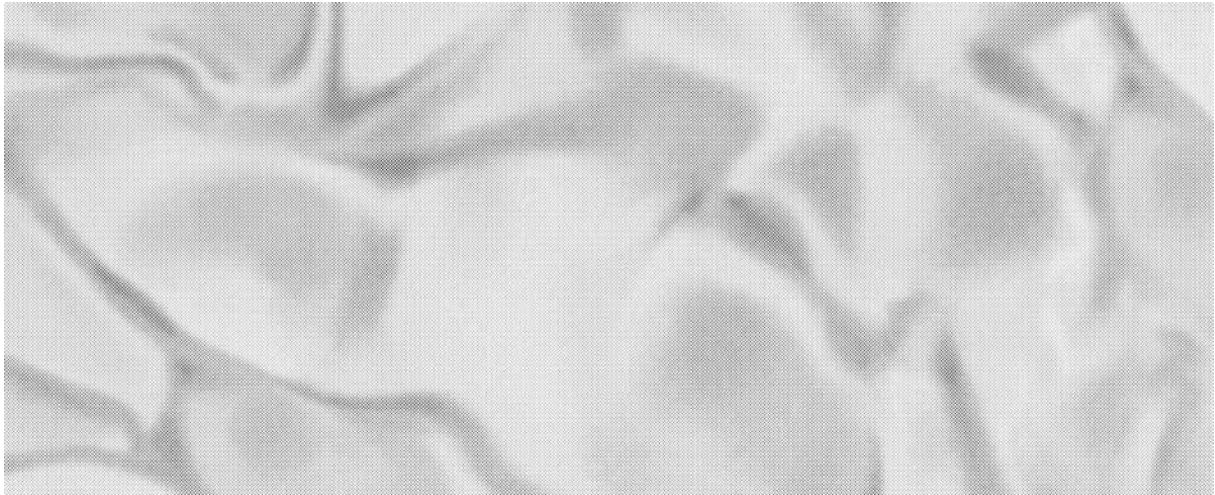
NP-280



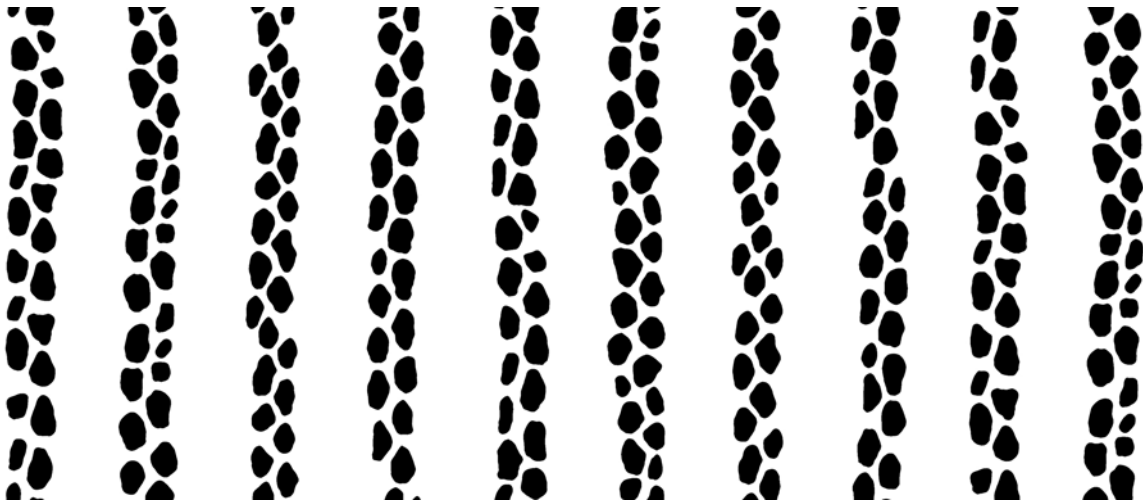
NP-277



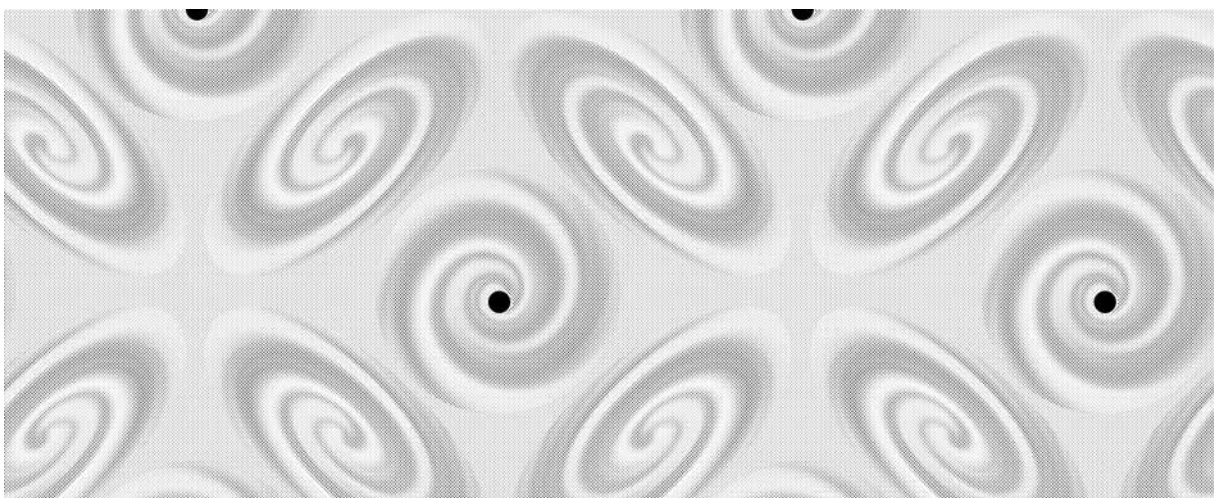
NP-281



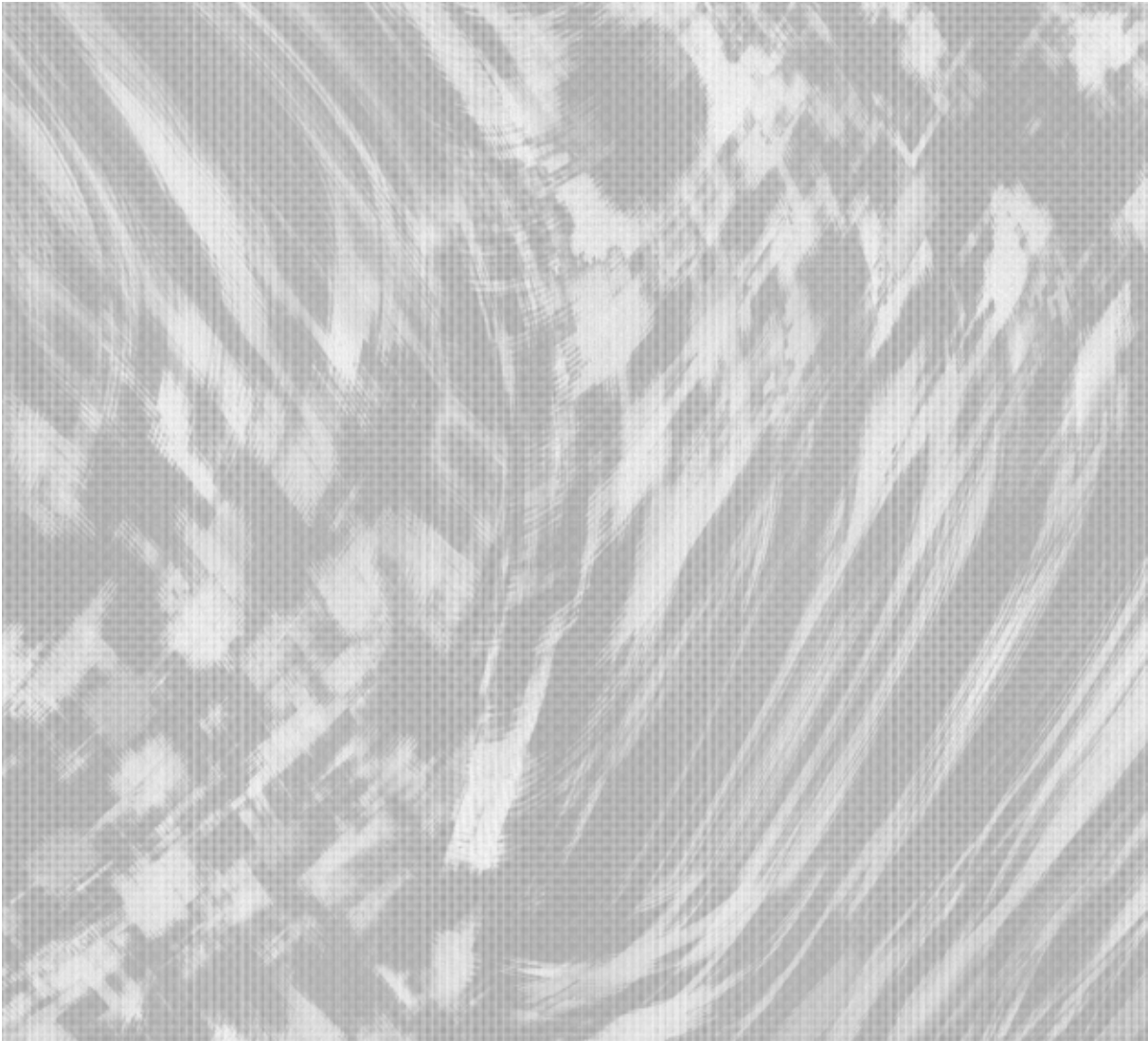
NP-282



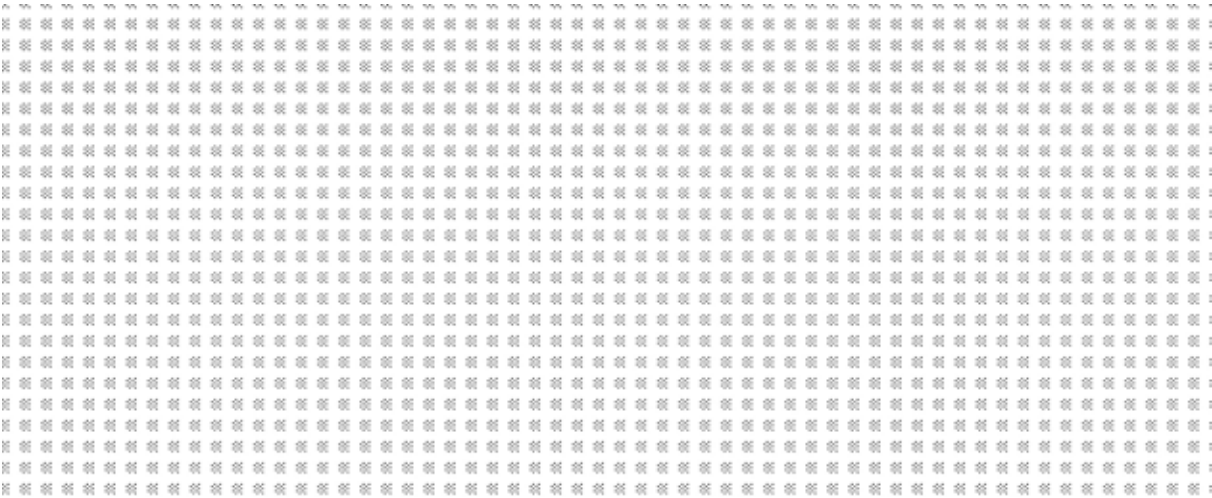
NP-283



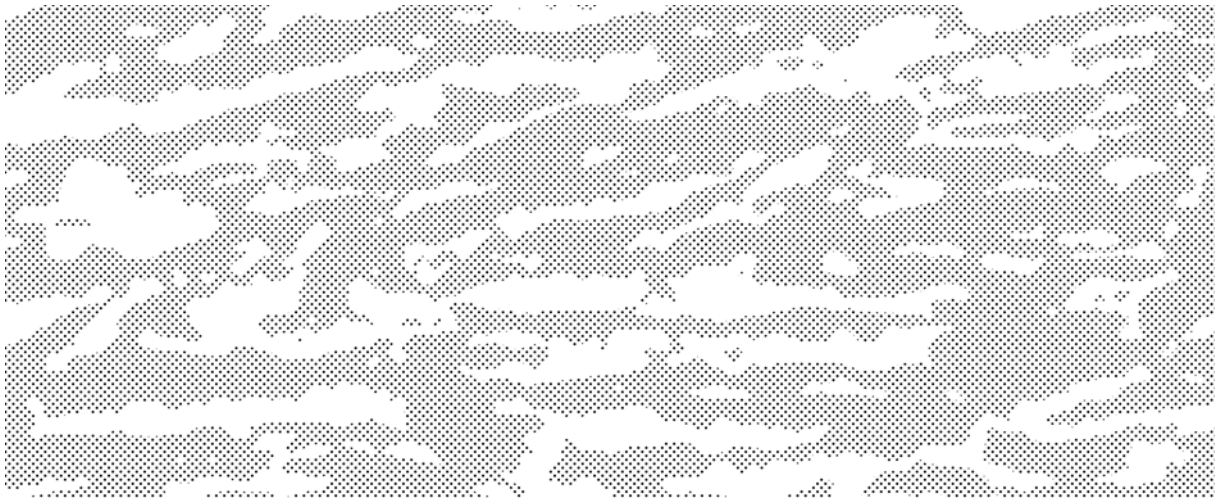
NP-284



NP-285



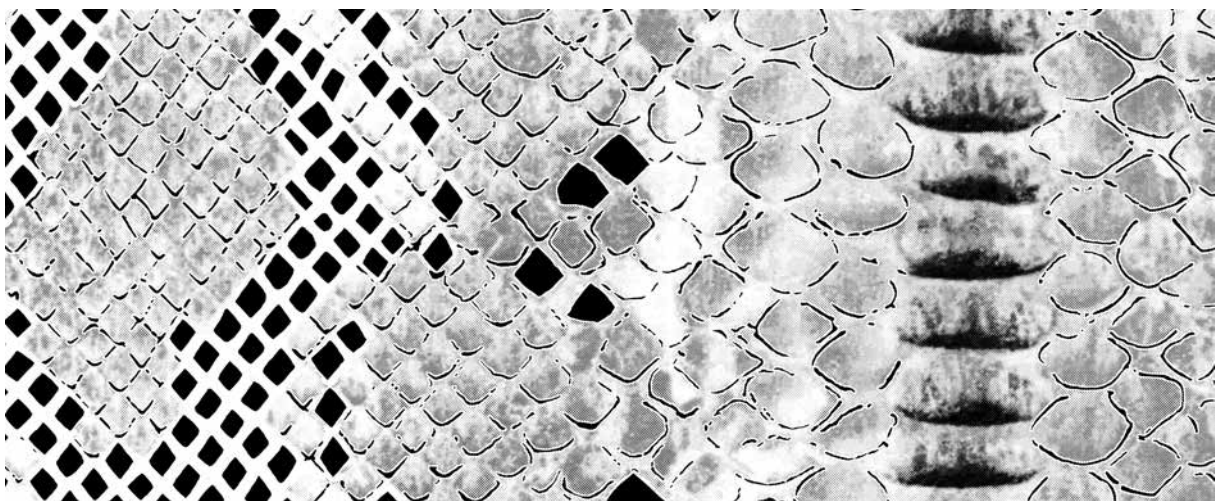
NP-286



NP-287



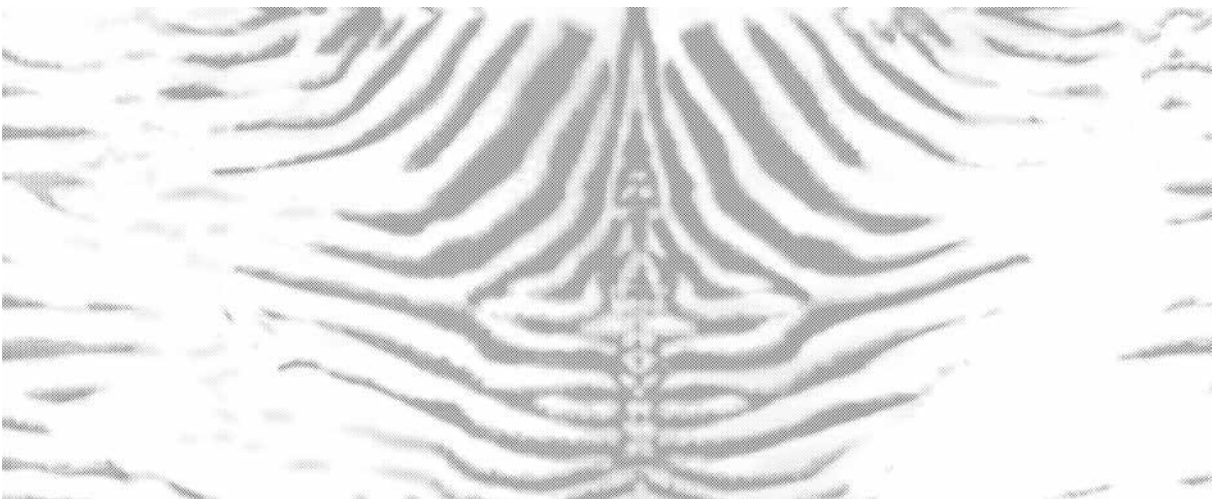
NP-288



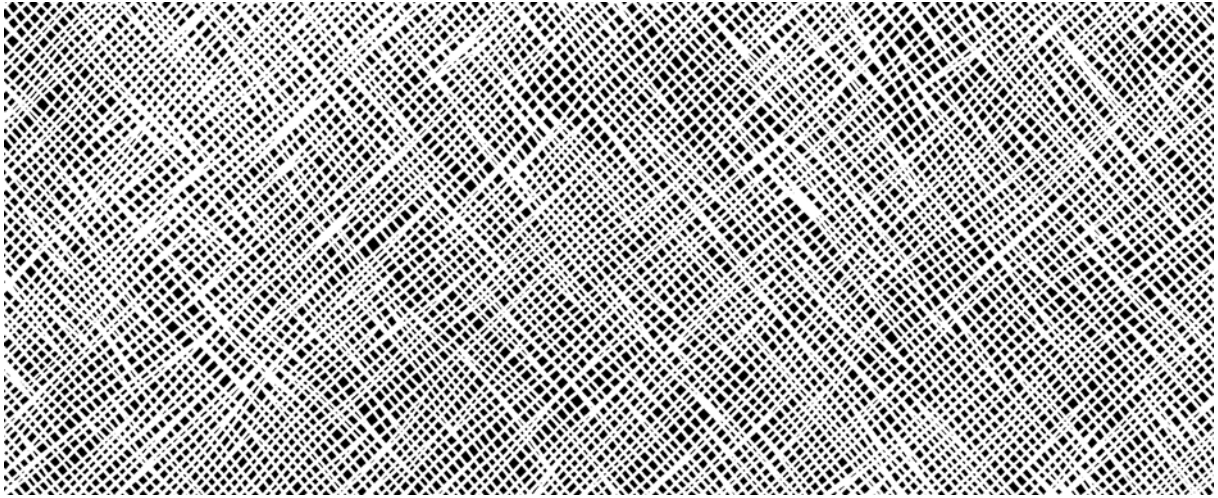
NP-290



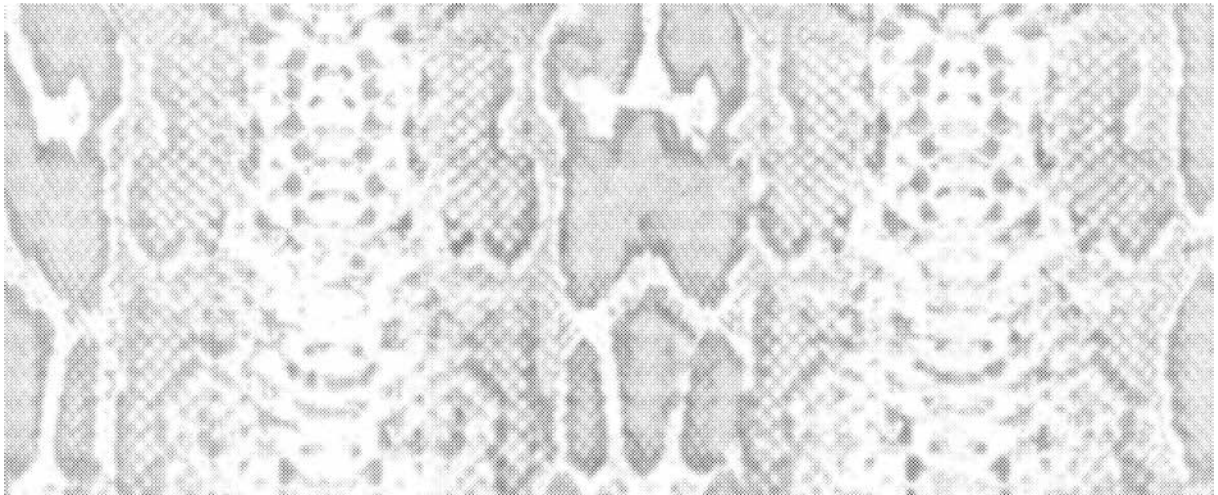
NP-291



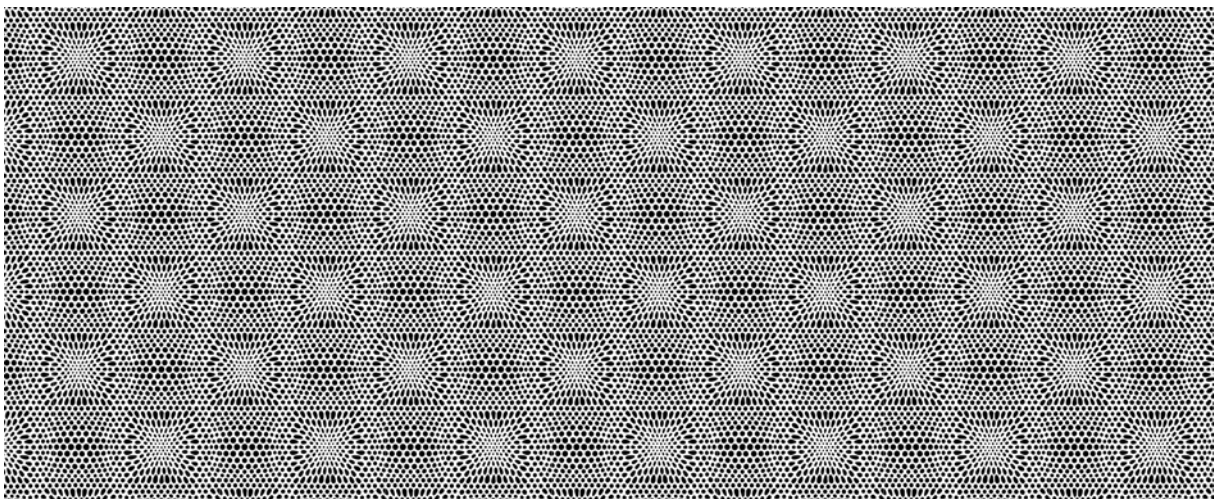
NP-292



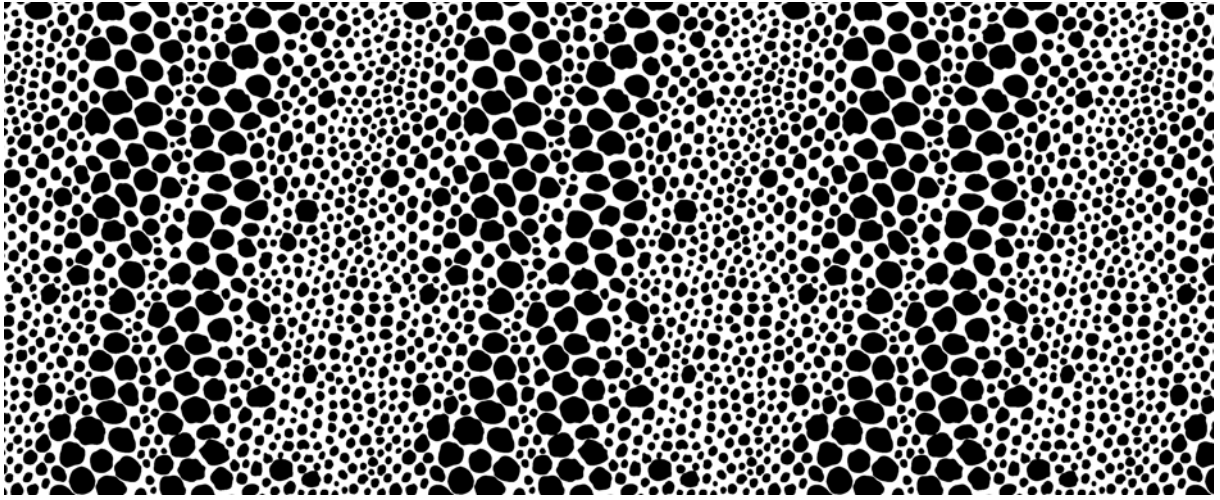
NP-293



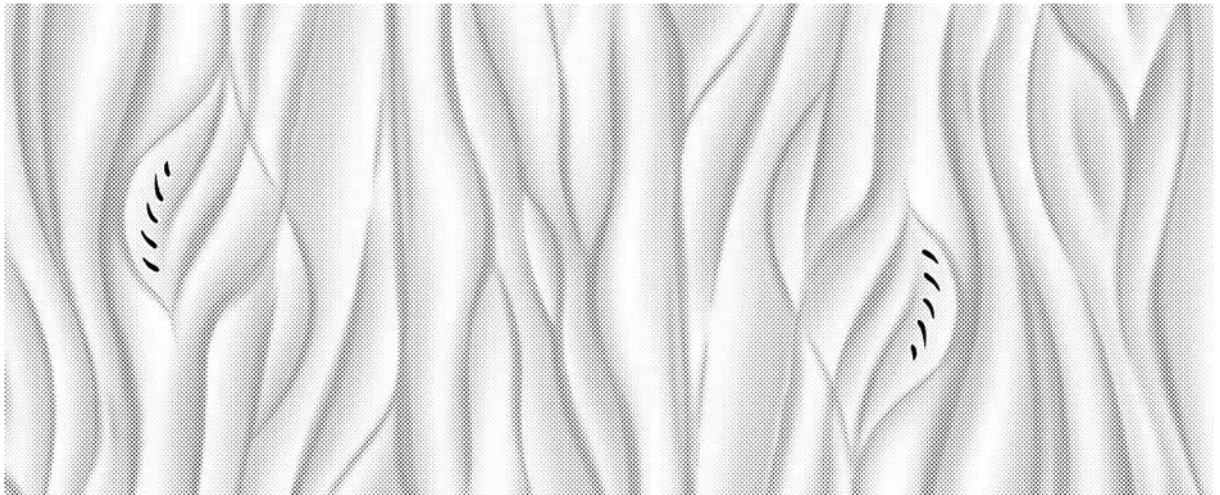
NP-294



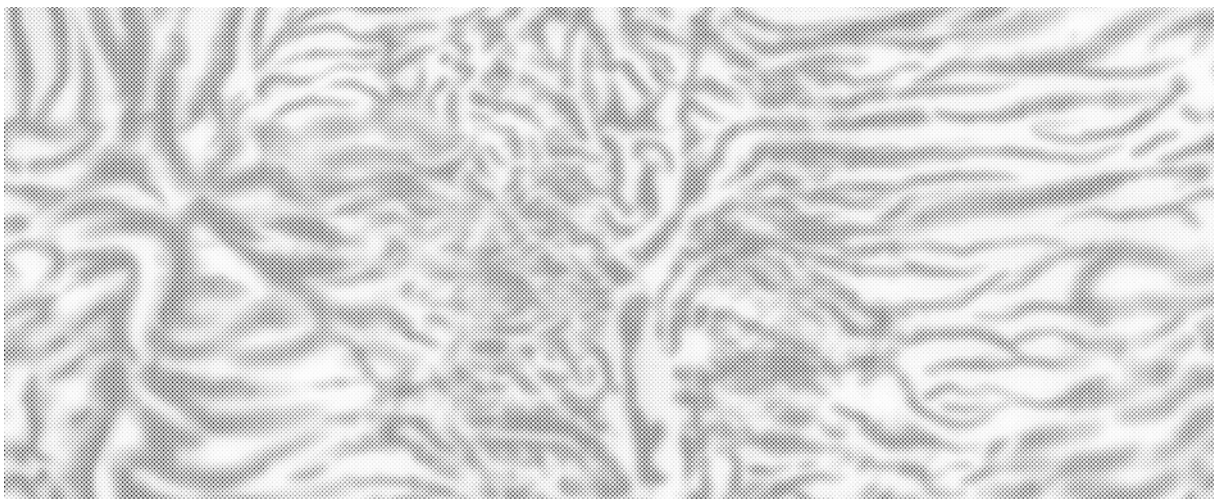
NP-295



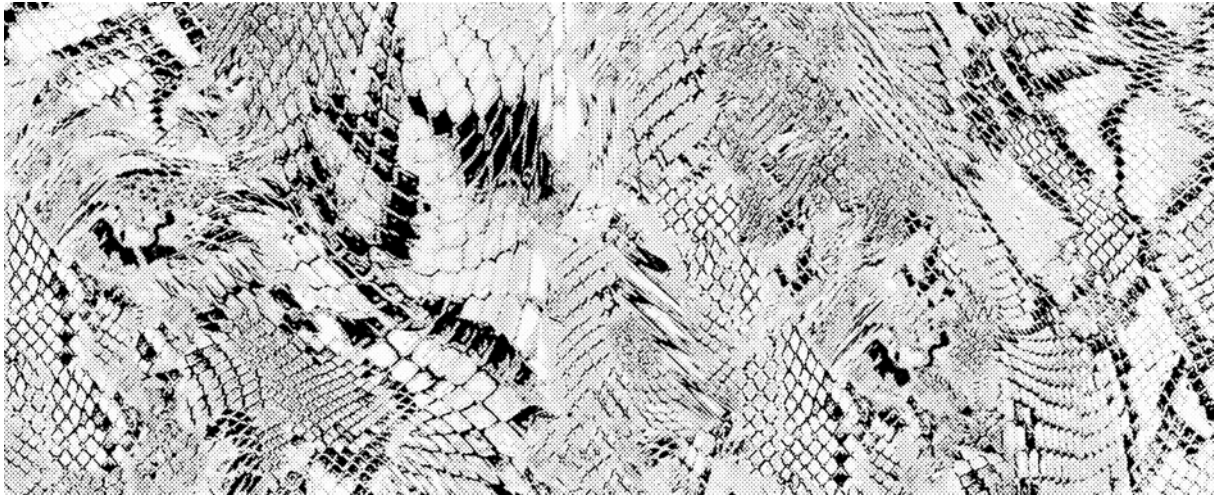
NP-296



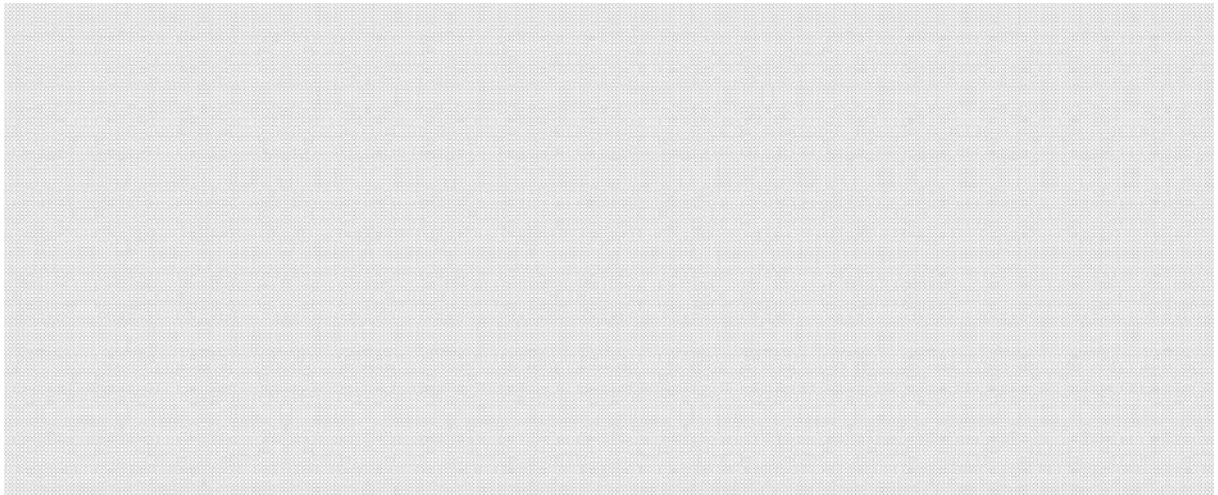
NP-297



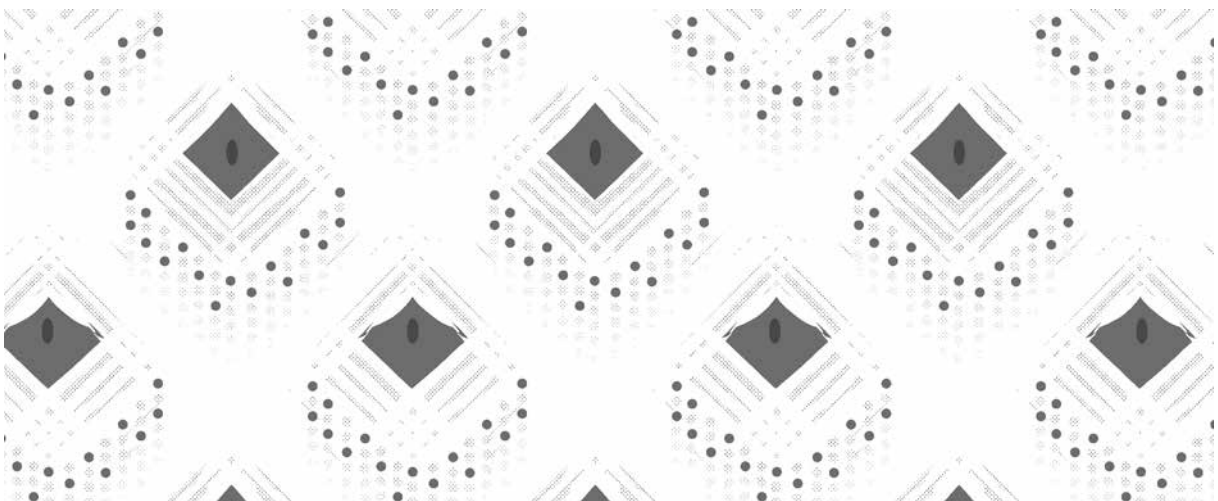
NP-298



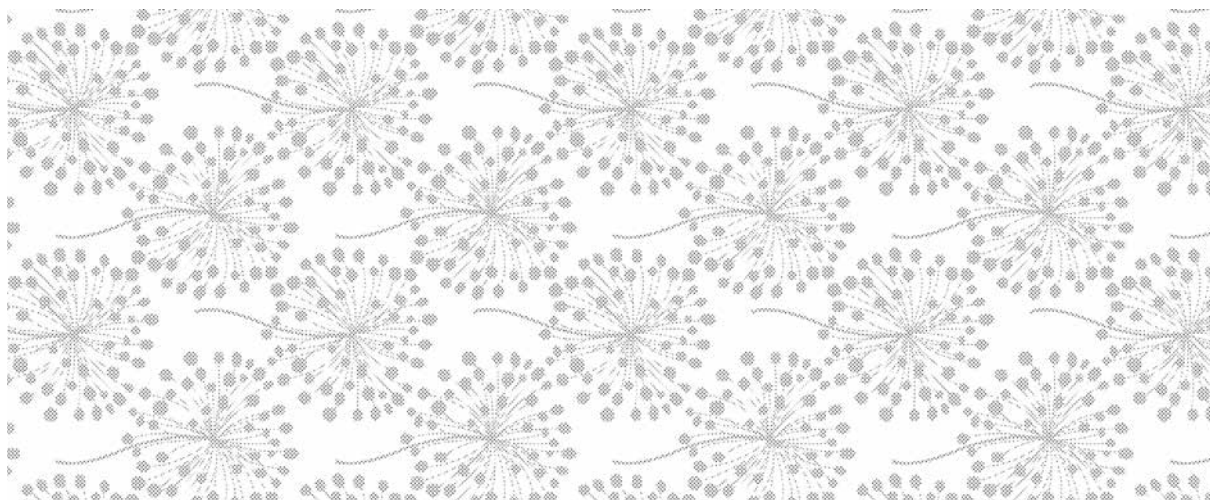
NP-299



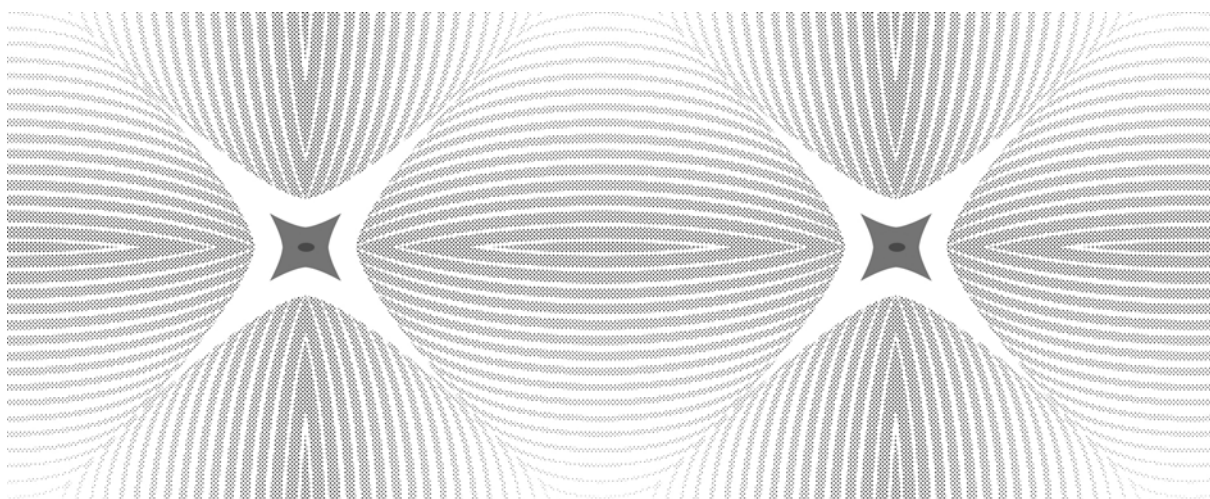
NP-300 (Micro Dot)



NP-301



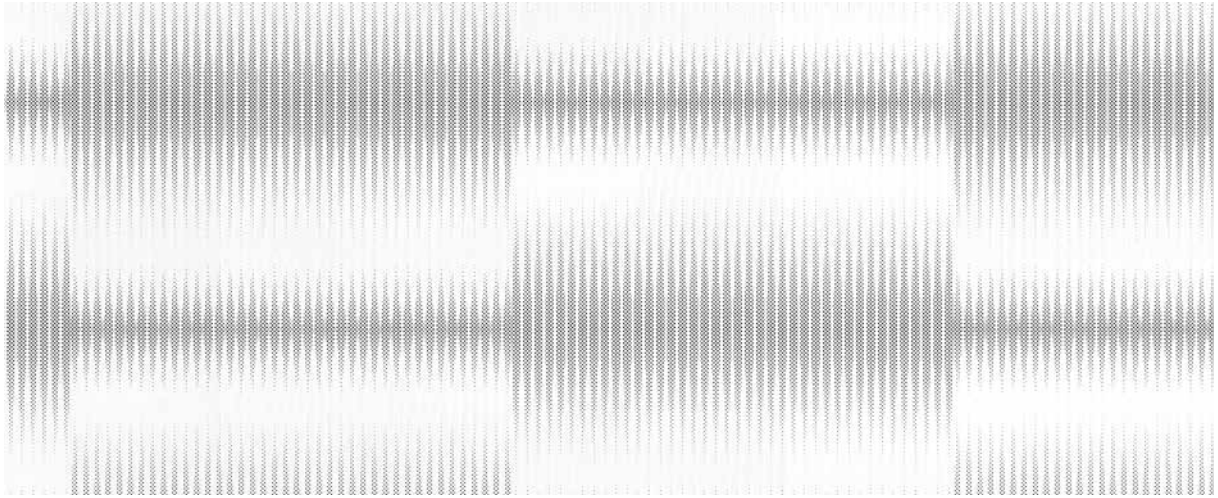
NP-302



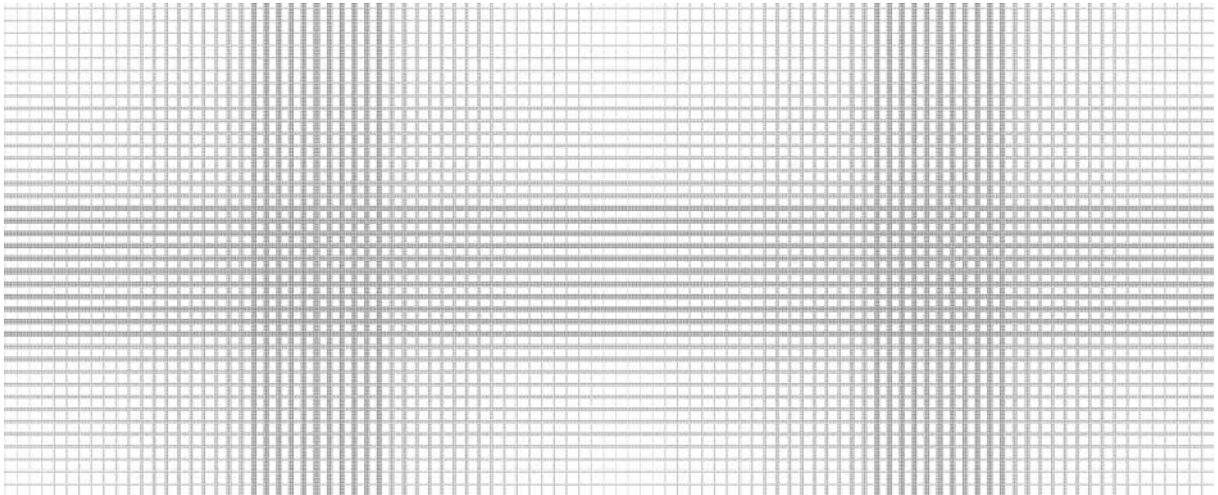
NP-303



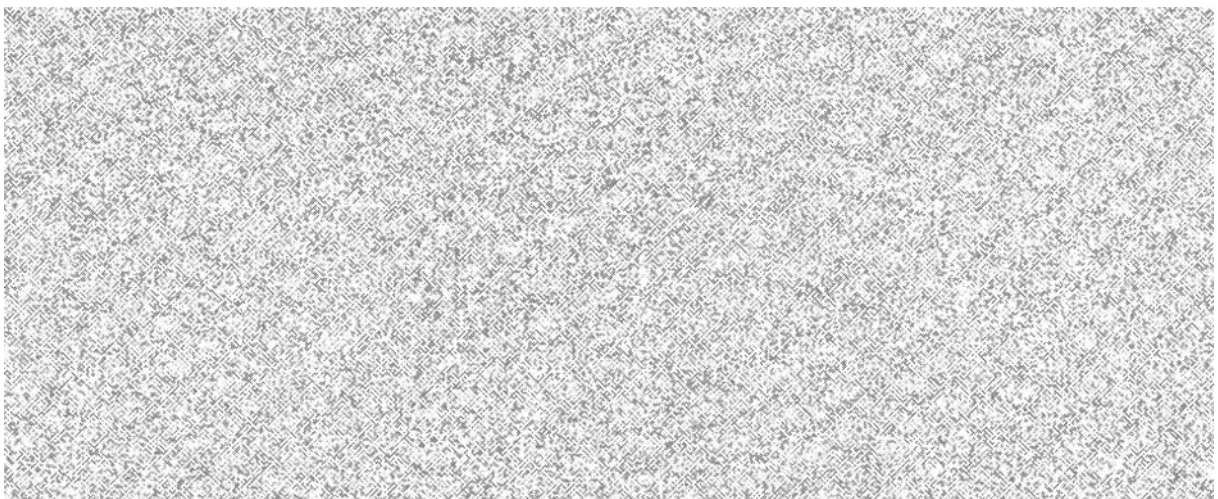
NP-304



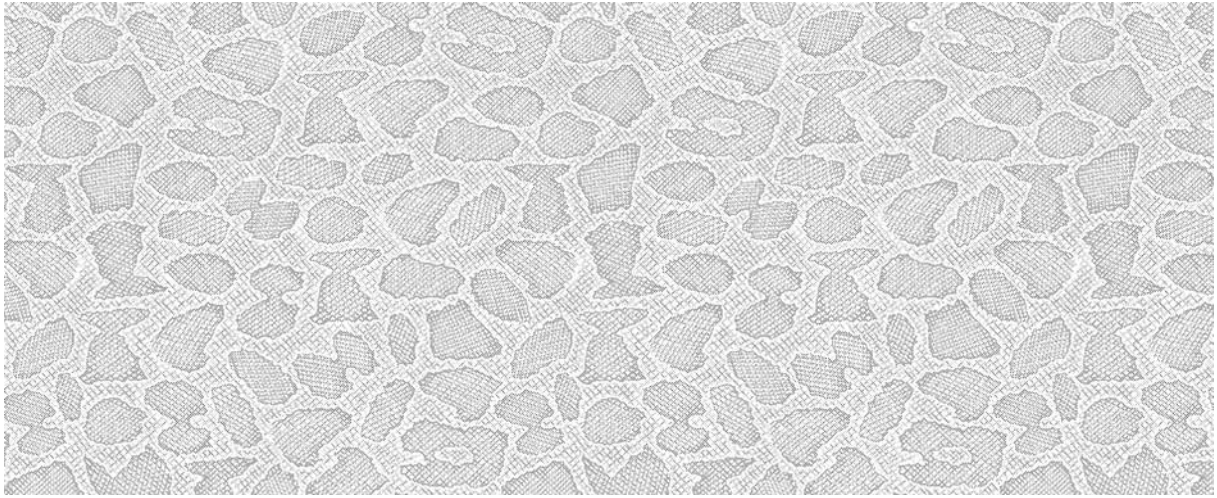
NP-305



NP-306



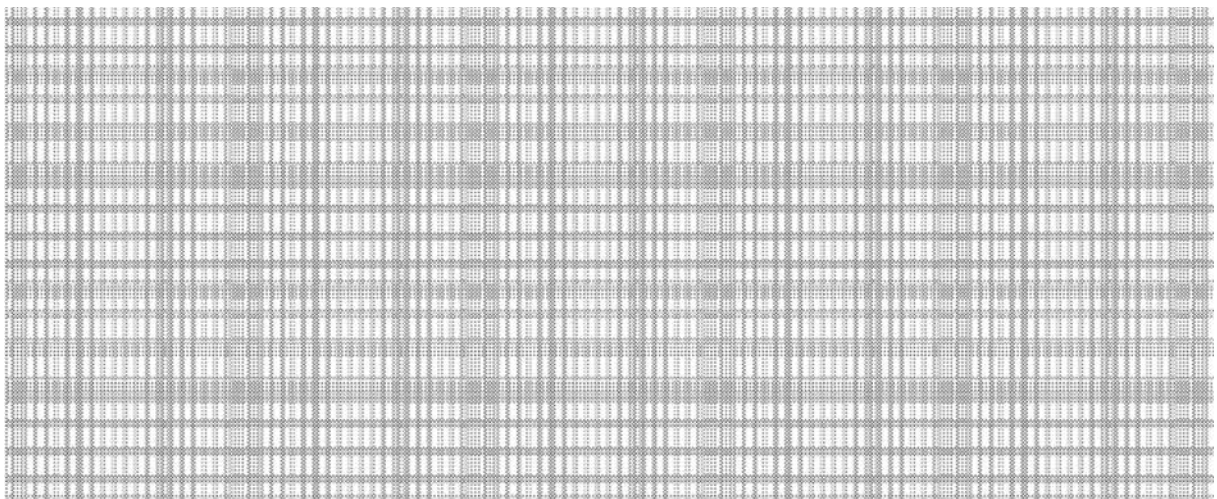
NP-307



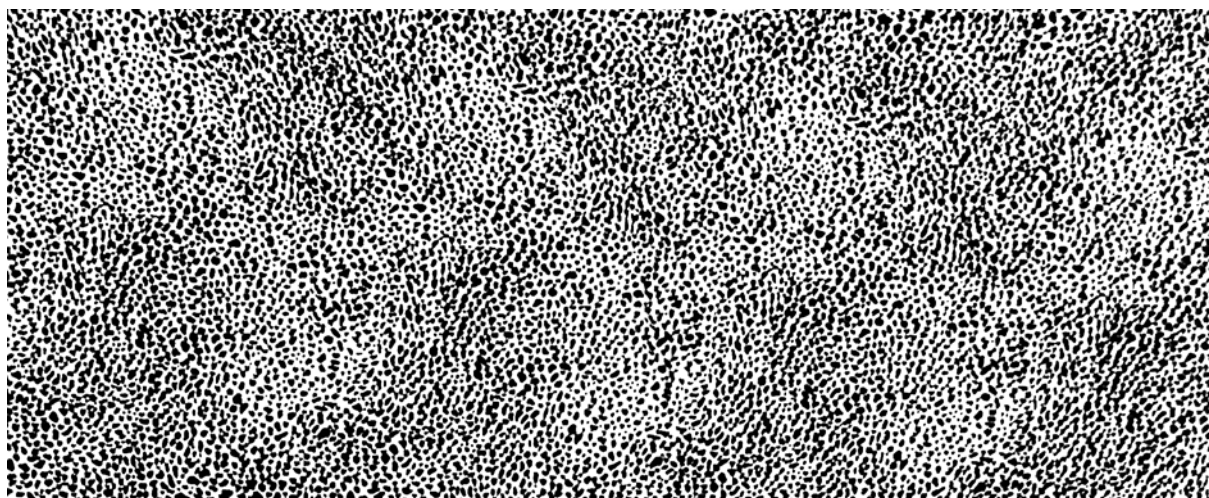
NP-308



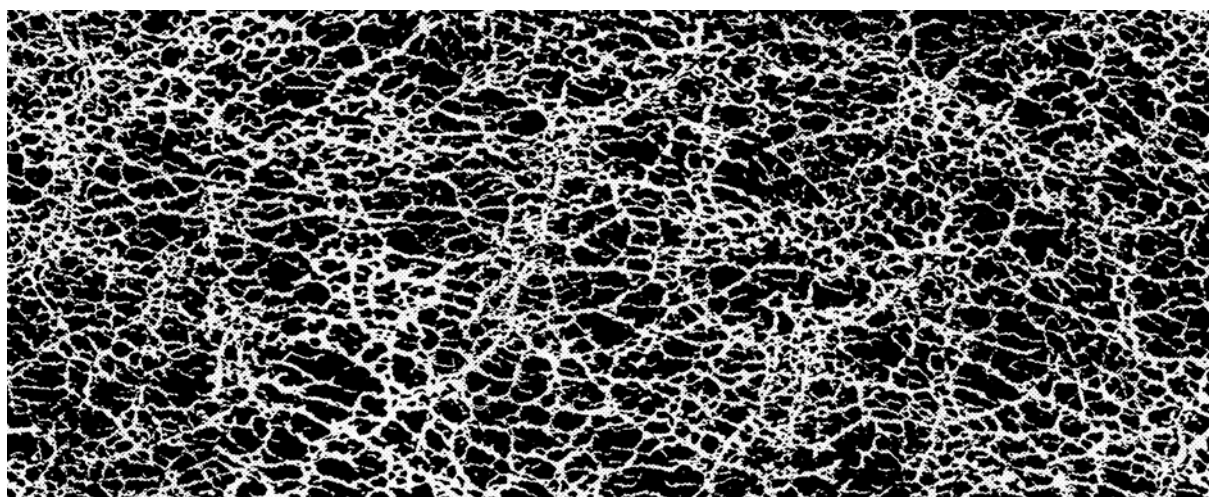
NP-309



NP-310



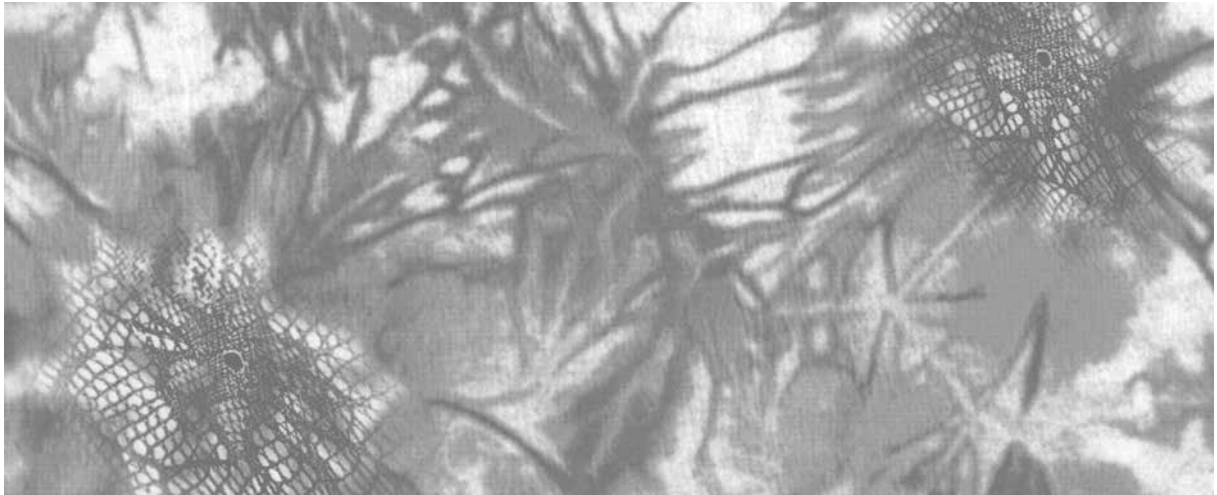
NP-311



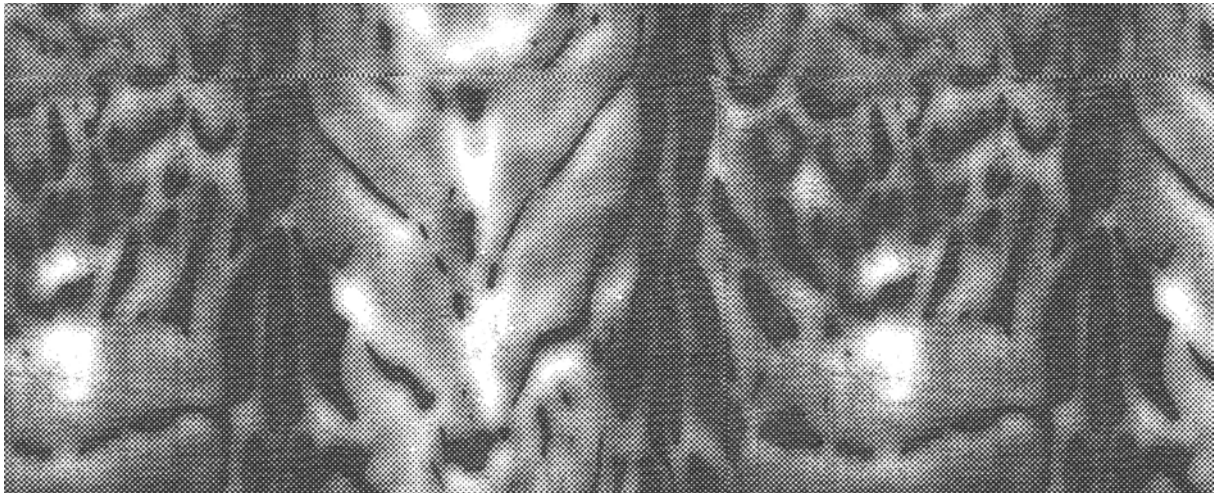
NP-312



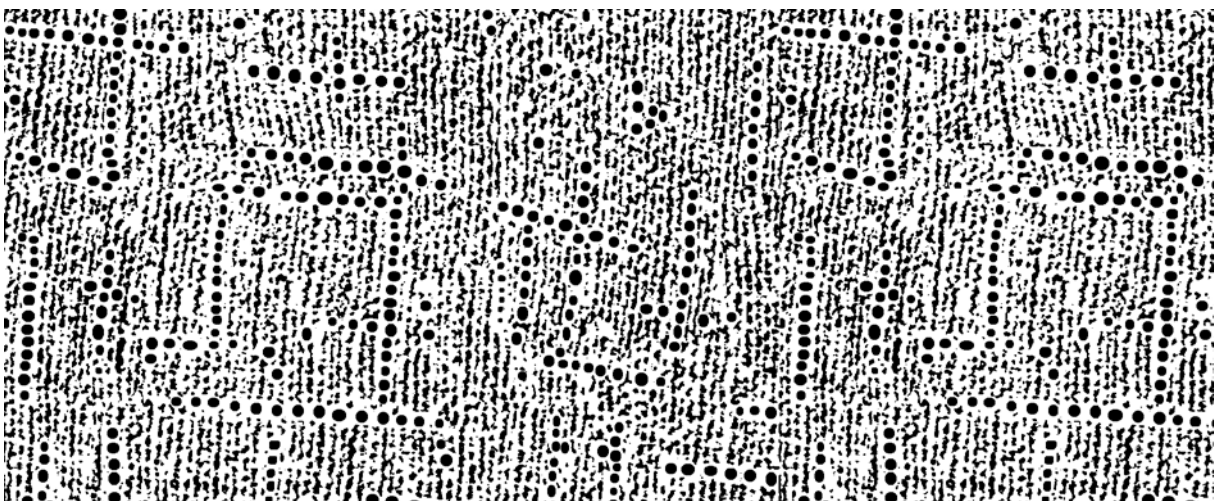
NP-313



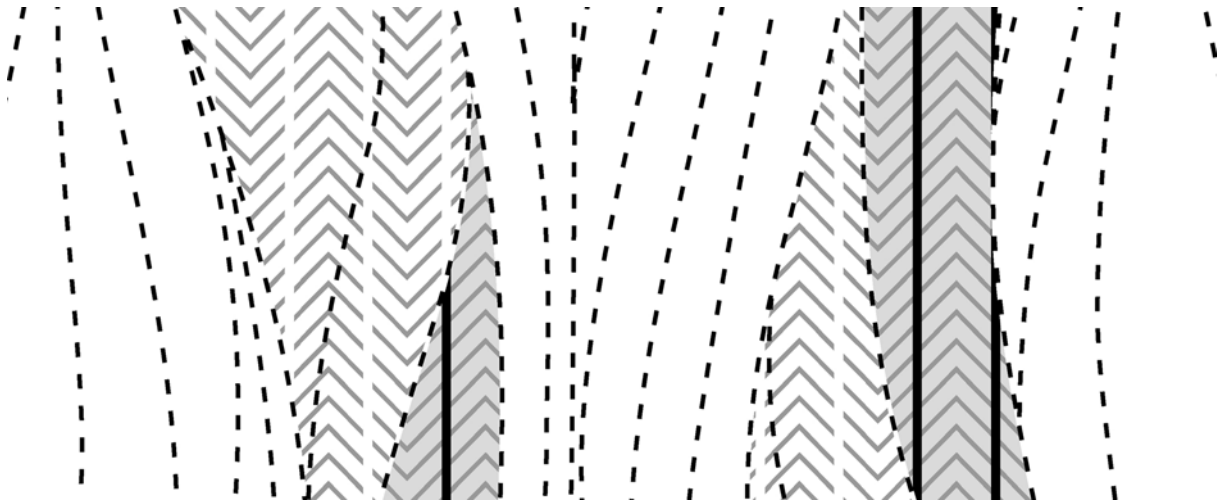
NP-314



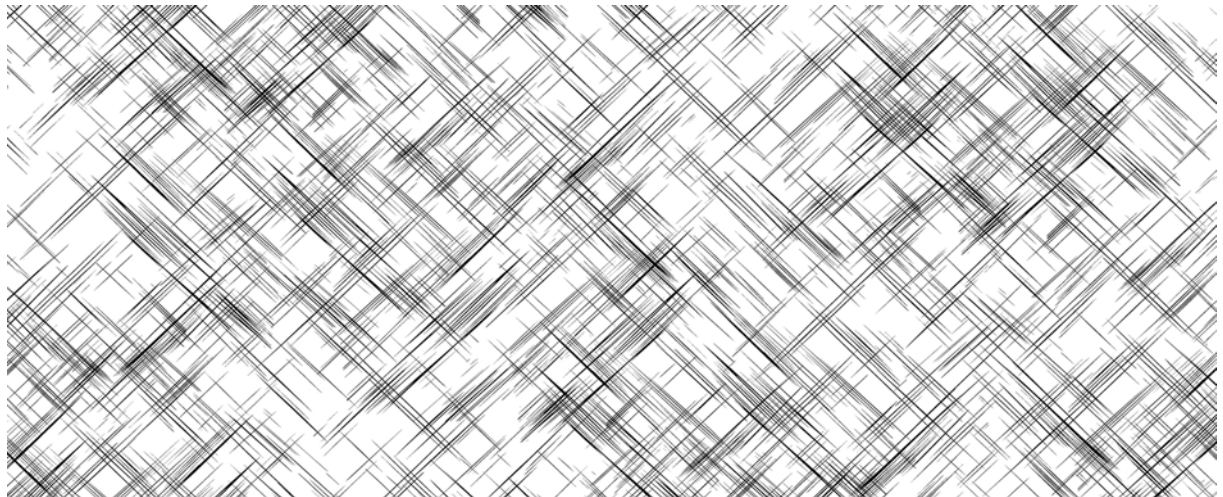
NP-315



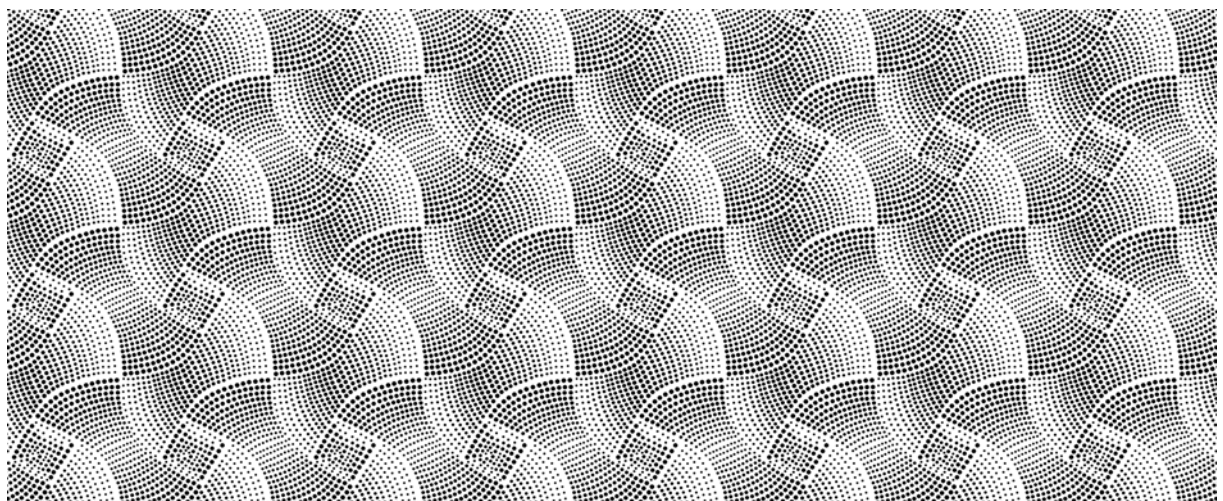
NP-316



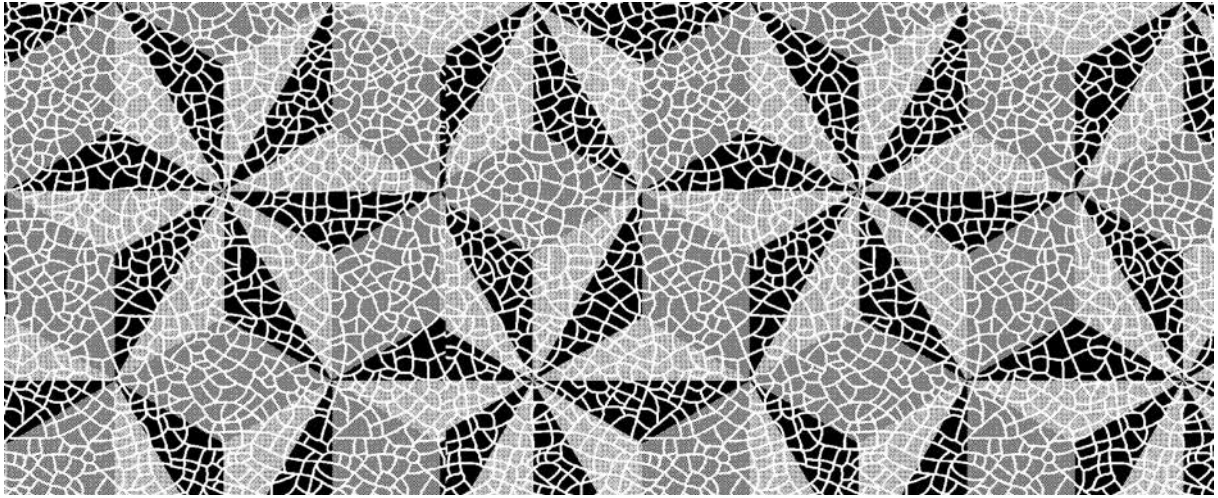
NP-317



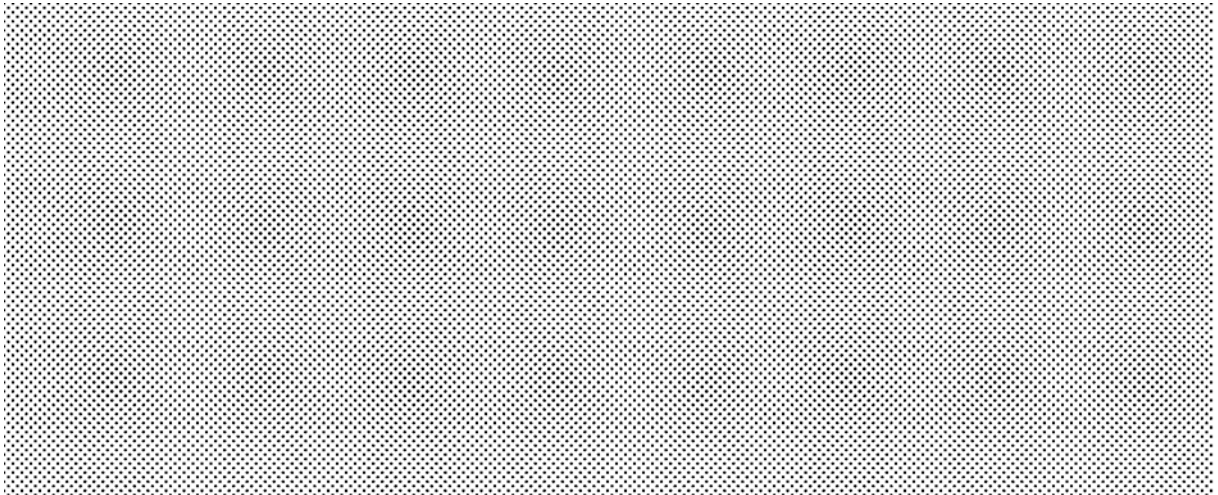
NP-318



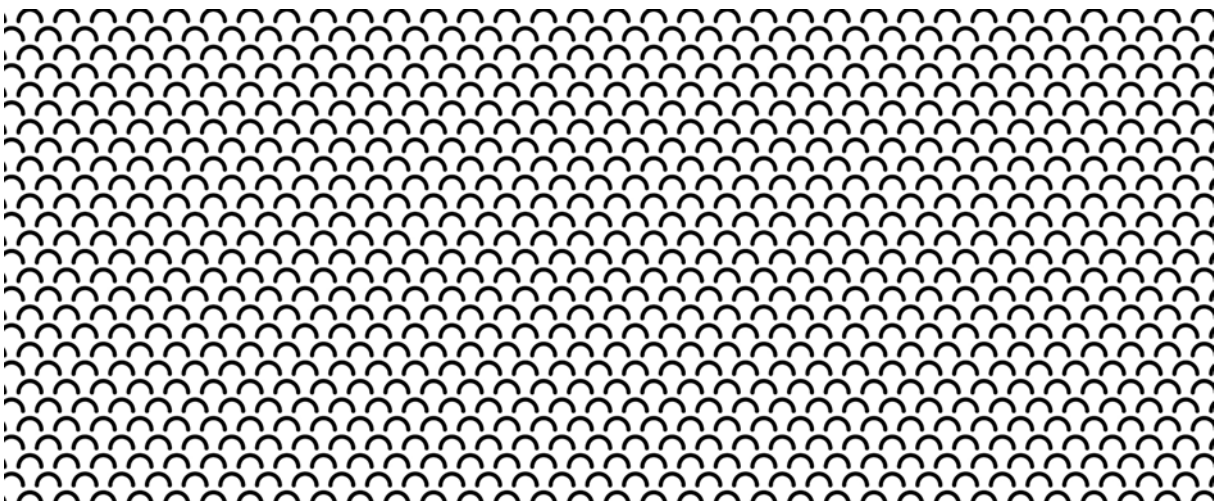
NP-319



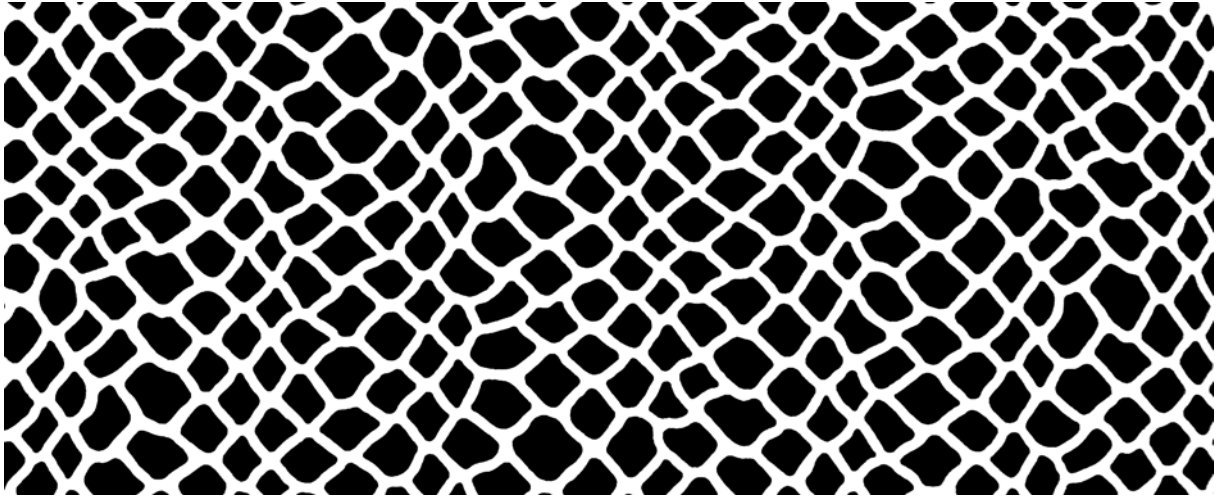
NP-320



NP-321 (Micro Dot)



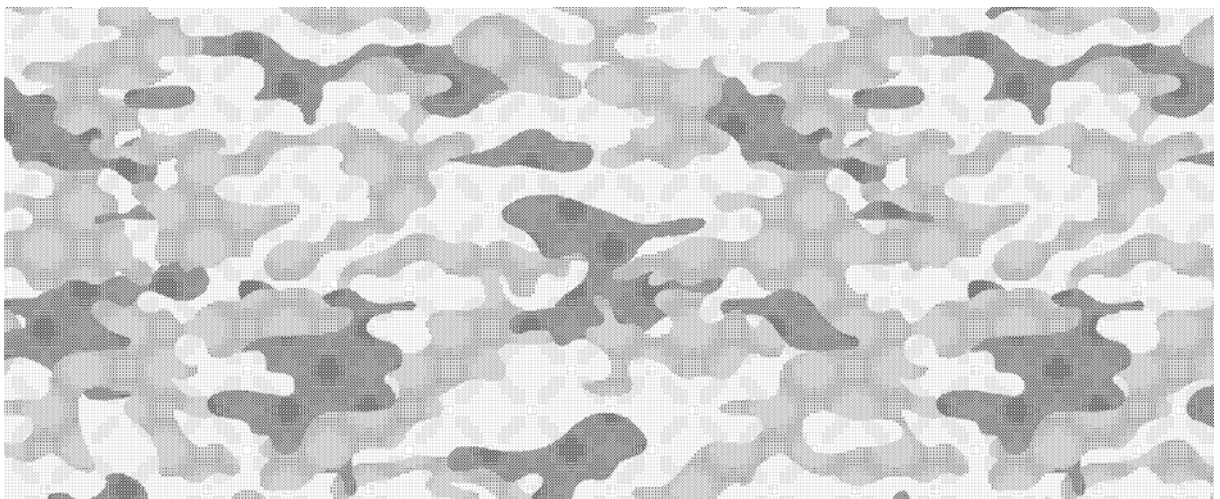
NP-322



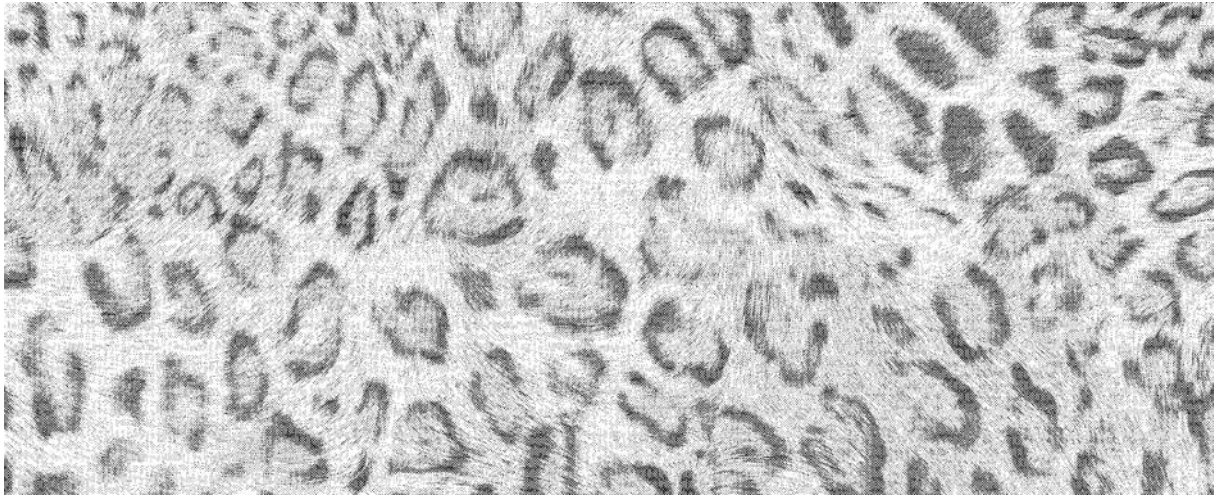
NP-324



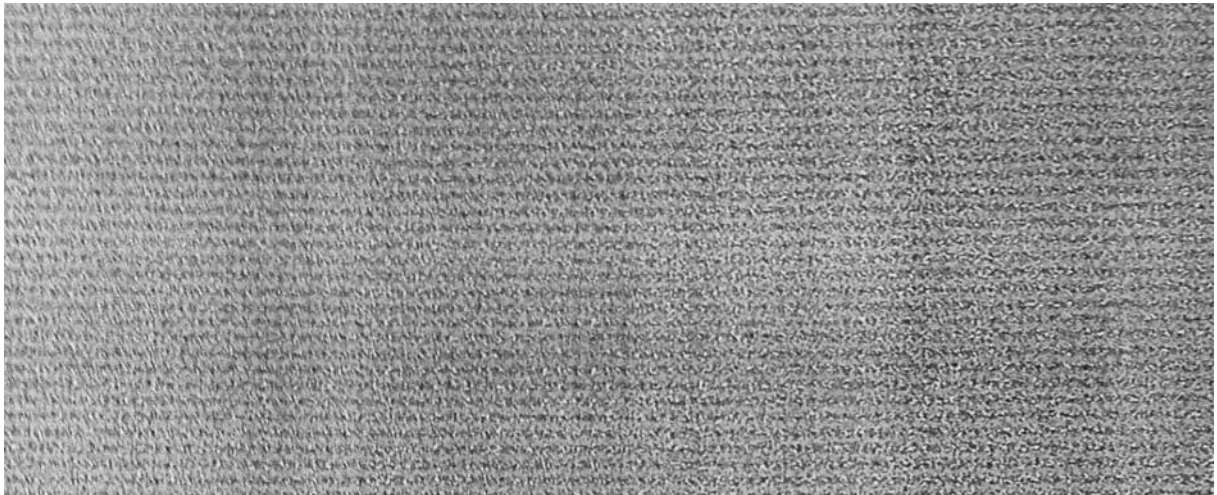
NP-325



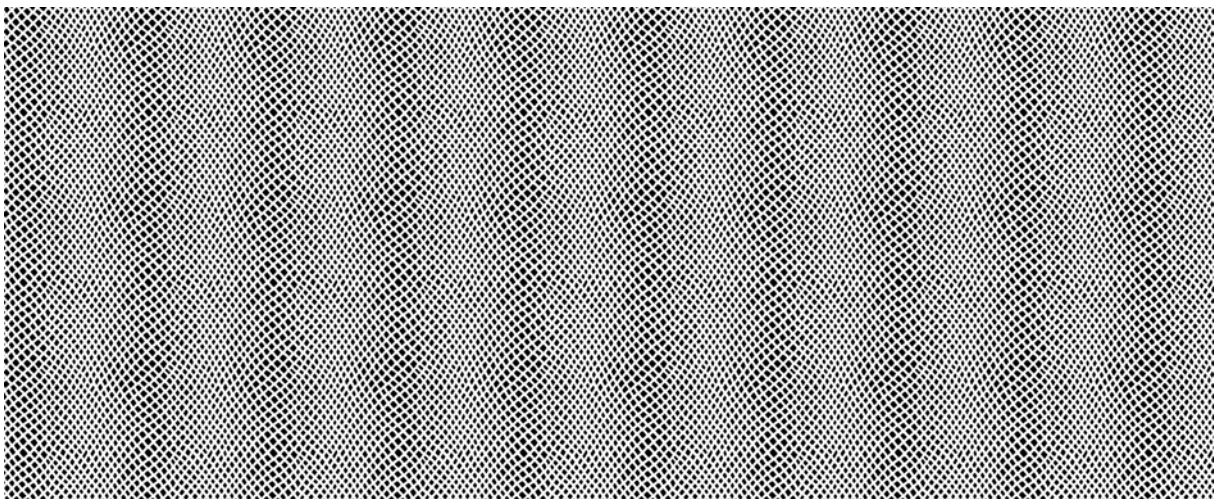
NP-326



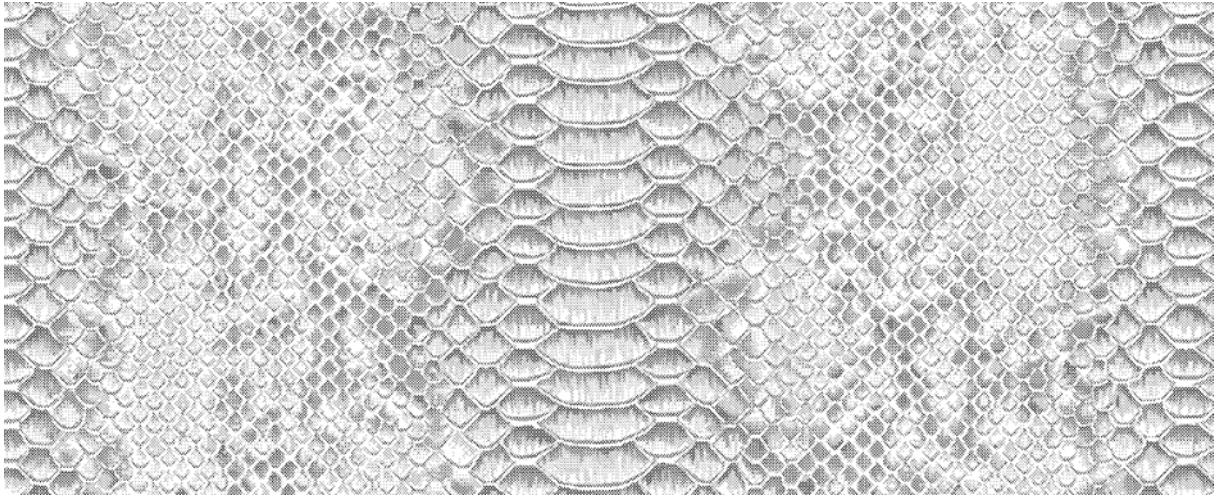
NP-327



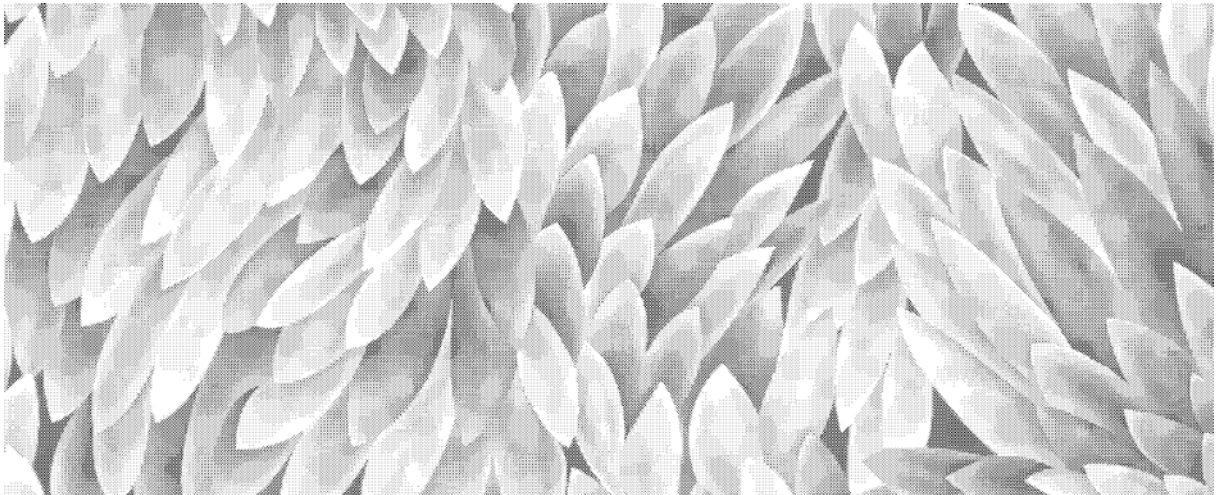
NP-328



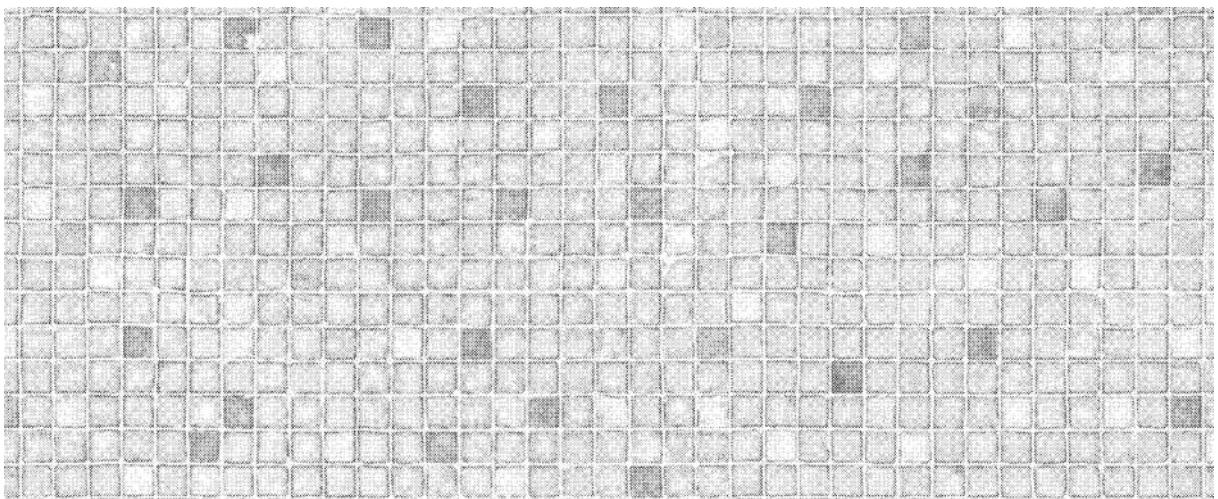
NP-329



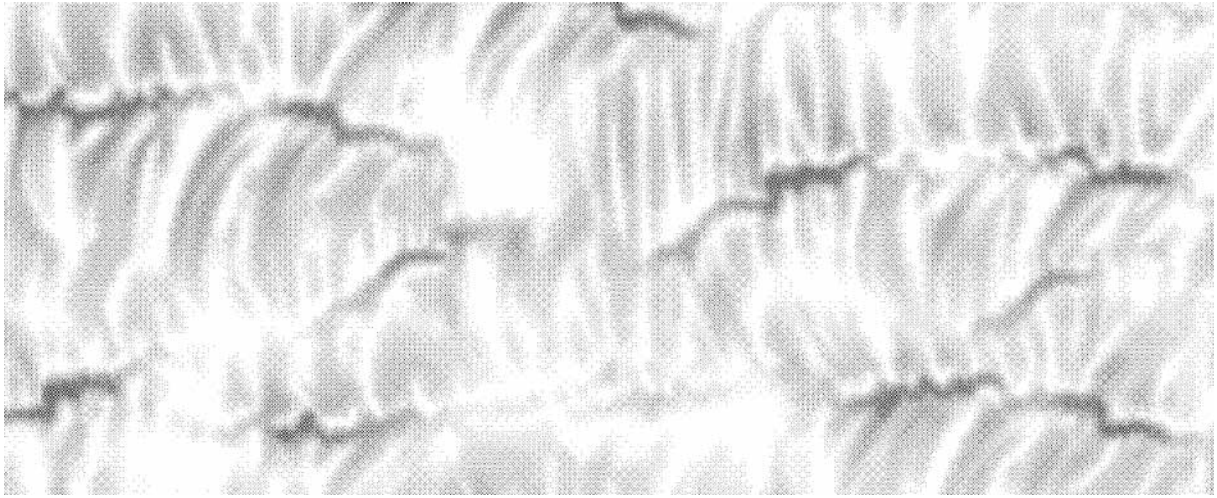
NP-330



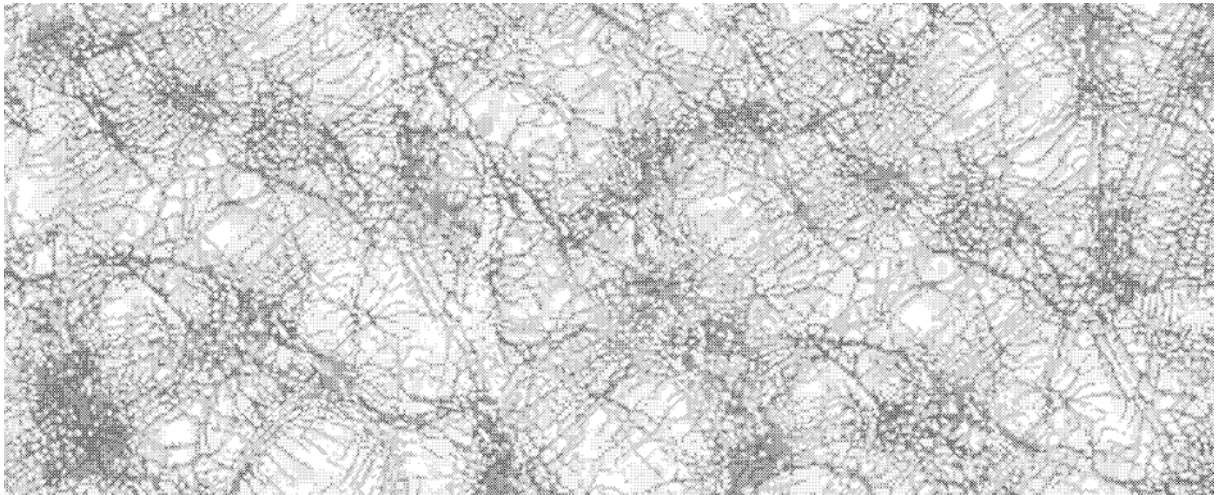
NP-331



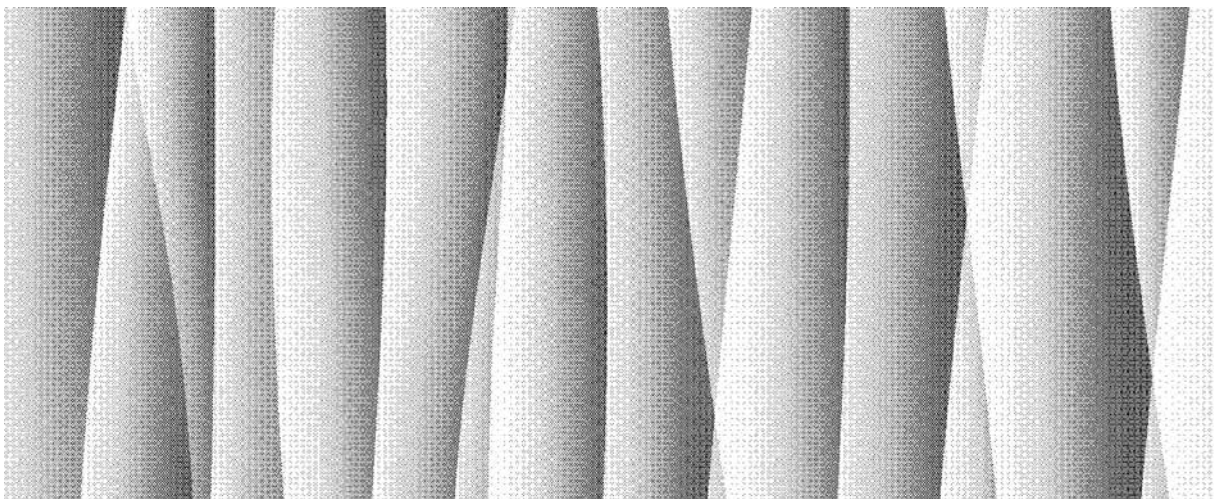
NP-332



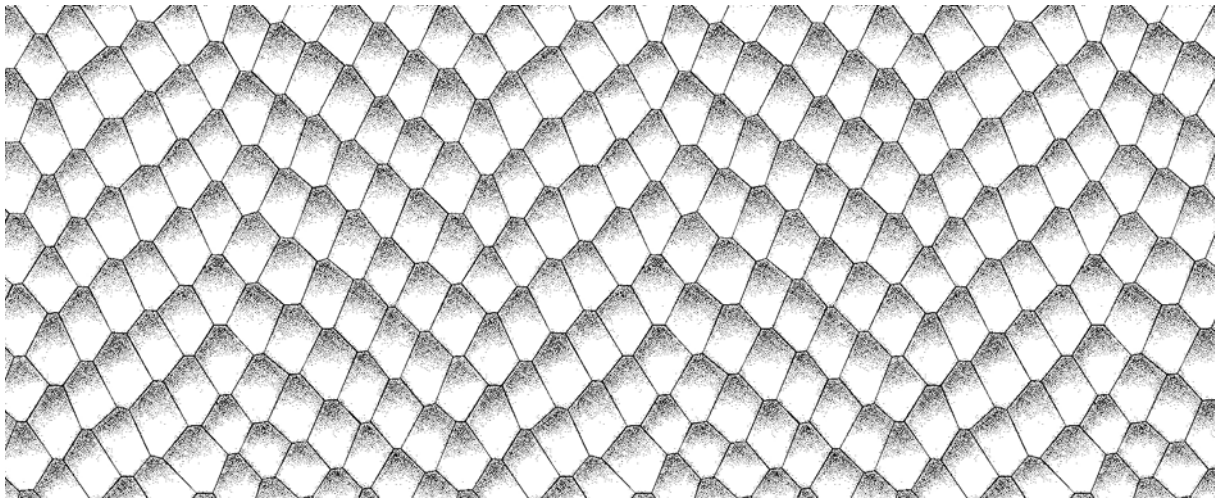
NP-333



NP-334



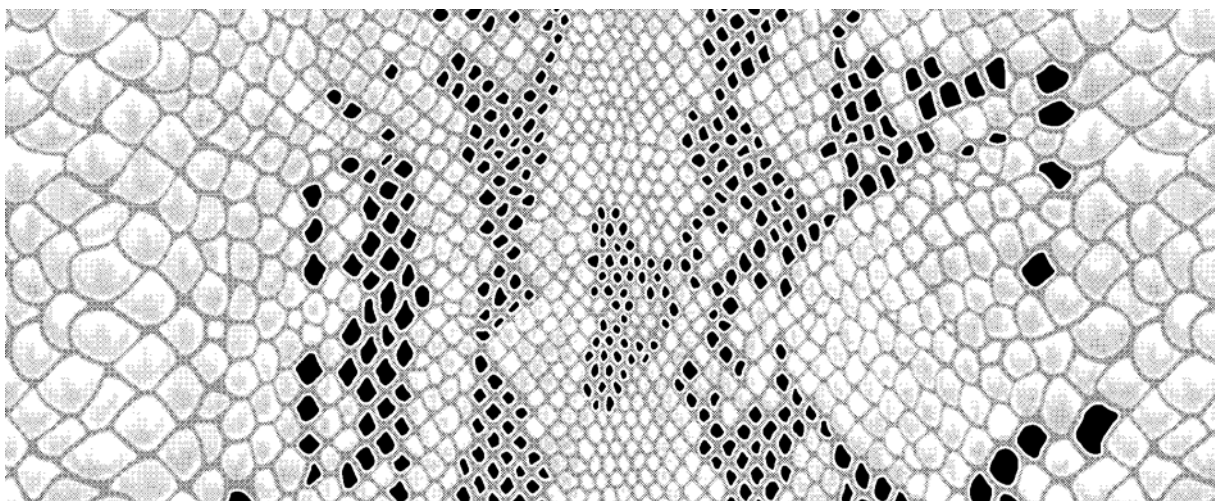
NP-335



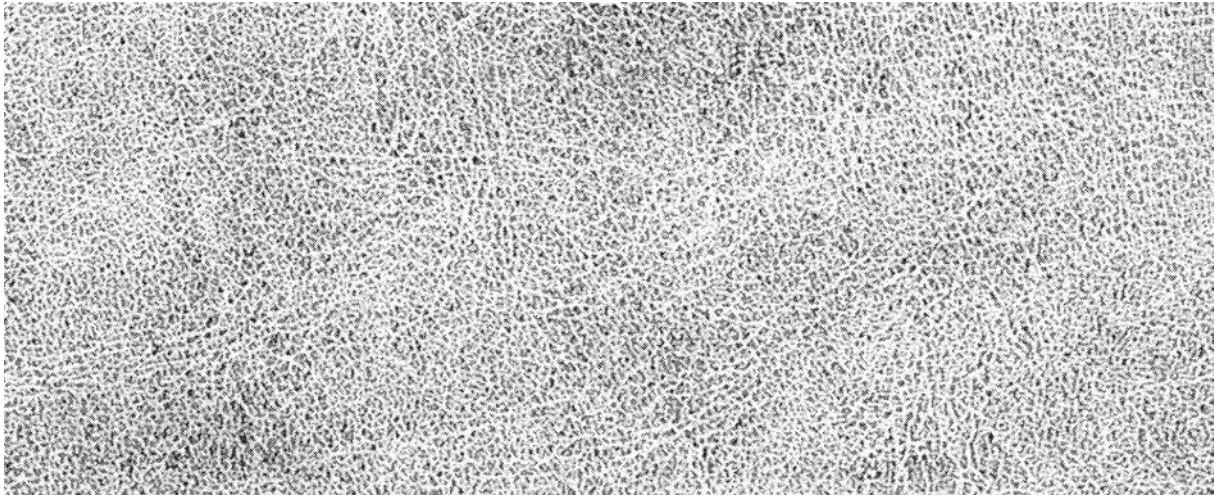
NP-336



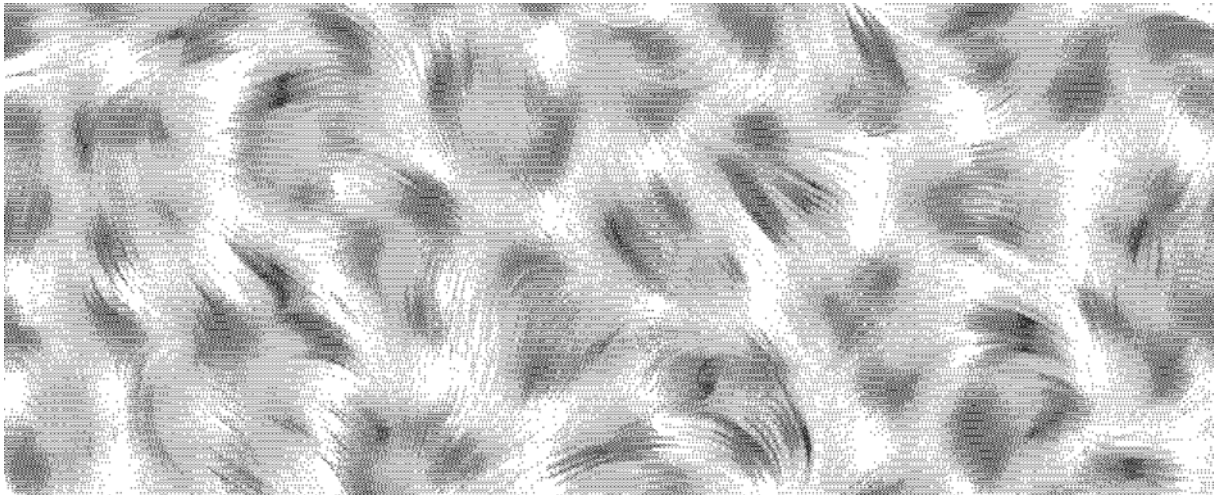
NP-337



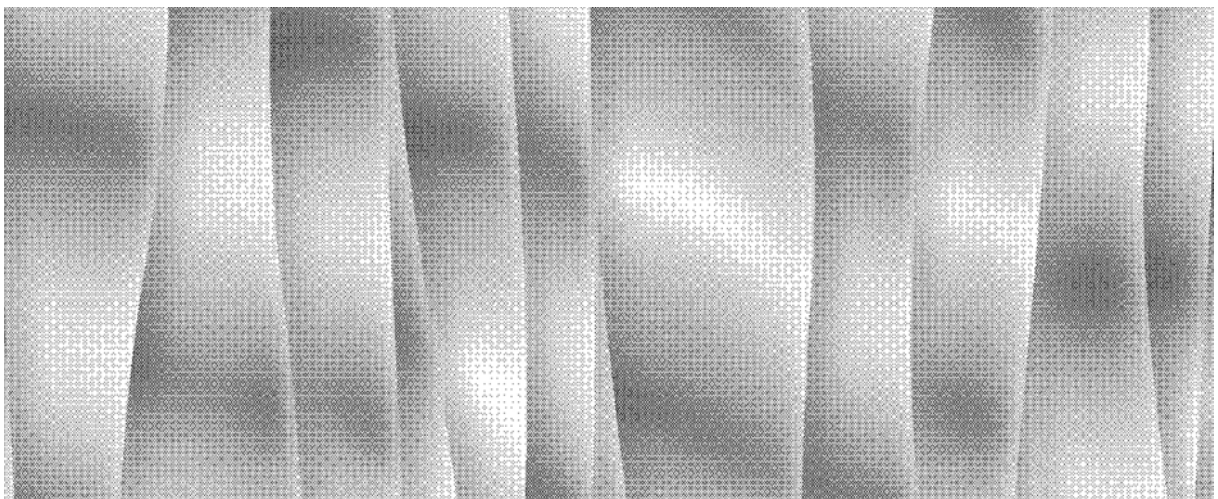
NP-338



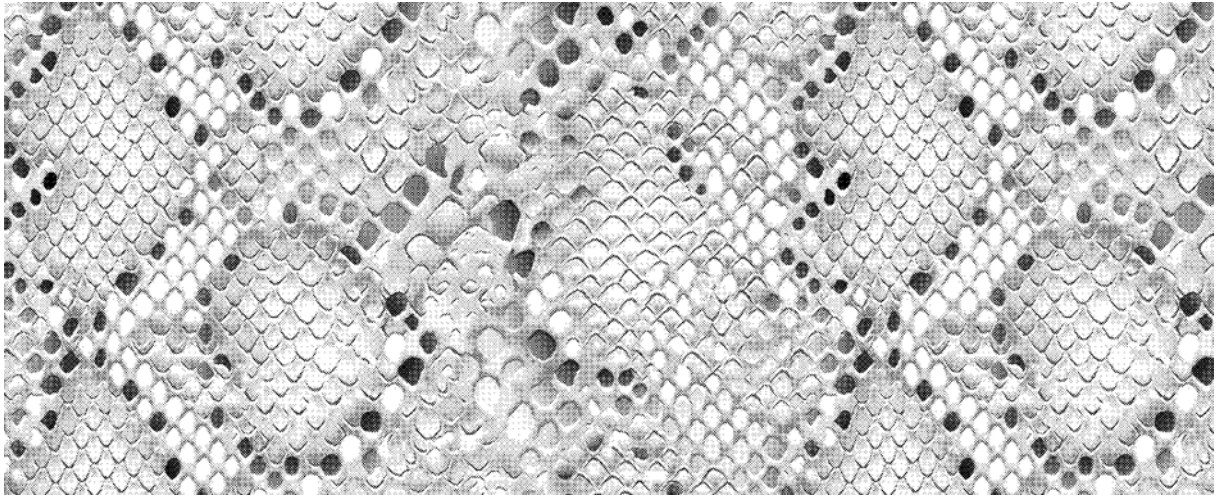
NP-339



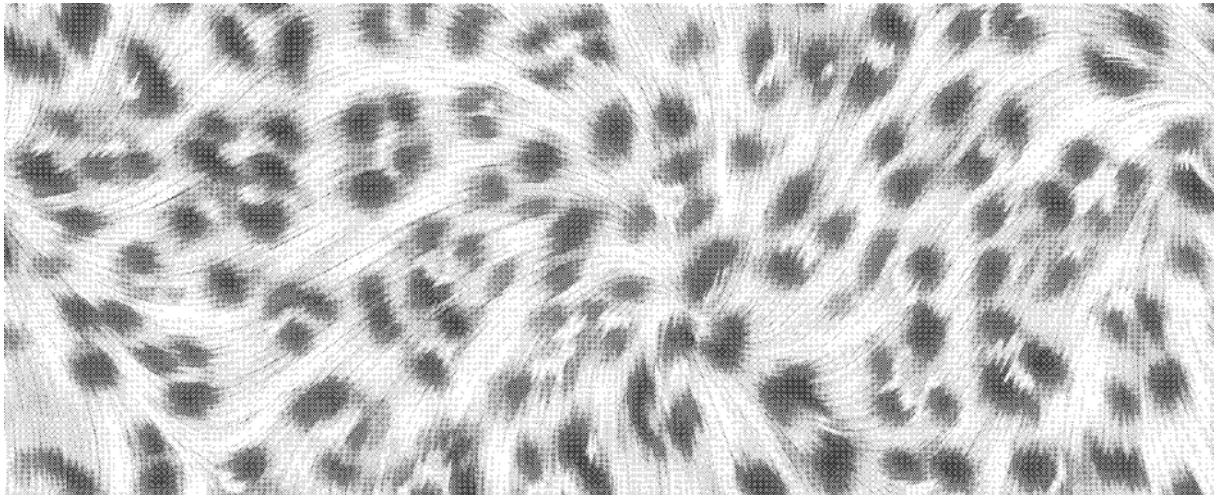
NP-340



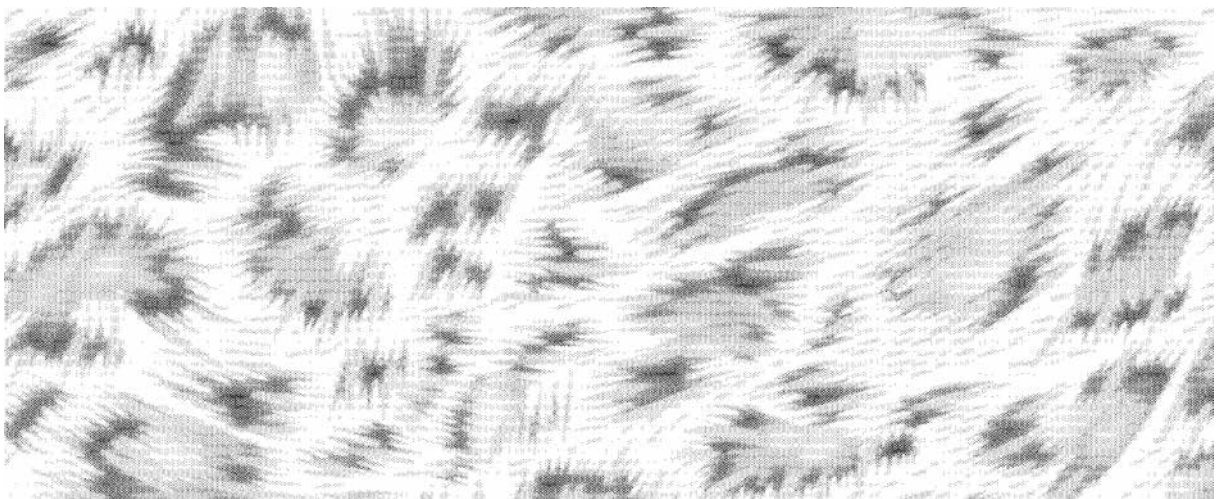
NP-341



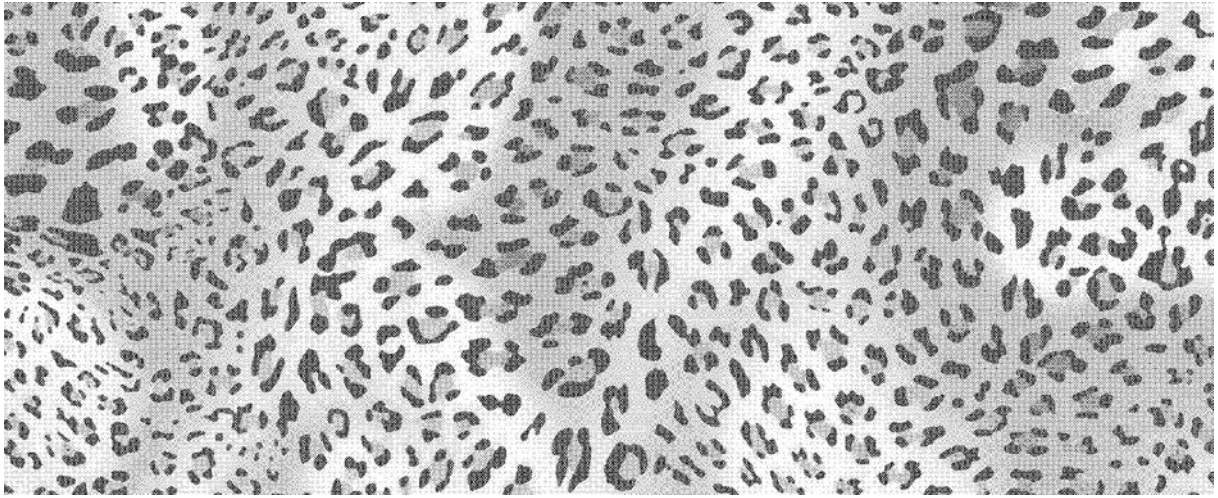
NP-342



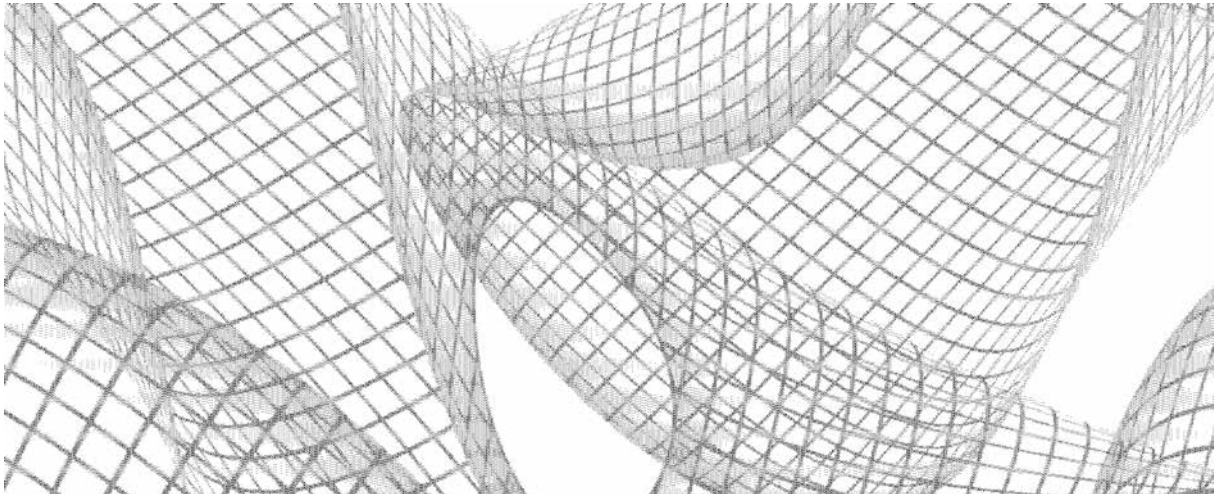
NP-343



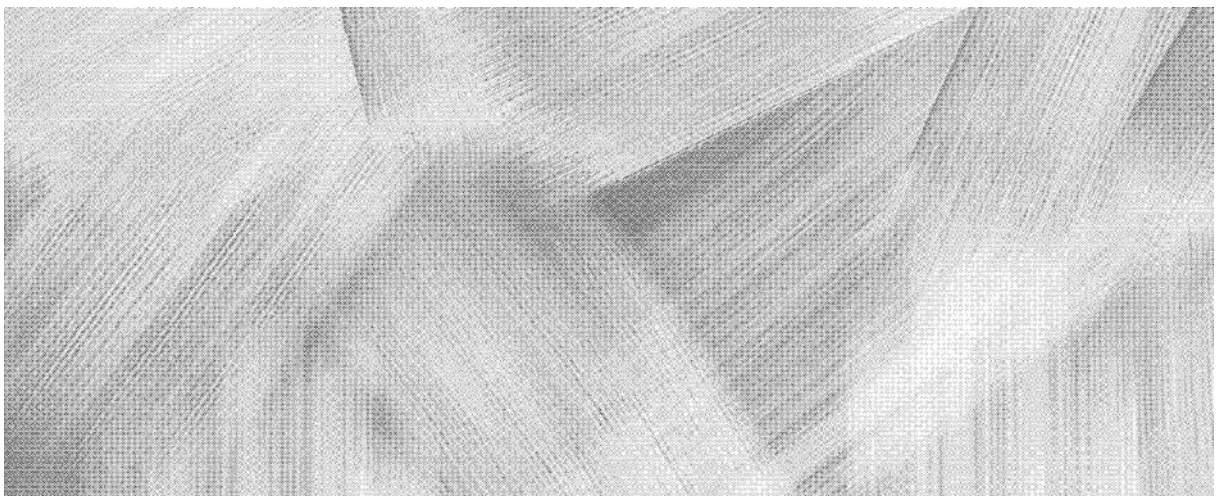
NP-344



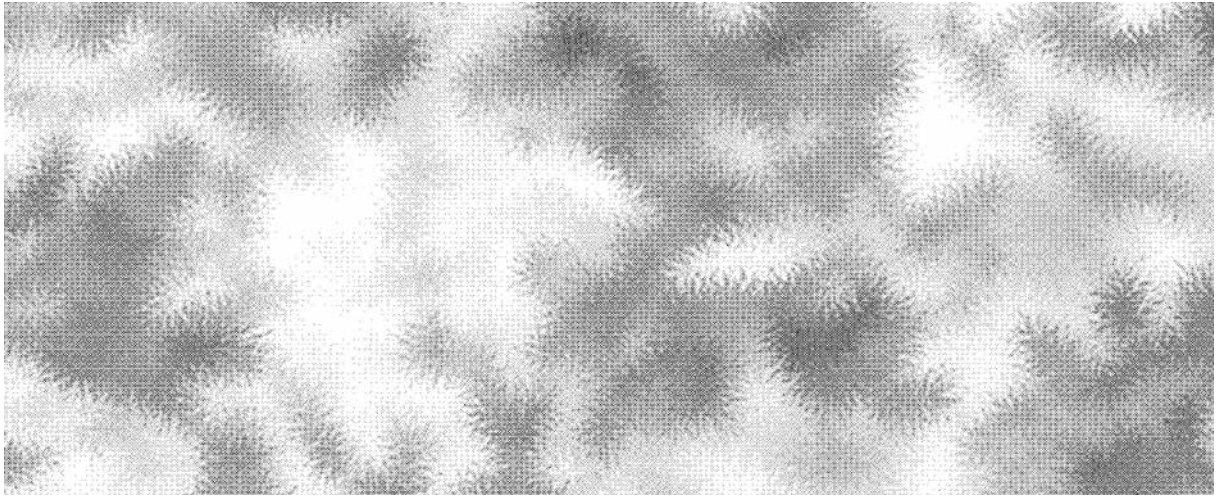
NP-345



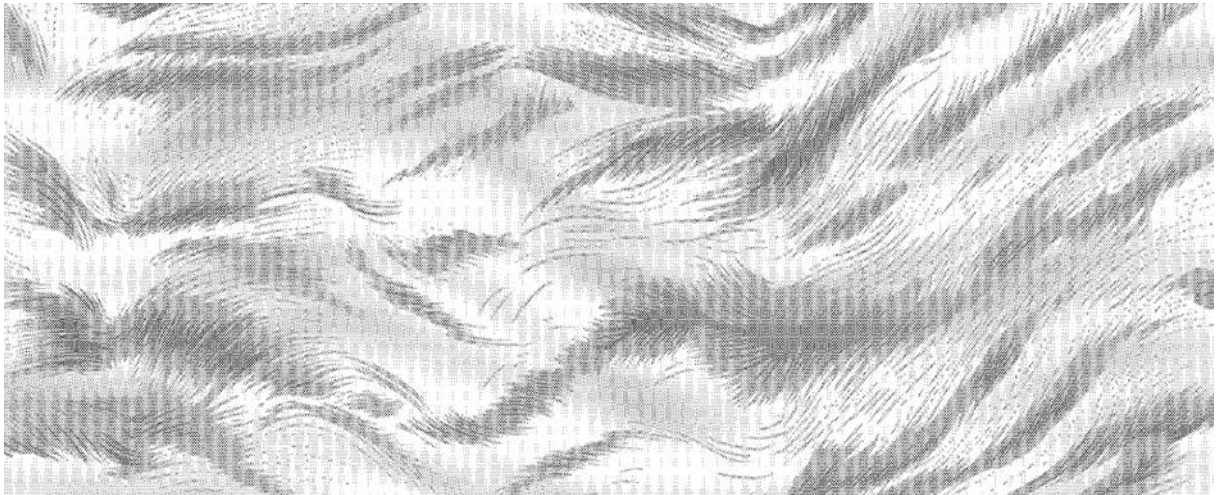
NP-346



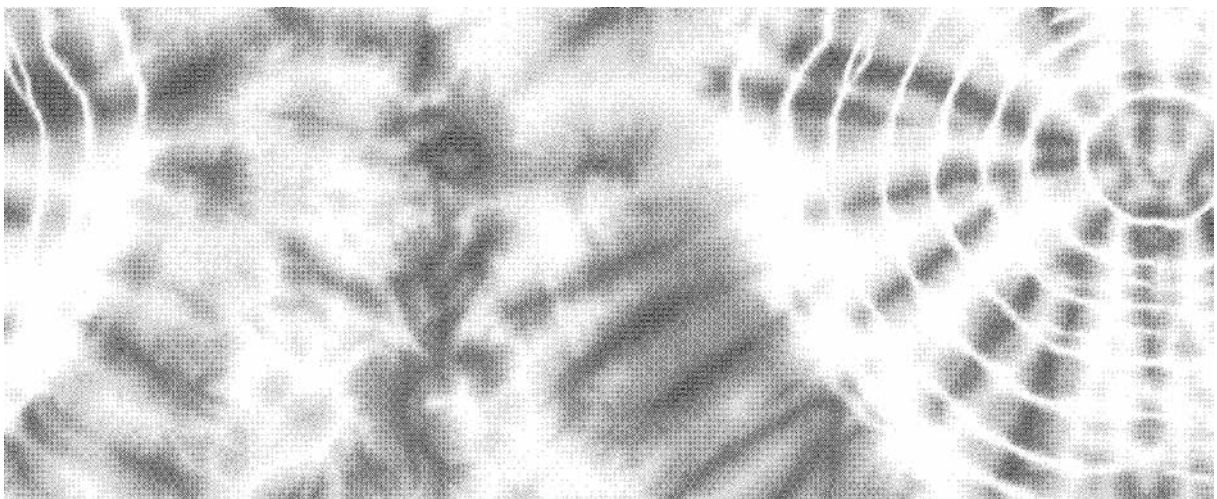
NP-347



NP-348



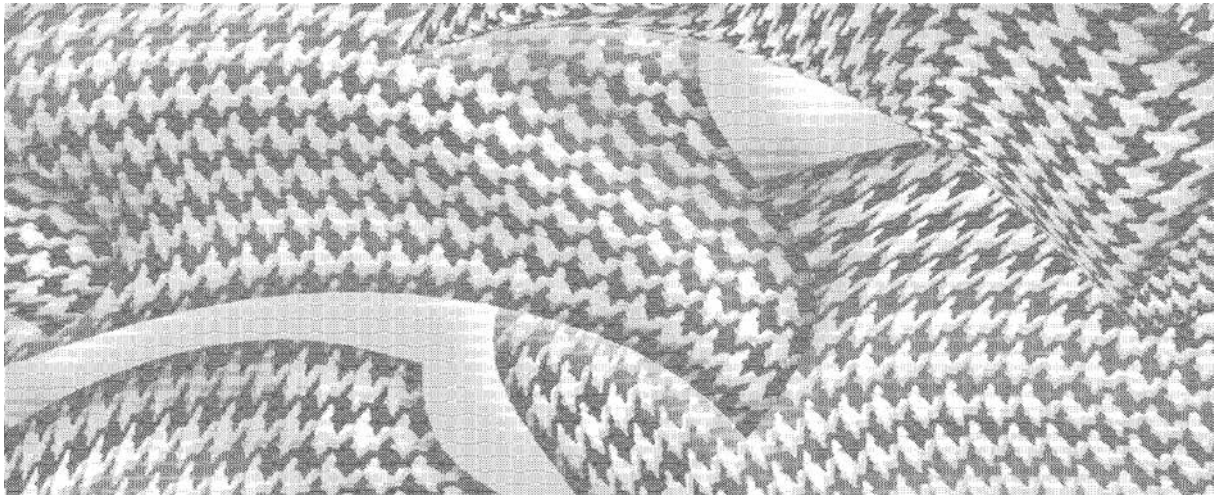
NP-349



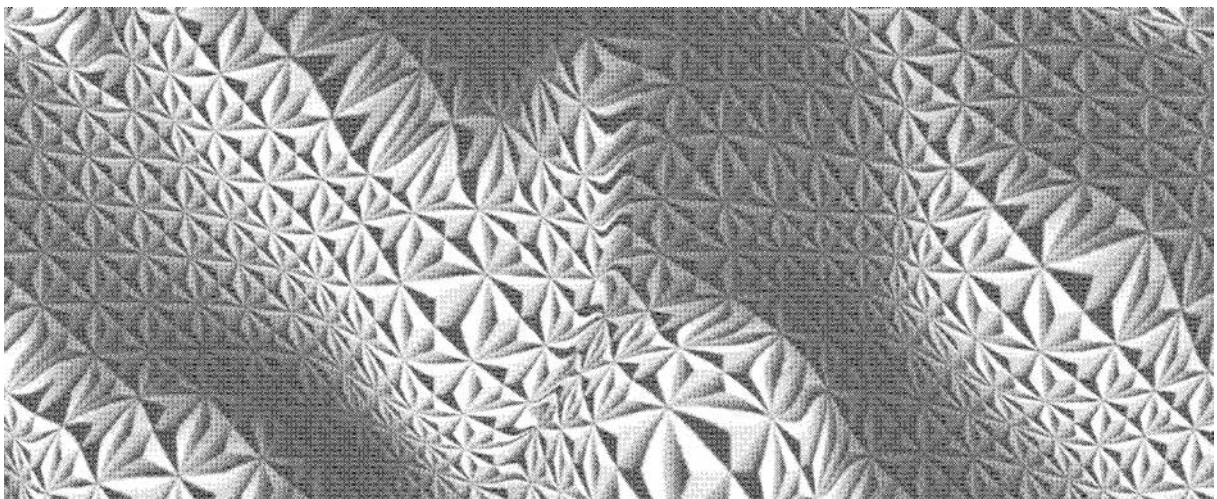
NP-350



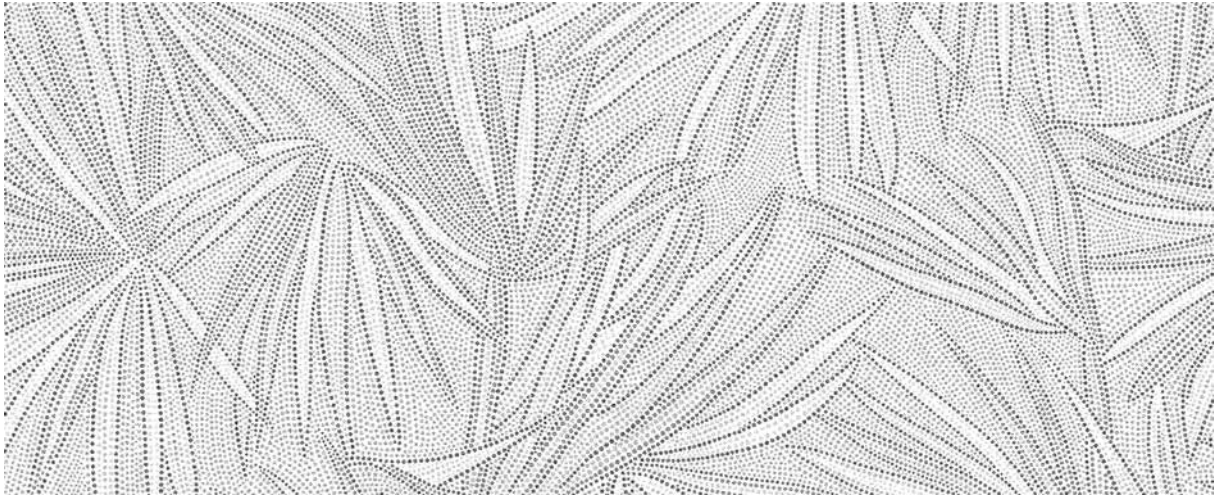
NP-351



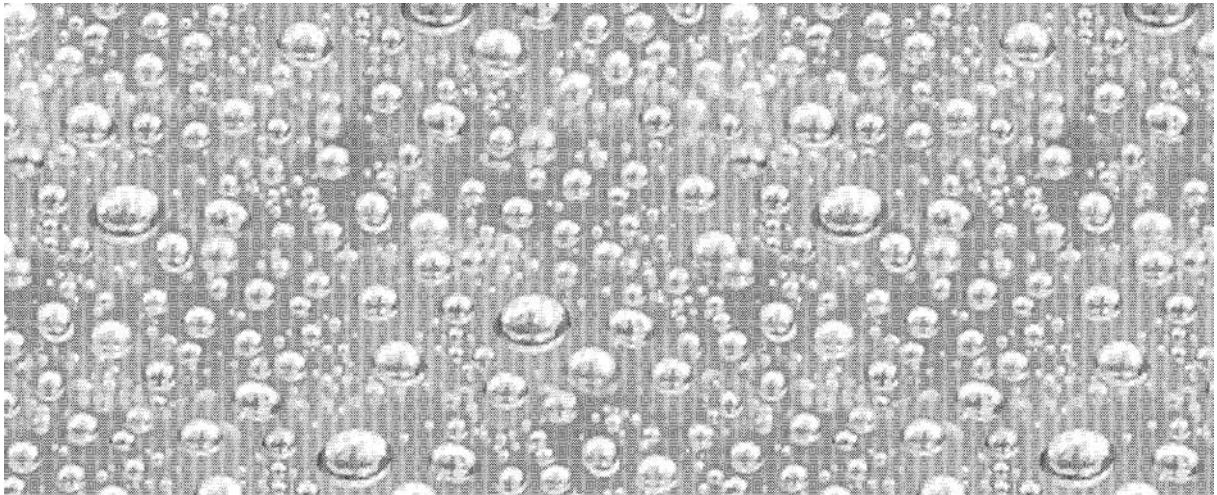
NP-352



NP-353



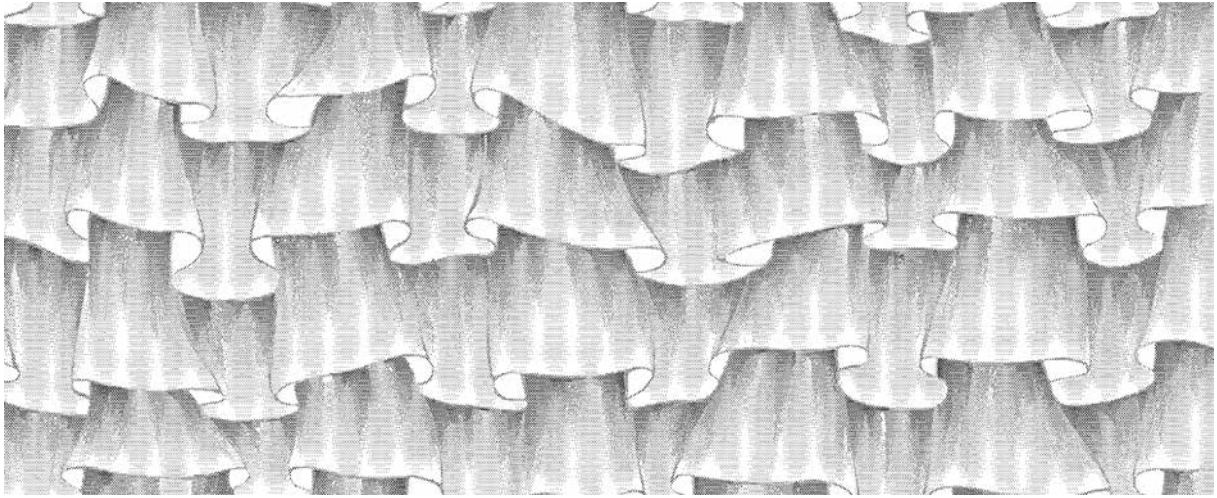
NP-354



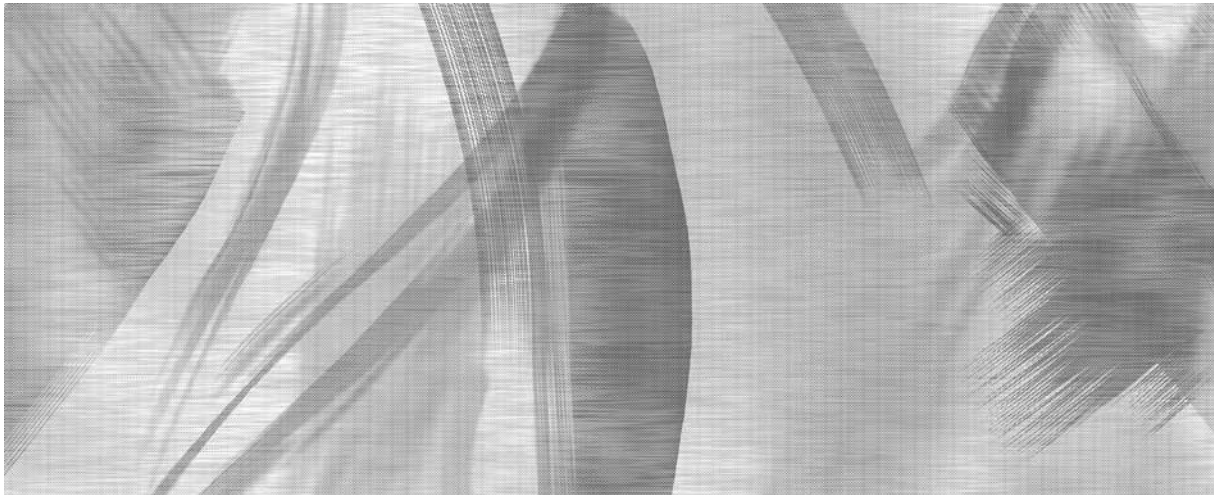
NP-355



NP-356



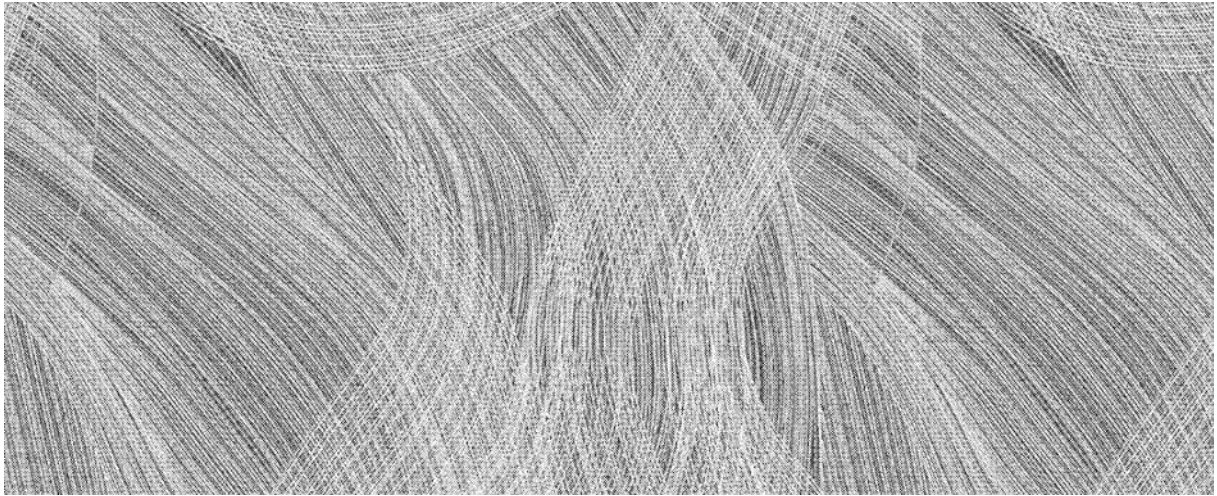
NP-357



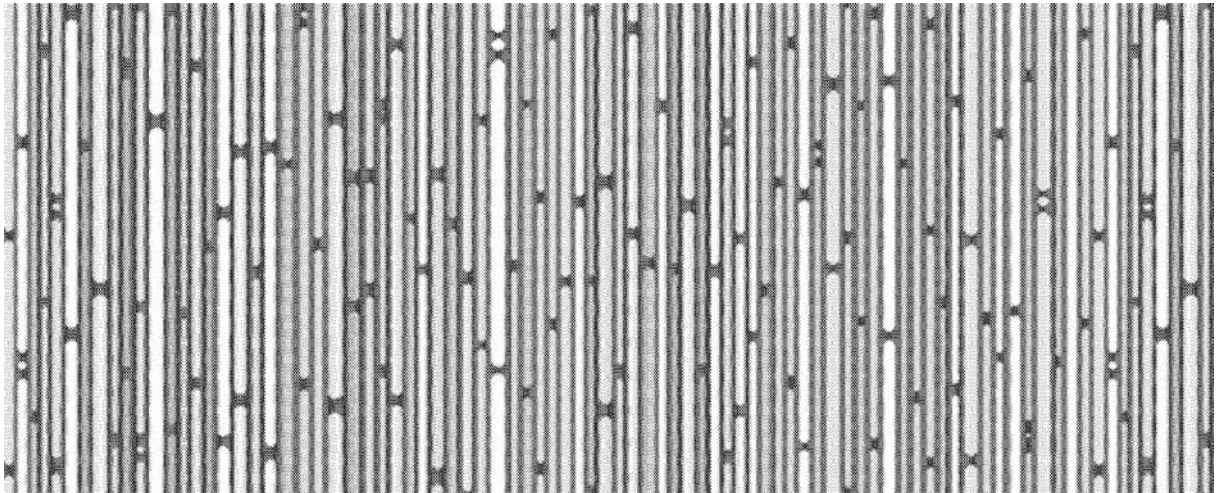
NP-358



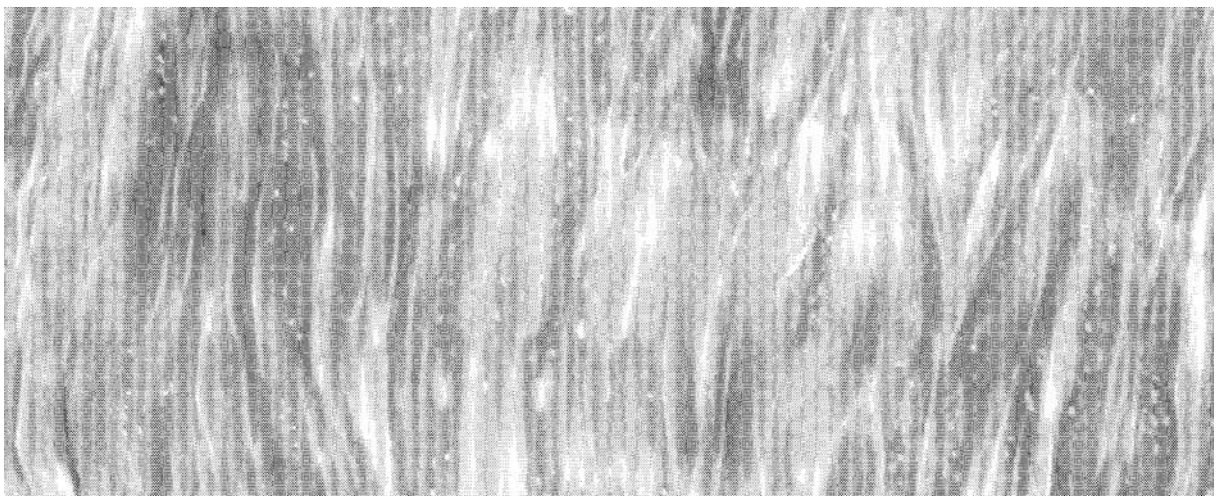
NP-359



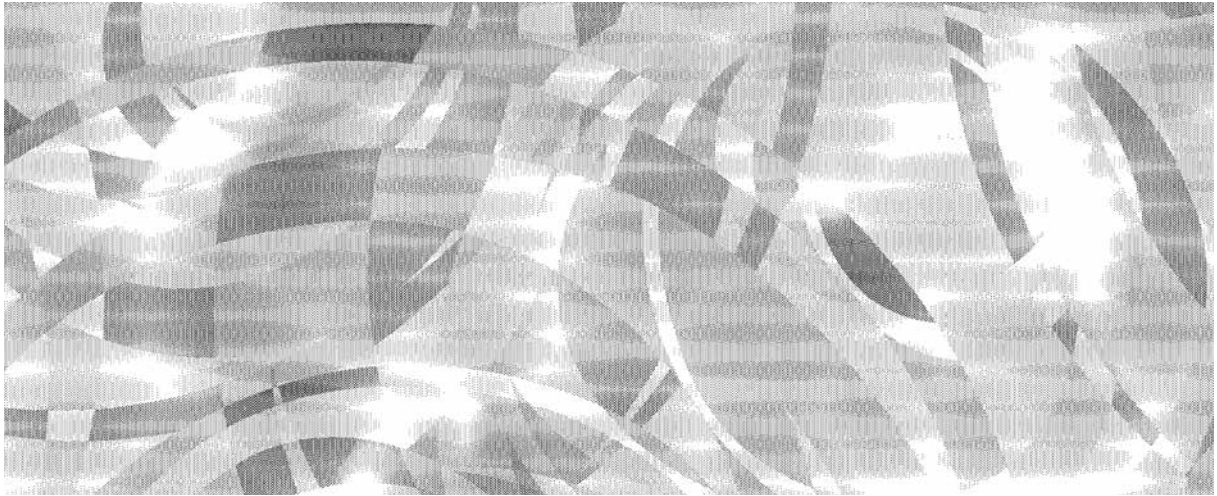
NP-360



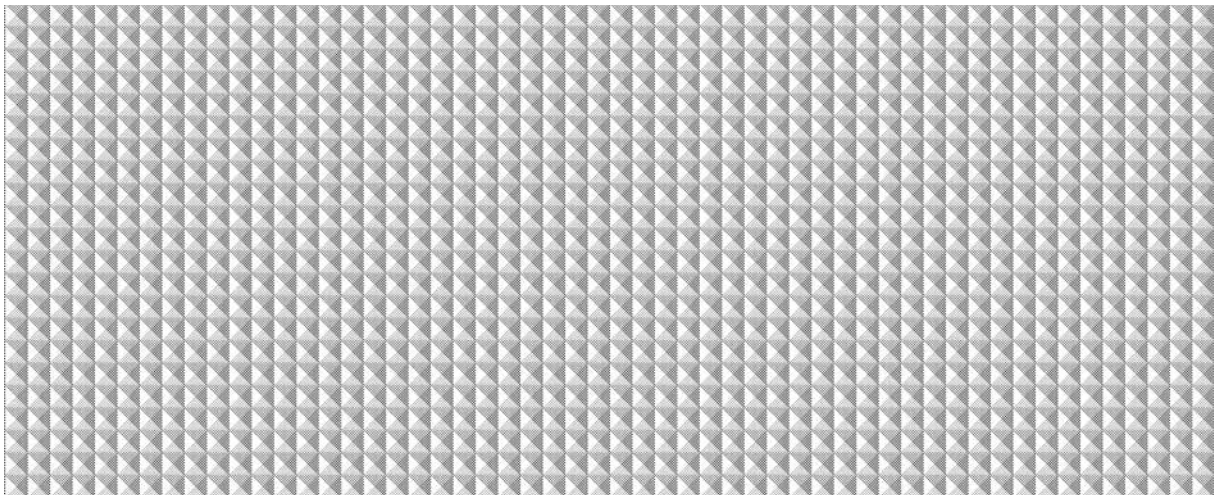
NP-361



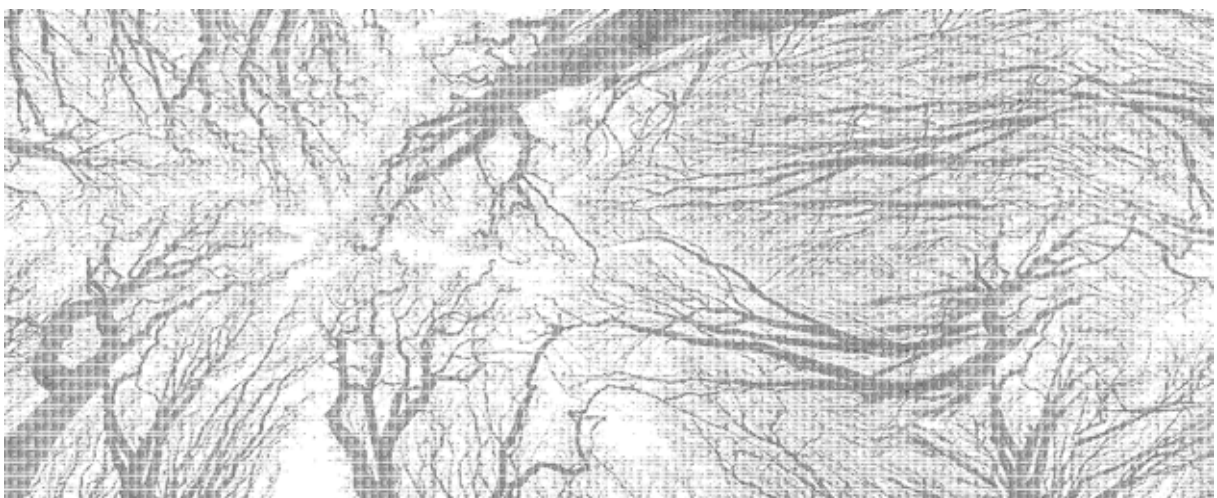
NP-362



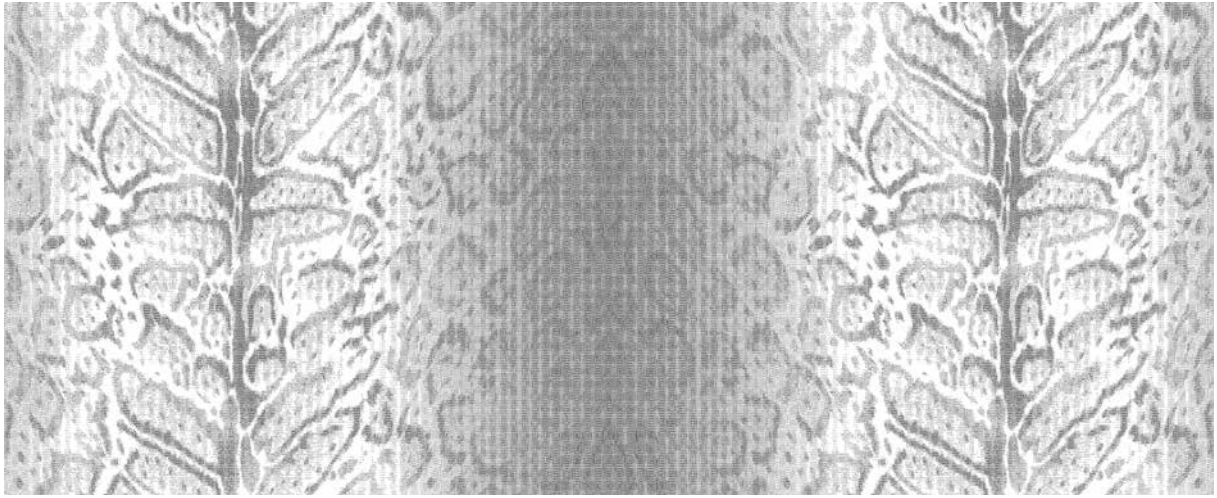
NP-363



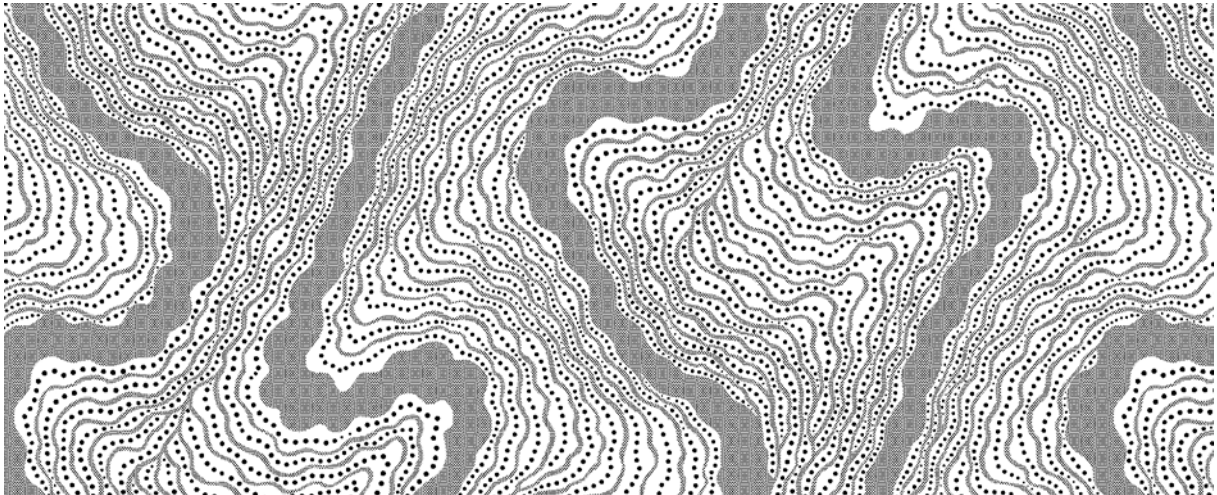
NP-365



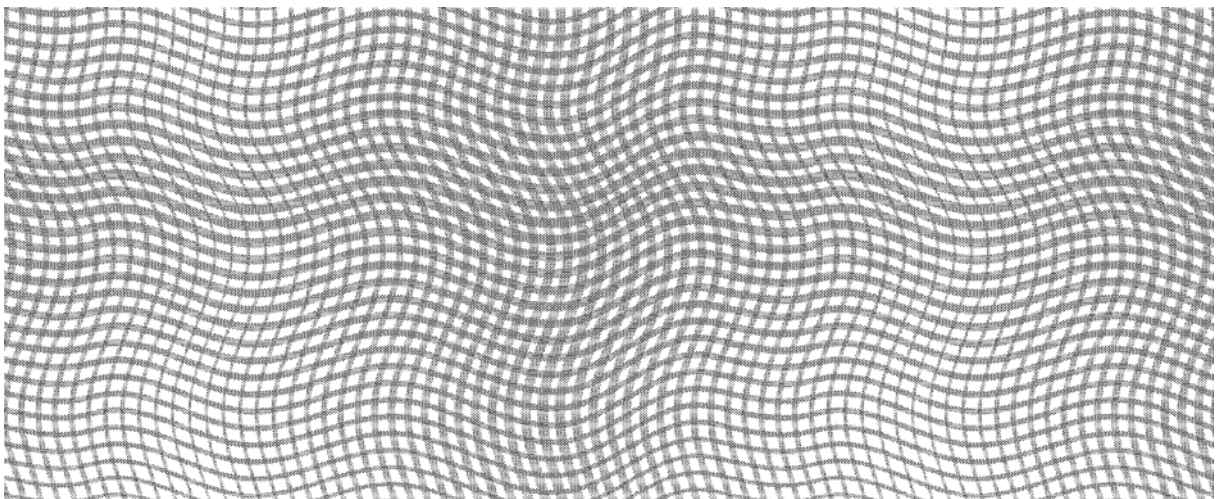
NP-366



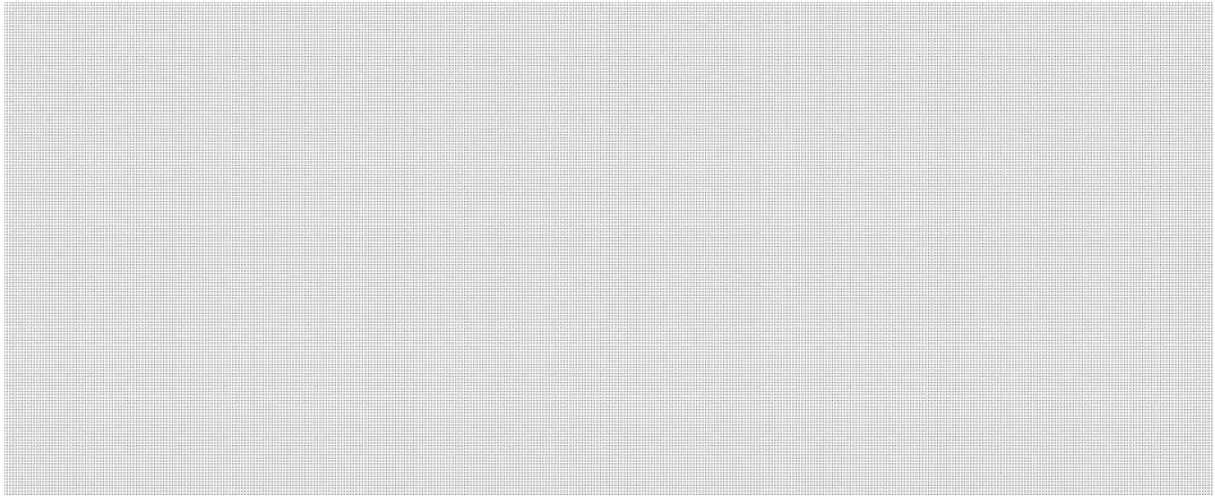
NP-367



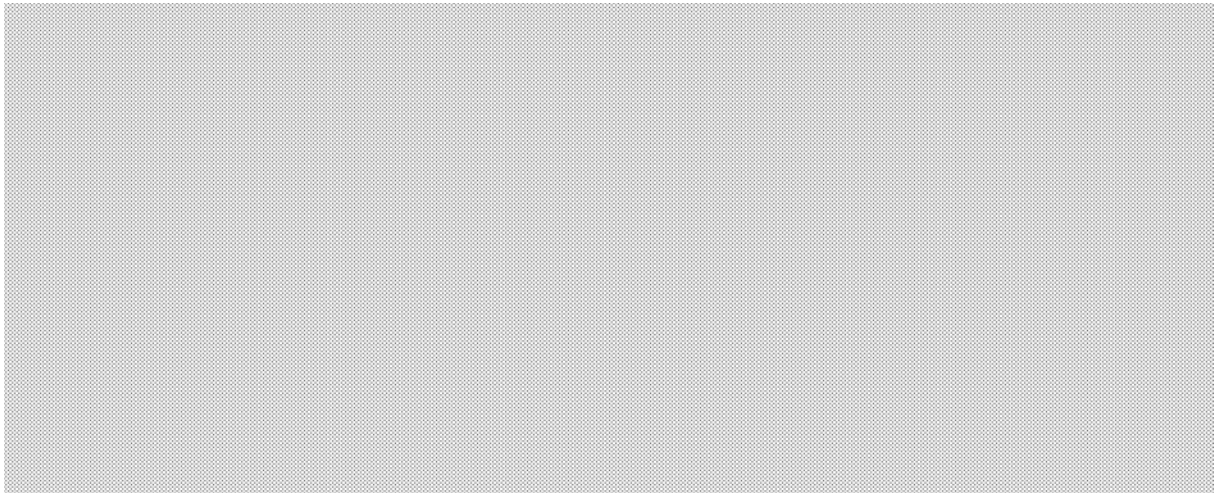
NP-368



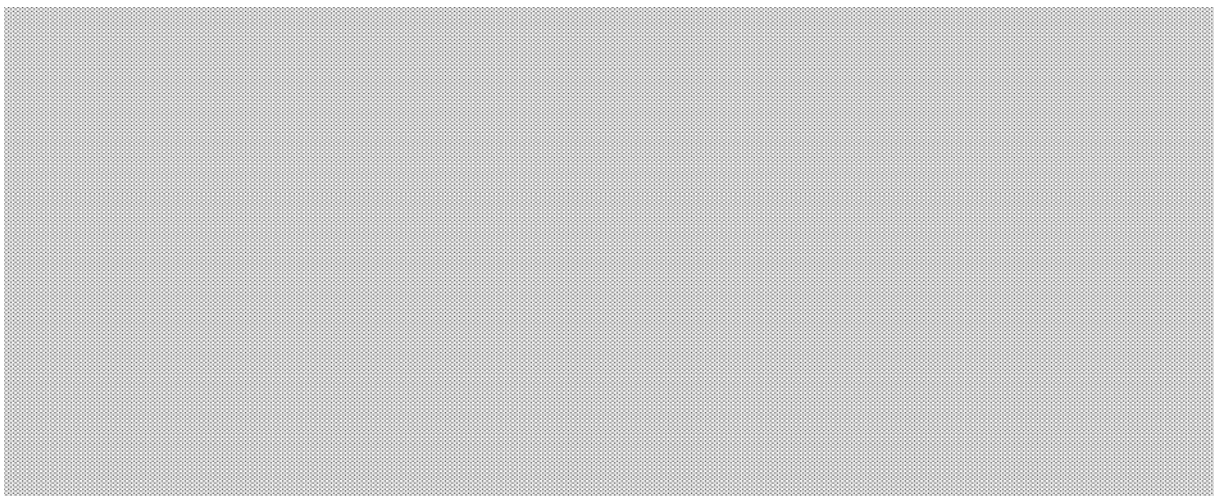
NP-369



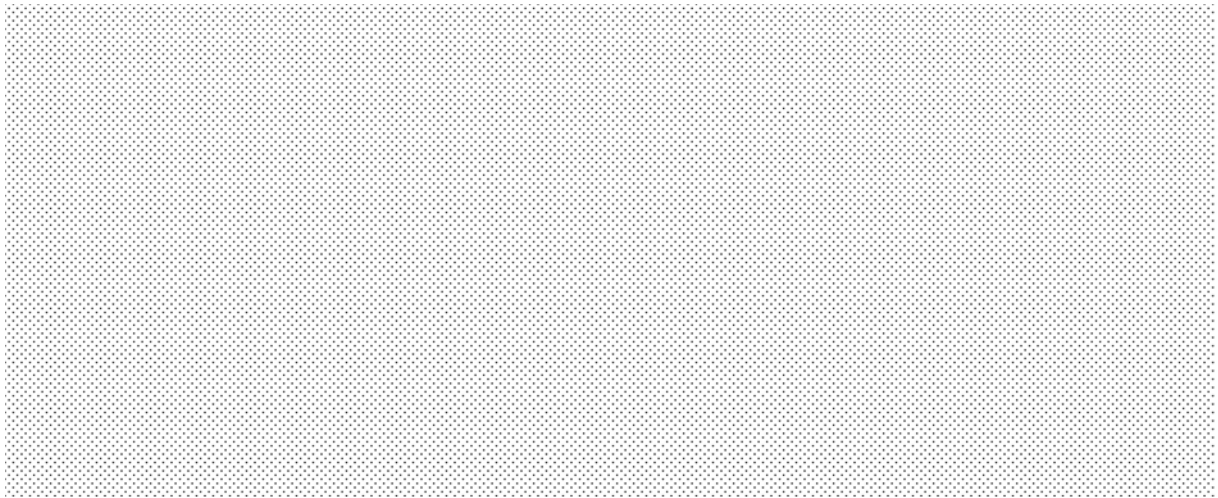
NP-370 (Micro Dot)



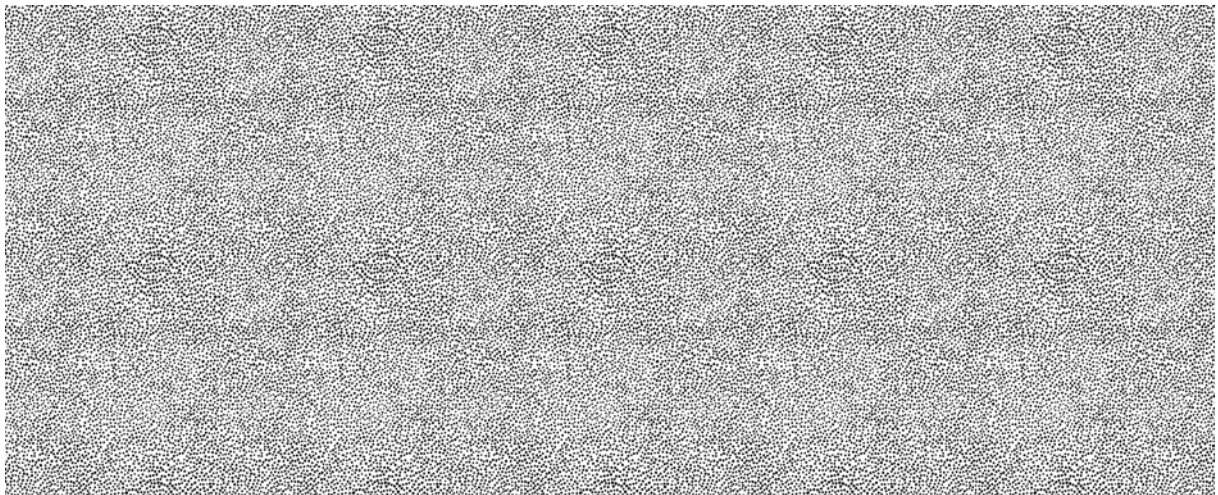
NP-371 (Micro Dot)



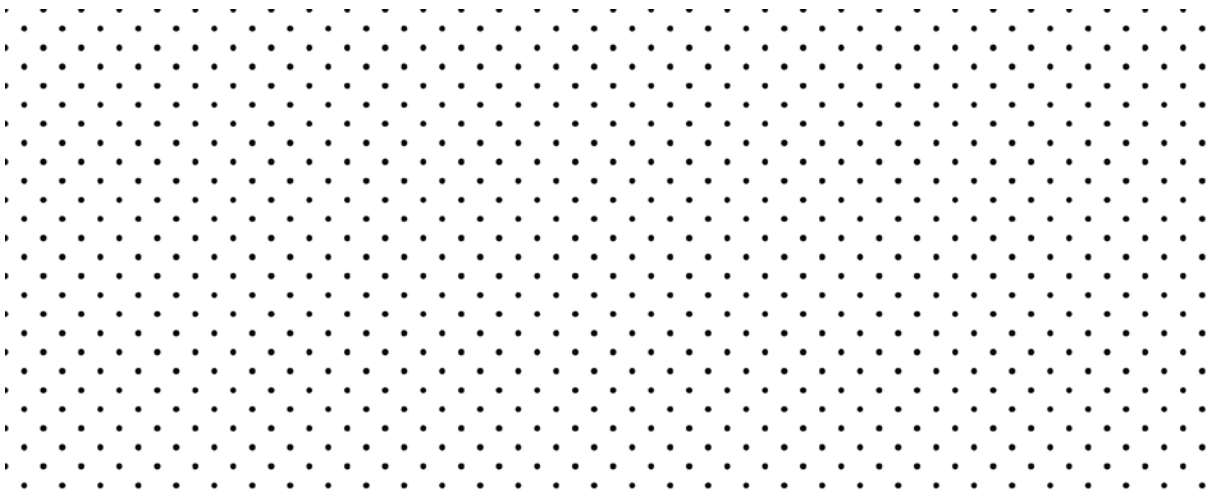
NP-372 (Micro Dot)



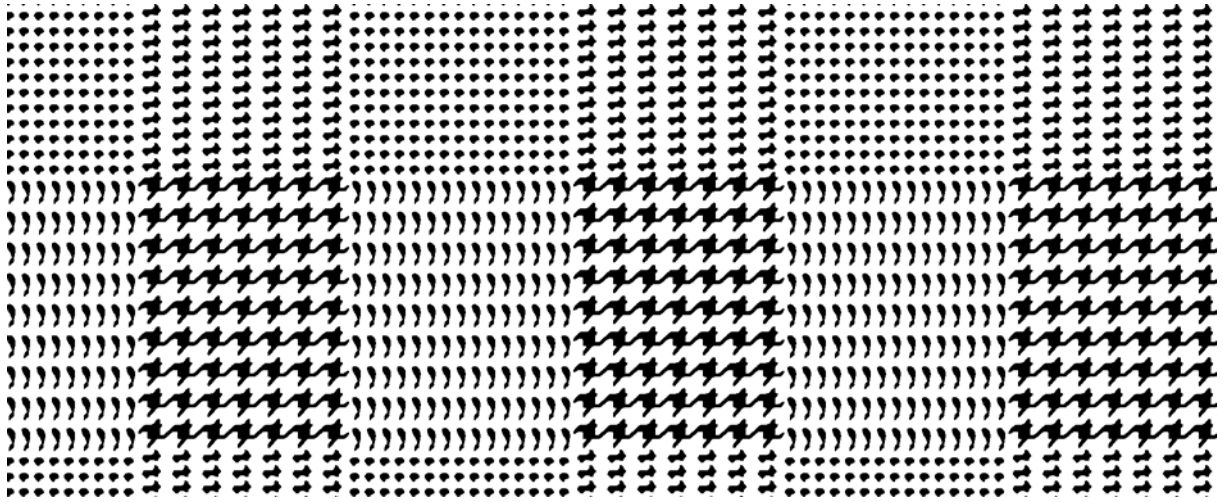
NP-373 (Micro Dot)



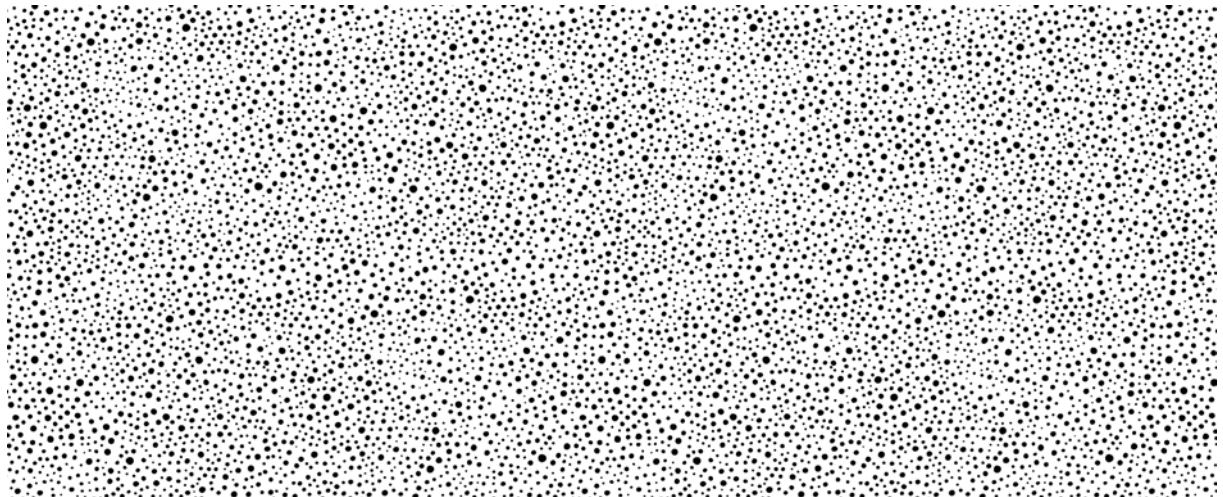
NP-374



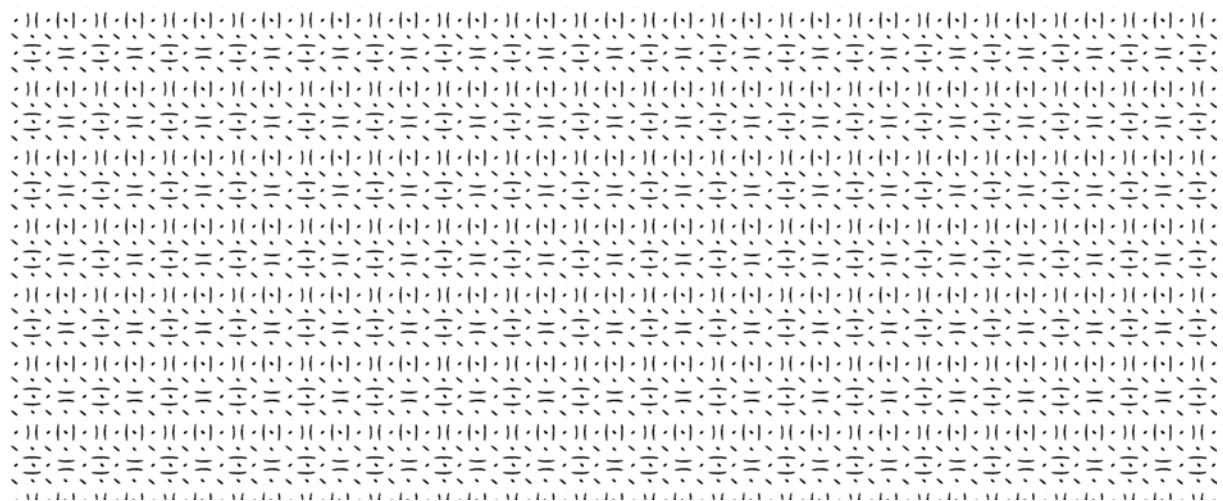
NP-375



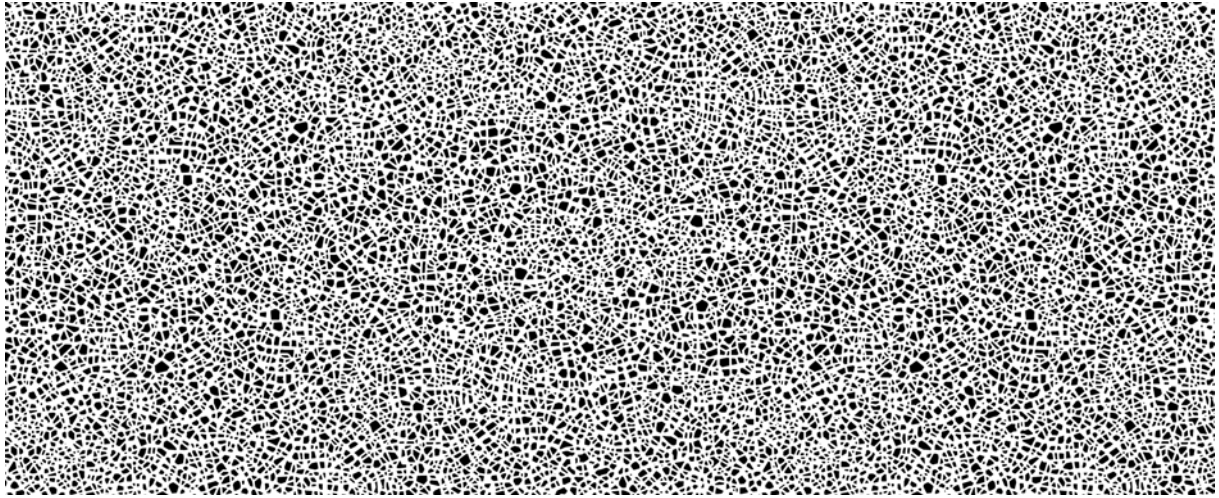
NP-376



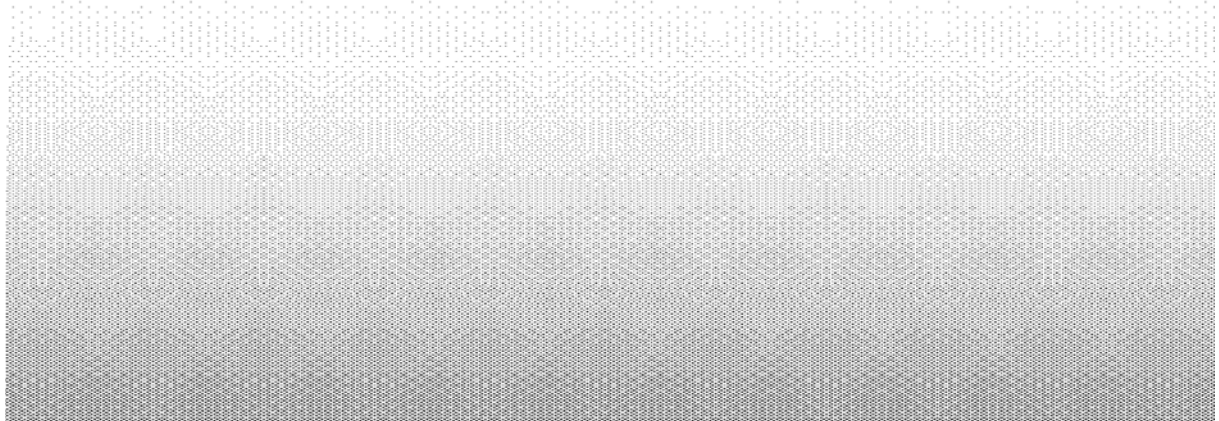
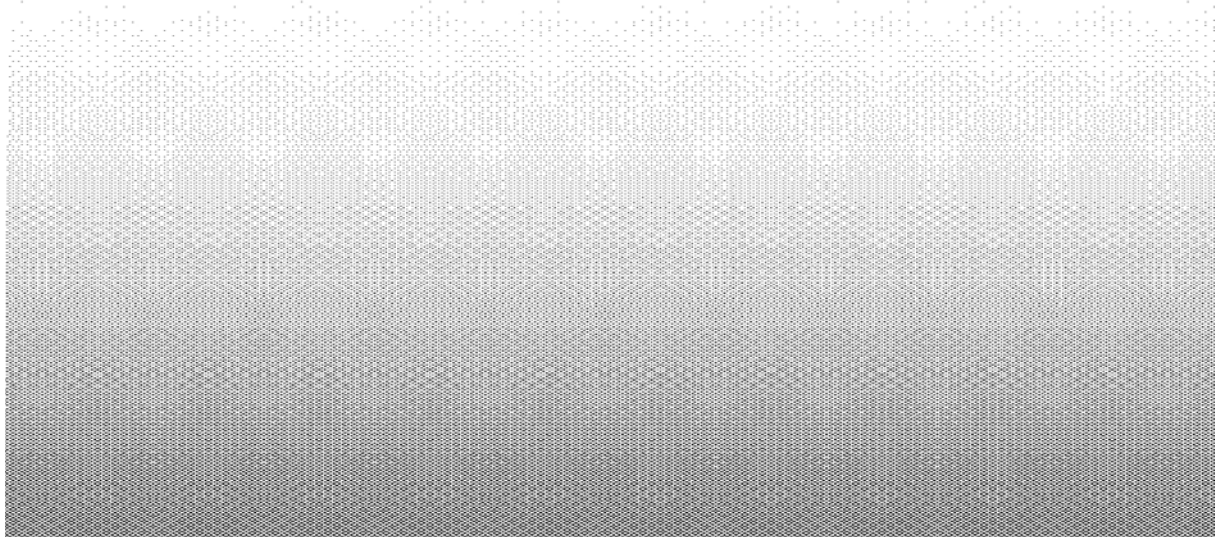
NP-377



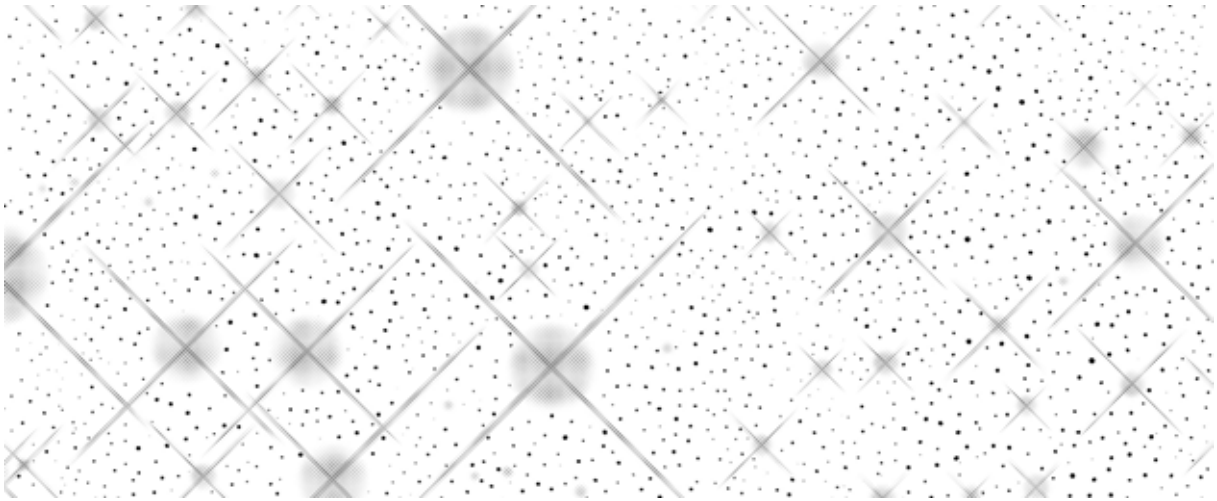
NP-378



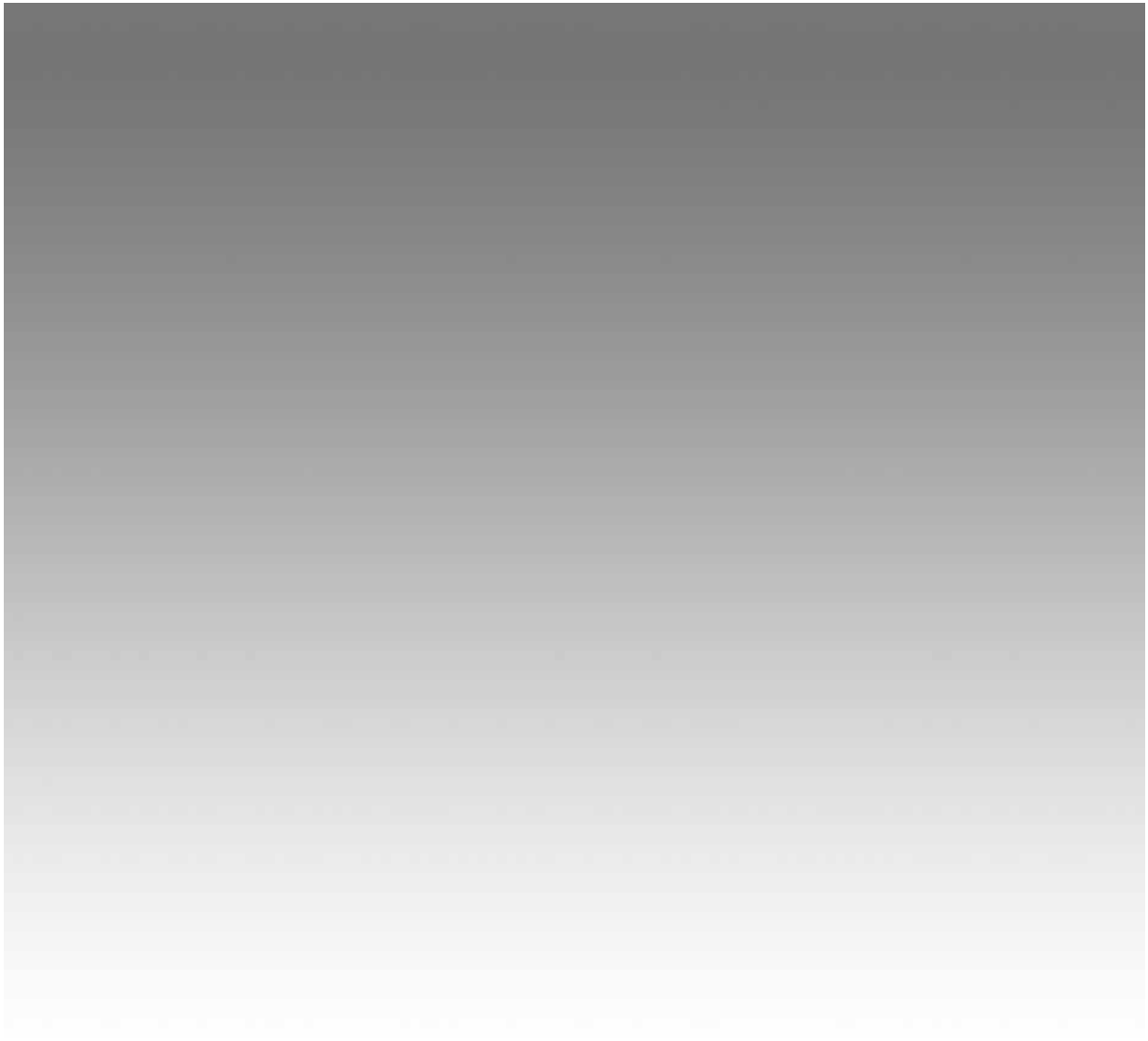
NP-379



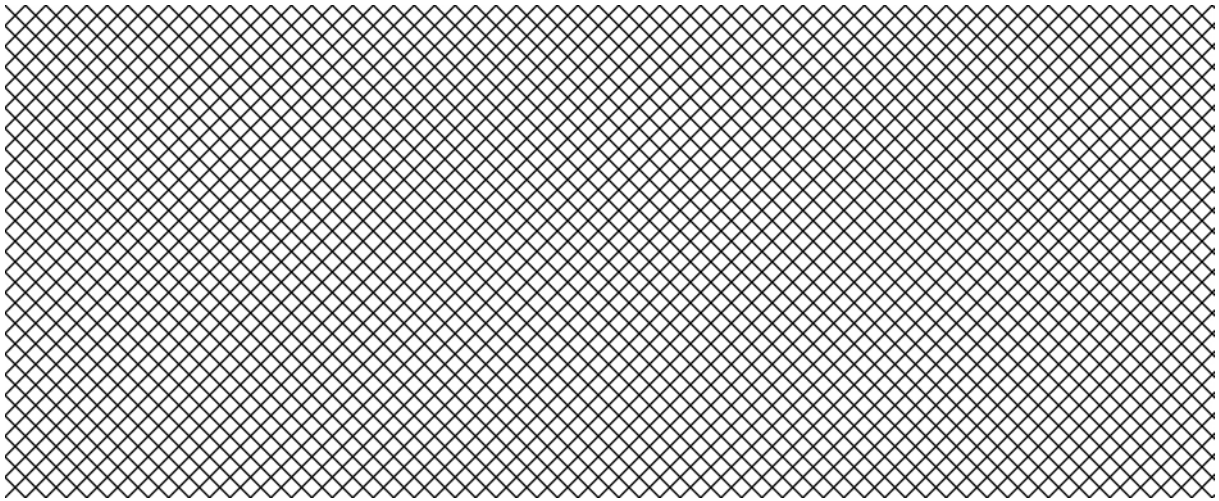
NP-381



NP-380



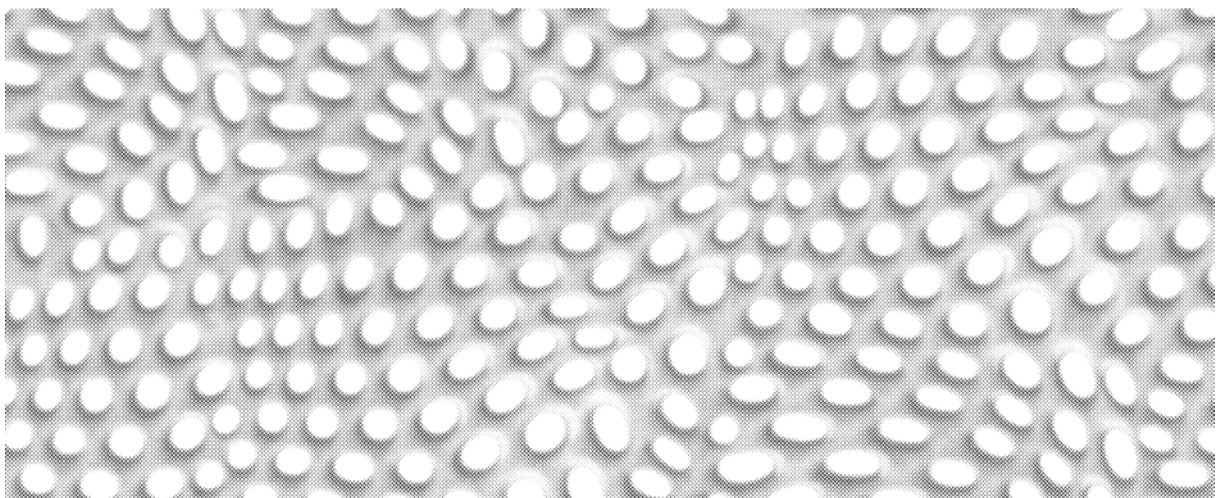
NP-382 (전면그라데이션/Full Gradation)



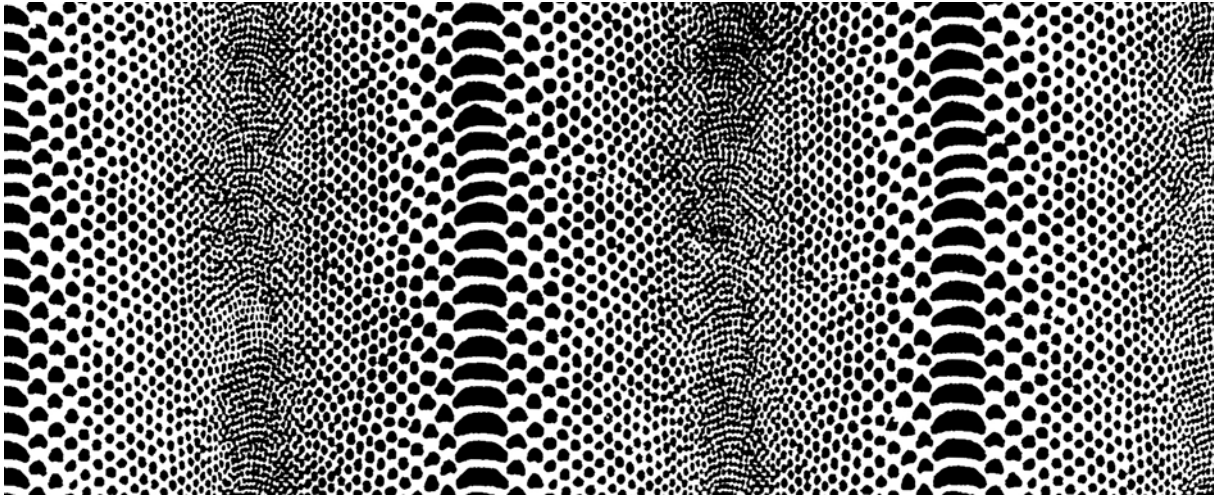
NP-383



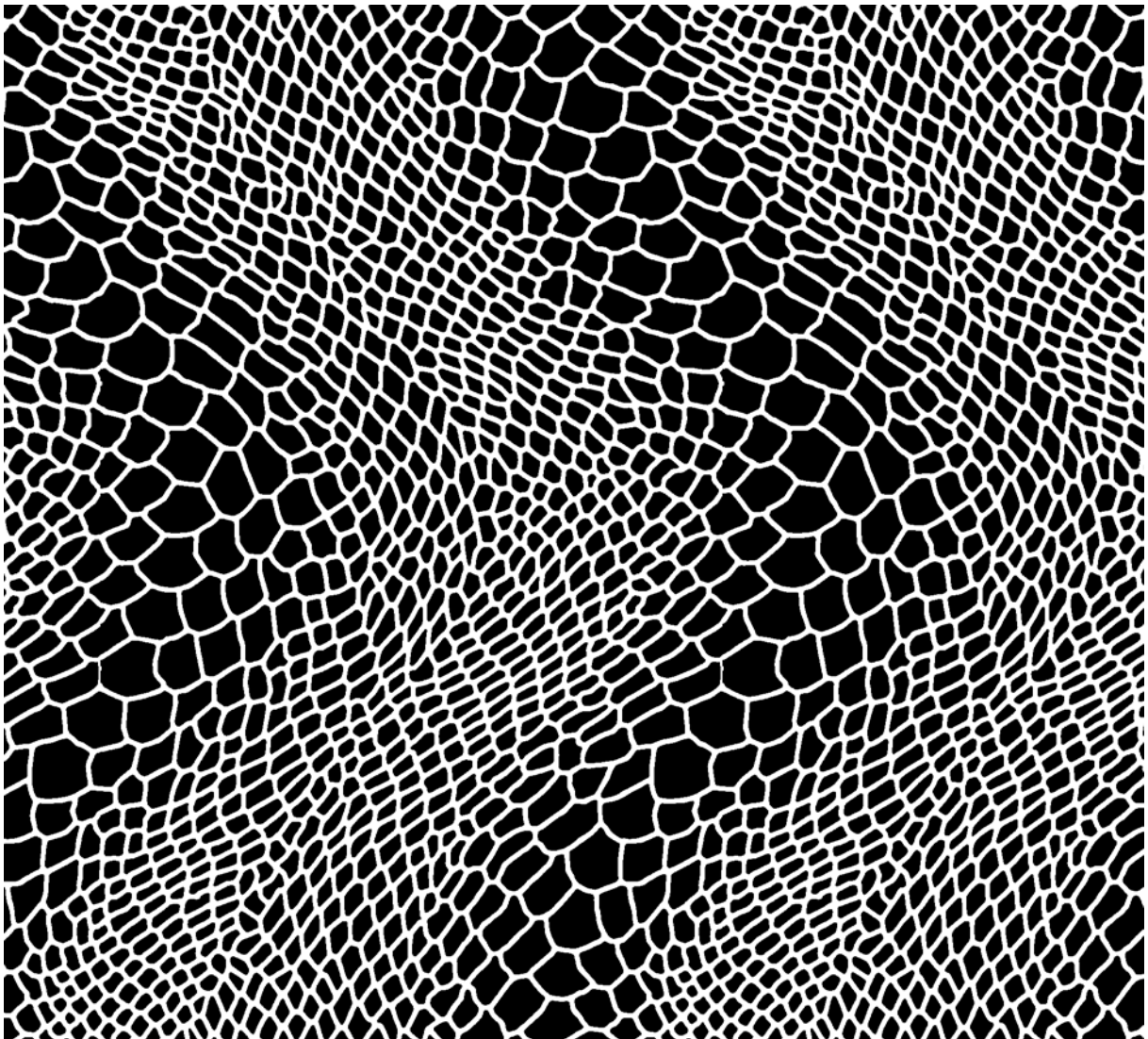
NP-384



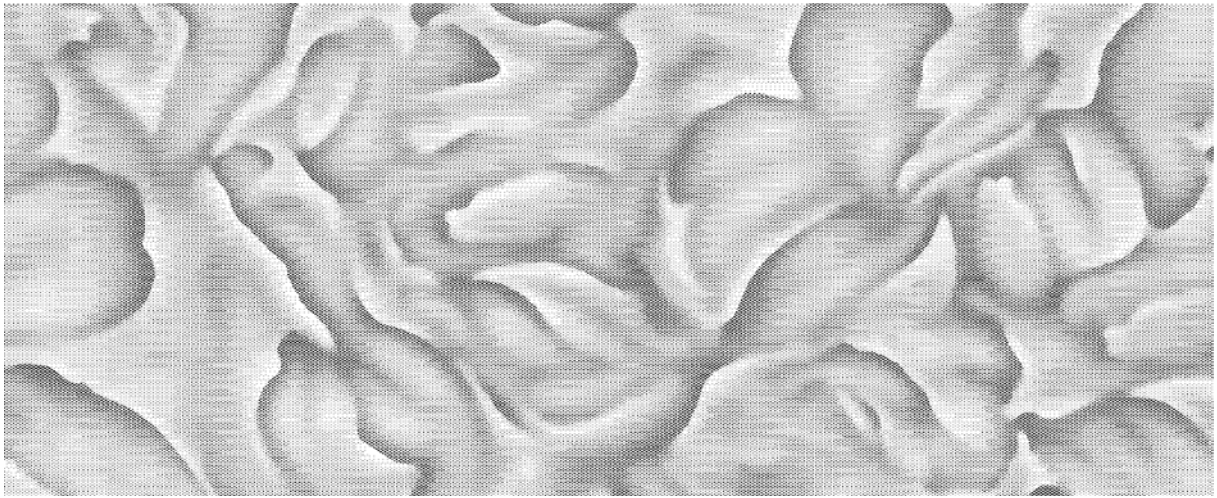
NP-385



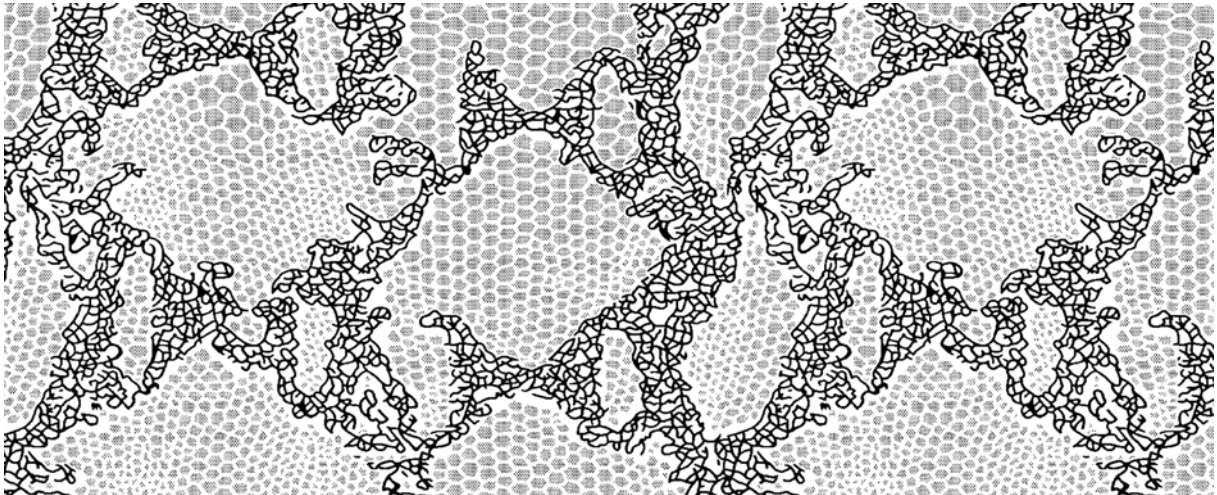
NP-388



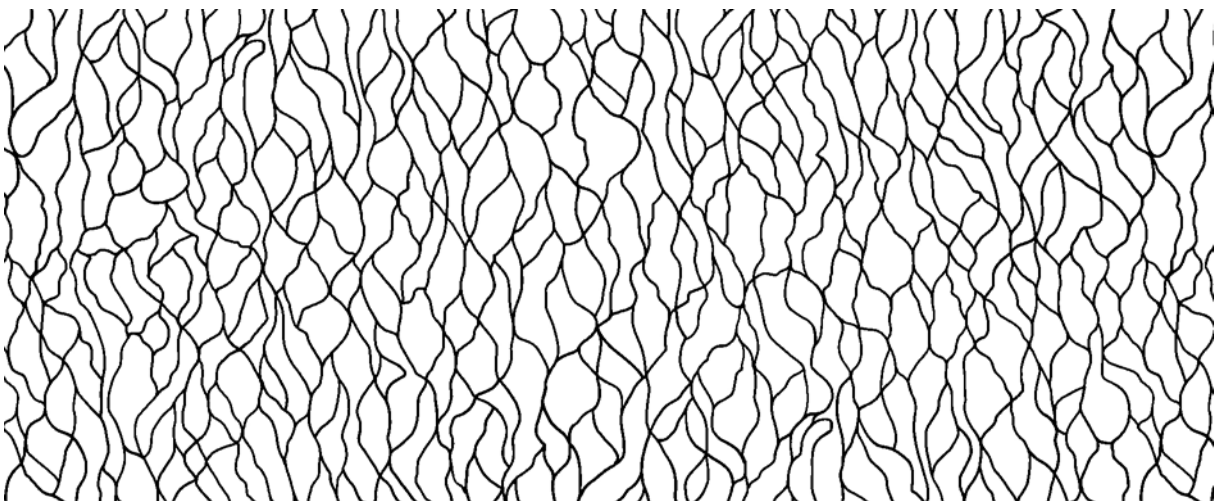
NP-391



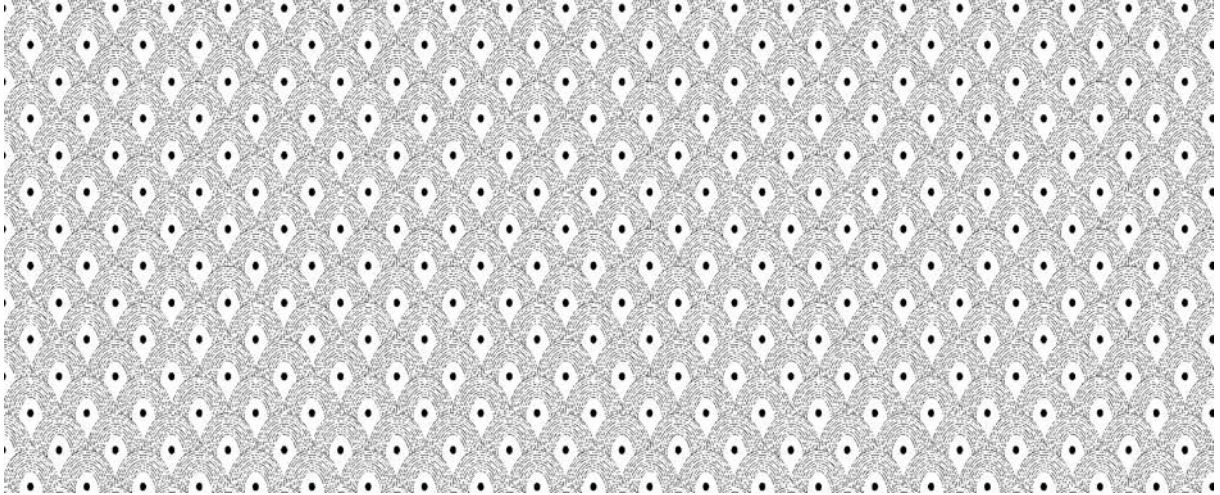
NP-389



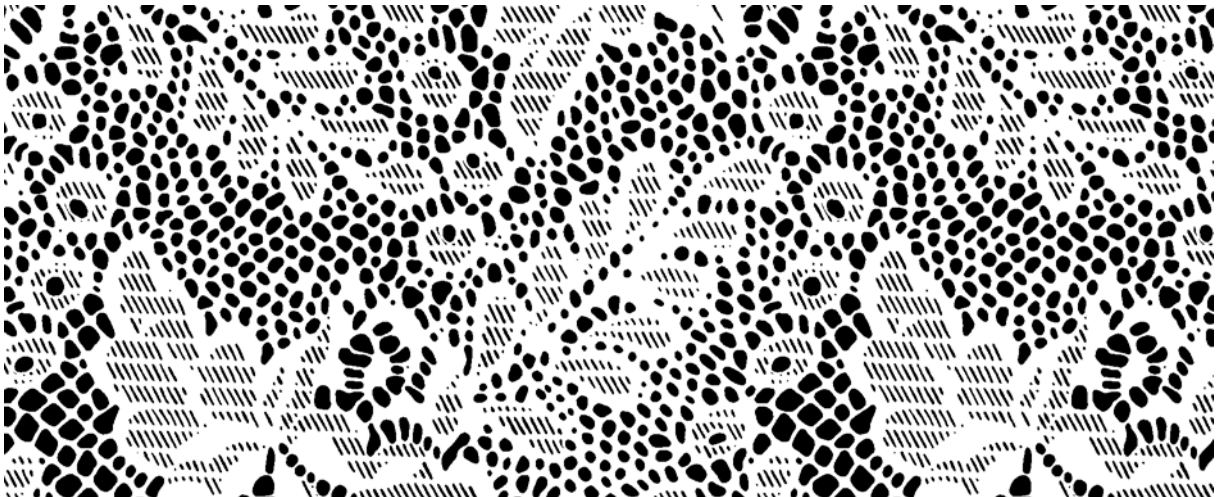
NP-390



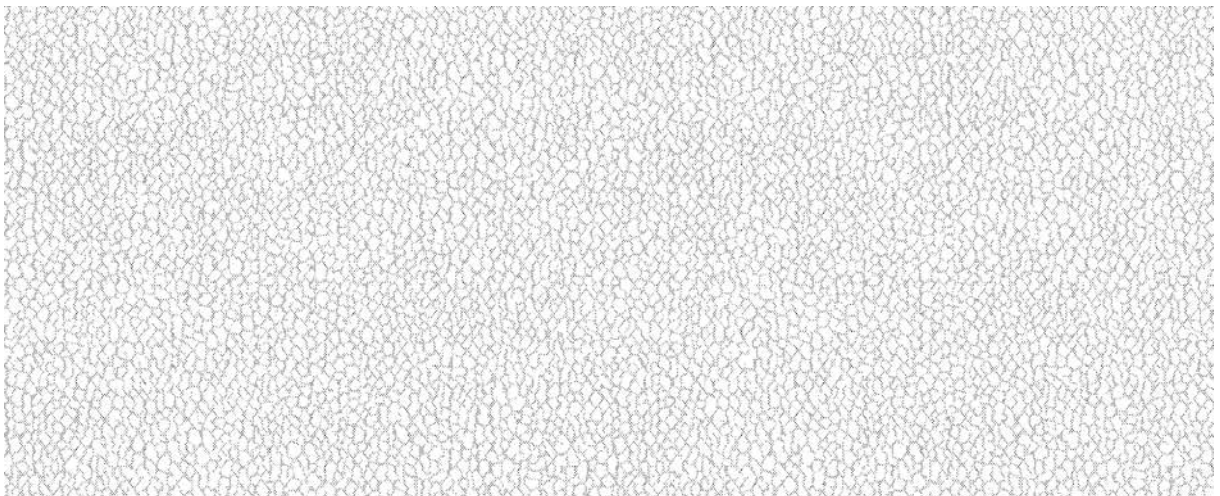
NP-392



NP-393



NP-394



NP-395

INSTRUCTIONS FOR CRYSTAL FILM

Leather & Textile

- ♠ Temperature : 110~130℃
- ♠ Speed : 4~7 minuets
- ♠ Pressure: 6kgf/cm²

1. Control the tension of film winder and rewinder
2. Check temperature and pressure since temperature can be lower than your adjustment(even if you set optimal temperature) under high speed and continuous working condition.
3. Wait until the leather or textile is completely cold (about 6~24 hours), then release the base film.
4. The color stamping foil laminated on crystal film, must be coated with an adhesive(cover) layer.

※ Stay away from heat above 90℃ after finishing the work, since high heat might cause deformation of the resin.
If you need to iron, please cover it with thin fabric.

- ♠ Washing: within 10 minutes.
- ♠ Drying: 3~40 minutes at 80℃

크리스탈 필름 작업시 주의 사항

가죽 혹은 원단에 적용 시,

1. 온도는 110~130도에서 작업한다.
2. 속도는 분당 4~7m에 맞춘다.
3. 압壓은 6kgf/cm²로 한다.
4. 필름 원 와인더 리와인더 텐션 조절로
사선 주름 발생을 방지한다.
5. 연속 작업 시, 혹은 속도가 빠를 경우, 적정 온도에 맞춰도
온도가 떨어질 수 있으므로 수시로 롤러 안쪽에서 온도를 체크한다.
6. 6~24시간 냉각 후 분리한다.
7. 크리스탈 필름과 합지할 포일은 후막처리가 되어 있어야 한다.
8. 합지 작업이 끝난 후 직열에서 다림질을 할 경우 디자인에 변형이
일어날 수 있으므로 얇은 천 등으로 커버한 후 다림질한다.

작업 후 워싱이 필요할 경우

1. 스웨이드, 벨로아, 아크릴: 10분 정도 워싱
2. 건조: 80도에서 30~40분 동안